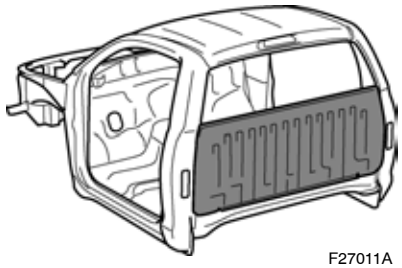
BACK PANEL (ASSY): Regular Cab



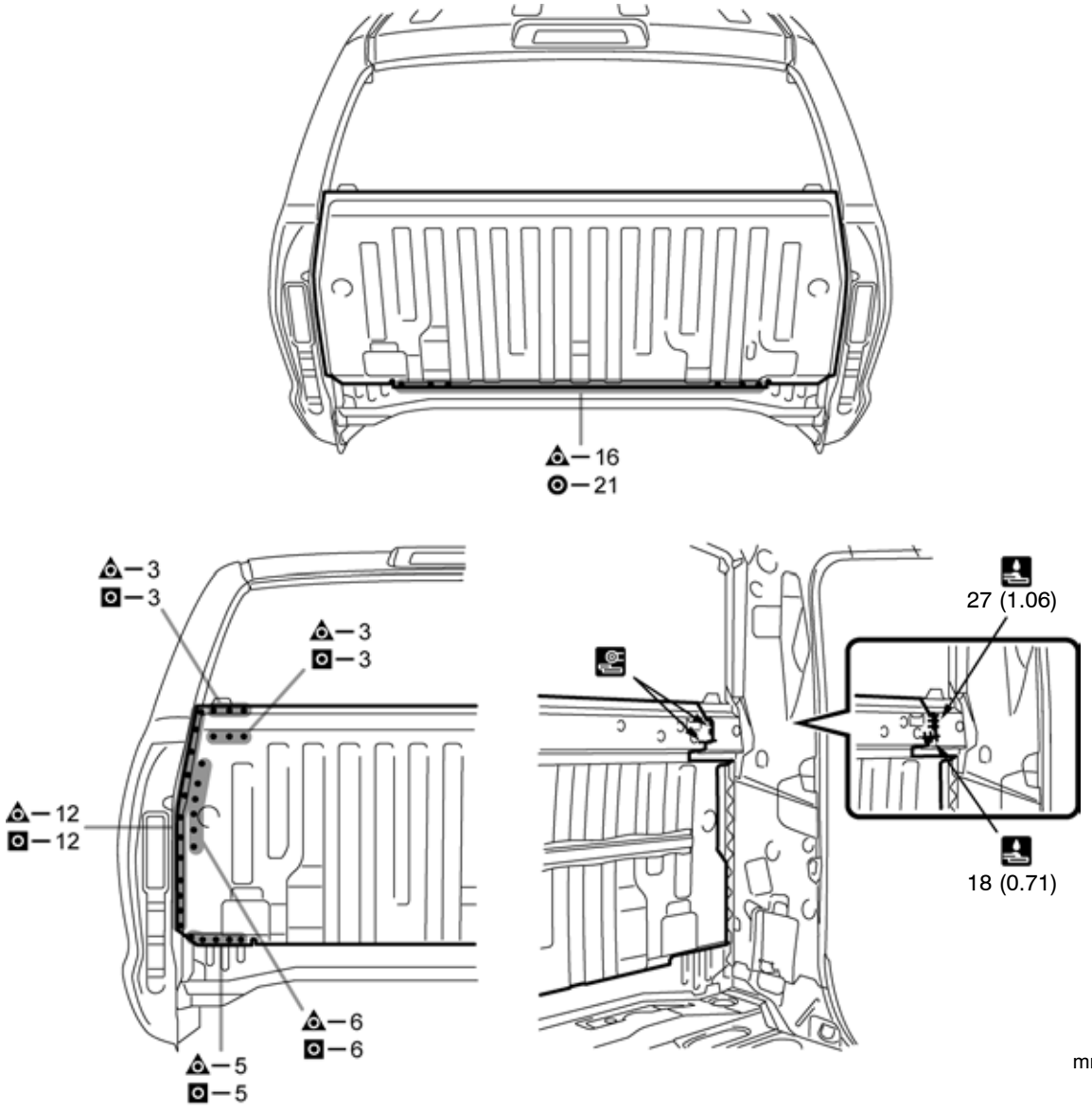
F27011A

Symbol meaning

REMOVAL	: Remove Weld Points		: Cut with Disc Sander etc.
INSTALLATION	: Spot Weld	: MIG Plug Weld	: Tack Weld

