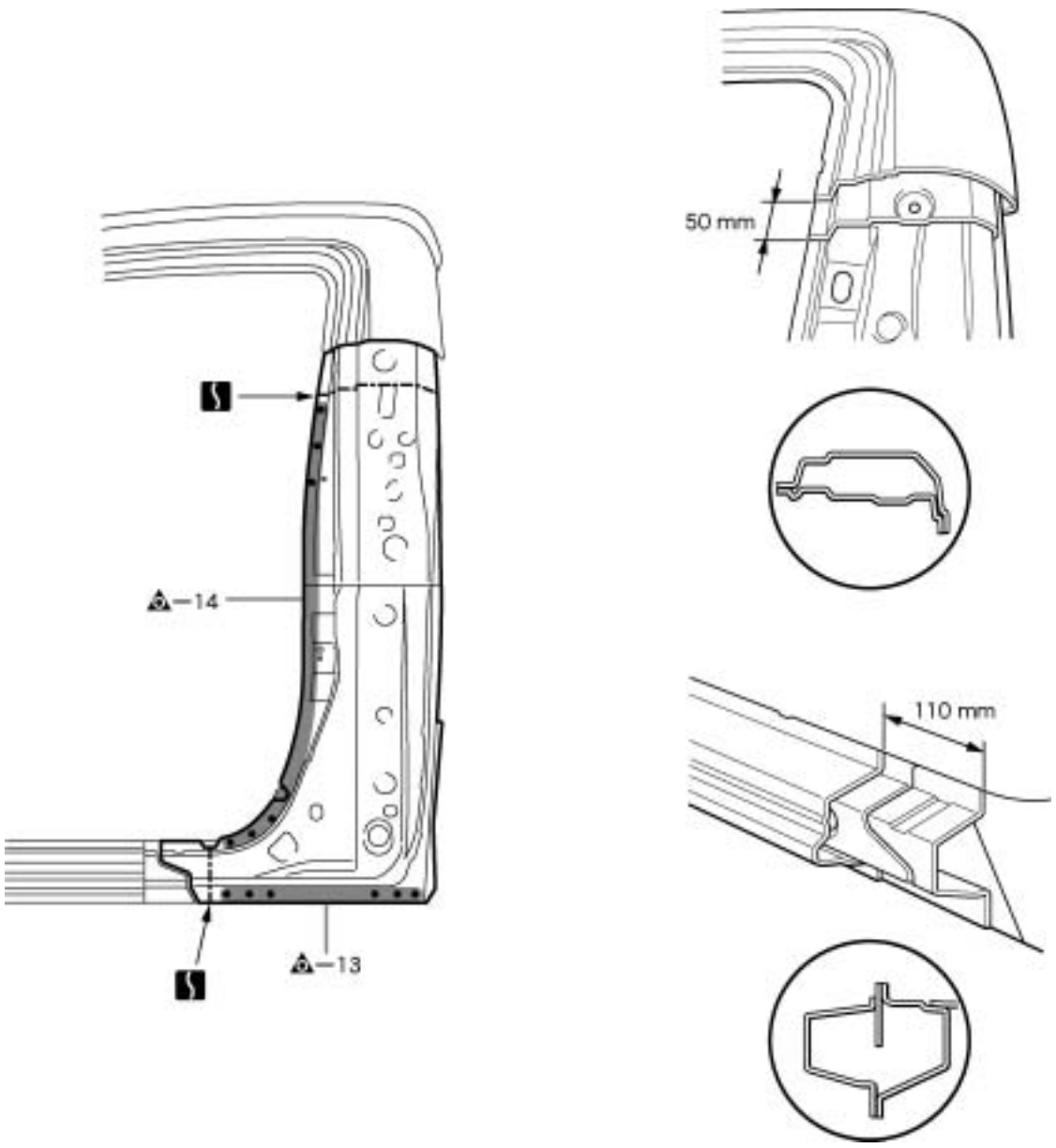
QUARTER LOCK PILLAR REINFORCEMENT (CUT): Regular Cab



