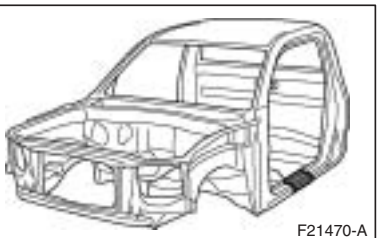
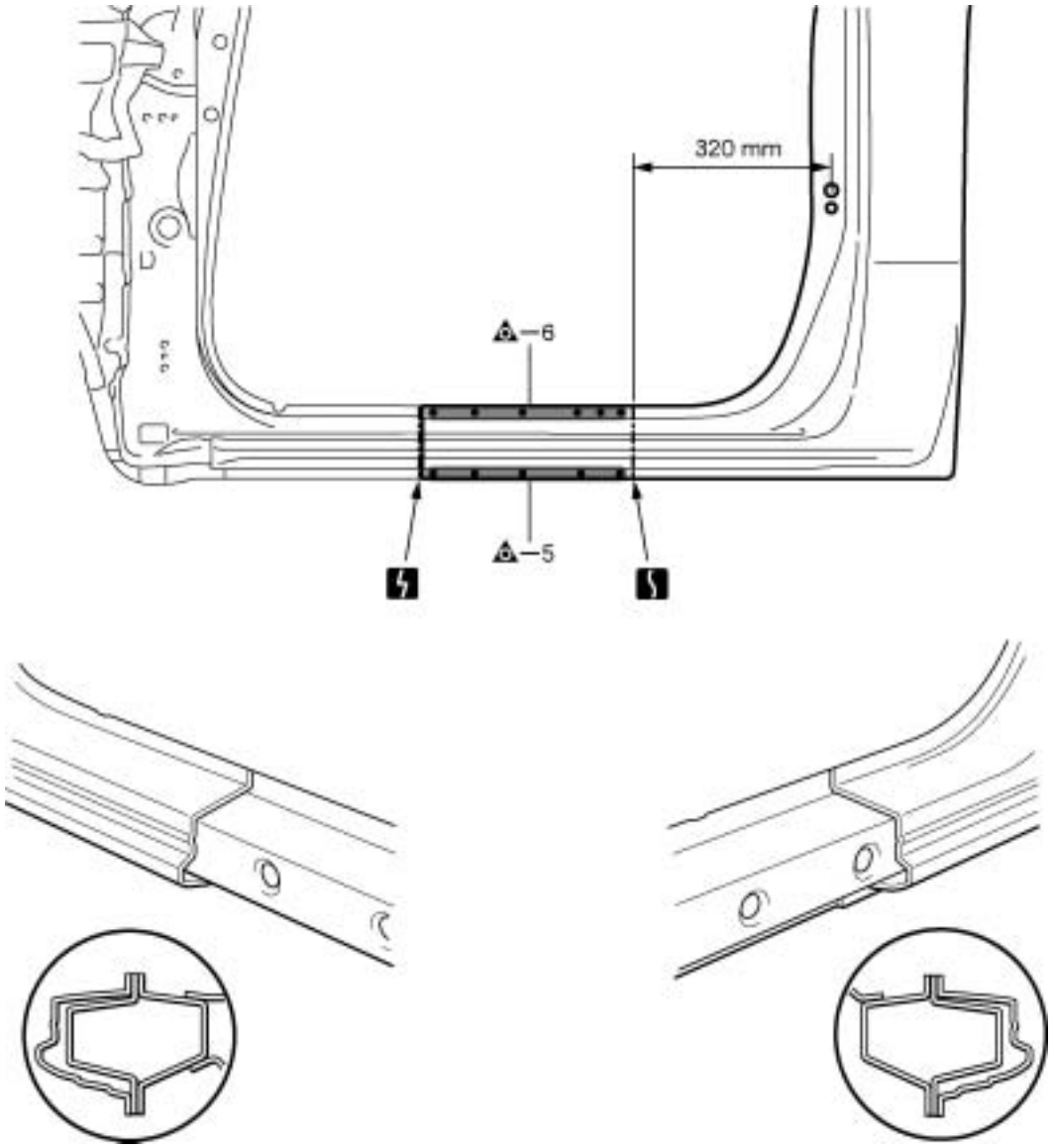
ROCKER OUTER PANEL (CUT): Regular Cab


