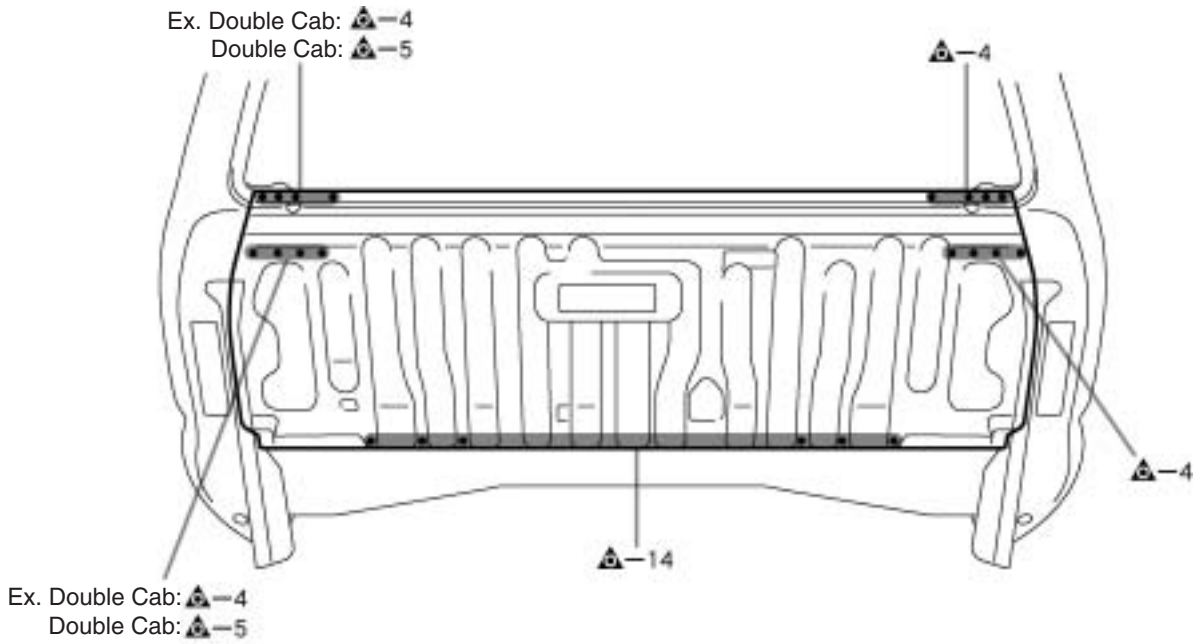
BACK PANEL (ASSY)

