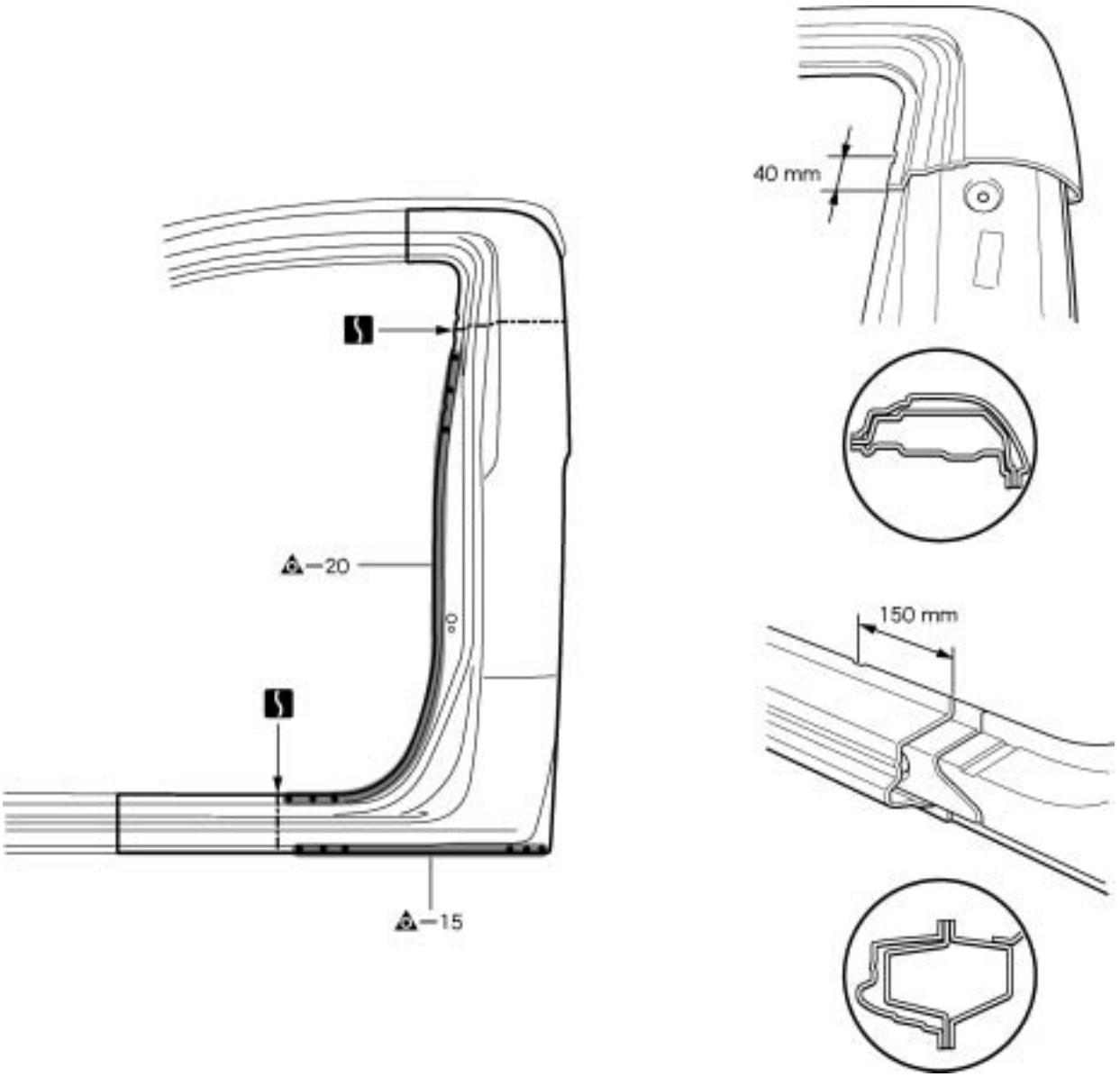
QUARTER PANEL (CUT): Regular Cab



F21478-A

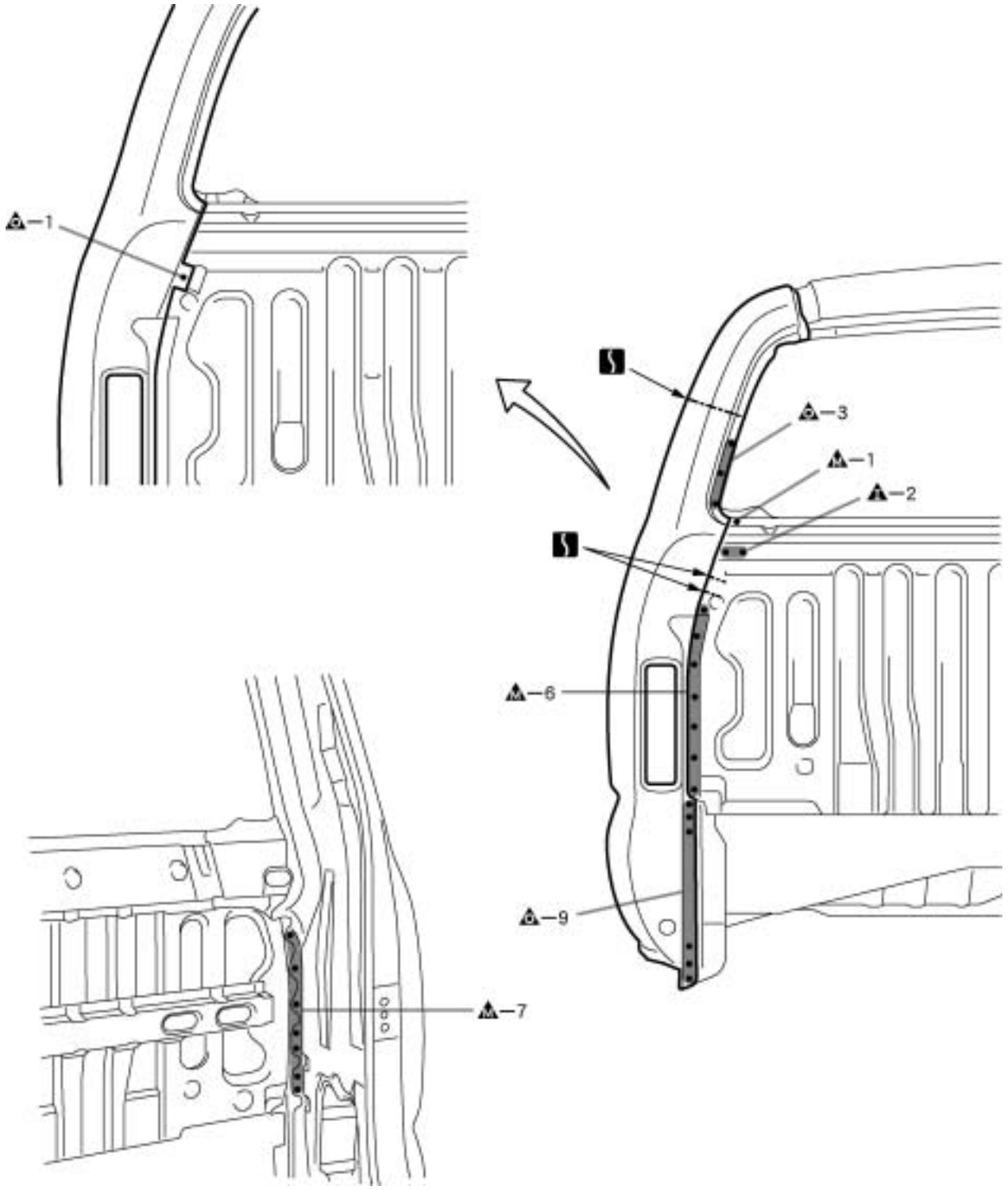
REPLACEMENT

REMOVAL