F21470-A

REPLACEMENT

REMOVAL

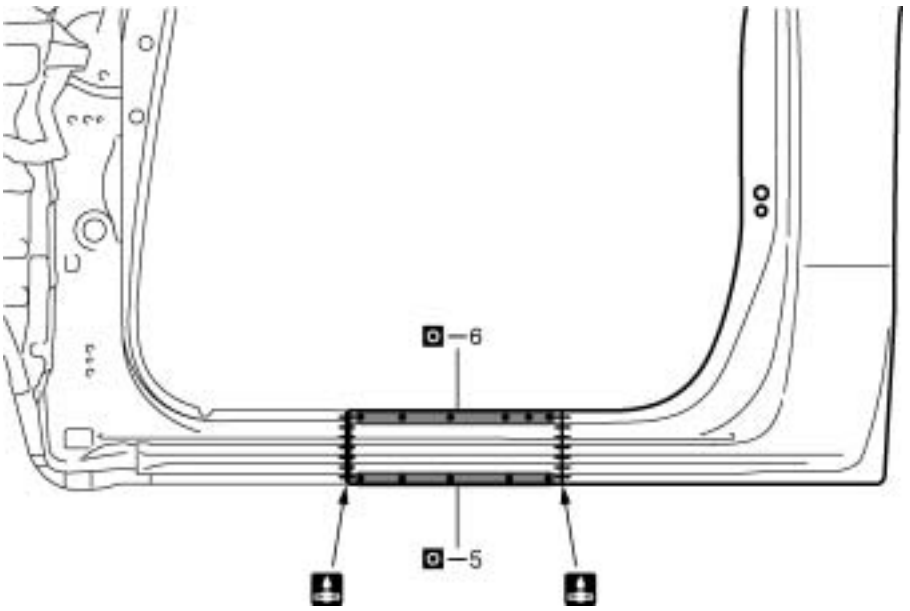


F21470

320 mm (12.60 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21471

