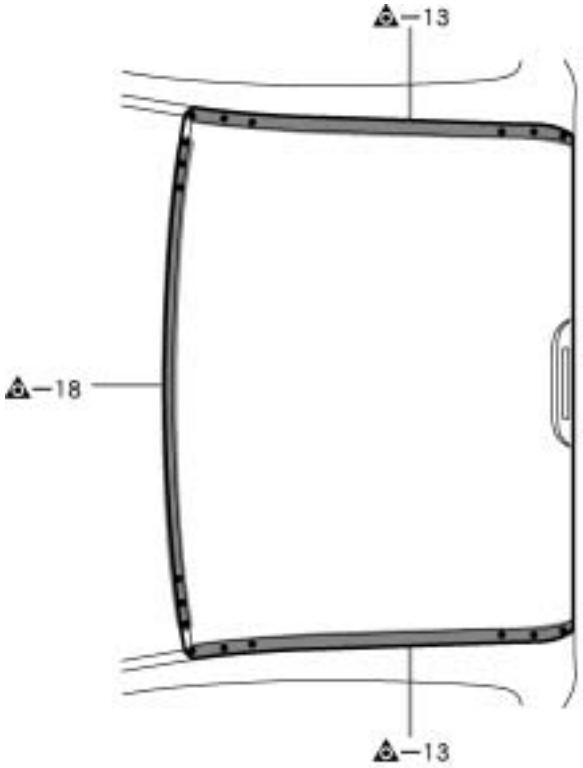
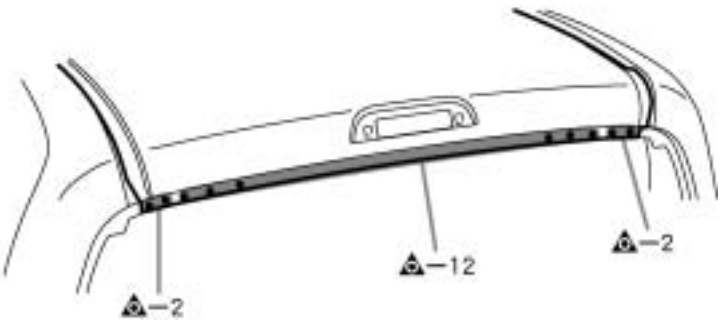
ROOF PANEL (ASSY): Regular Cab


