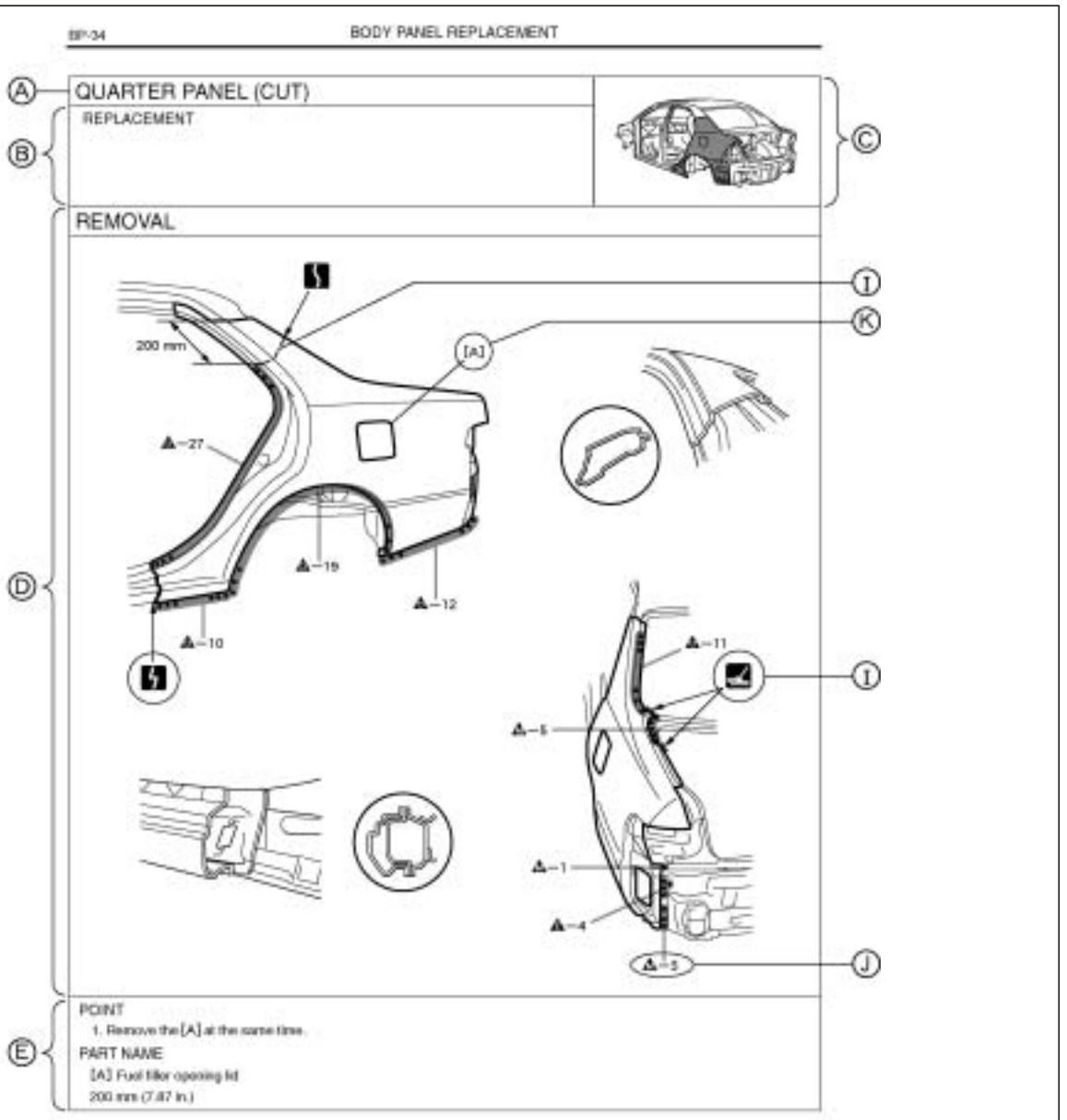
HOW TO USE THIS MANUAL

1. BODY PANEL REPLACEMENT THIS MANUAL



Ⓐ : REPLACEMENT PART AND METHOD

QUARTER PANEL (CUT)