F27011B

REMOVAL·INSTALLATION



F27011

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

BACK PANEL (ASSY): Double Cab



F27012A

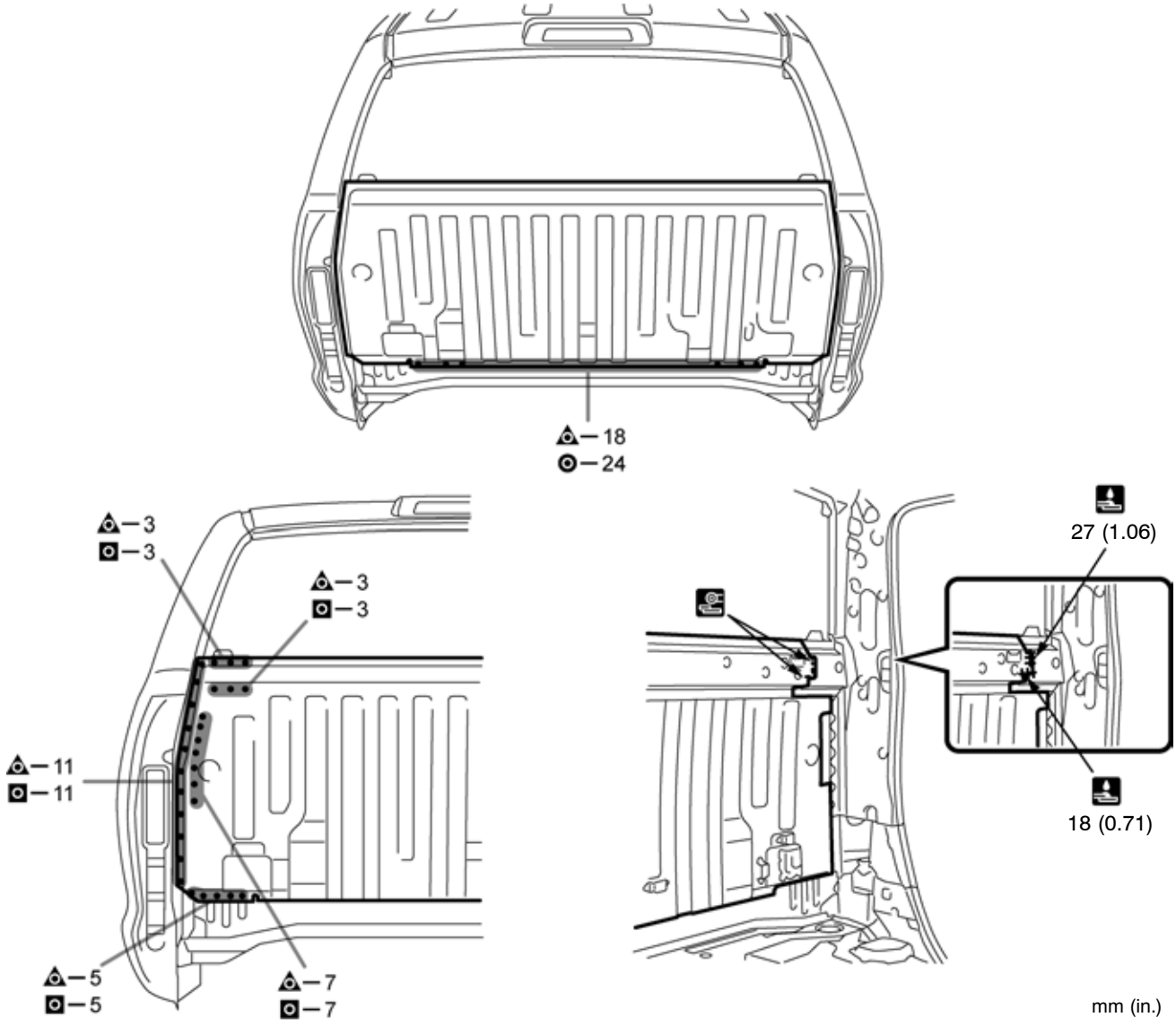
Symbol meaning

REMOVAL : Remove Weld Points : Cut with Disc Sander etc.