POINT

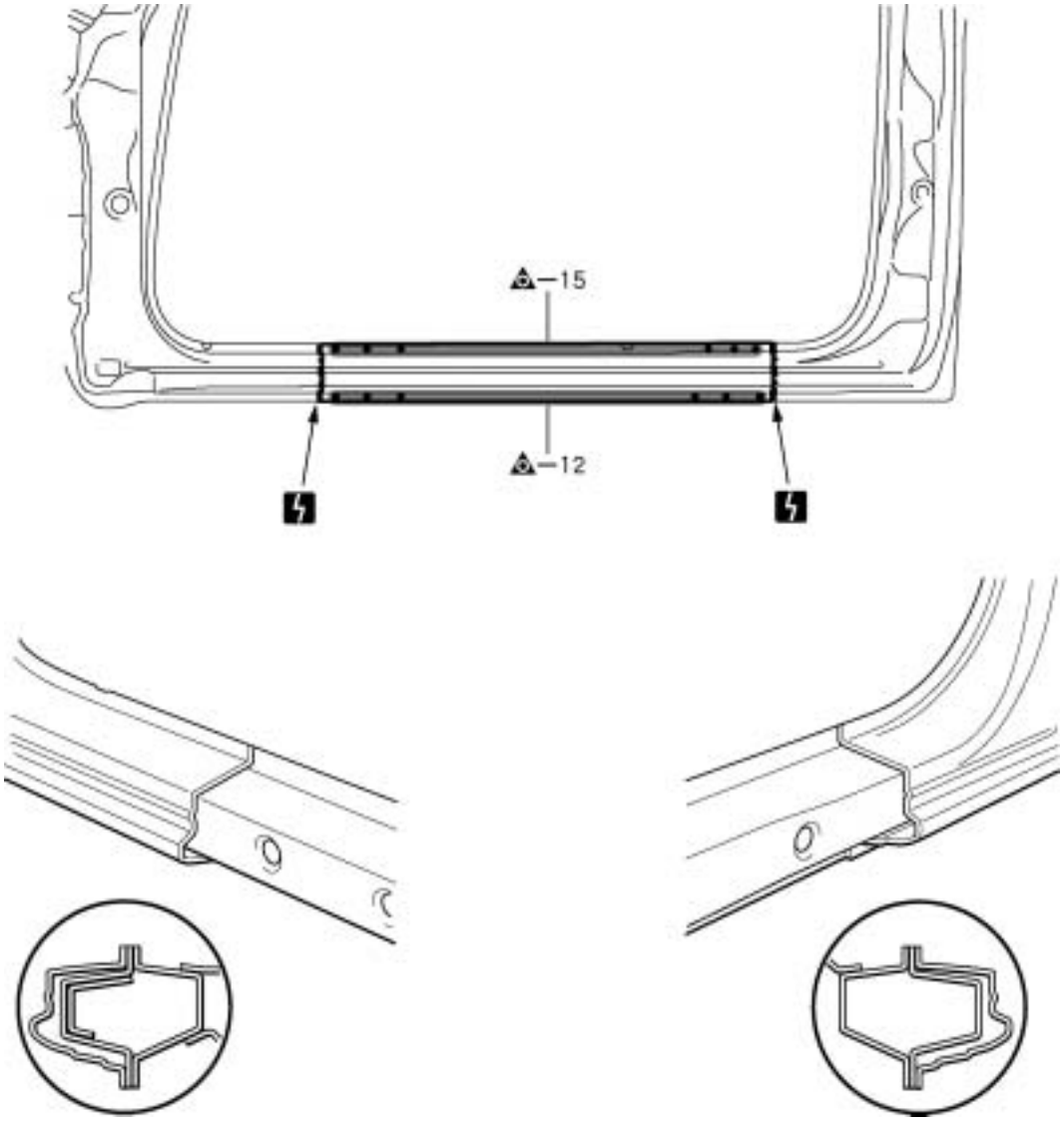
1 Inspect the fitting of the front door, etc., before welding, since this affects the appearance of the finish.