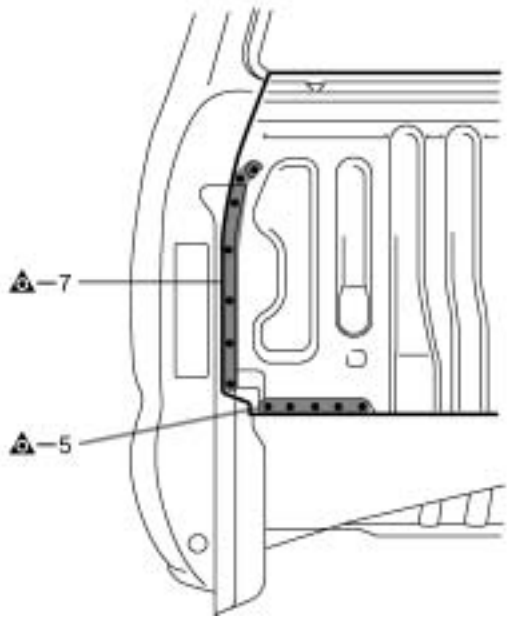


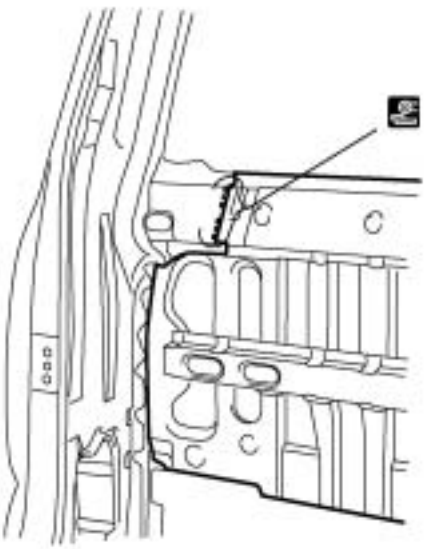
F21500-A

REPLACEMENT

REMOVAL



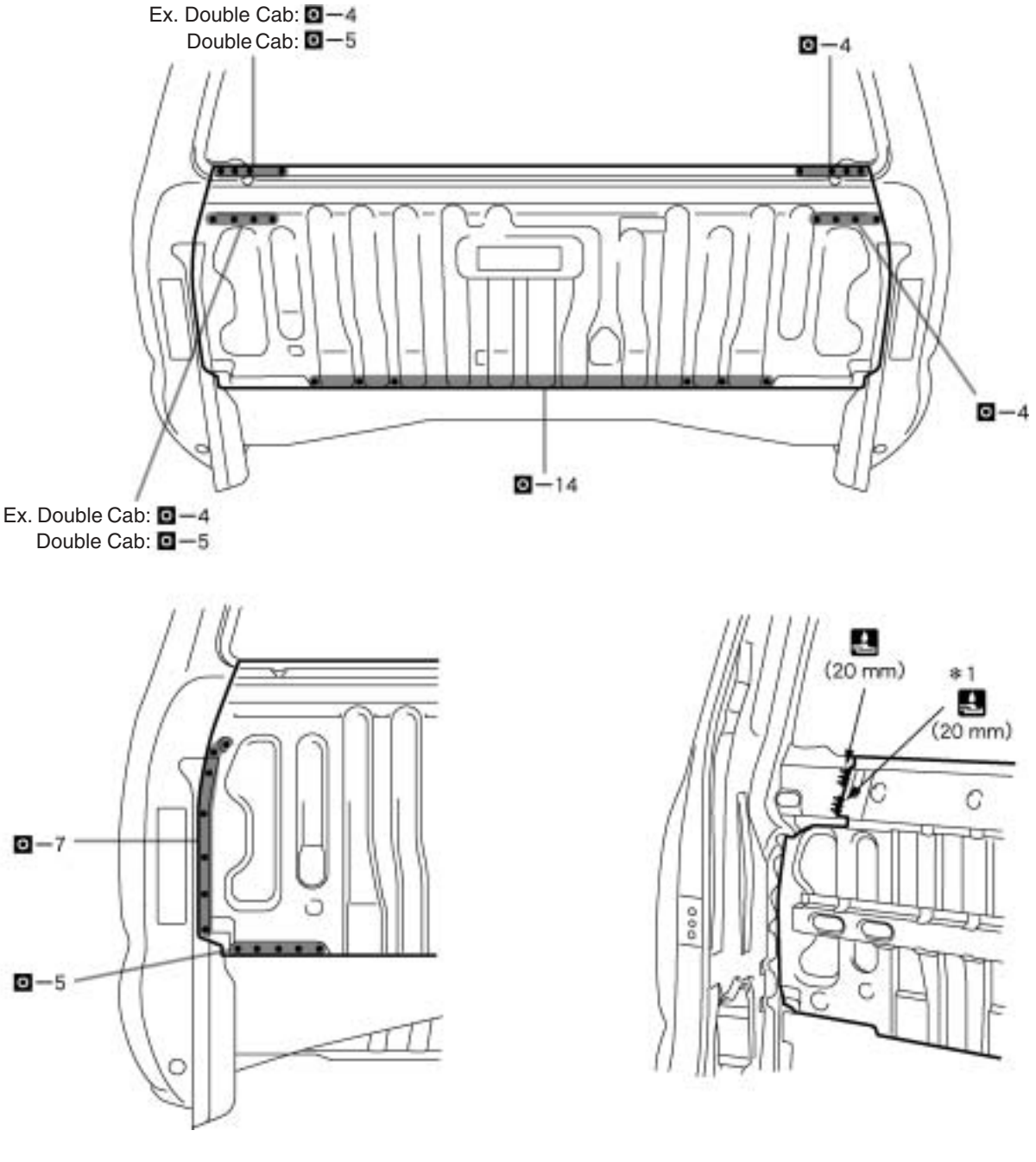




F21500

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



POINT

1 Inspect the fitting of the back window glass, etc., before welding, since this affects the appearance of the finish.
2 *1: Ex. Double Cab LH

20 mm (0.79 in.)