F21478

40 mm (1.57 in.) 150 mm (5.91 in.)

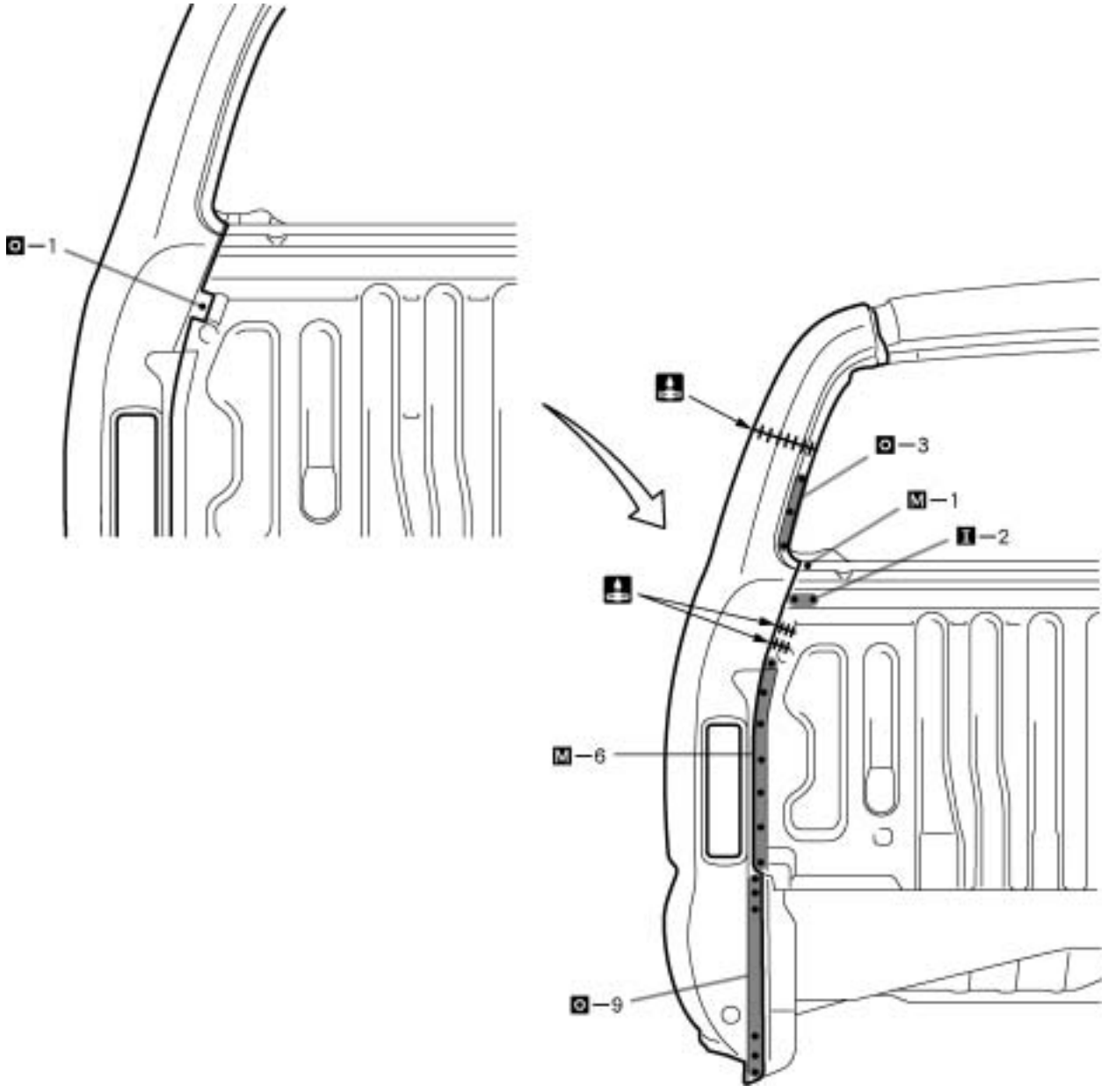


POINT

1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter panel.

