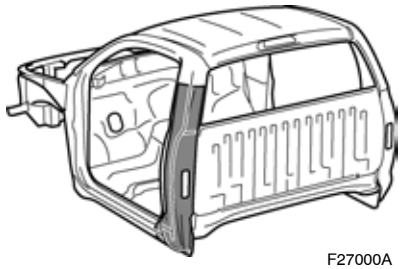
# QUARTER LOCK PILLAR REINFORCEMENT (CUT): Regular Cab


F27000A

With the quarter lock pillar removed.

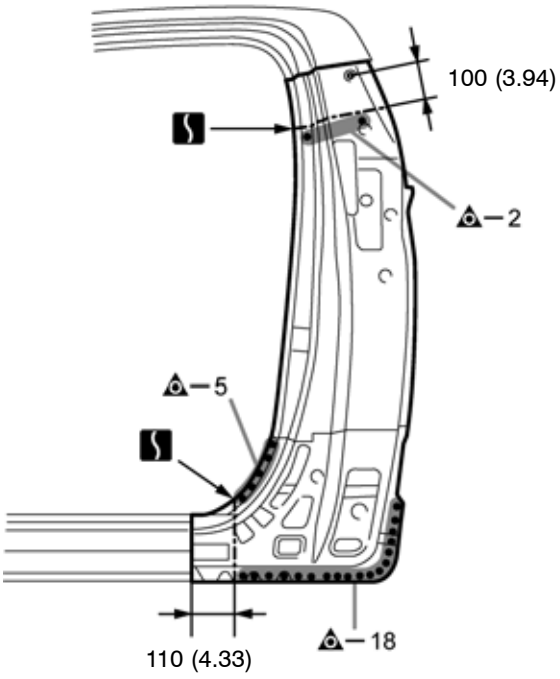
Symbol meaning

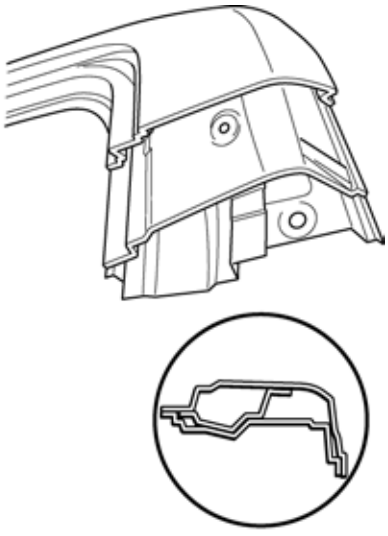
: Remove Weld Points : Cut with Disc Sander etc.

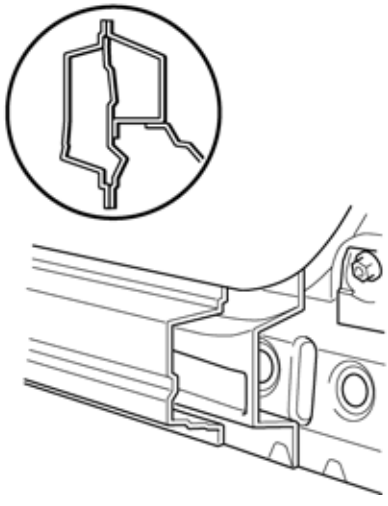
: Cut and Join Location

F27000B

**REMOVAL**





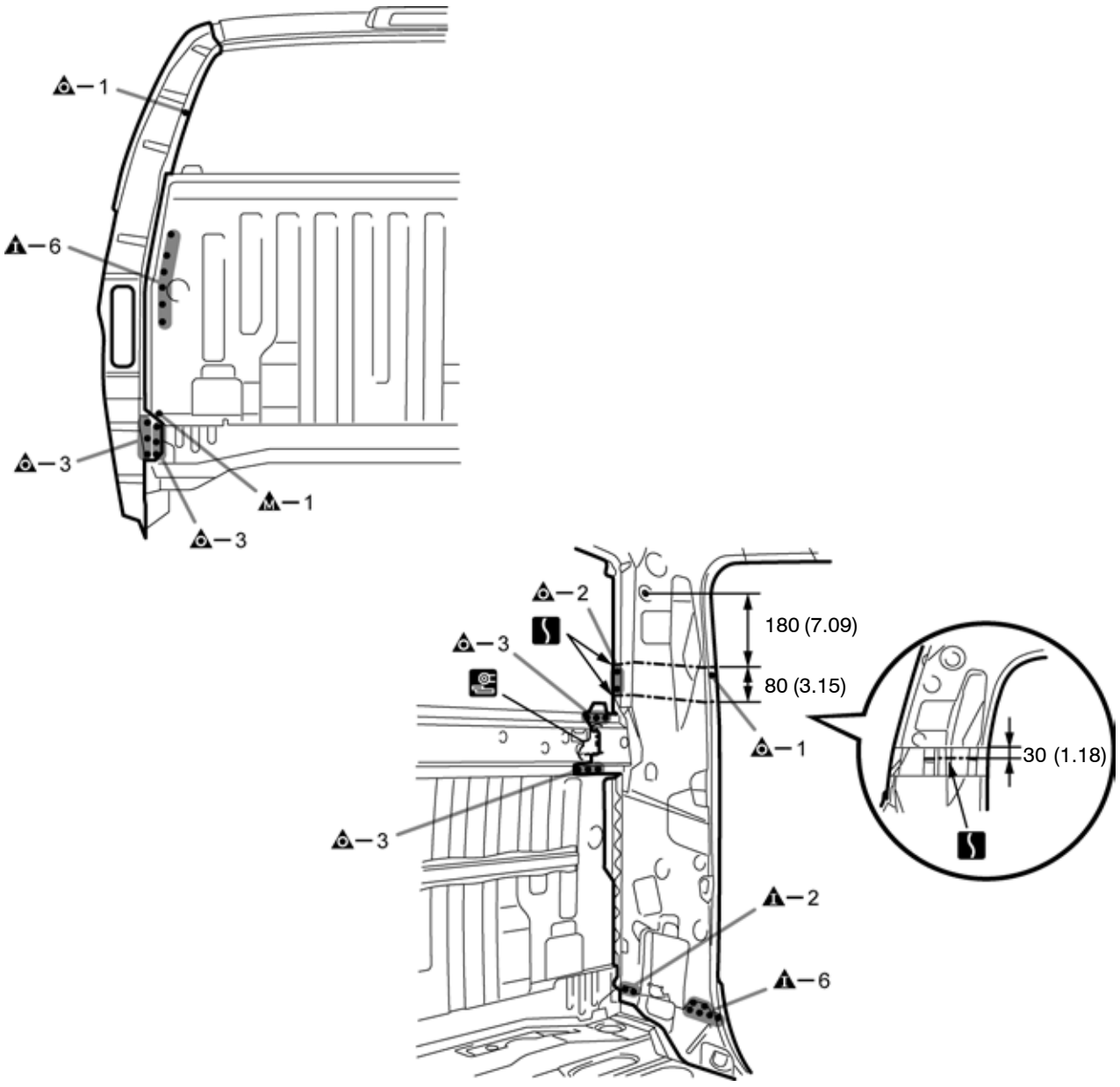
mm (in.)