F21490-A

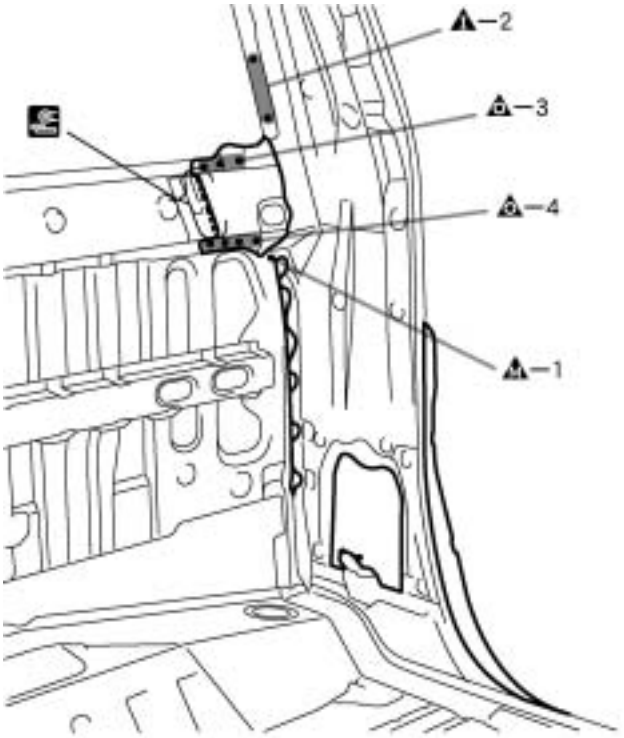
REPLACEMENT
With the quarter panel removed.

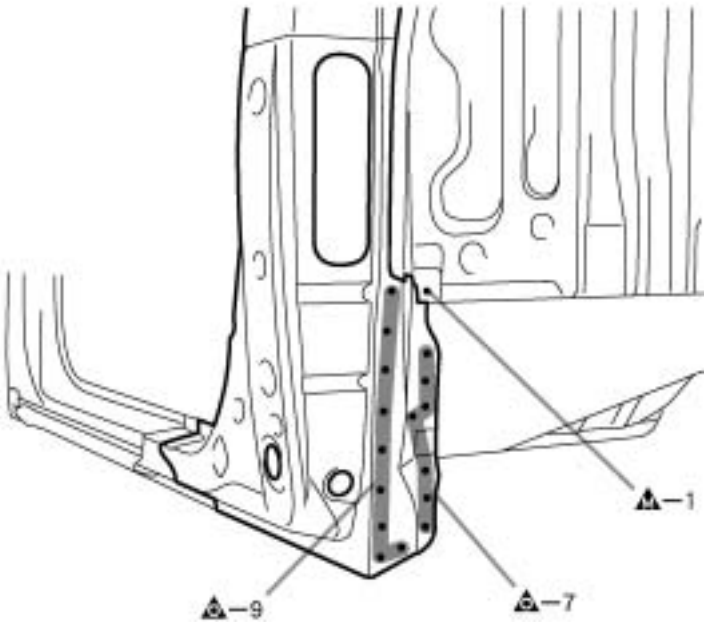
REMOVAL



F21490

50 mm (1.97 in.) 110 mm (4.33 in.)

