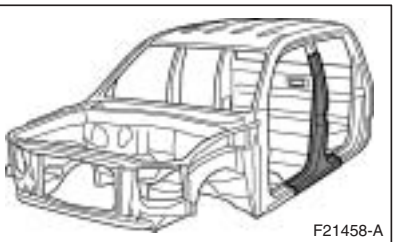
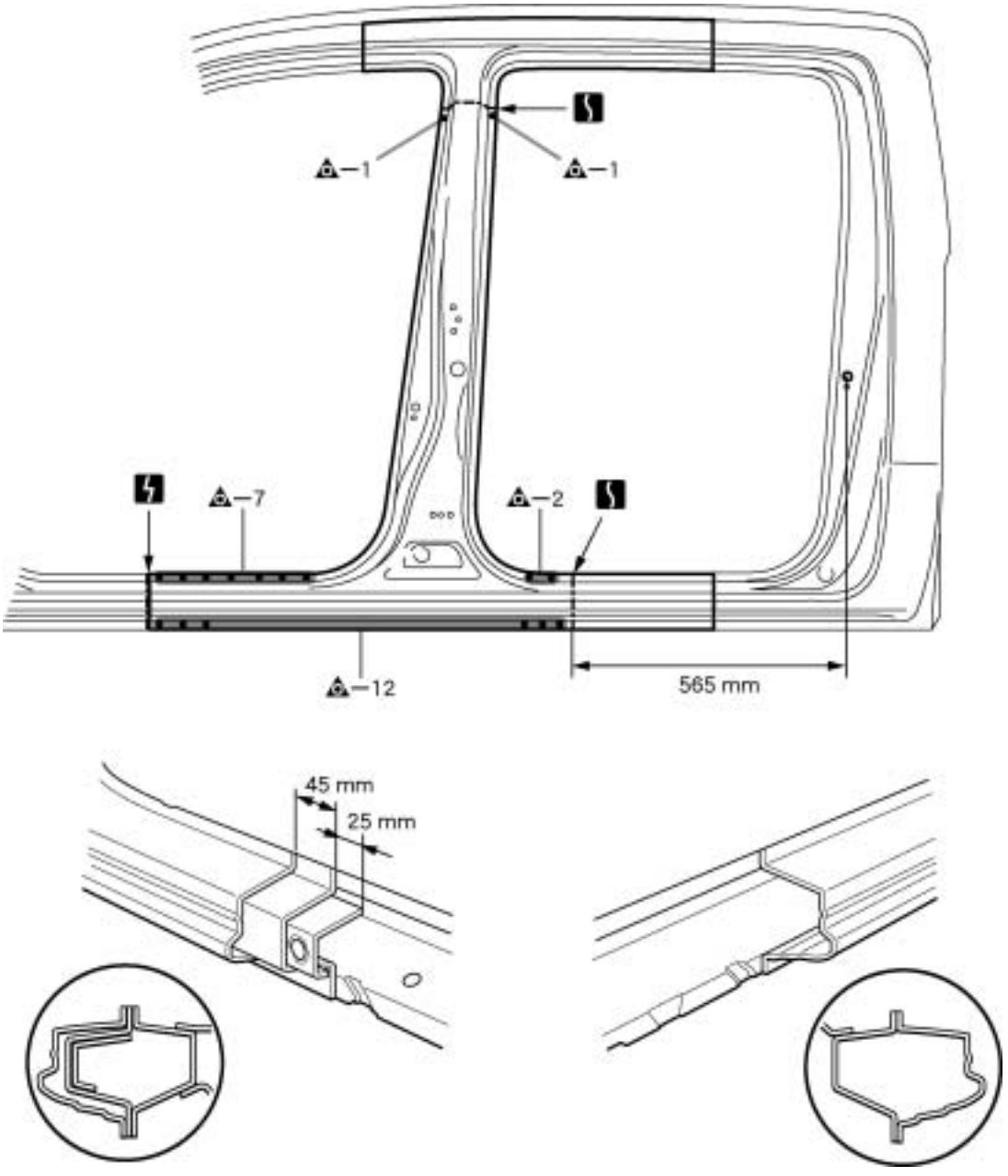
CENTER BODY PILLAR (CUT): Double Cab