F27000

Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc. : Cut and Join Location

F27000B




mm (in.)

F27001

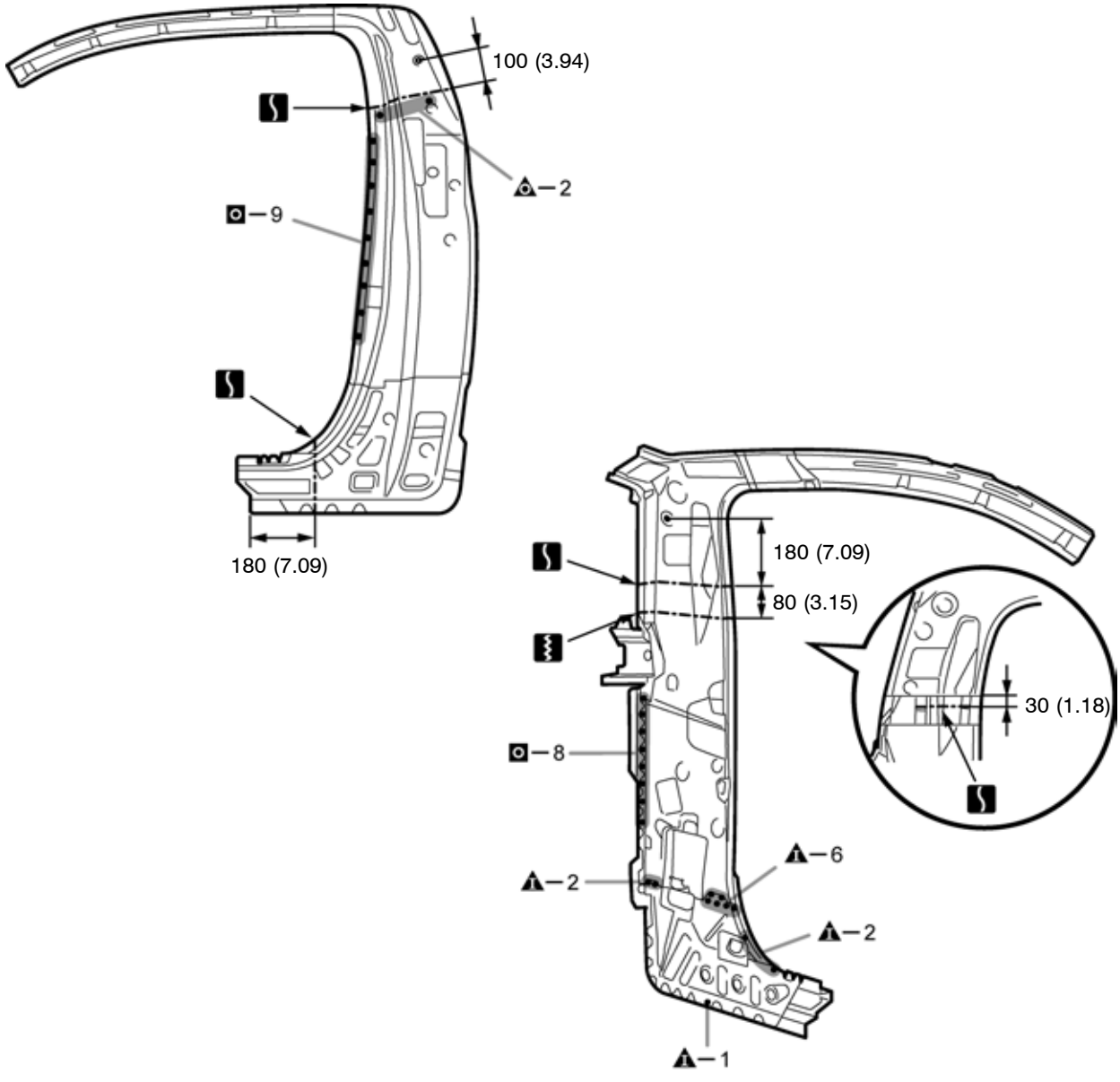
Symbol meaning

: Remove Weld Points : MIG Plug Weld : Cut and Join Location

: Cut Location : Tack Weld : Butt Weld

F27002B

## INSTALLATION




mm (in.)