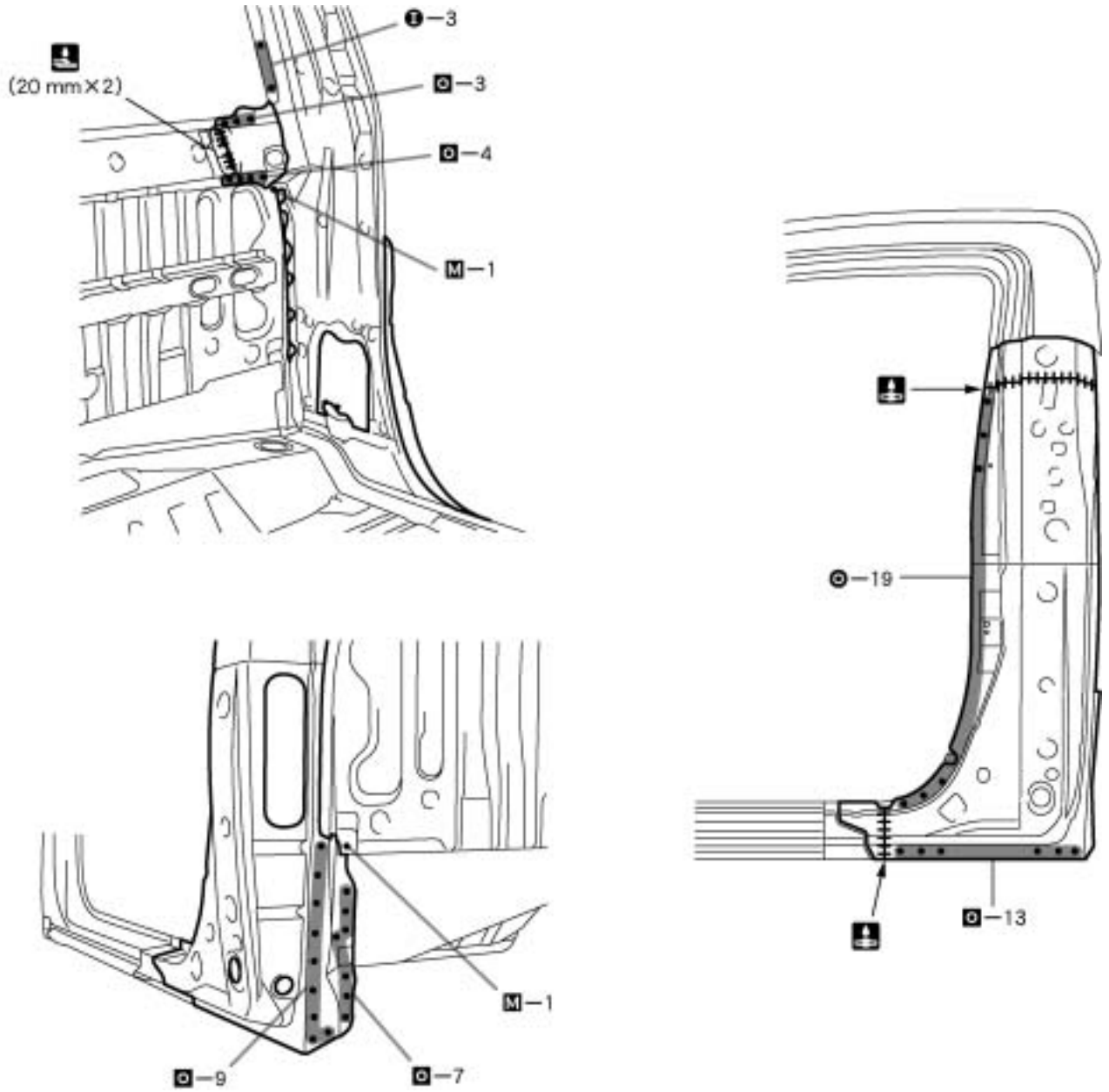




F21491

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21492

POINT

1 Inspect the fitting of the front door and back window glass, etc., before welding, since this affects the appearance of the finish.

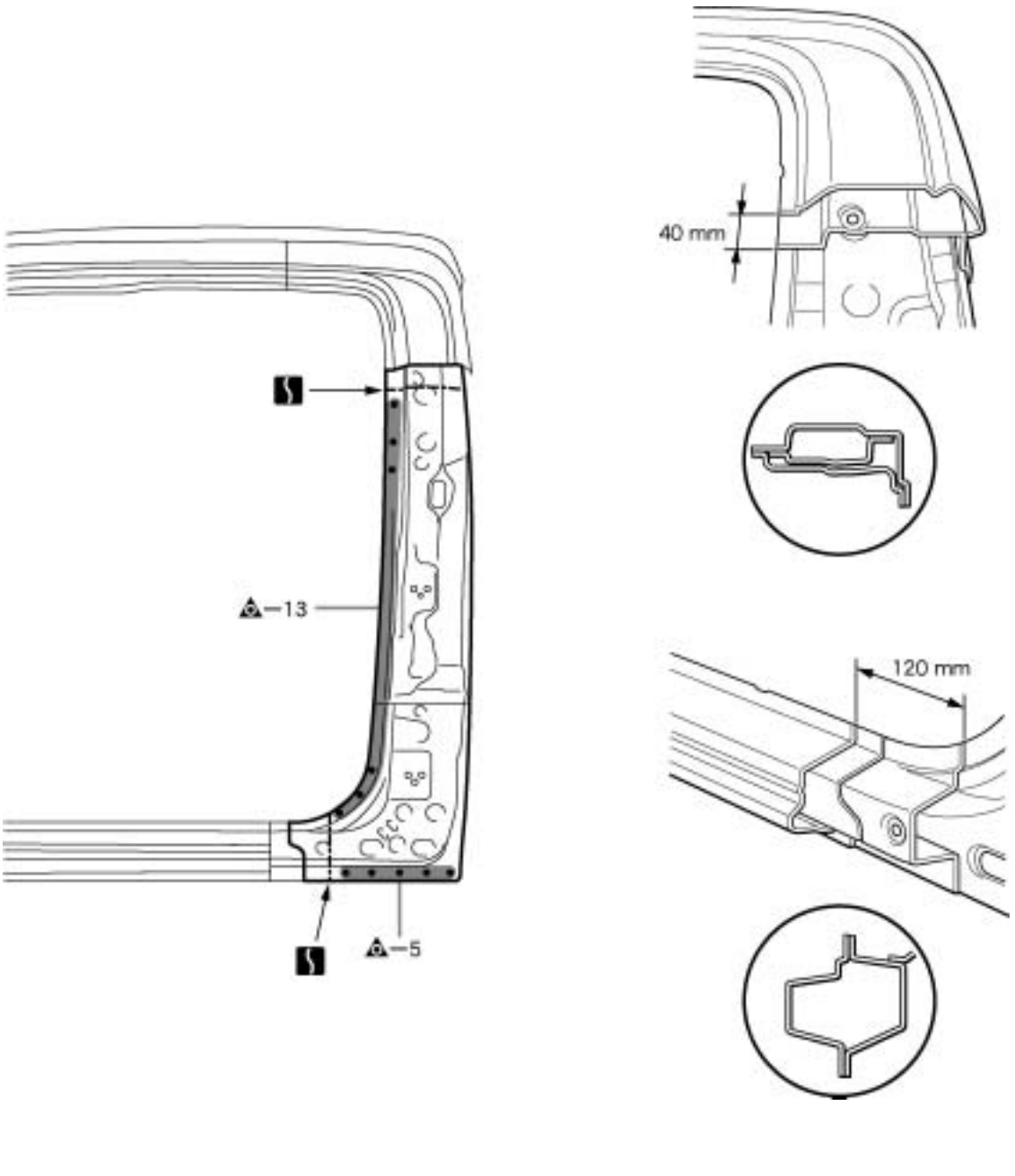
20 mm (0.79 in.)