ROCKER OUTER PANEL (CUT): Access Cab


F21472-A

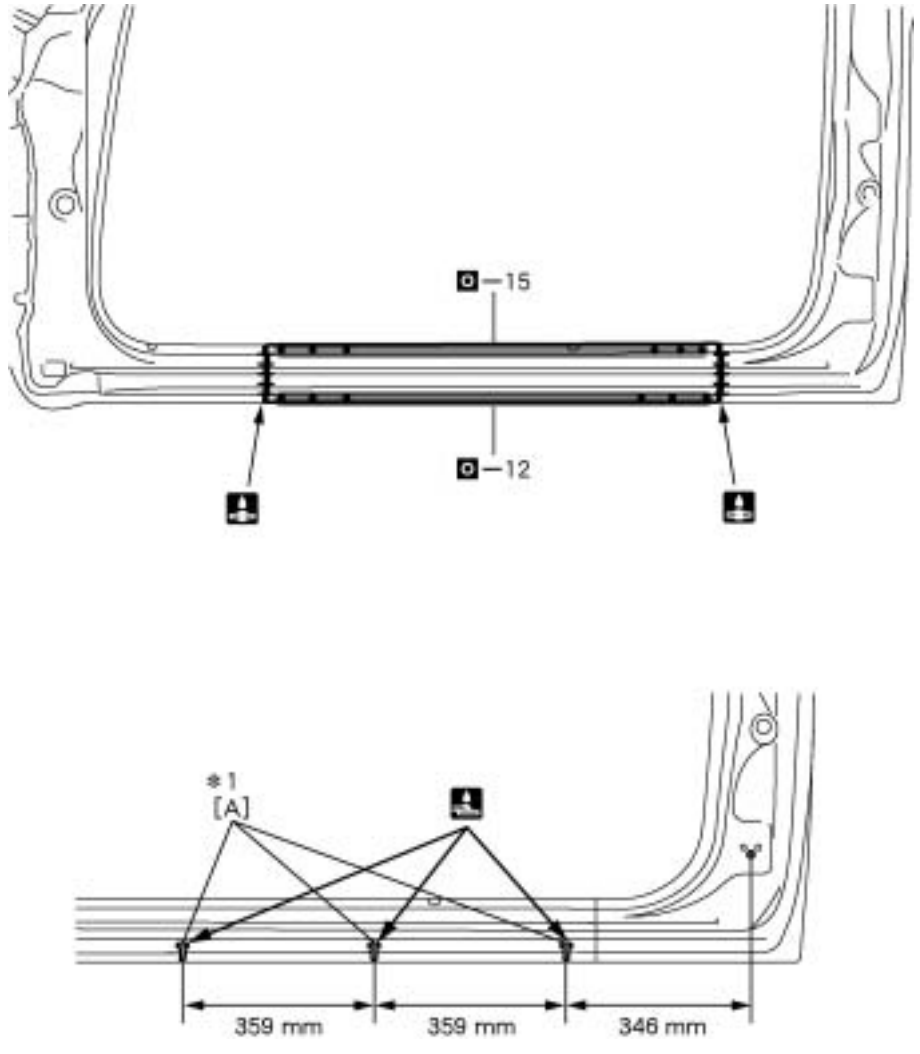
REPLACEMENT

REMOVAL



F21472

INSTALLATION
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



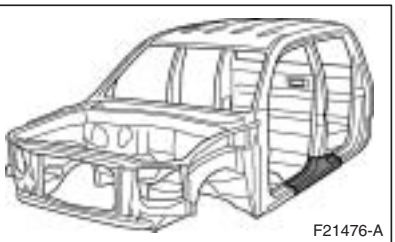
F21473

POINT
1 Inspect the fitting of the front door and access door, etc., before welding, since this affects the appearance of the finish.
2 *1: X-Runner Only