F27002

### INSTALLATION POINT

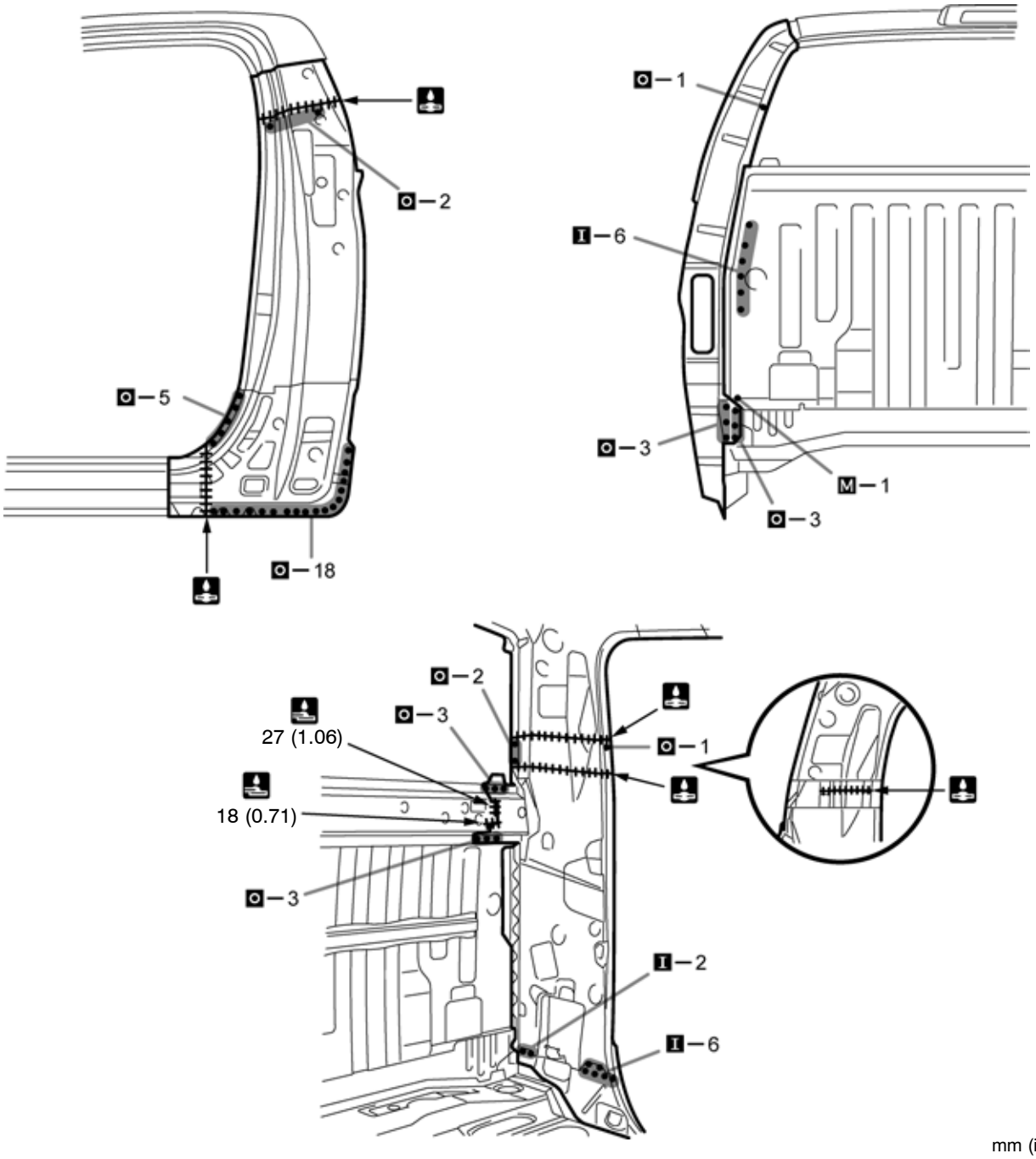
1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

: Remove Weld Points : MIG Plug Weld : Cut and Join Location

: Cut Location : Tack Weld : Butt Weld

F27002B



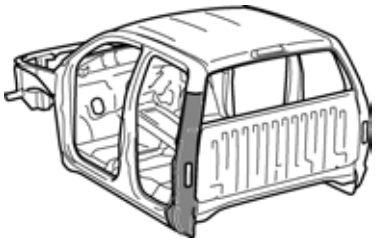

mm (in.)

F27003

**INSTALLATION POINT**

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

# QUARTER LOCK PILLAR REINFORCEMENT (CUT): Double Cab



F27004A

With the quarter panel removed.