QUARTER LOCK PILLAR REINFORCEMENT (CUT): Access Cab


F21493-A

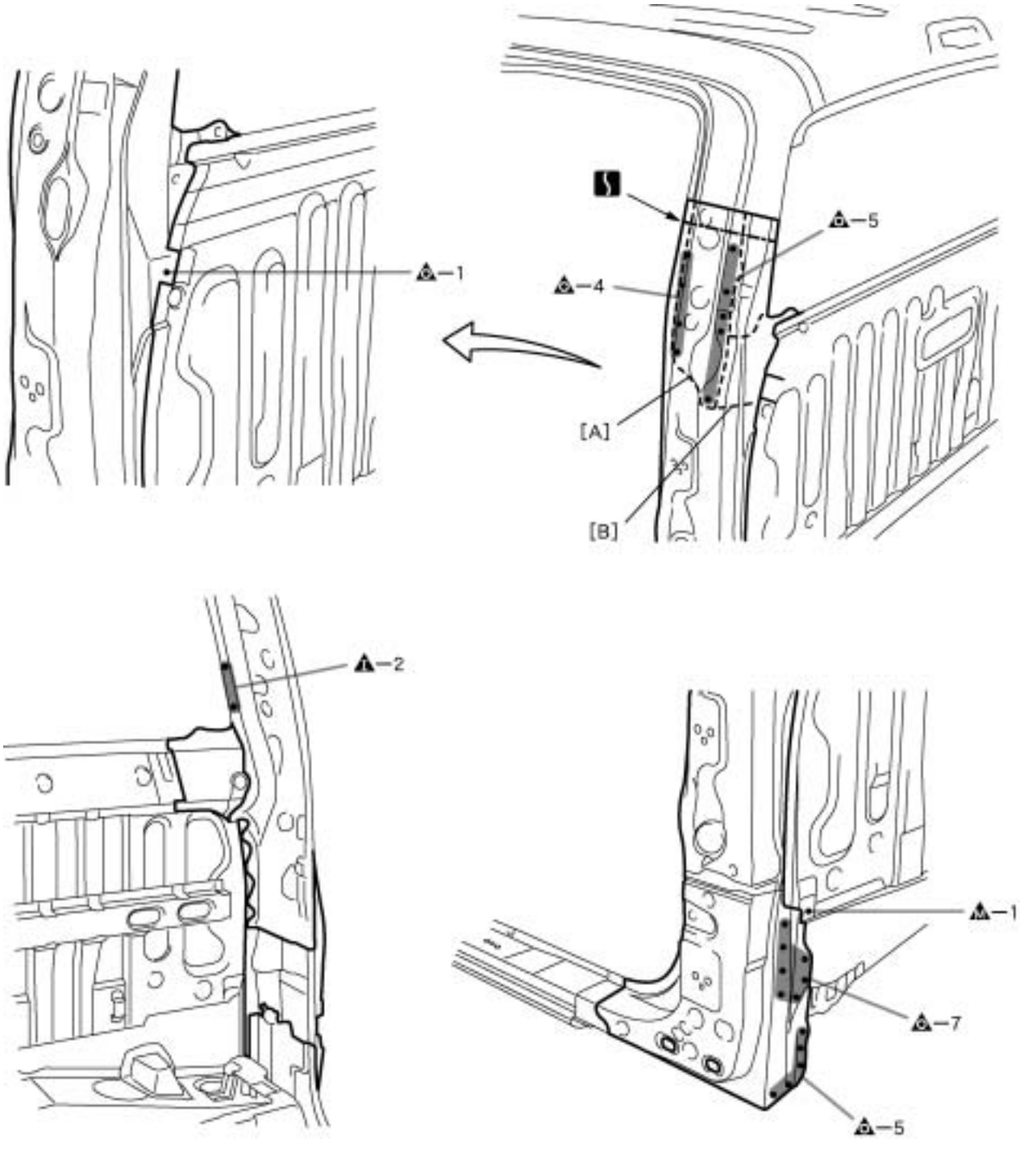
REPLACEMENT
With the quarter panel removed.