INSTALLATION

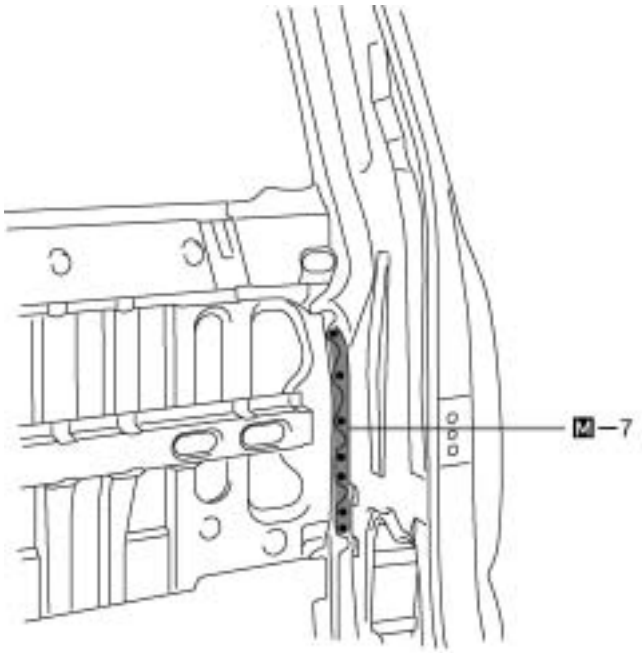
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

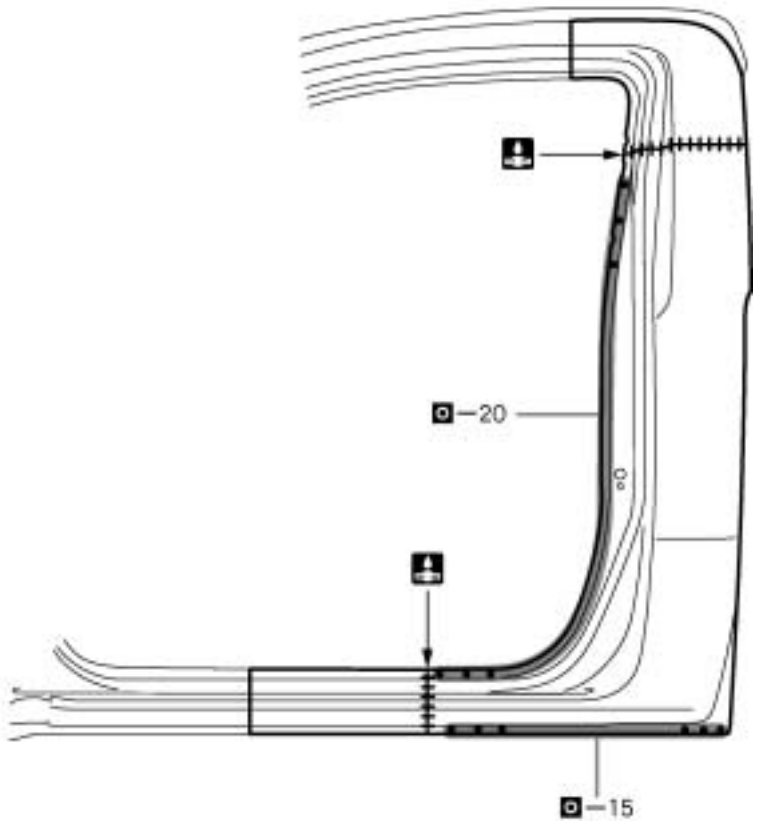


F21480

POINT

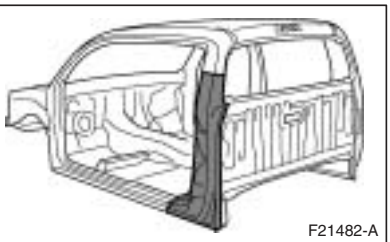
1 Inspect the fitting of the front door and back window glass, etc., before welding, since this affects the appearance of the finish.