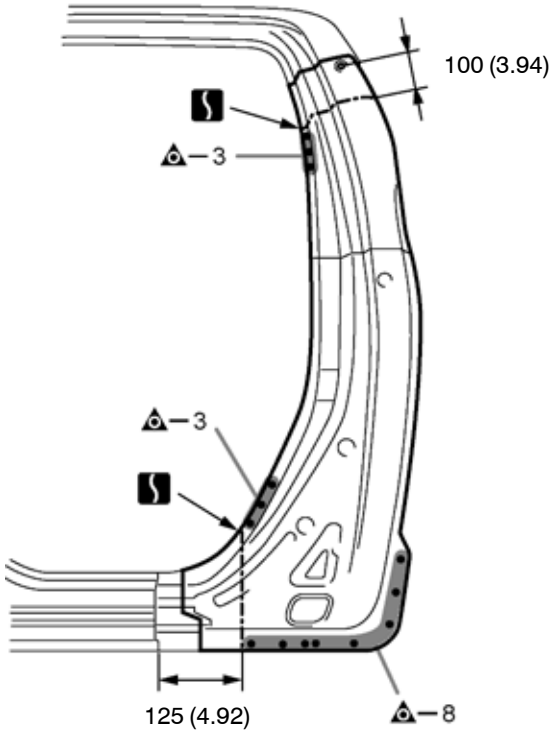
Symbol meaning

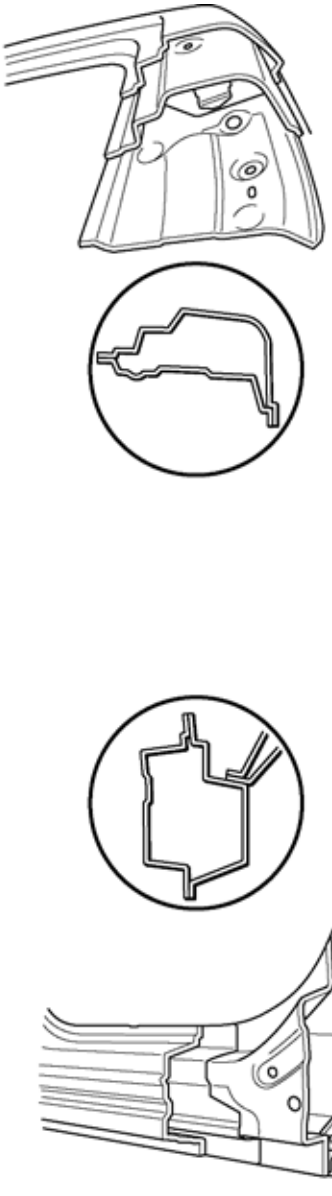
: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location

F27004B

**REMOVAL**



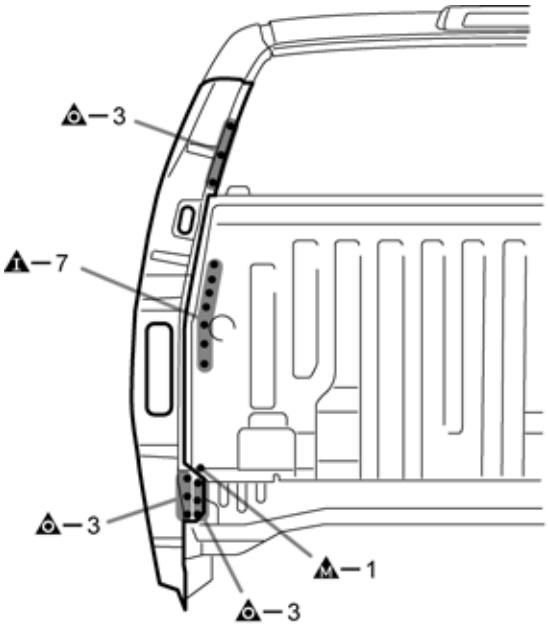
mm (in.)

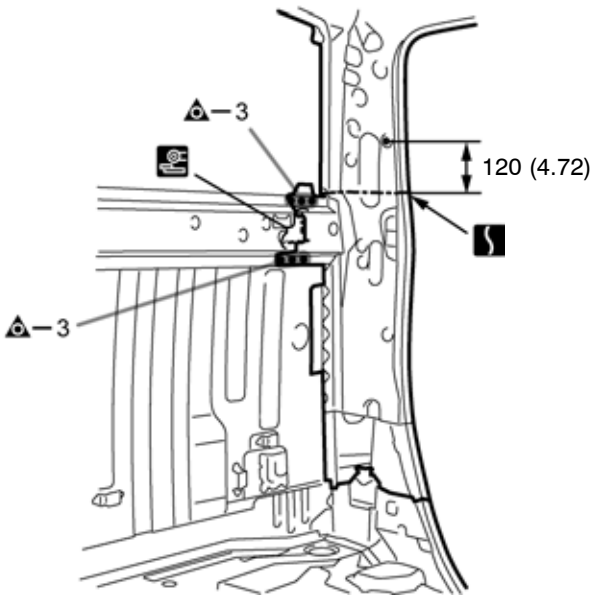
F27004

Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc. : Cut and Join Location

F27004B




mm (in.)