REMOVAL



F21493

40 mm (1.57 in.) 120 mm (4.72 in.)



POINT

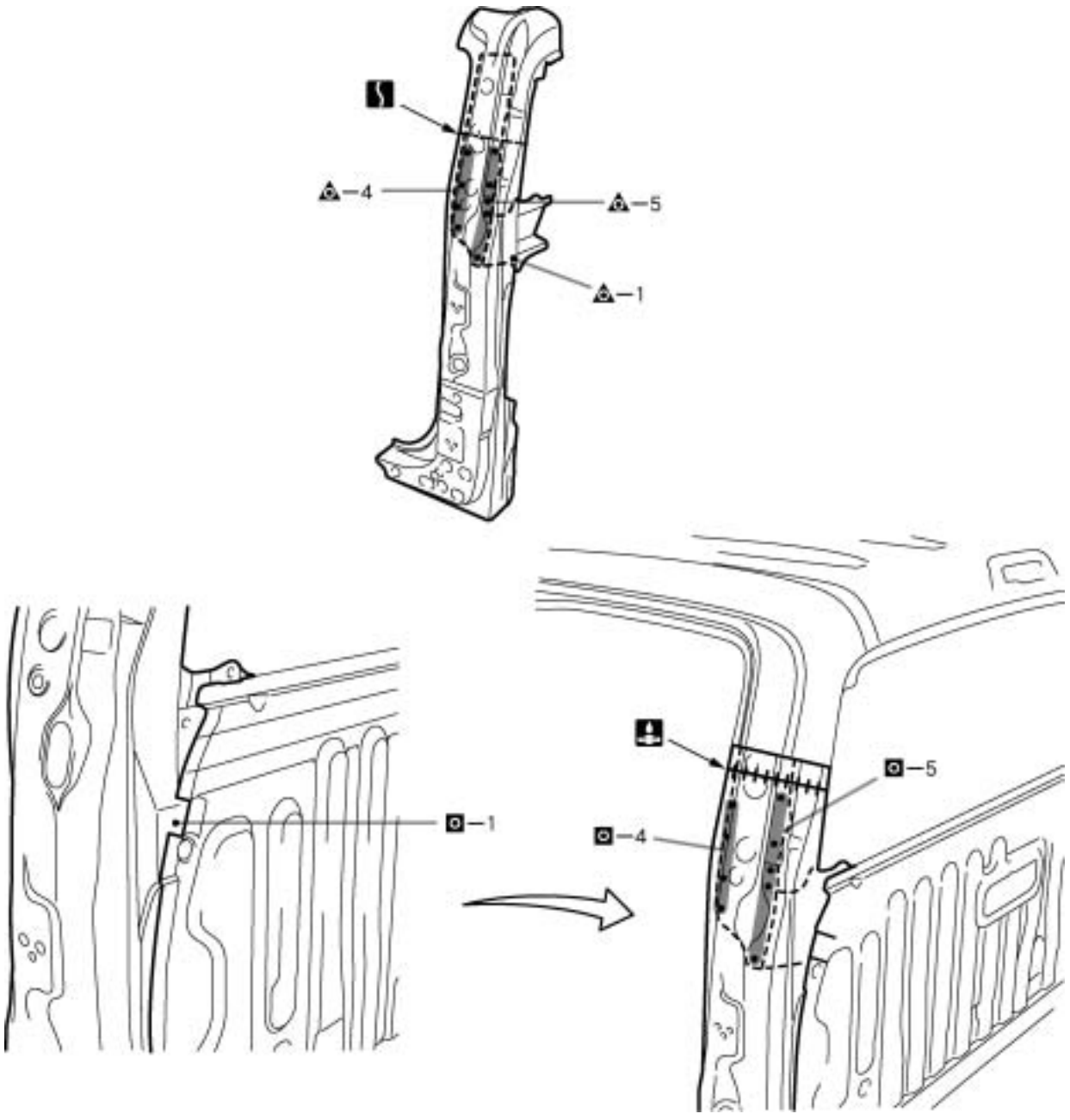
1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter lock pillar reinforcement.
2 Leave the [A] and [B] to the vehicle side.
3 Take care not to damage the internal reinforcement.