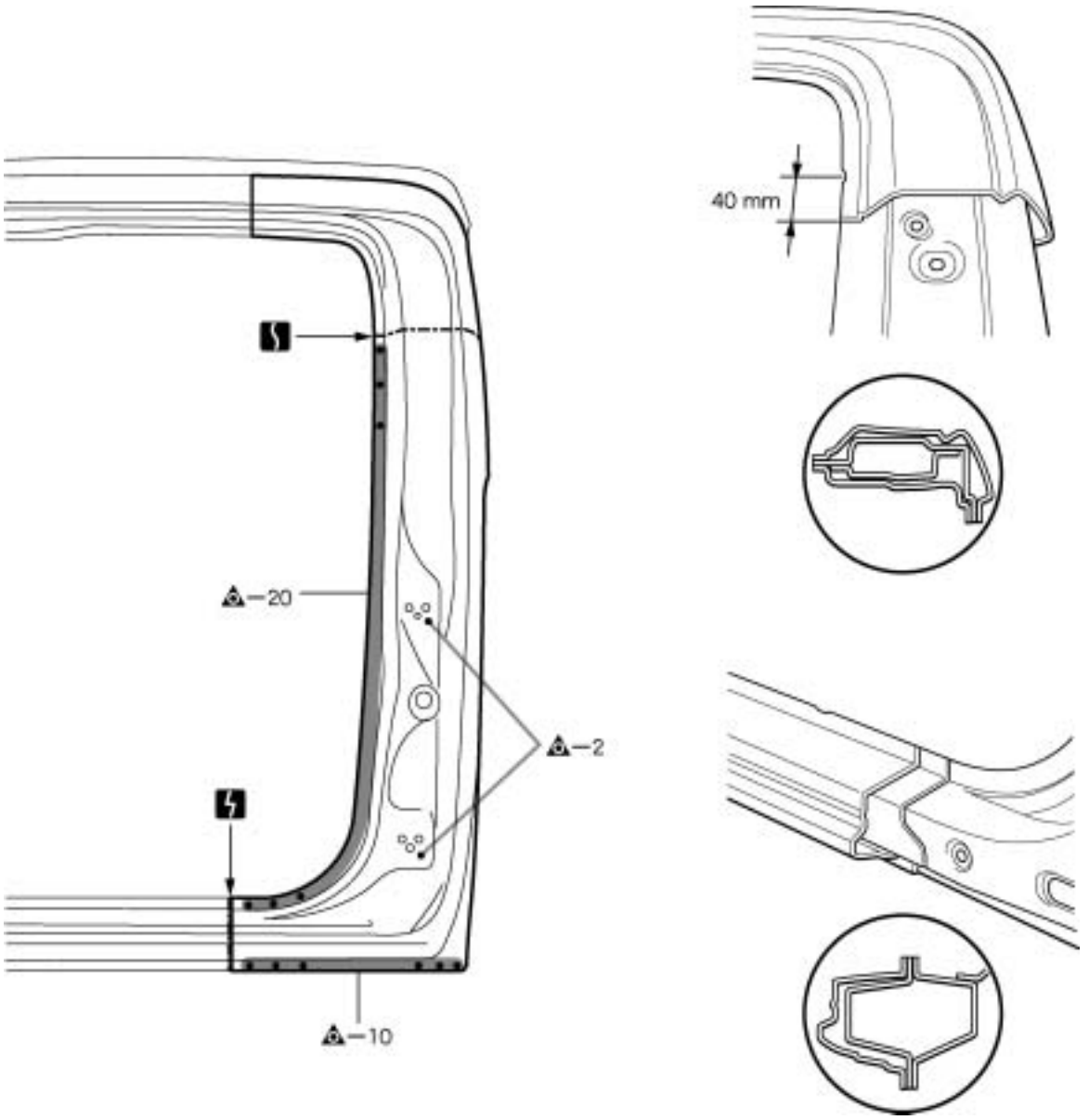
F21481

QUARTER PANEL (CUT): Access Cab


F21482-A

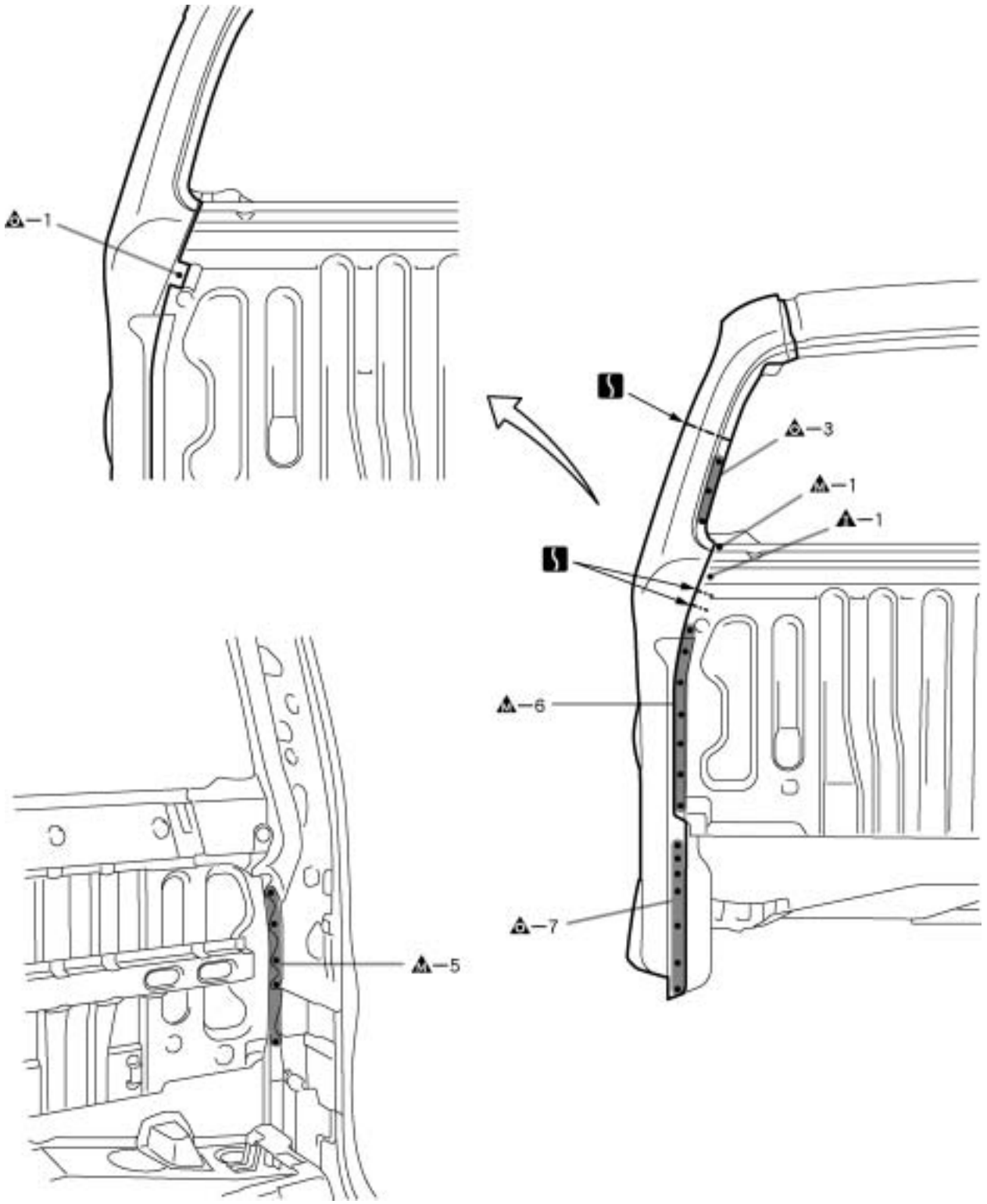
REPLACEMENT

REMOVAL



F21482

40 mm (1.57 in.)