F21502-A

REPLACEMENT

REMOVAL

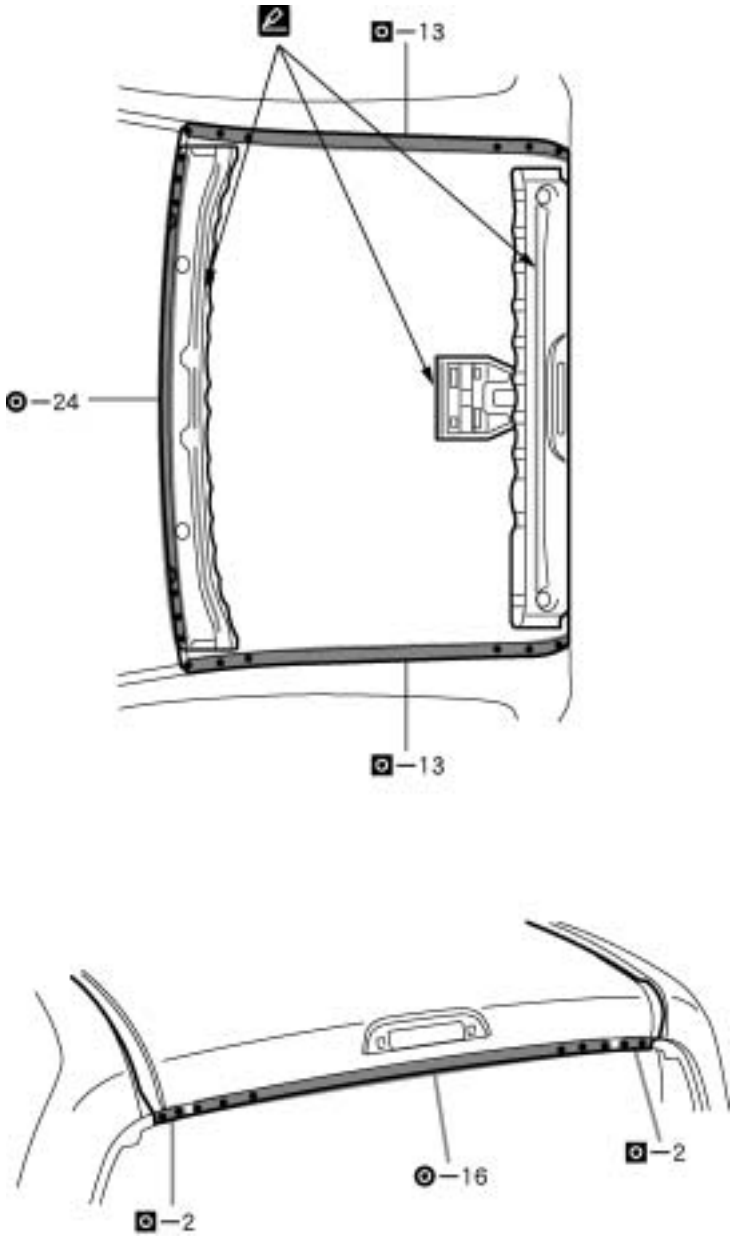




F21502

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

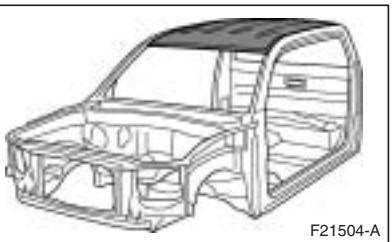


F21503

POINT

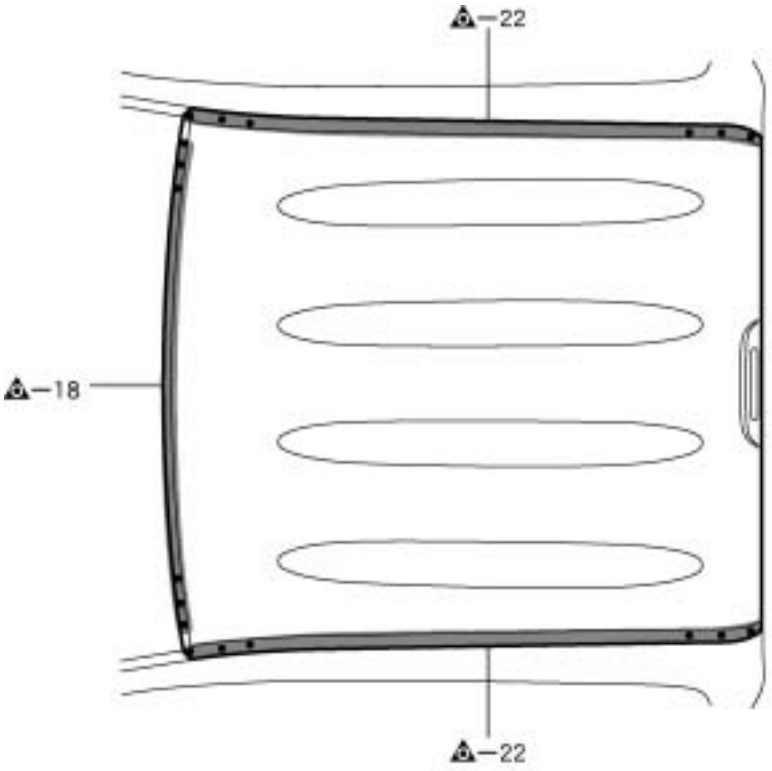
1 Before temporarily installing the new parts, apply body sealer to the windshield header panel and back window upper frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.