PART NAME
[A] Weld Bolt

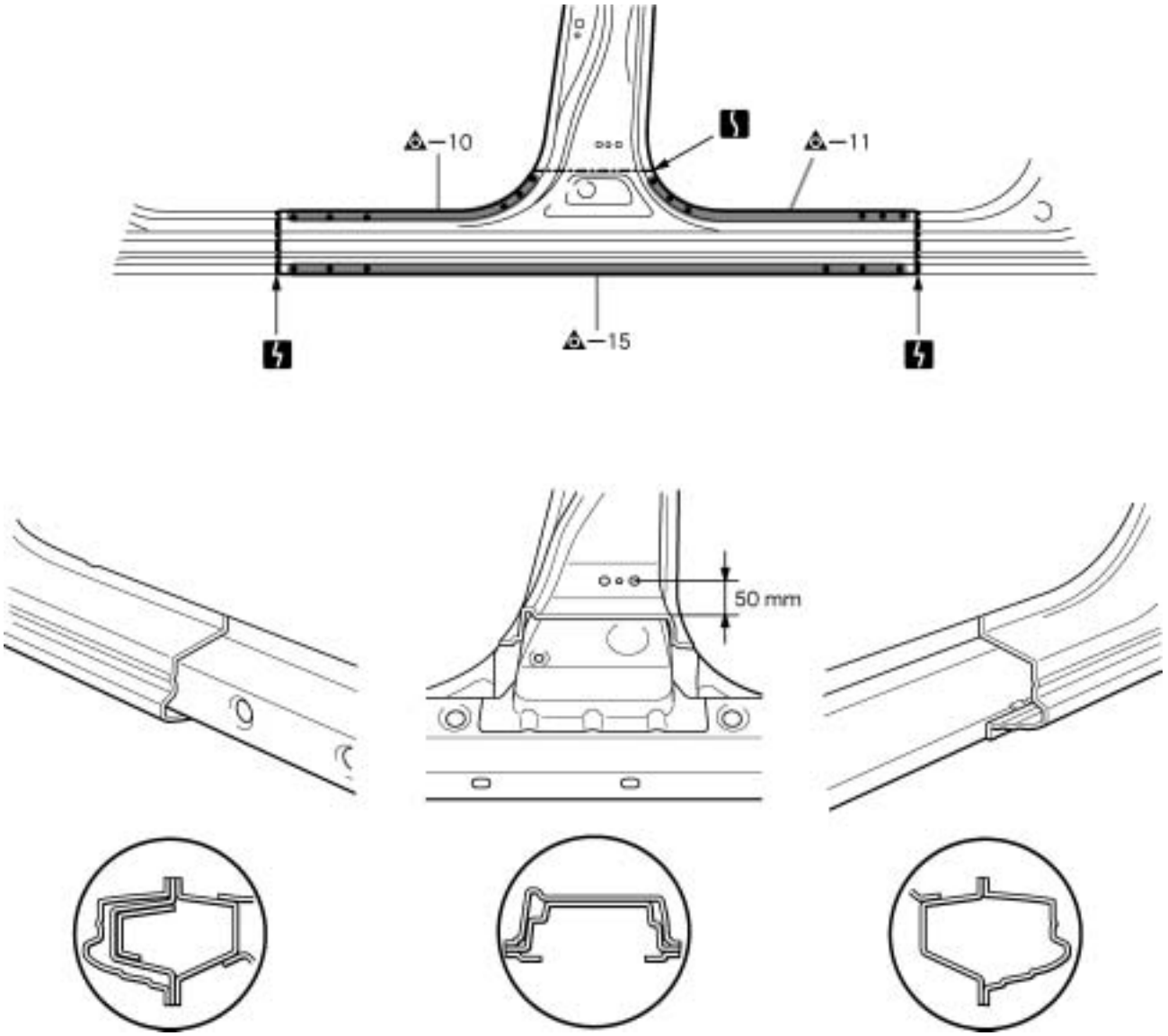
346 mm (13.62 in.) 359 mm (14.13 in.)

ROCKER OUTER PANEL (CUT): Double Cab


F21476-A

REPLACEMENT

REMOVAL

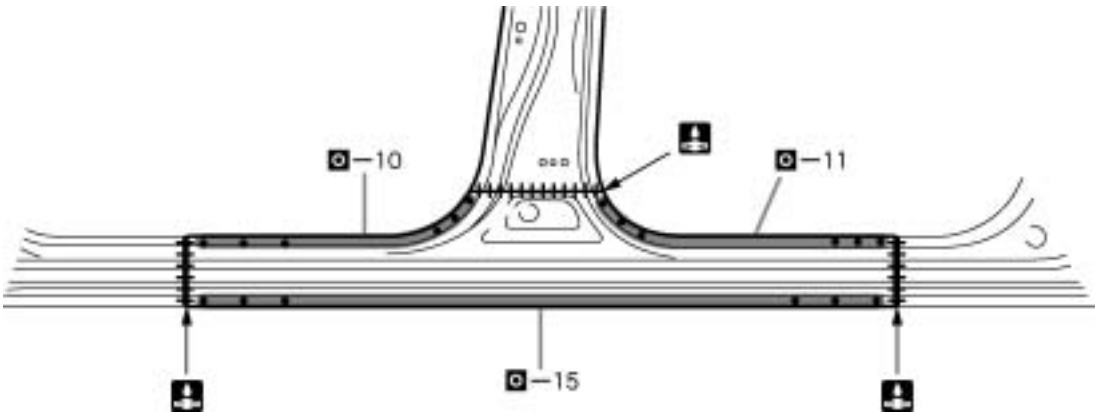


F21476

50 mm (1.97 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21477

POINT

1 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.