PART NAME

[A] Quarter Lock Pillar Reinforcement [B] Quarter Panel To Upper Back Extension

INSTALLATION

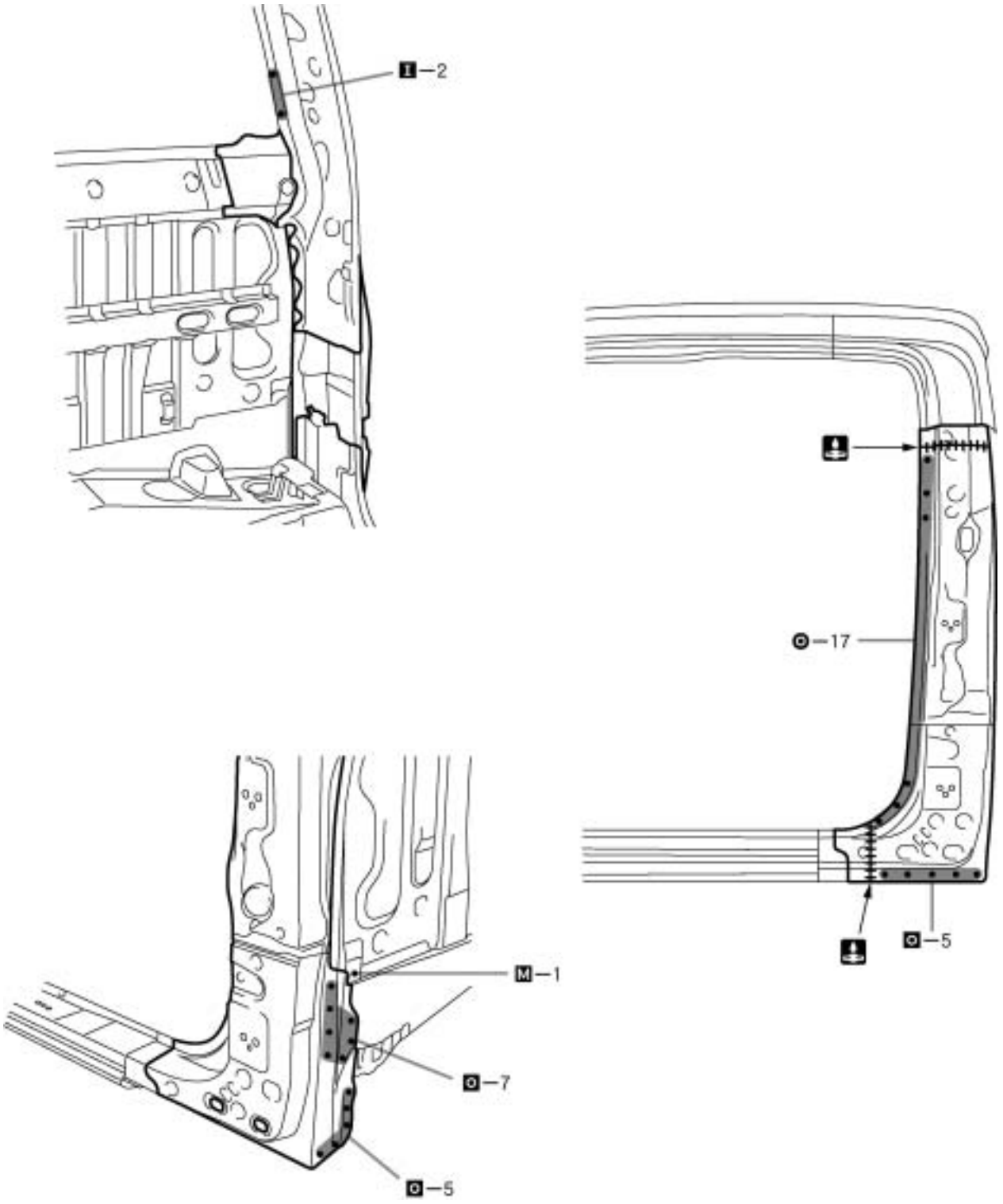
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21495

POINT

1 Inspect the fitting of the front door and back window glass, etc., before welding, since this affects the appearance of the finish.