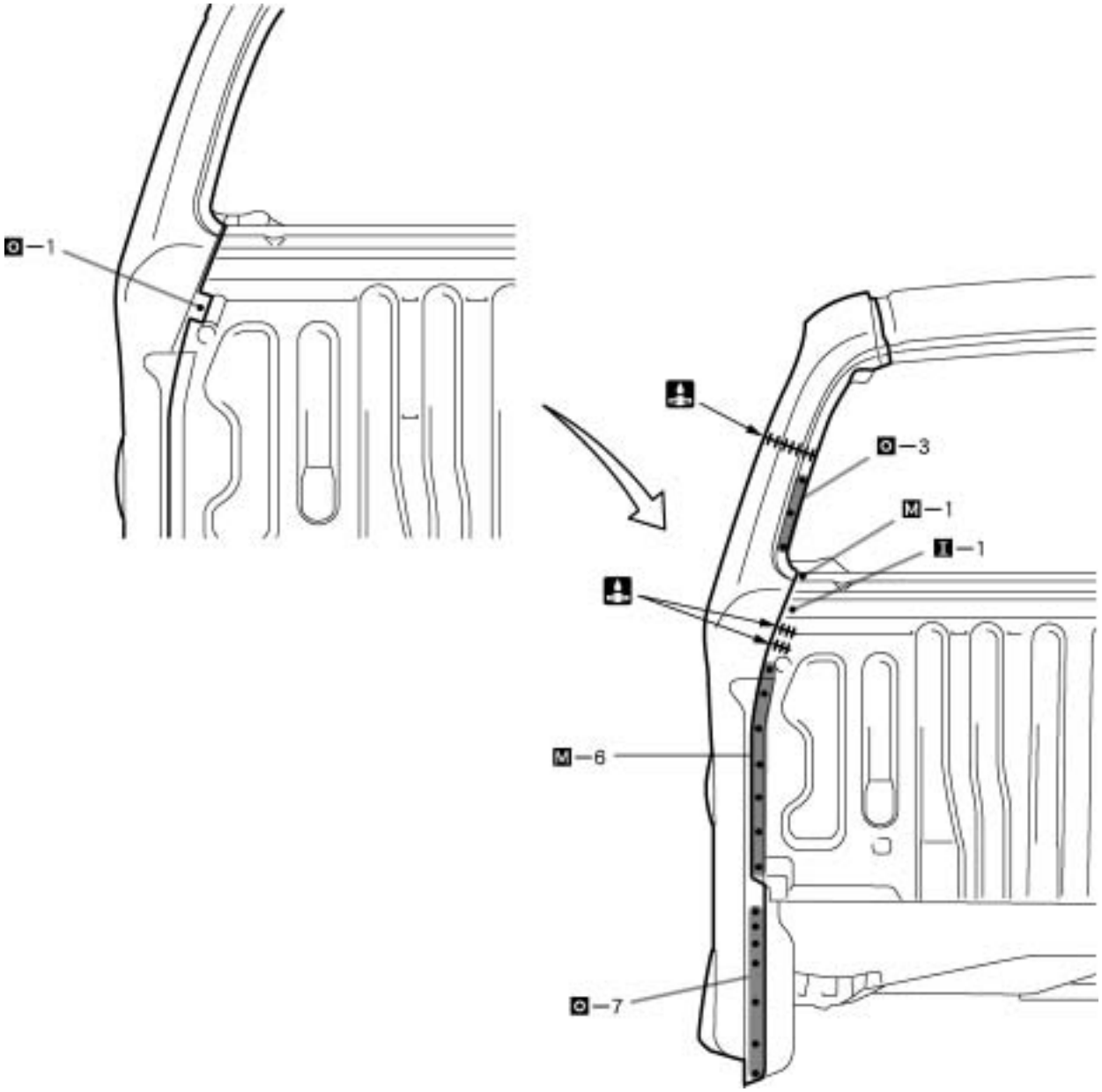
F21483

POINT

1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter panel.