- Replacement method
  - (ASSY)...Assembly replacement
  - (CUT)...Major cutting (less than 1/2 of part used)
  - (CUT-H)...Half cutting (about 1/2 of part used)
  - (CUT-P)...Partial cutting (most of part used)
- Replacement part

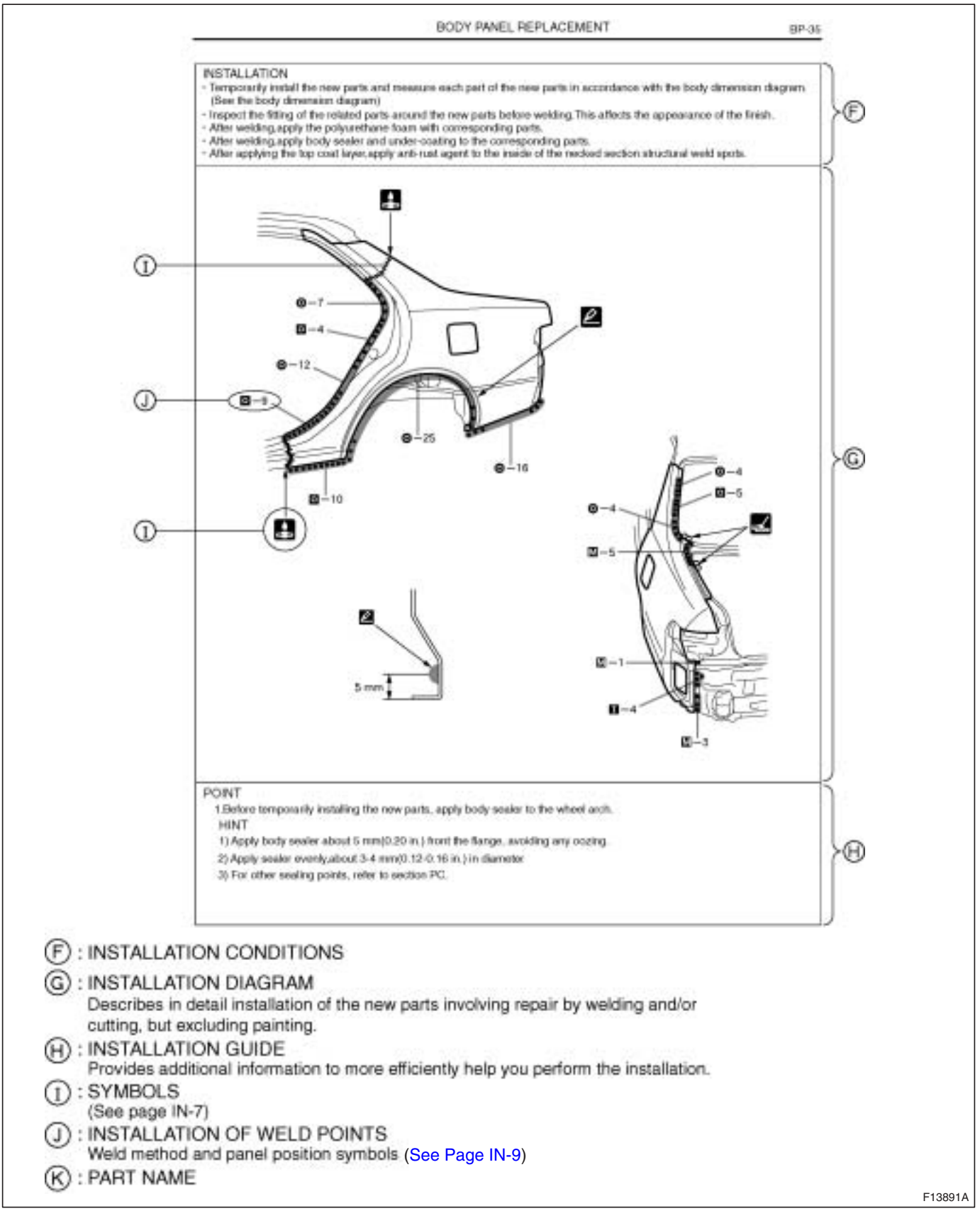
Ⓑ : REMOVAL CONDITIONS

Ⓒ : PART LOCATION

Ⓓ : REMOVAL DIAGRAM
Describes in detail removal of the damaged part involving repair by cutting.