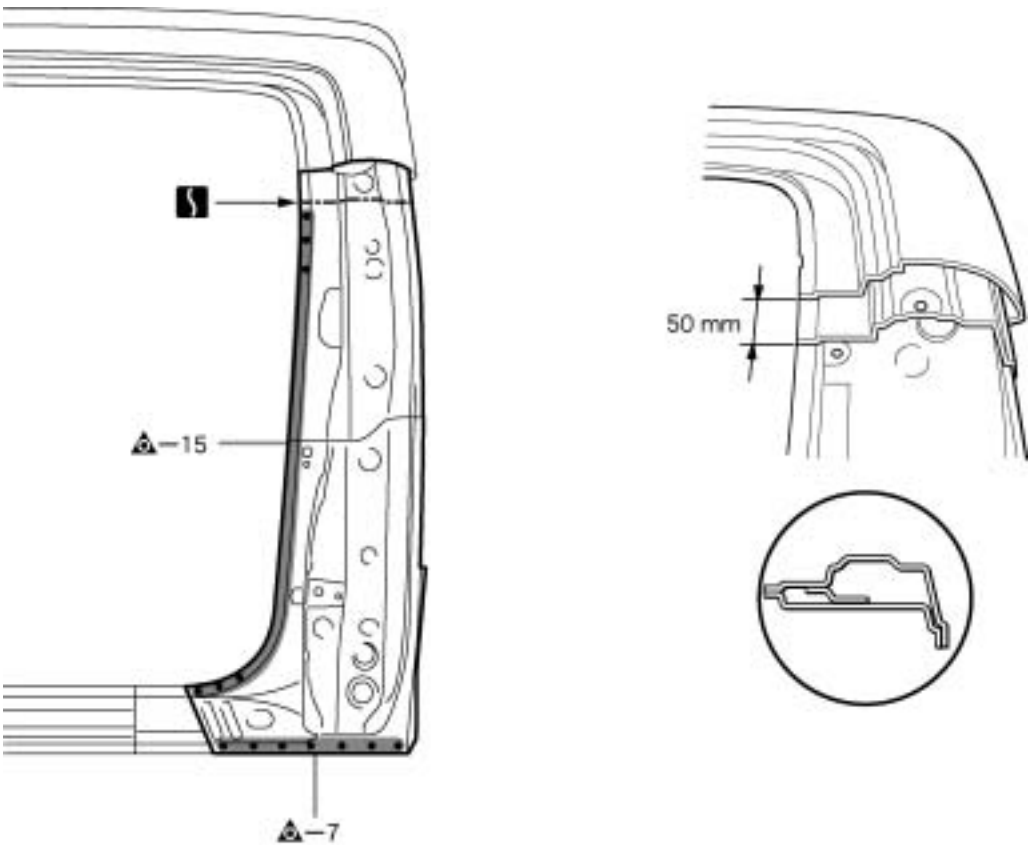

I—2
O—17
O—5
M—1
O—7
O—5
F21496

QUARTER LOCK PILLAR REINFORCEMENT (CUT): Double Cab


F21497-A

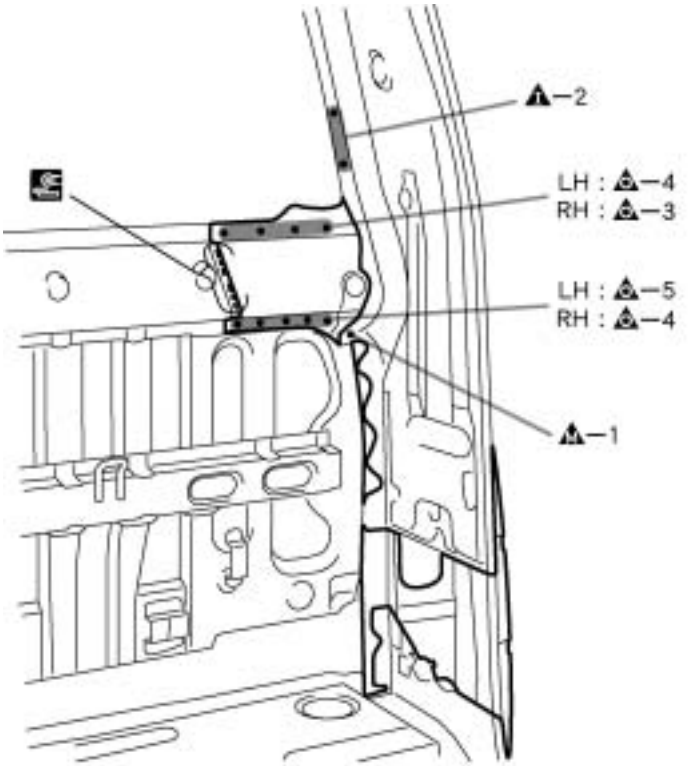
REPLACEMENT
With the quarter panel removed.

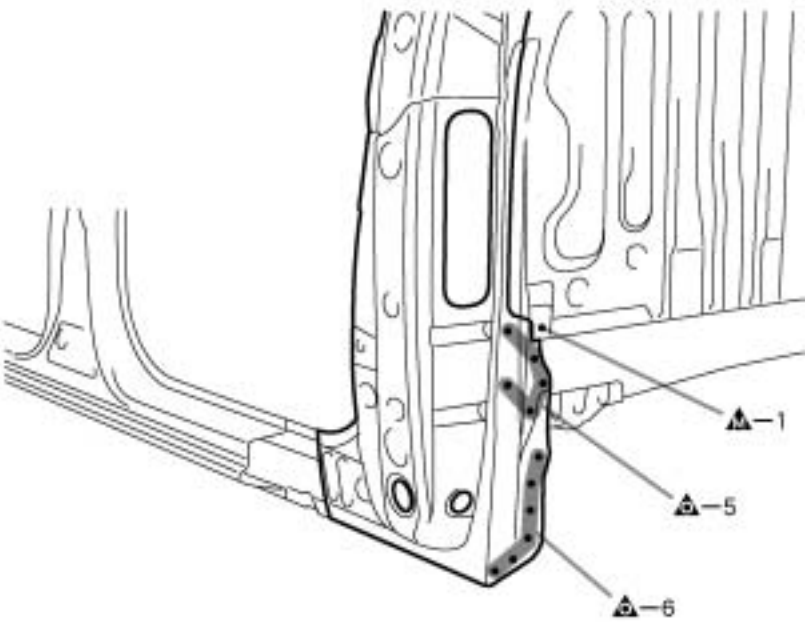
REMOVAL



F21497

50 mm (1.97 in.)