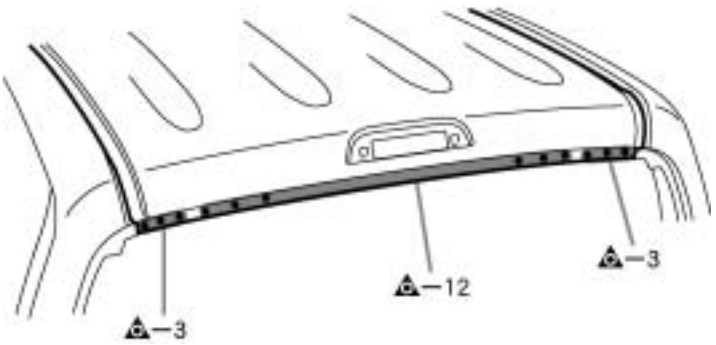
ROOF PANEL (ASSY): Access Cab


F21504-A

REPLACEMENT

REMOVAL

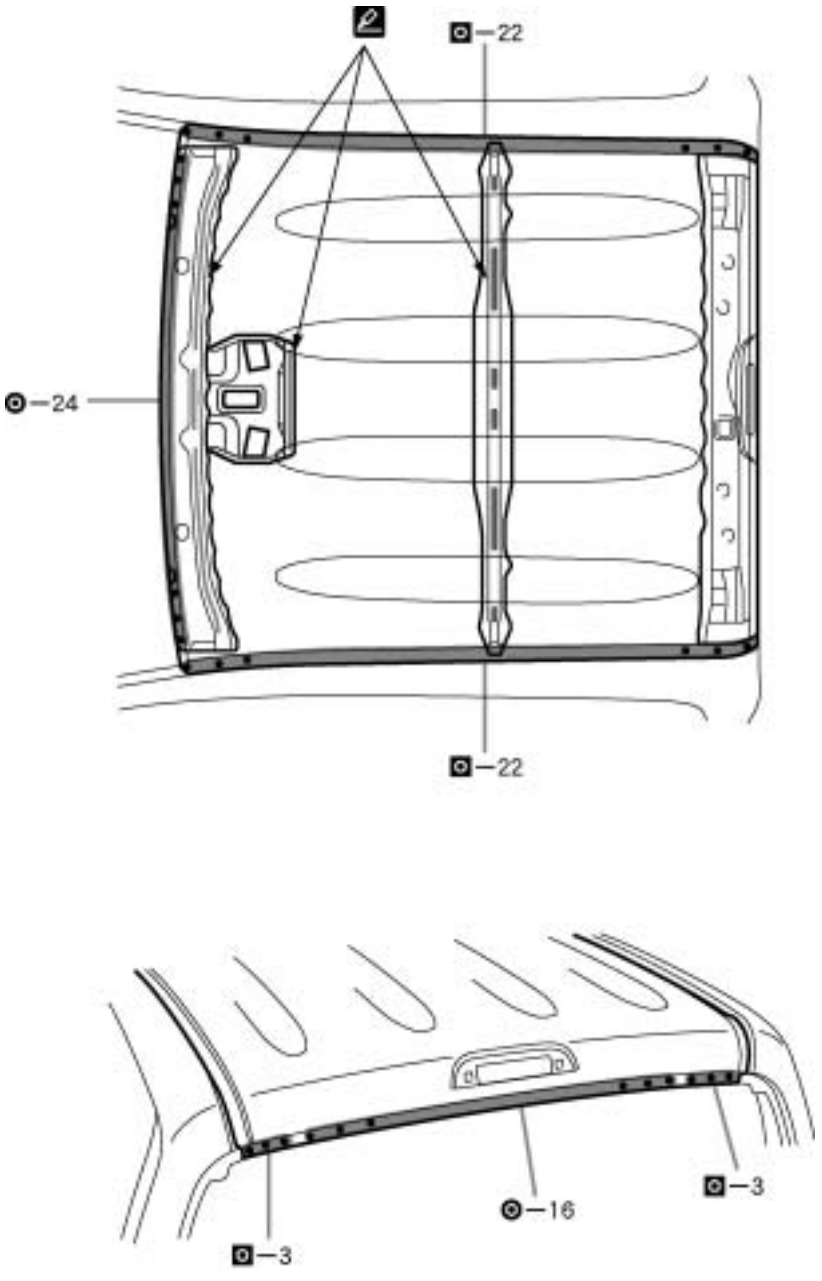




F21504

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