F27005

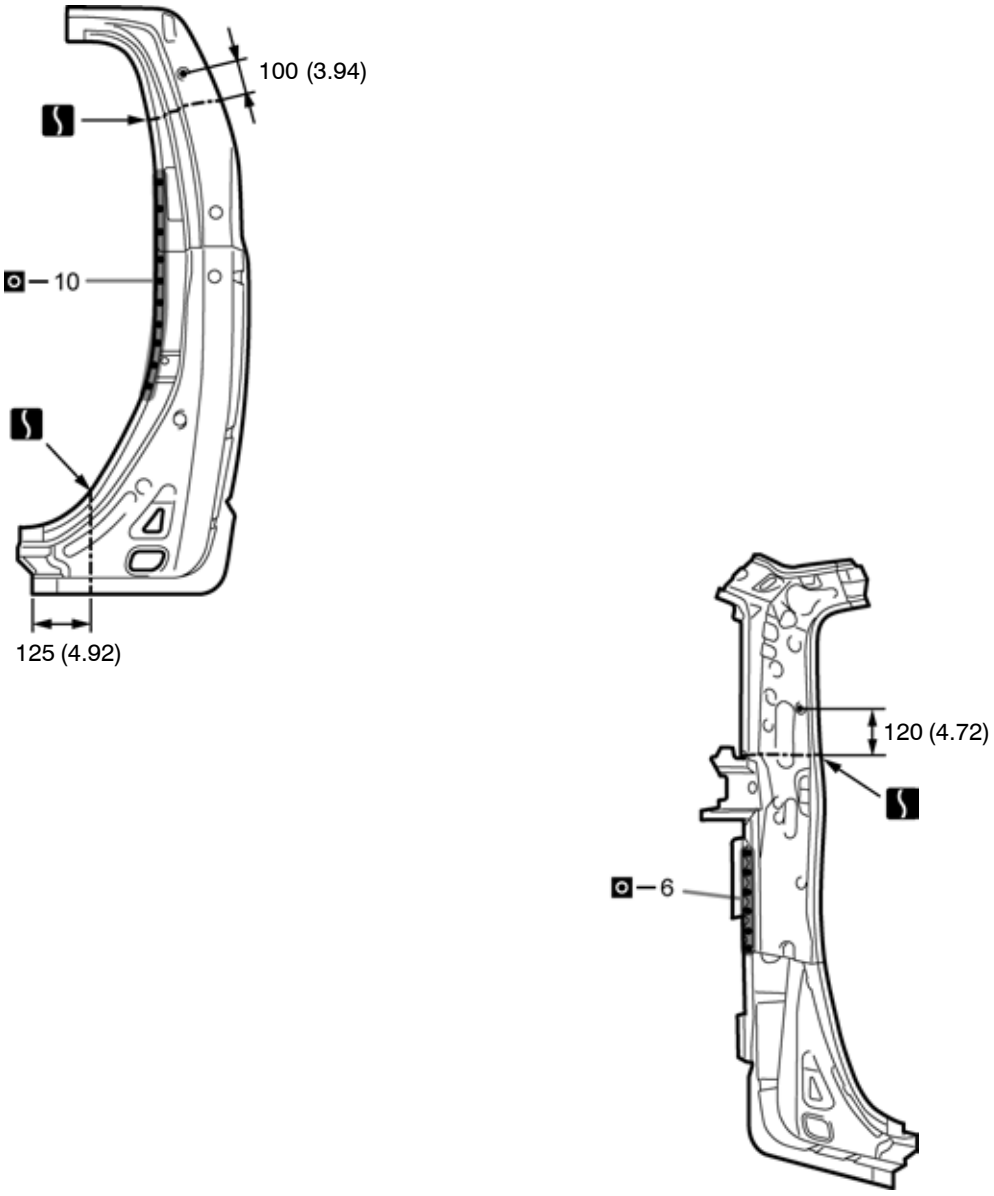
Symbol meaning

: MIG Plug Weld : Cut and Join Location : Tack Weld

: Butt Weld

F27006B

## INSTALLATION




mm (in.)