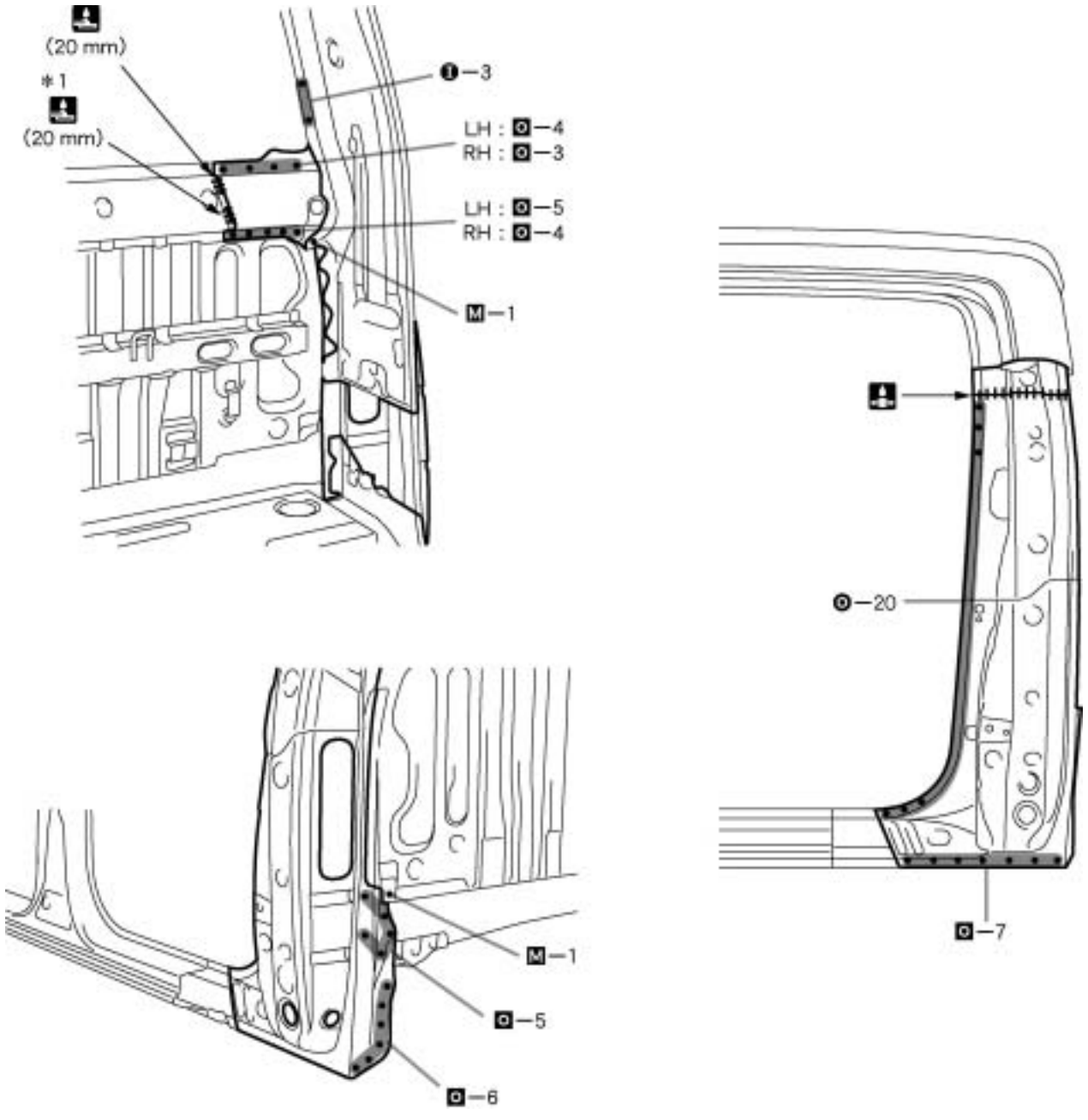




F21498

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21499

POINT

1 Inspect the fitting of the rear door and back window glass, etc., before welding, since this affects the appearance of the finish.
2 *1: RH Only

20 mm (0.79 in.)