F21458-A

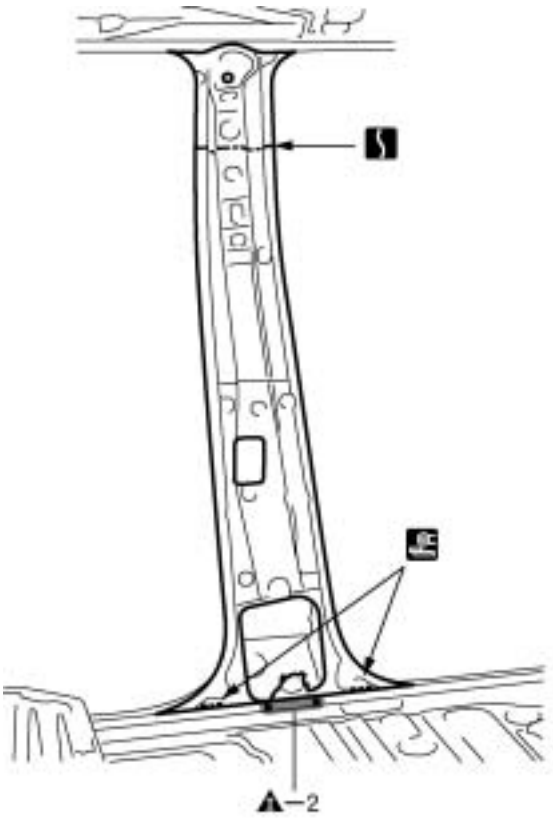
REPLACEMENT

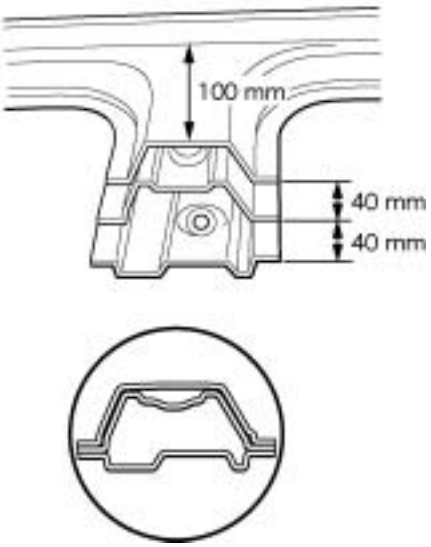
REMOVAL



F21458

25 mm (0.98 in.) 45 mm (1.77 in.) 565 mm (22.24 in.)



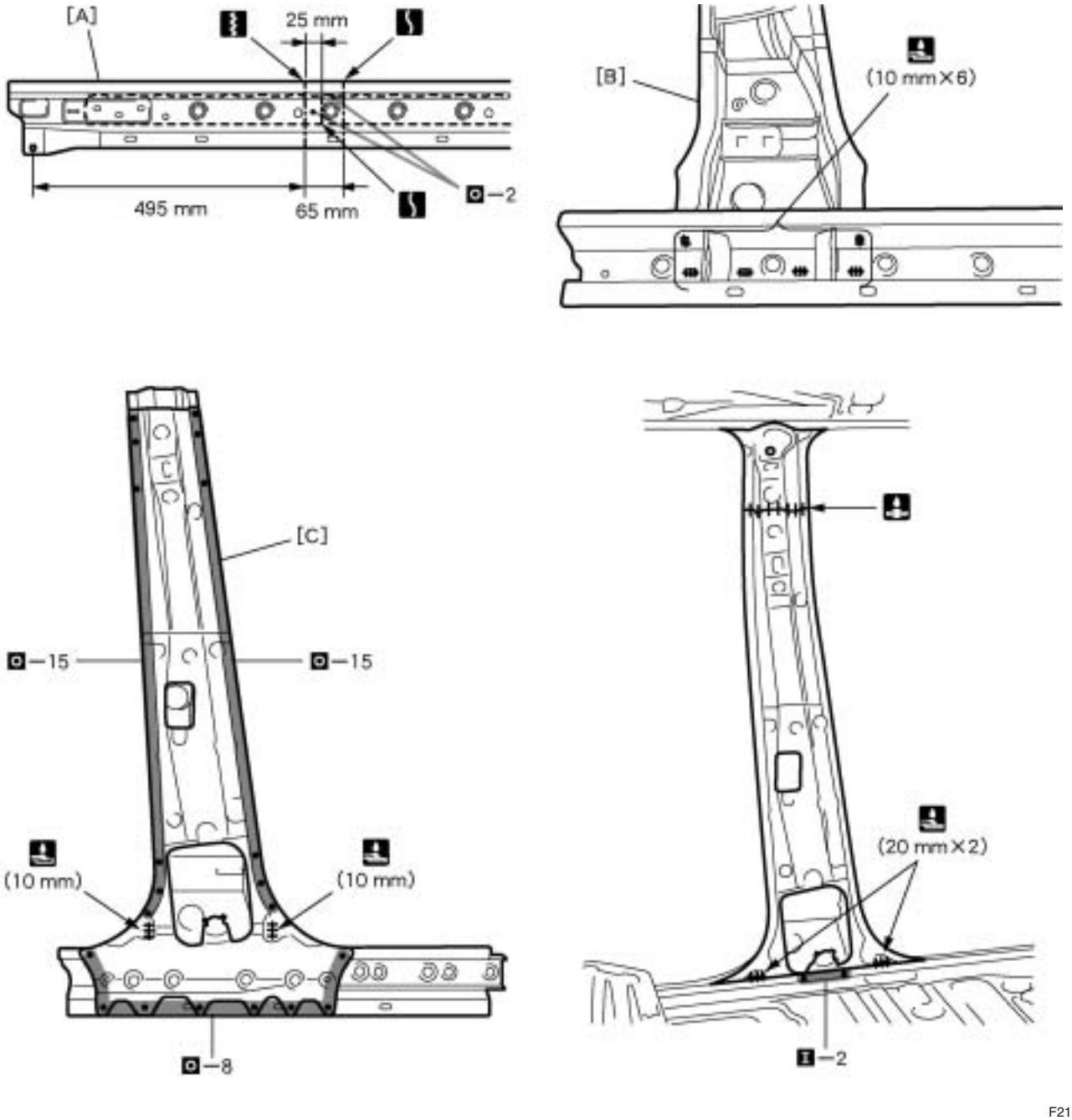


F21459

40 mm (1.57 in.) 100 mm (3.94 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