F27006

### INSTALLATION POINT

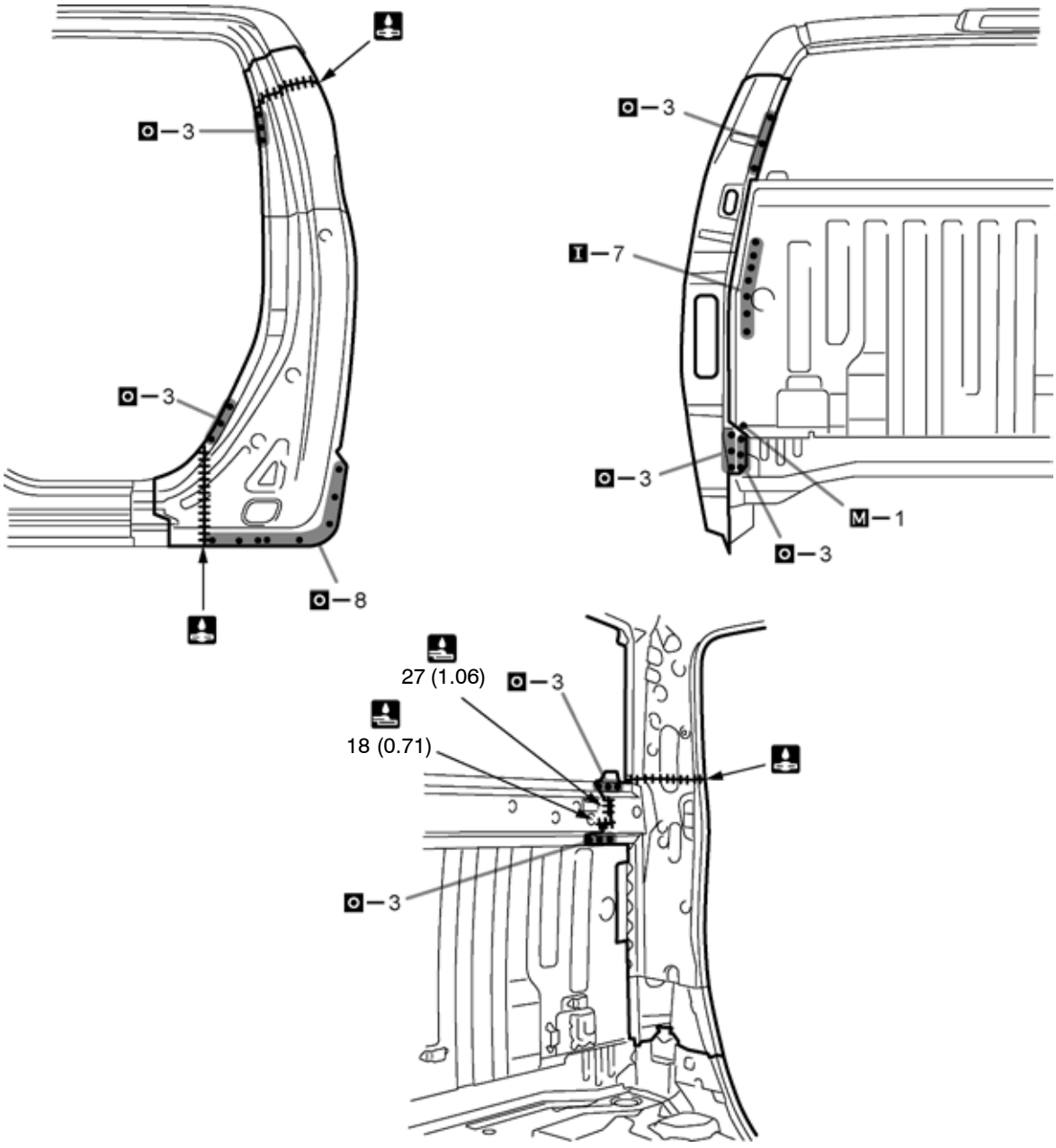
1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

O M I : MIG Plug Weld : Cut and Join Location : Tack Weld

: Butt Weld

F27006B



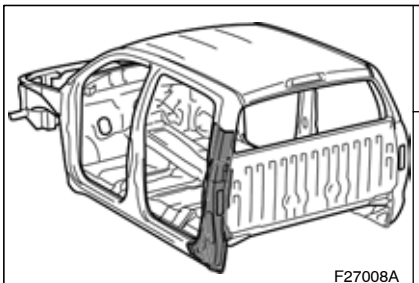

mm (in.)

F27007

**INSTALLATION POINT**

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

# QUARTER LOCK PILLAR REINFORCEMENT (CUT): CrewMax



F27008A

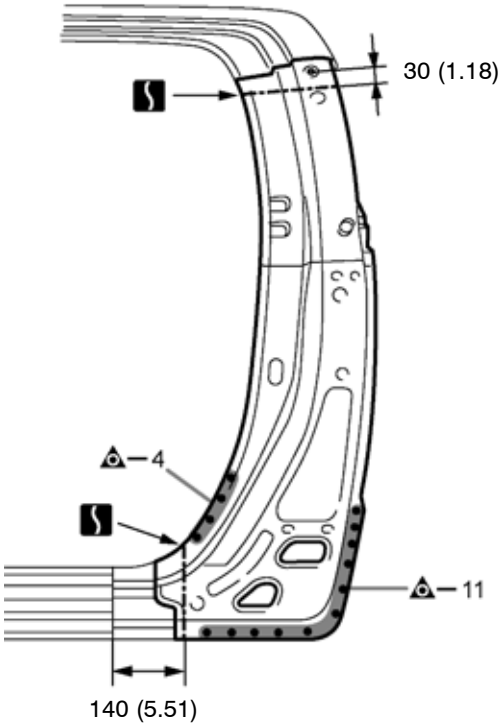
With the quarter panel removed.