INSTALLATION : Spot Weld : MIG Plug Weld : Tack Weld

F27012B

REMOVAL·INSTALLATION

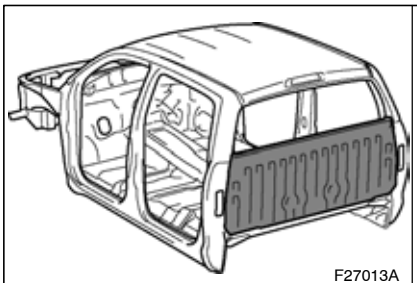


F27012

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

BACK PANEL (ASSY): CrewMax

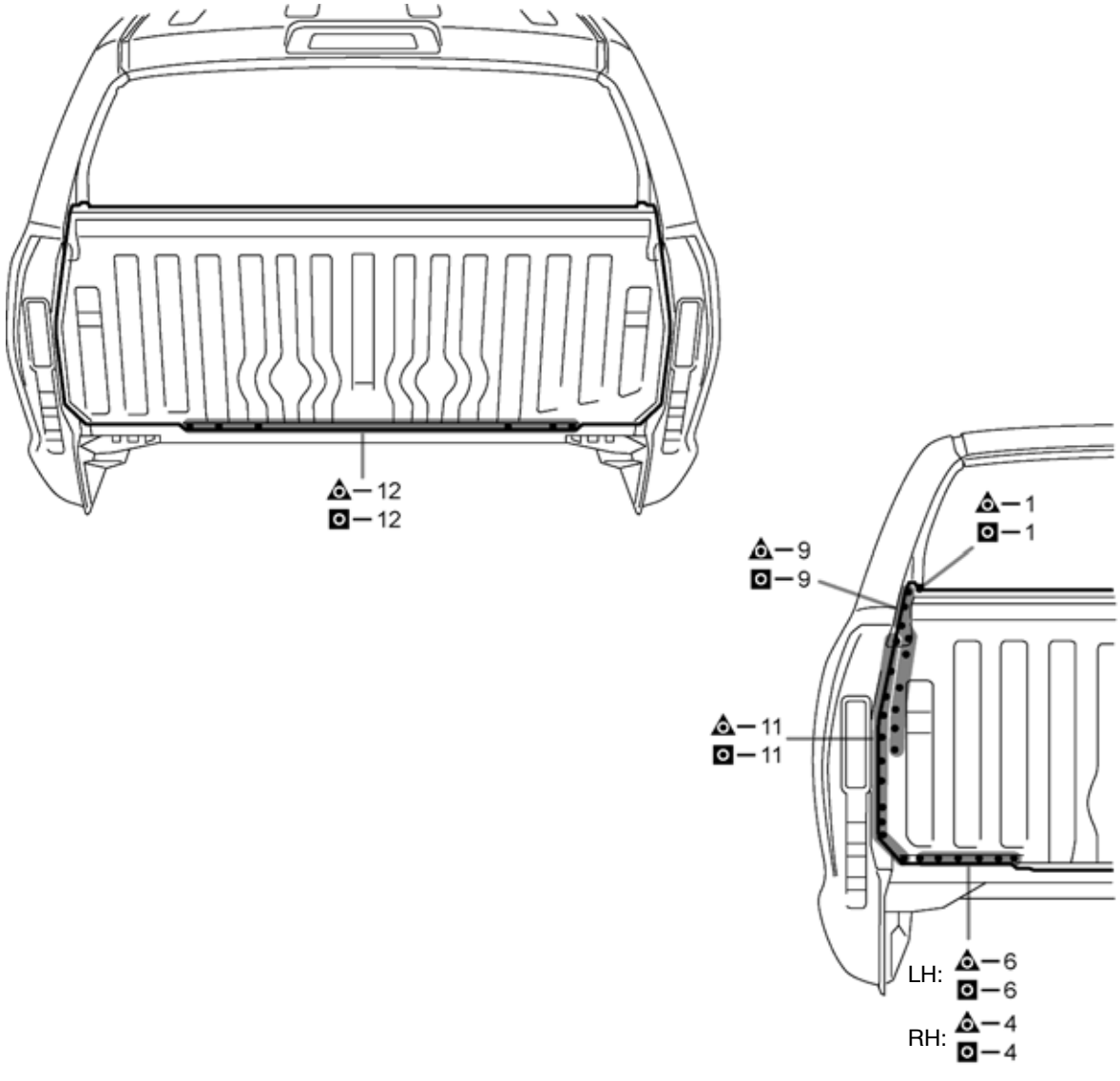

F27013A

Symbol meaning

REMOVAL	: Remove Weld Points
INSTALLATION	: MIG Plug Weld

F27013B

REMOVAL·INSTALLATION



F27013

INSTALLATION POINT

1 Inspect fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.