# TOYOTA TACOMA

## OUTLINE OF NEW FEATURES

The following changes have been made for the 2012 model year.

### 1. Exterior

- The design of the front bumper, radiator grille, headlights, fog rights, food and front spoiler has been changed. For details, see page 8.
- Hooks have been provided in the front area of the deck. For details, see page 10.
- A double handled auxiliary lever has been provided on the hood lock. For details, see page 11.
- 2 new colors have been added for the exterior color. For details, see page 12.

### 2. Interior

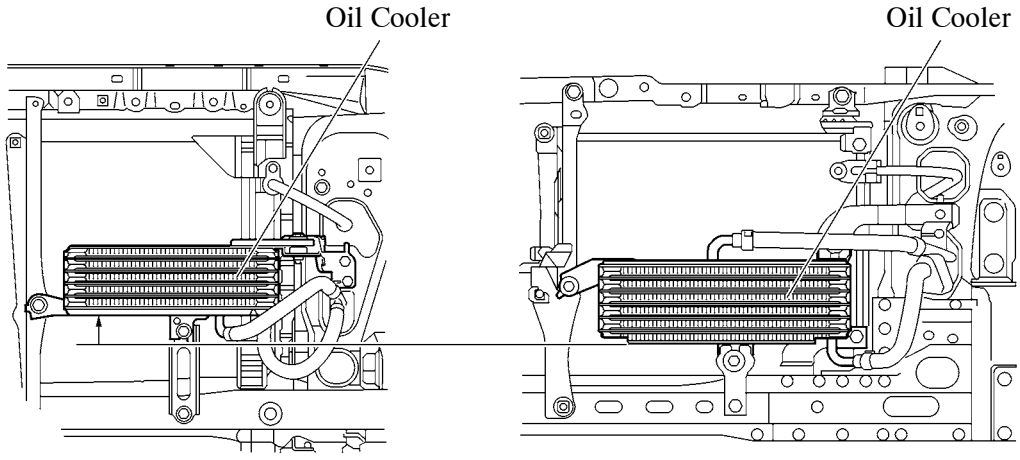
- The instrument panel shape, switch designs and illumination colors have been changed. For details, see page 13.
- In addition to the door trim ornament material changes, the shape of the power window regulator master switch and power window regulator switch assembly have been redesigned. For details, see page 14.
- The overhead console, which is fitted on access cab and double cab models, has been changed. For details, see page 16.
- The rear console box, which is fitted on access cab models, has been changed. For details, see page 17.
- A vanity light has been provided on the sun visors. For details, see page 18.
- The shift lever knob used on automatic transmission models has been redesigned. For details, see page 18.
- A rubber floor mat has been made available as an option. For details, see page 19.

### 3. 1GR-FE Engine

Except for Mexico package models, in order to comply with the LEVII-ULEV emission regulations, the characteristics of the Three-Way catalytic Converter (TWC) have been optimized and an air injection system has been provided. For details, see page 20.

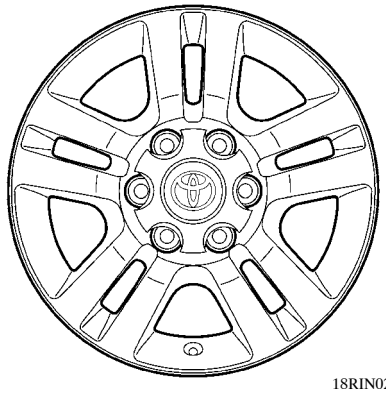
## 4. A750E and A750F Automatic Transmission

On towing package models, in addition to the redesign of the radiator grille shape, the cooling performance has been enhanced by relocating the air cooled oil cooler, and the oil cooler core has also been made compact and light weight.




## 5. Tire and Disc Wheel

Except for SPORT package models for Mexico, the aluminum wheel shown in the table below is provided on SPORT package models.

| Tire Size | | P265/60R18 |
|---|---|---|
| Wheel | Size | 18 × 7 1/2J |
| | Material | Aluminum with Chrome Cladding |
| P. C. D. * mm (in.) | | 139.7 (5.5) |
| Inset mm (in.) | | 25 (0.98) |
| Design | |  18RIN02S |

*: Pitch Circle Diameter

## 6. Suspension and Axle

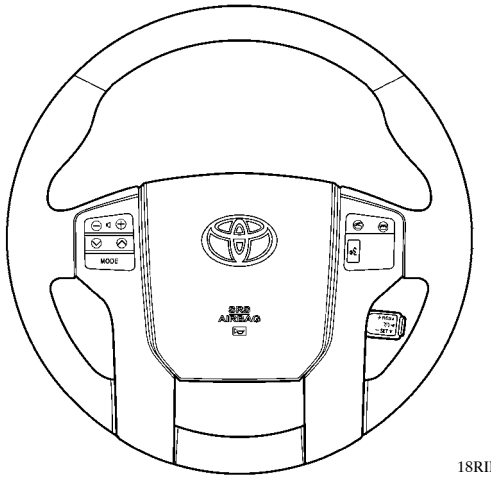
- The characteristics of the shock absorbers have been optimized to improve ride comfort.
- A new suspension option is added for some models with tuned shock absorbers and 4-leaf springs to provide improve ride and posture at loaded conditions.