Ⓔ : REMOVAL GUIDE
Provides additional information to more efficiently help you perform the removal.

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Ⓕ : INSTALLATION CONDITIONS

Ⓖ : INSTALLATION DIAGRAM
Describes in detail installation of the new parts involving repair by welding and/or cutting, but excluding painting.

Ⓗ : INSTALLATION GUIDE
Provides additional information to more efficiently help you perform the installation.

Ⓘ : SYMBOLS
(See page IN-7)

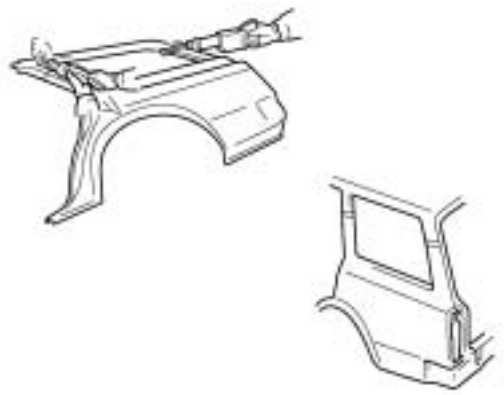
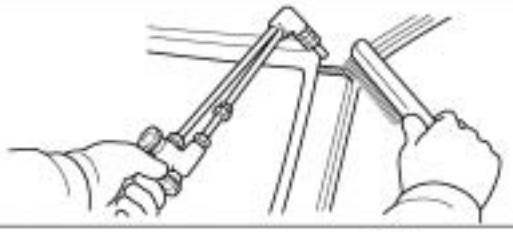
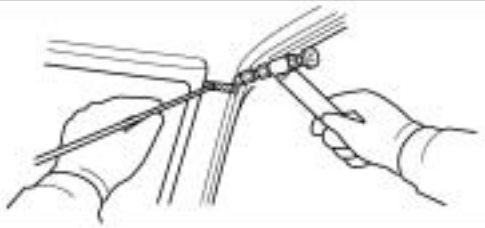
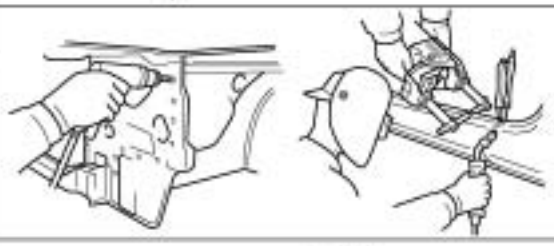
Ⓙ : INSTALLATION OF WELD POINTS
Weld method and panel position symbols (See Page IN-9)

Ⓚ : PART NAME

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2. SYMBOLS

The following symbols are used in the welding diagrams in section BP of this manual to indicate cutting areas and the types of weld required.

SYMBOLS		MEANING	ILLUSTRATION
		CUT AND JOIN LOCATION (SAW CUT)	
		CUT AND JOIN LOCATION (Cut Location for Supply Parts)	
		CUT LOCATION	
		CUT WITH DISC SANDER,ETC.	
		BRAZE (Removal)	
		BRAZE (Installation)	
	—	WELD POINTS	
	—	SPOT WELD OR MIG PLUG WELD (See Page IN-9)	
		CONTINUOUS MIG WELD (BUTT WELD)	
		CONTINUOUS MIG WELD (TACK WELD)	
		BODY SEALER	

