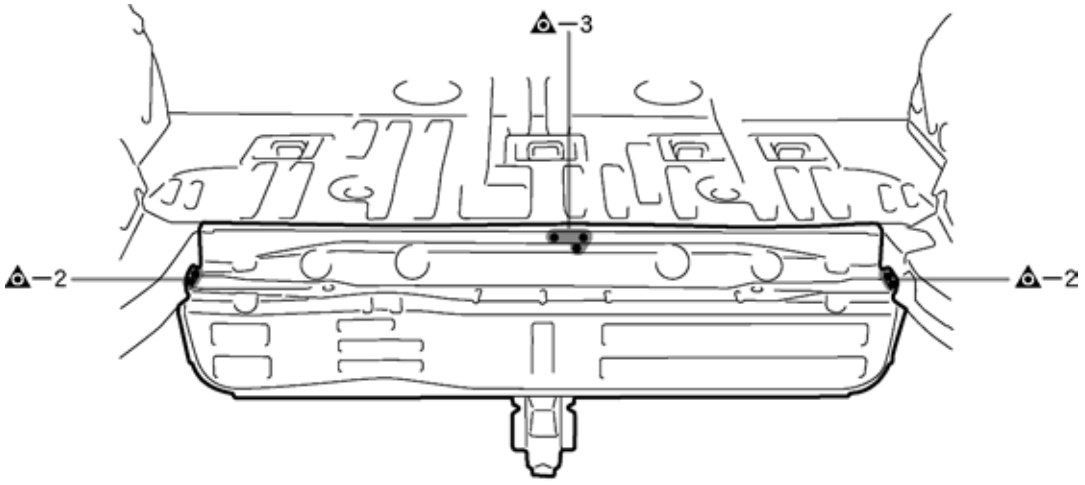
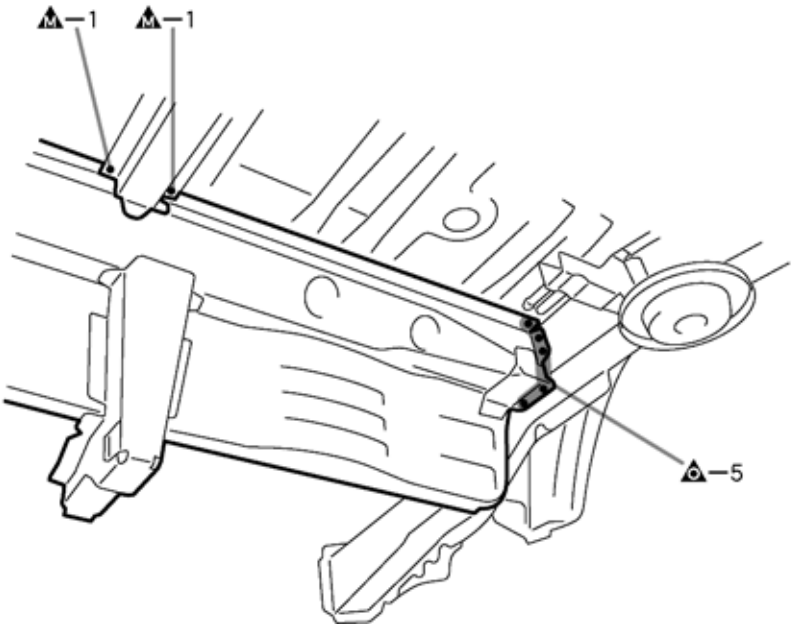
REAR FLOOR NO.4 CROSSMEMBER (ASSY)


F15032-A

REPLACEMENT
With the rear floor pan and rear floor No.5 crossmember removed.

REMOVAL

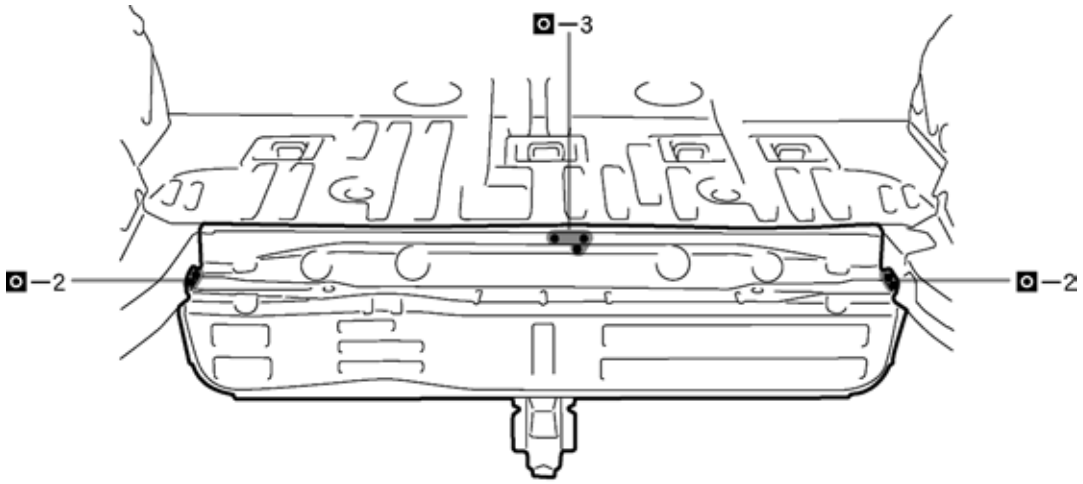


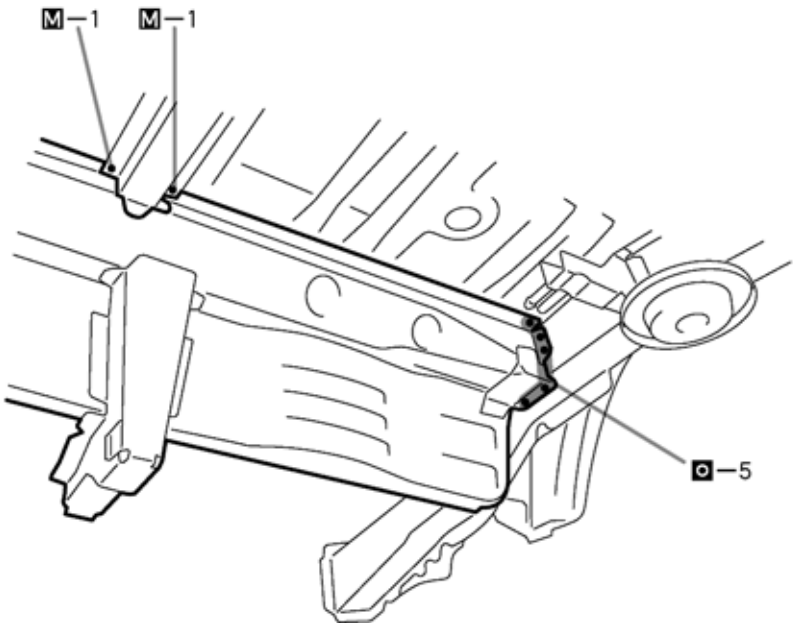


F15032

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.





F15033