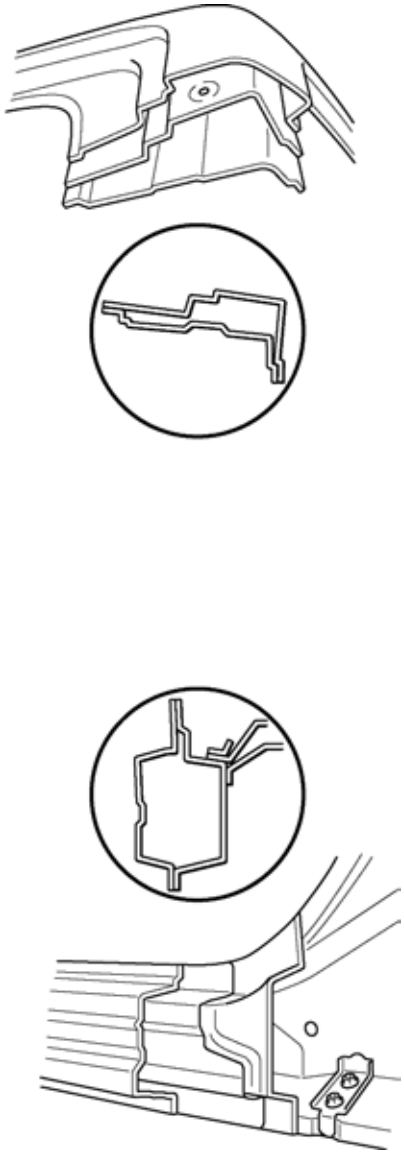
Symbol meaning

: Remove Weld Points : Cut and Join Location

F27008B

**REMOVAL**



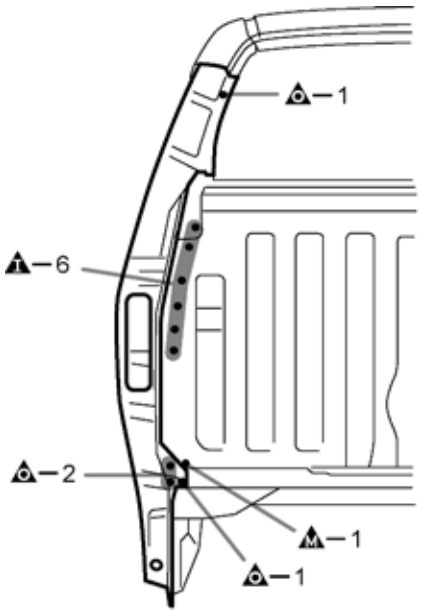
mm (in.)

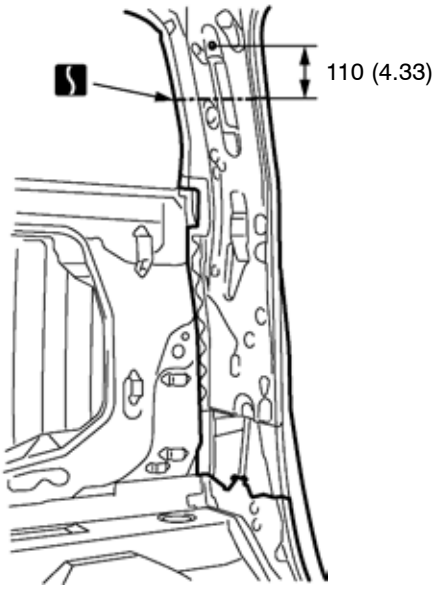
F27008

Symbol meaning

: Remove Weld Points : Cut and Join Location

F2708B




mm (in.)