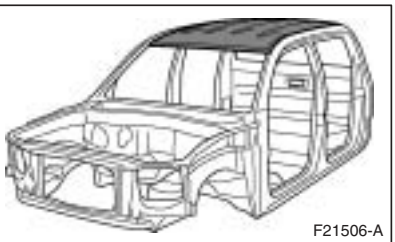


F21505

POINT

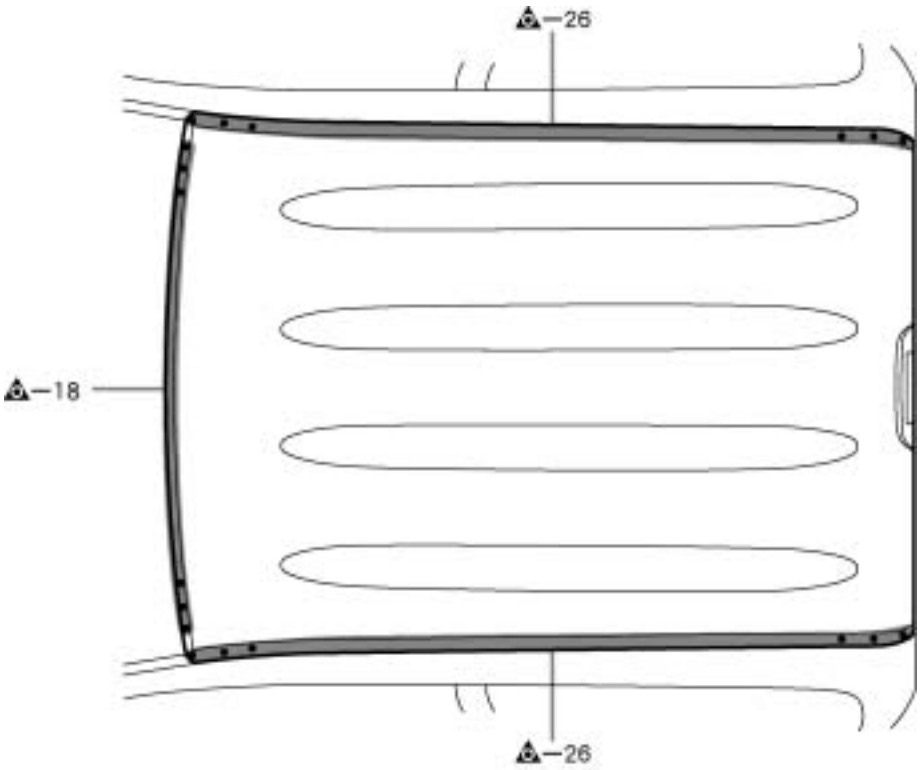
1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement.
HINT:
1) Apply just enough sealer for the new parts to make contact.