INSTALLATION

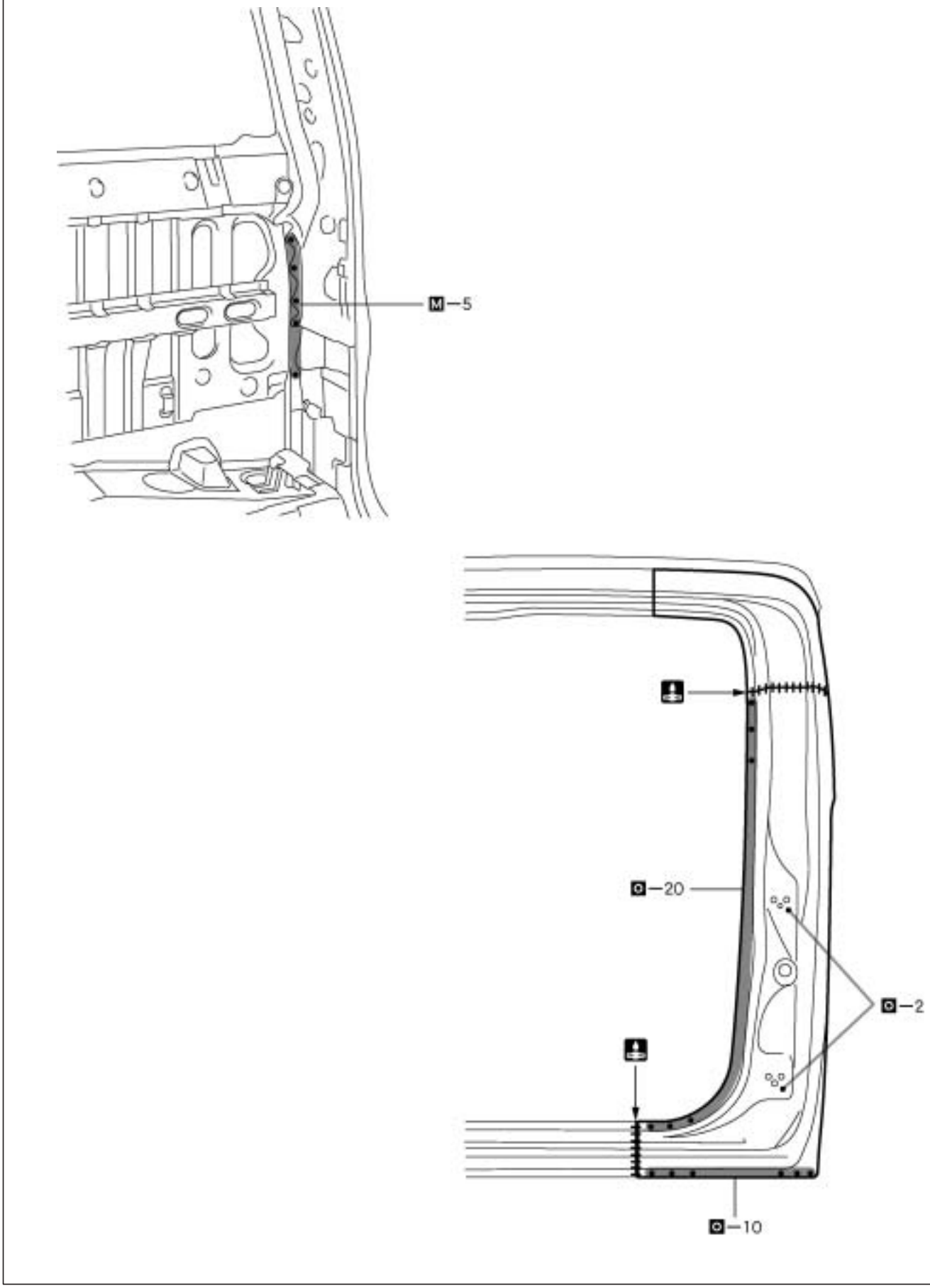
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21484

POINT

1 Inspect the fitting of the access door and back window glass, etc., before welding, since this affects the appearance of the finish.

