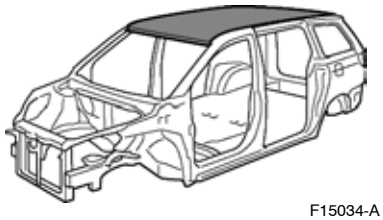
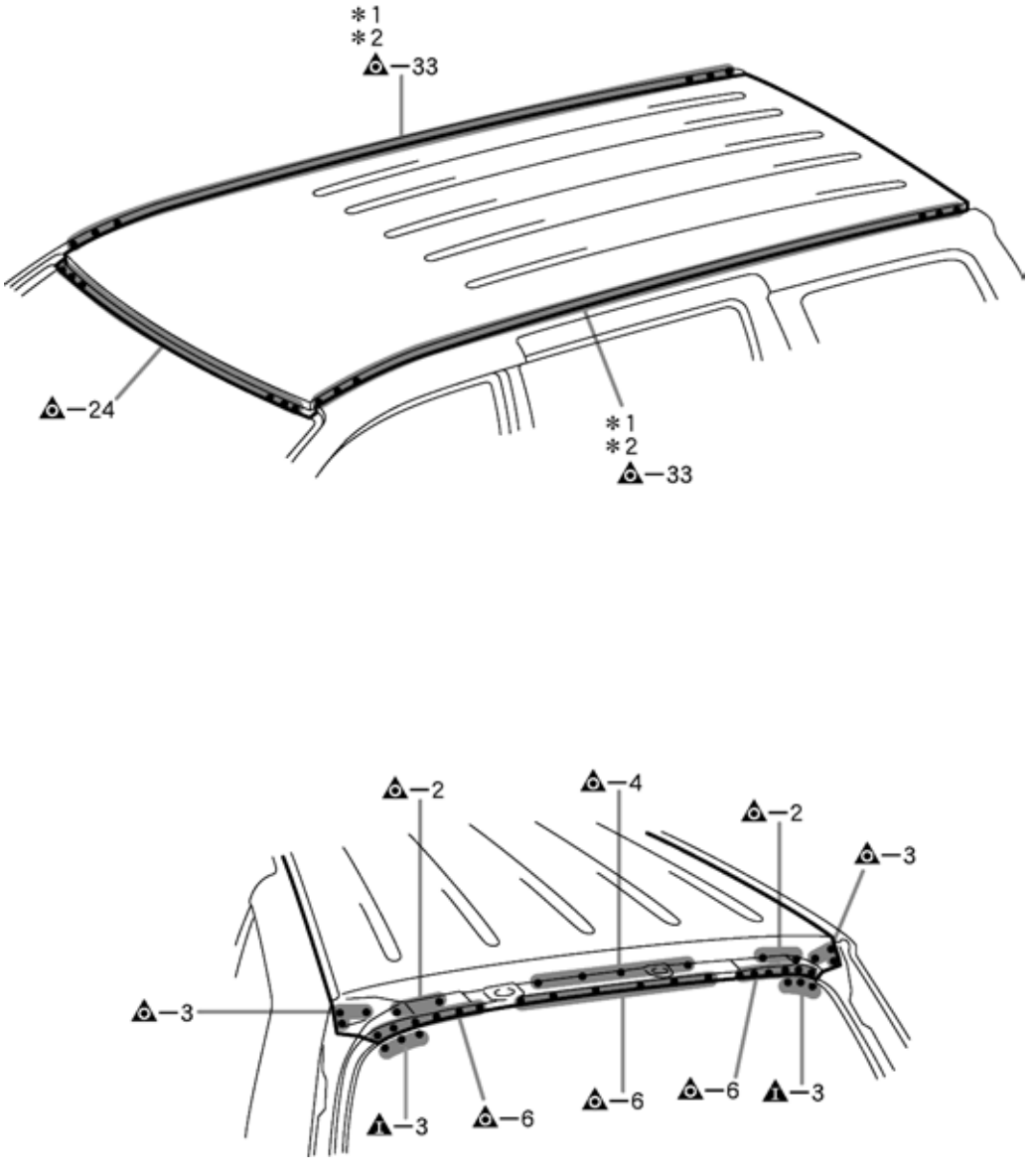
ROOF PANEL (ASSY): w/o sun roof