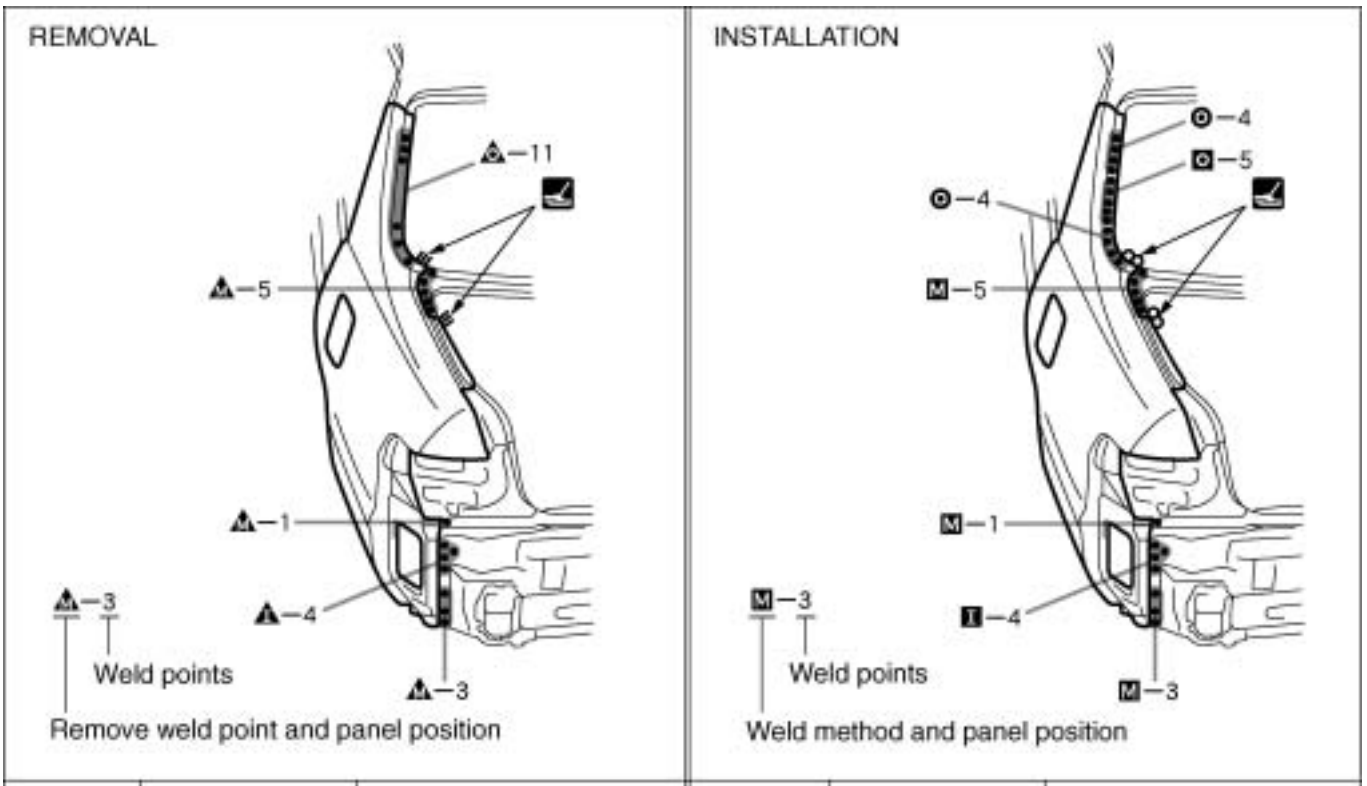
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SYMBOLS		MEANING	ILLUSTRATION
—		Assembly Mark	—
	—	BODY SEALER (Flat Finishing)	
	—	BODY SEALER (No flat Finishing)	

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3. ILLUSTRATION OF WELD POINT SYMBOLS

EXAMPLE:



SYMBOLS	MEANING	ILLUSTRATION
O M I	Remove Weld Points	
O	(Outside)	
M	(Middle)	
I	(Inside)	

HINT: Panel position symbols are as seen from the working posture.

SYMBOLS	MEANING	ILLUSTRATION
O M I	Spot Weld	
O M I	MIG Plug Weld	
+	Spot MIG Weld	

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