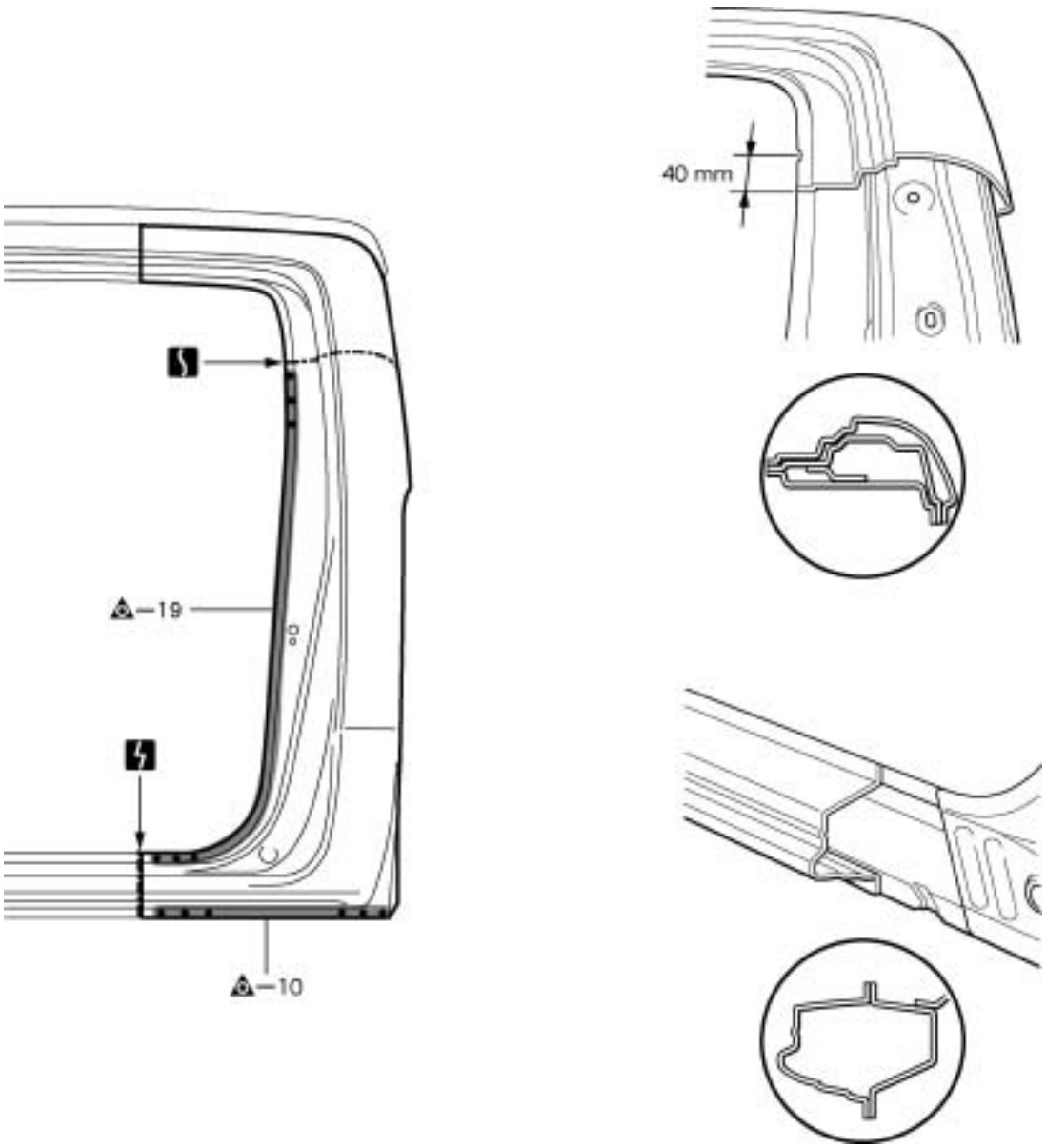

M —5
O —20
O —2
O —10
F21485

QUARTER PANEL (CUT): Double Cab


F21486-A

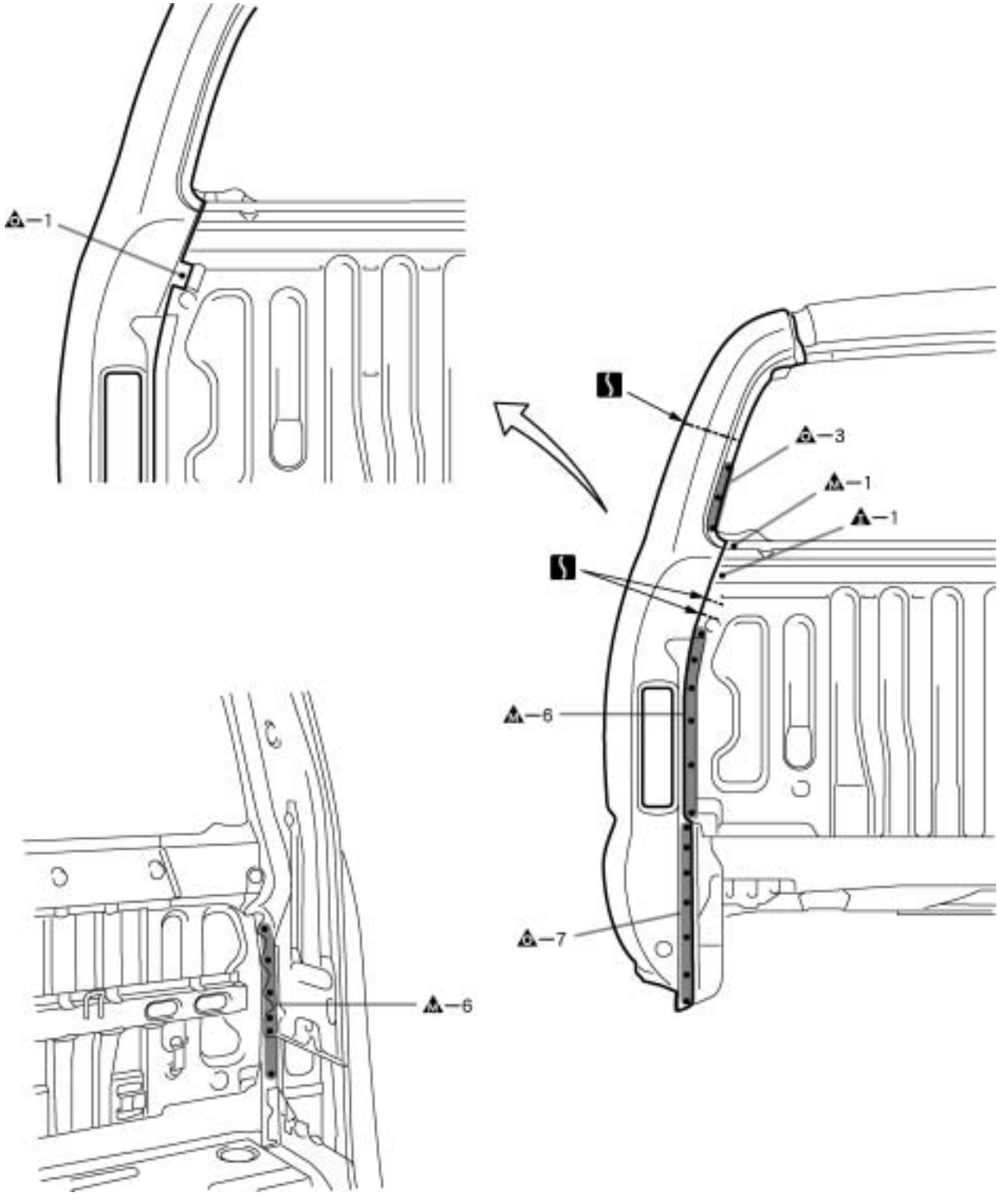
REPLACEMENT

REMOVAL



F21486

40 mm (1.57 in.)