## 7. Brake

- The VSC warning buzzer has been discontinued. The warning buzzer function has been integrated into the multi buzzer built into the combination meter, and the warning buzzer pattern for some situations has been changed. For details, see page 26.
- Trailer sway control is provided for the brake control system. For details, see page 26.

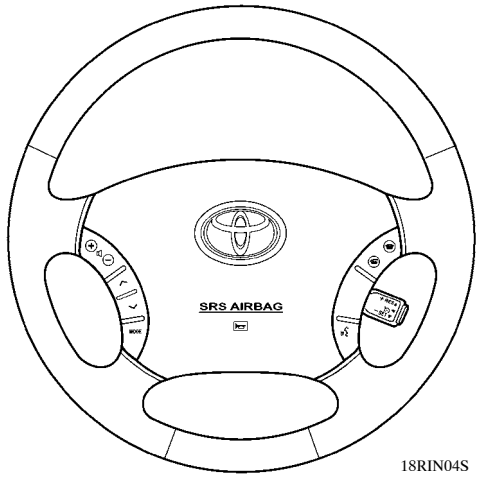
## 8. Steering

The steering wheel design has been changed.




18RIN03S

**’12 TACOMA**




18RIN04S

**’11 TACOMA**

## 9. Seat

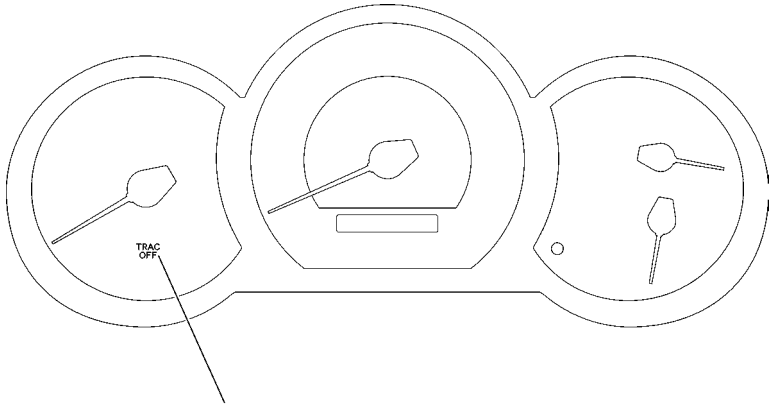
- The seat cover material and design have been changed and they differ among the vehicle models. For details, see page 28.
- On double cab models, the rear seat headrests have been increased in size and a fold-down mechanism has been implemented. For details, see page 29.
- On access cab model, the child restraint system has been changed. For details, see page 30.

## 10. Lighting

Except for package models, the stop light and taillight in the rear combination light have been changed from LEDs to bulb lights. The rear combination light provided on package models consists of the LED stop light and taillight.

## 11. Meter

- The TRAC-OFF indicator light has been added.
- The signal communication protocol with the combination meter has been changed from analog to CAN, improving the speedometer accuracy.




TRAC-OFF Indicator Light

18RIN05Z

## 12. Seat Belt Warning System

The conditions that cause the seat belt warning light and multi buzzer built into the combination meter to come on and sound have been changed. For details, see page 31.

## 13. Inside Rear View Mirror

The inside rear view mirror with EC mirror, of which a display unit (3.3-inch LCD) is integrated with a compass, outside temperature and rear view monitor display functions, has been provided. For details, see page 32.

## 14. Garage Door Opener

A garage door opener has been provided. For details, see page 38.

## 15. Power Outlet System

The output voltage via the AC inverter has been changed from 115VAC to 120VAC.

## 16. Audio System

In addition to changes to the specifications and provision of an audio head unit, a 6.1-inch display premium display audio with JBL system has been newly provided. For details, see page 40.

## 17. Navigation with AV System

For models equipped with the premium display audio with JBL system, a navigation system can be made available by mounting an optional extension module assembly. For details, see page 48.

## 18. Relay

The DRL and towing relays have been integrated into the flasher relay.