F15034-A

REPLACEMENT

REMOVAL



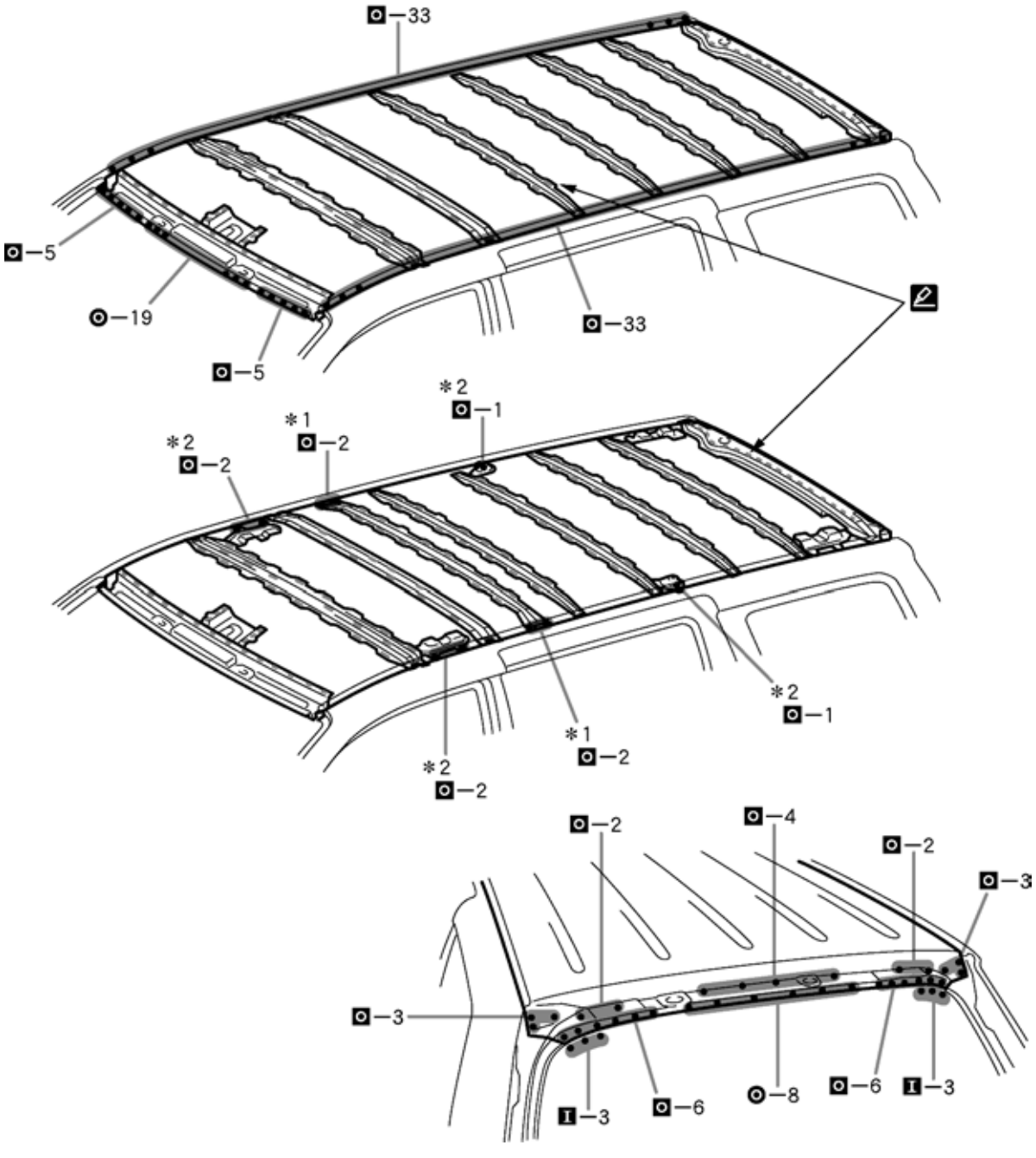
F15034

POINT

1 *1: w/ Rear Display +2
*2: w/ Roof Rack +3

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



POINT

1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

HINT:

1) Apply just enough sealer for the new parts to make contact.

2 *1: w/ Rear Display Only *2: w/ Roof Rack Only