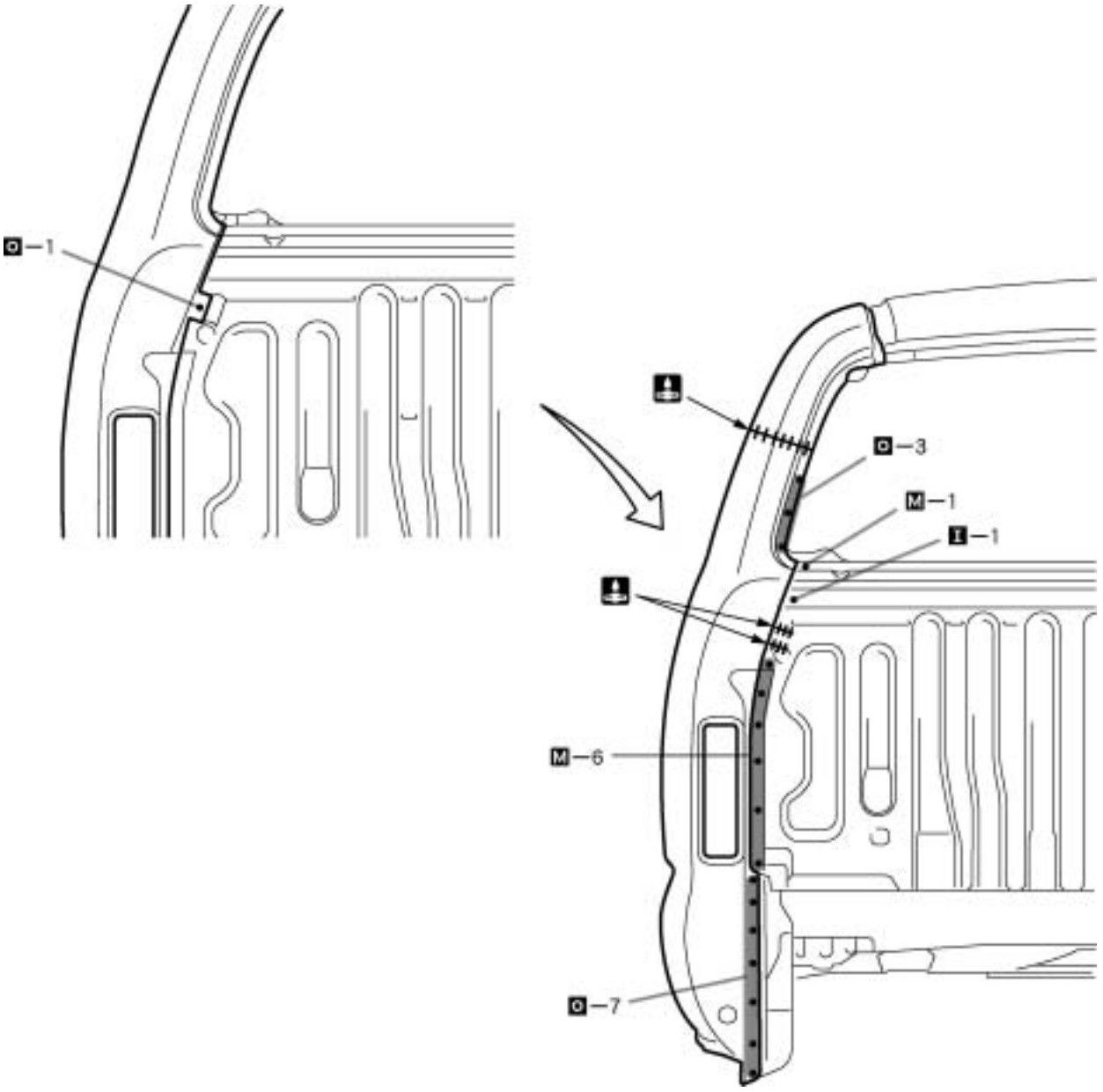
F21487

POINT

1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter panel.

INSTALLATION

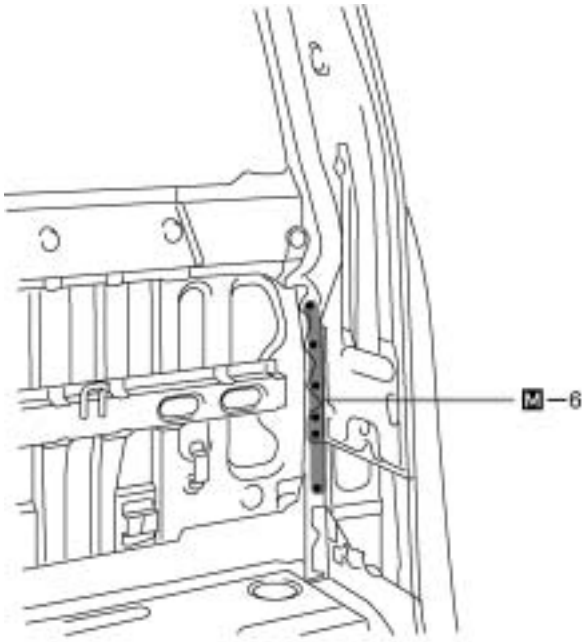
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

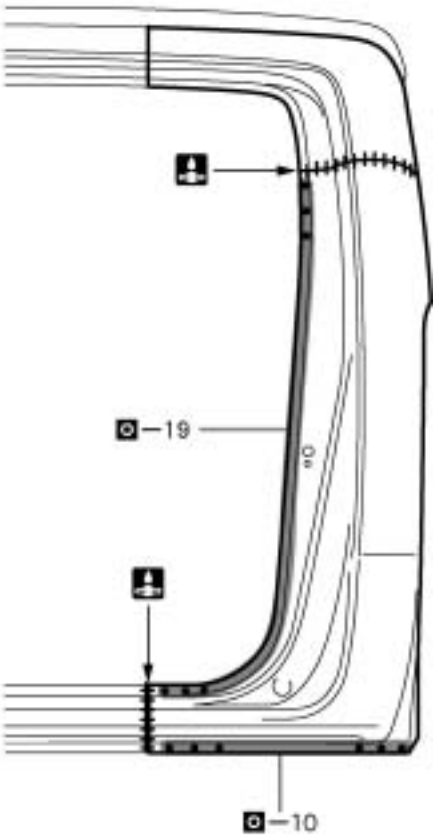


F21488

POINT

1 Inspect the fitting of the rear door and back window glass, etc., before welding, since this affects the appearance of the finish.





F21489