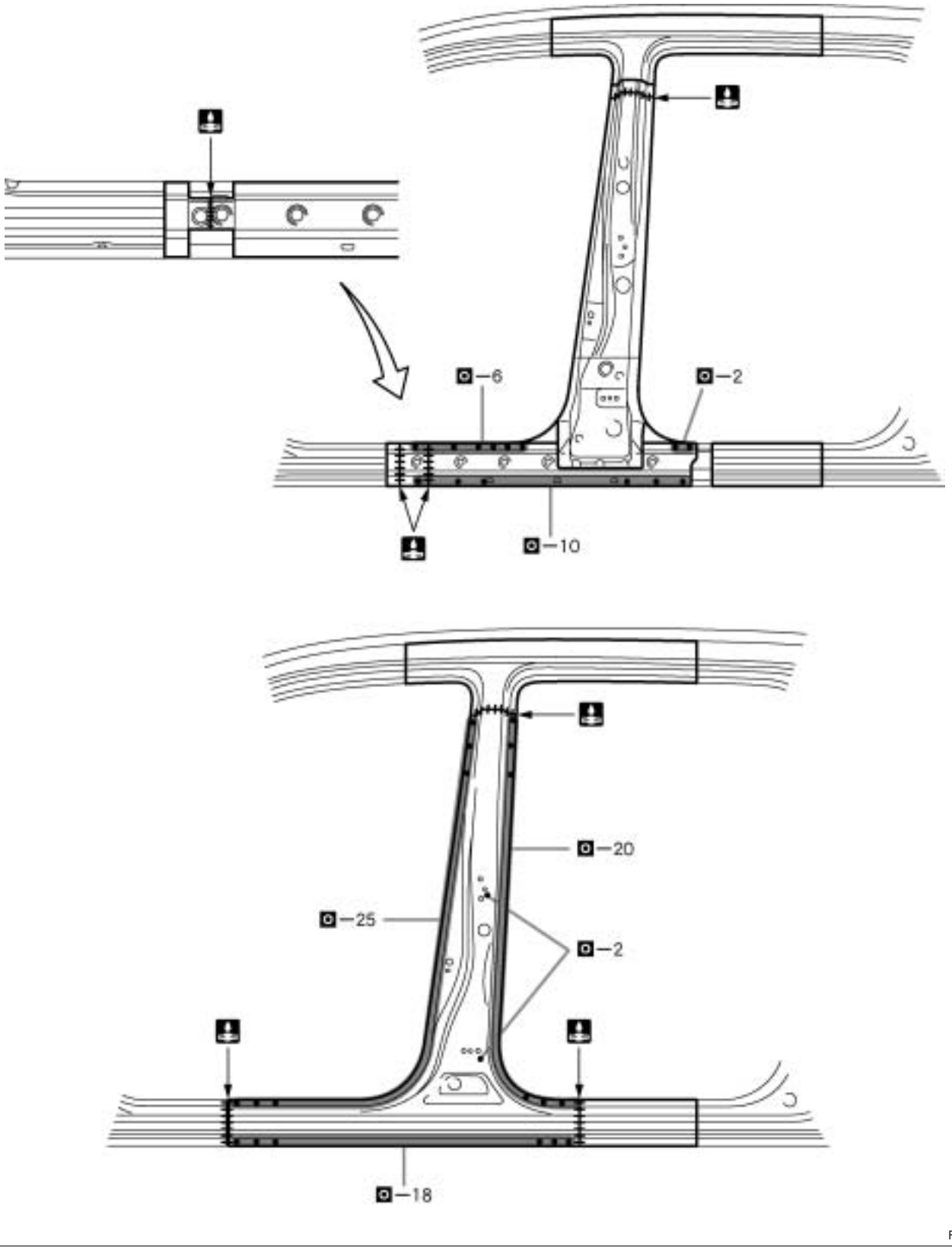
POINT

1 Before temporarily installing the new parts, weld the [A], [B] and [C] with standard points.

PART NAME

[A] Rocker Outer Reinforce [B] Center Body Pillar Upper Reinforce [C] Center Body Inner Pillar

10 mm (0.39 in.) 20 mm (0.79 in.) 25 mm (0.98 in.) 65 mm (2.56 in.) 495 mm (19.49 in.)



POINT

1 Inspect the fitting of the front door and rear door etc., before welding, since this affects the appearance of the finish.

2 After welding the reinforcement to the vehicle side, install the outer panel.