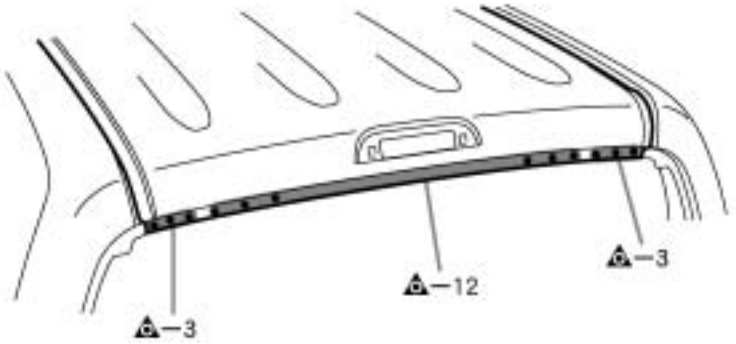
ROOF PANEL (ASSY): Double Cab


F21506-A

REPLACEMENT

REMOVAL

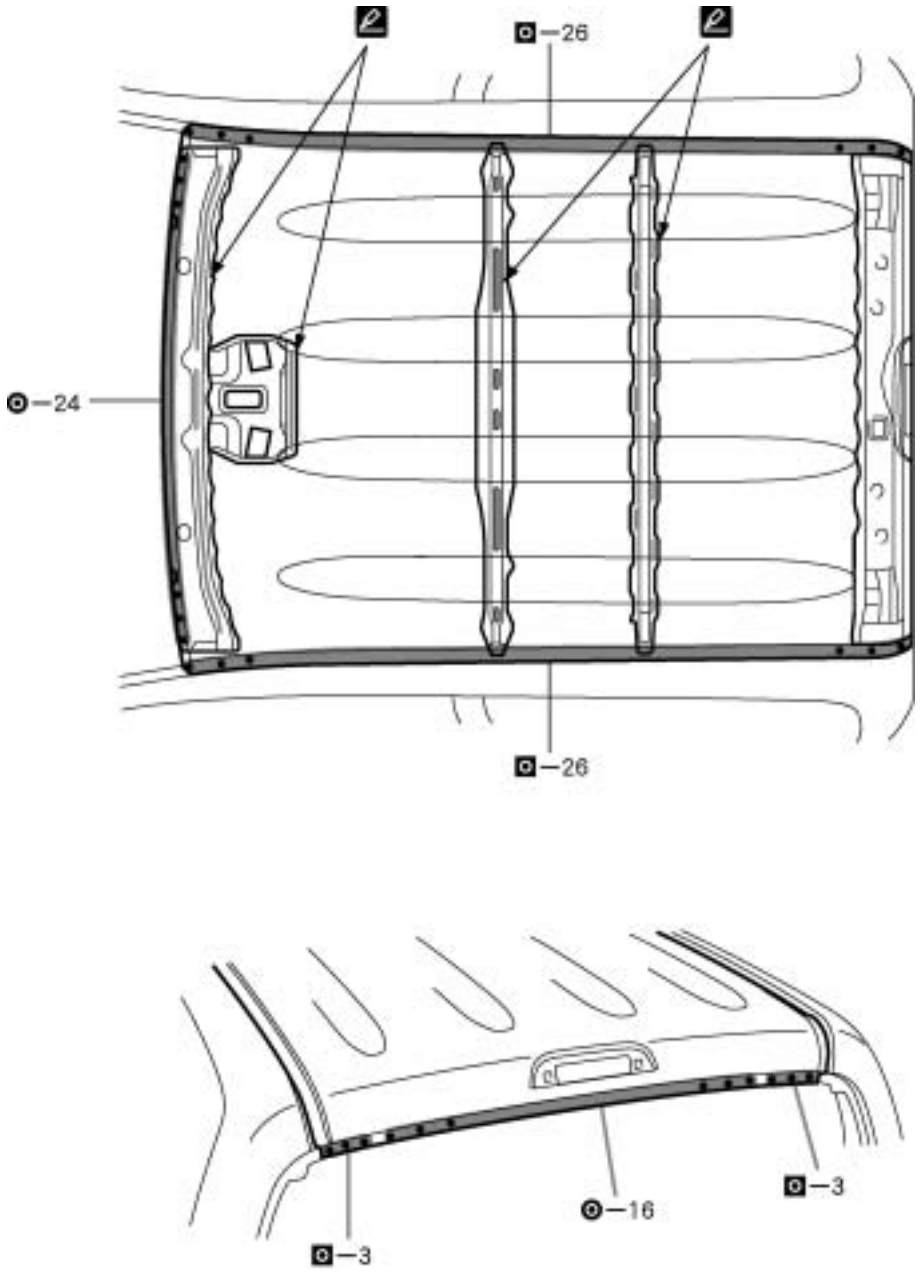




F21506

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



POINT

1 Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.
HINT:
1) Apply just enough sealer for the new parts to make contact.