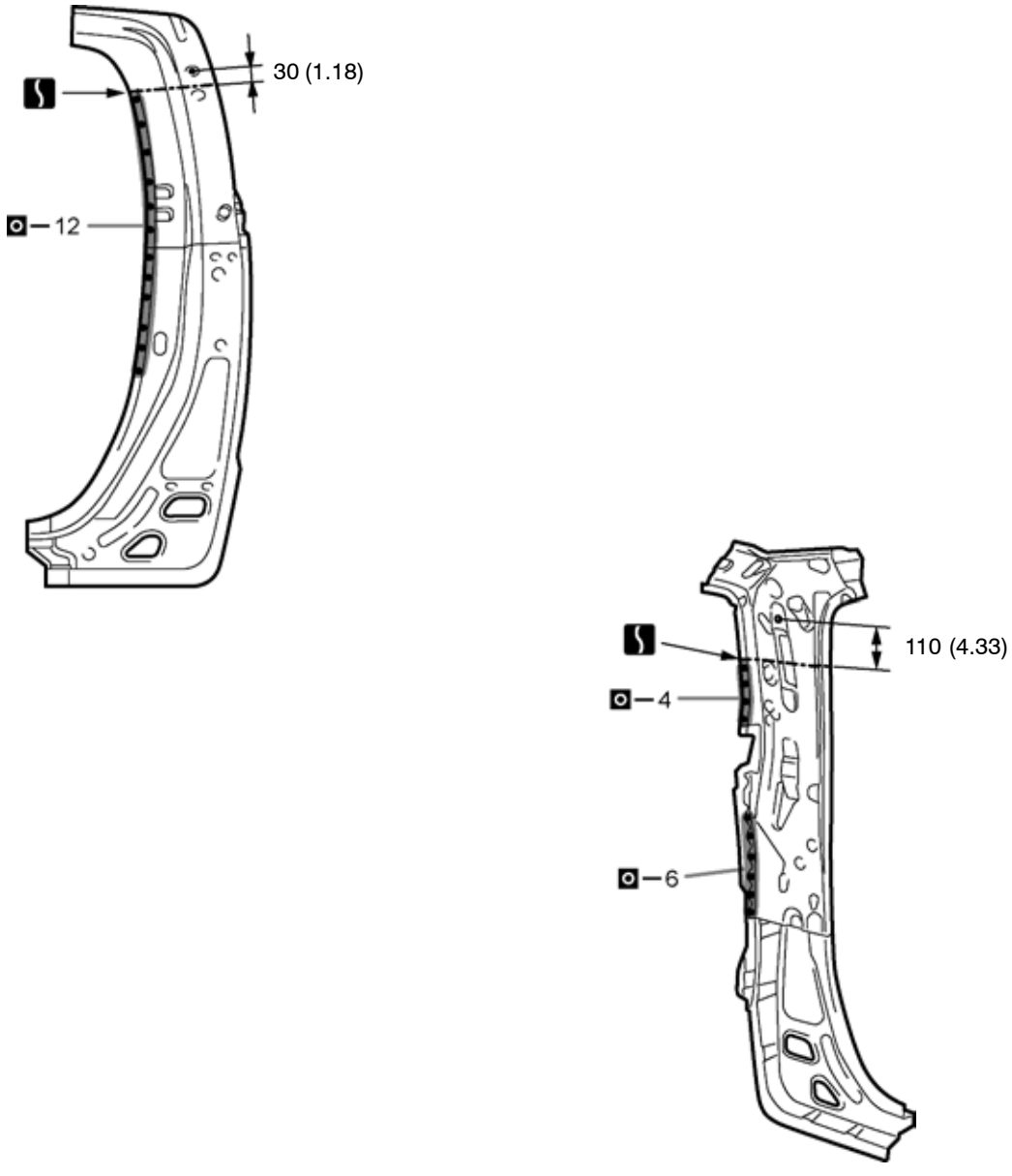
F27009

Symbol meaning

: MIG Plug Weld : Cut and Join Location : Butt Weld

F27063B

**INSTALLATION**




mm (in.)

F27063

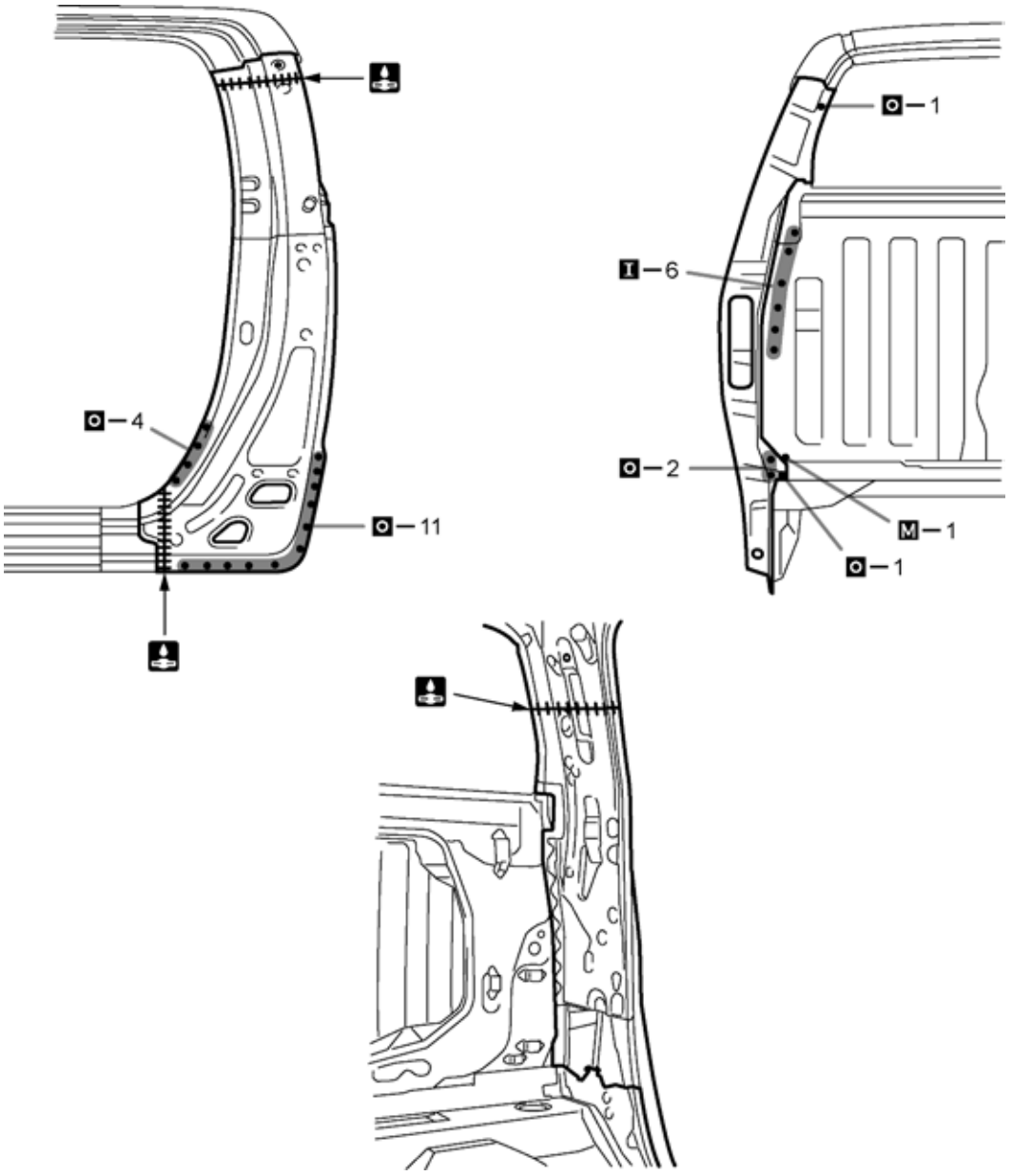
**INSTALLATION POINT**

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

: MIG Plug Weld : Cut and Join Location : Butt Weld

F27063B




F27010

**INSTALLATION POINT**

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.