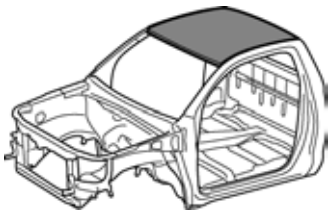
ROOF PANEL (ASSY): Regular Cab



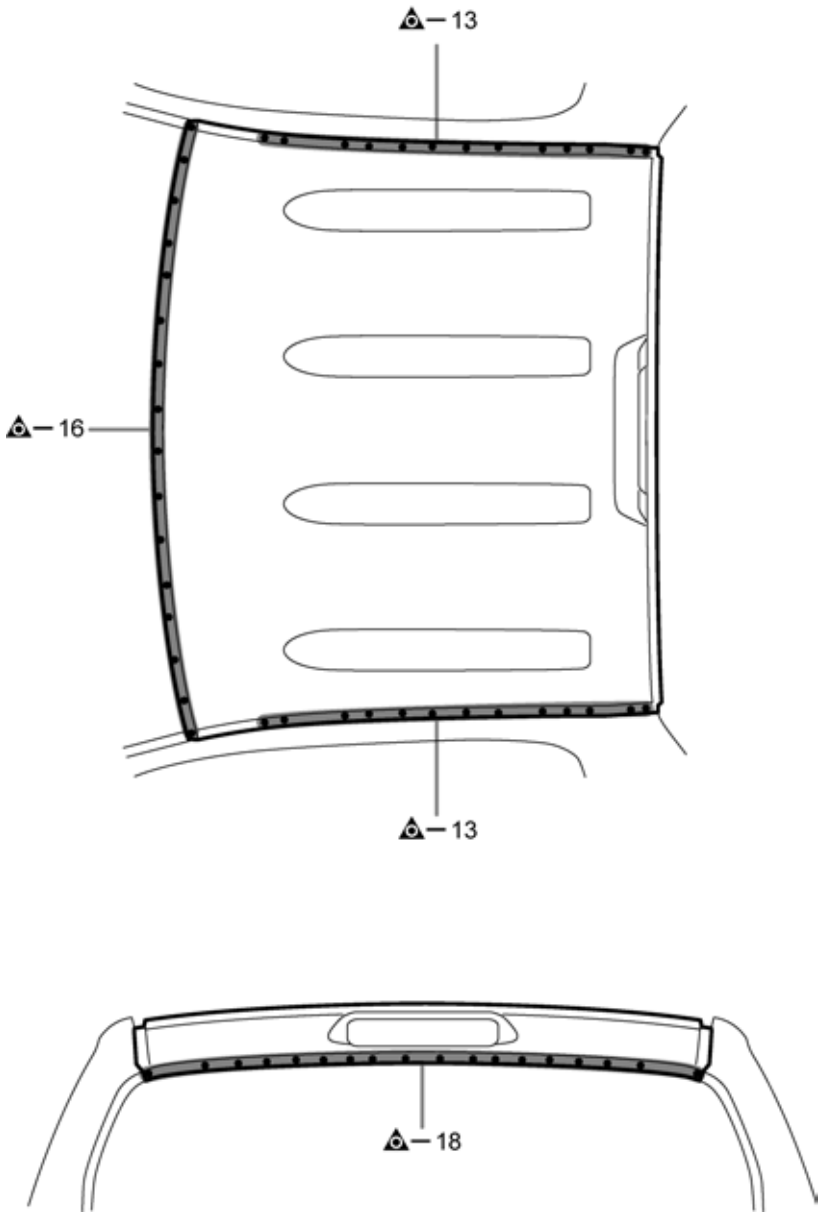
F27014A

Symbol meaning

: Remove Weld Points

F27014B

REMOVAL



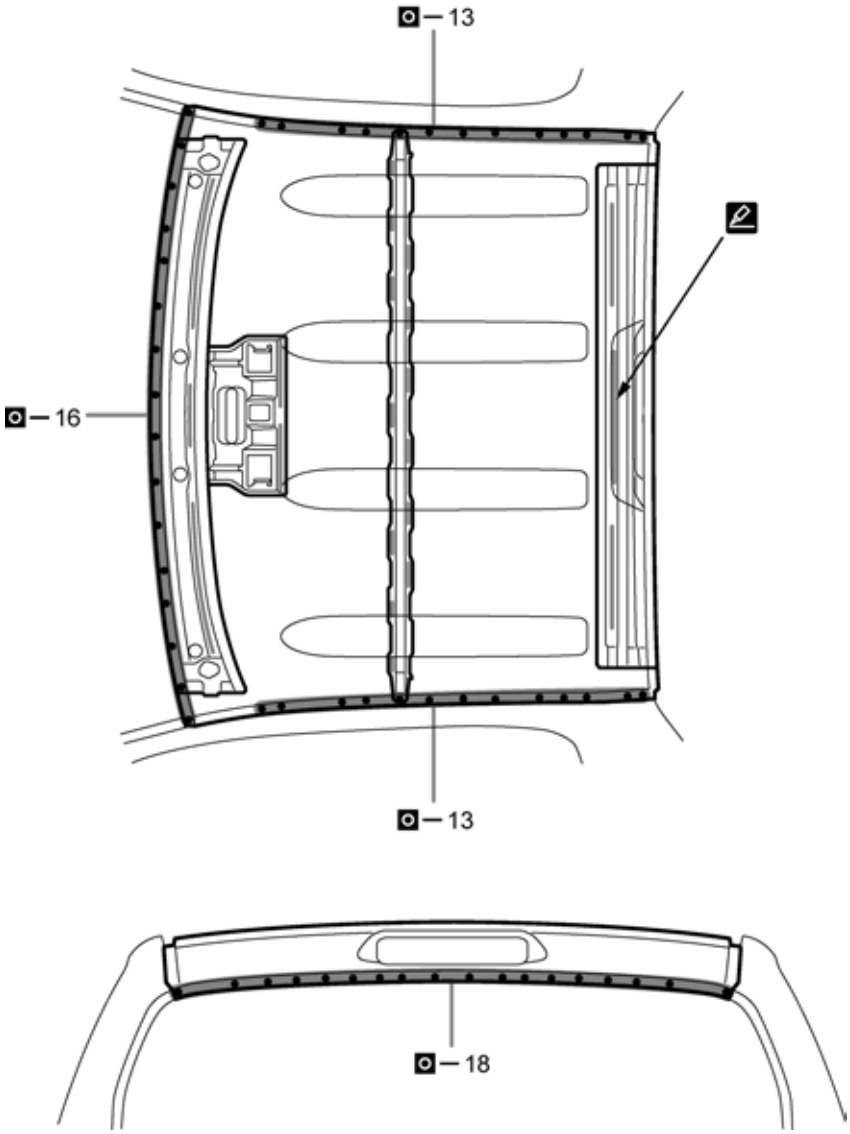
F27014

Symbol meaning

: MIG Plug Weld : Body Sealer

F27015B

INSTALLATION

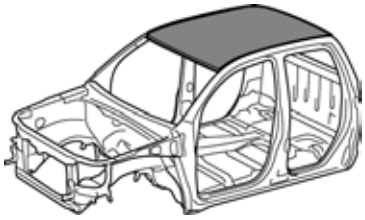


F27015

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.
3 After welding, apply body sealer to the corresponding parts.(See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

ROOF PANEL (ASSY): Double Cab



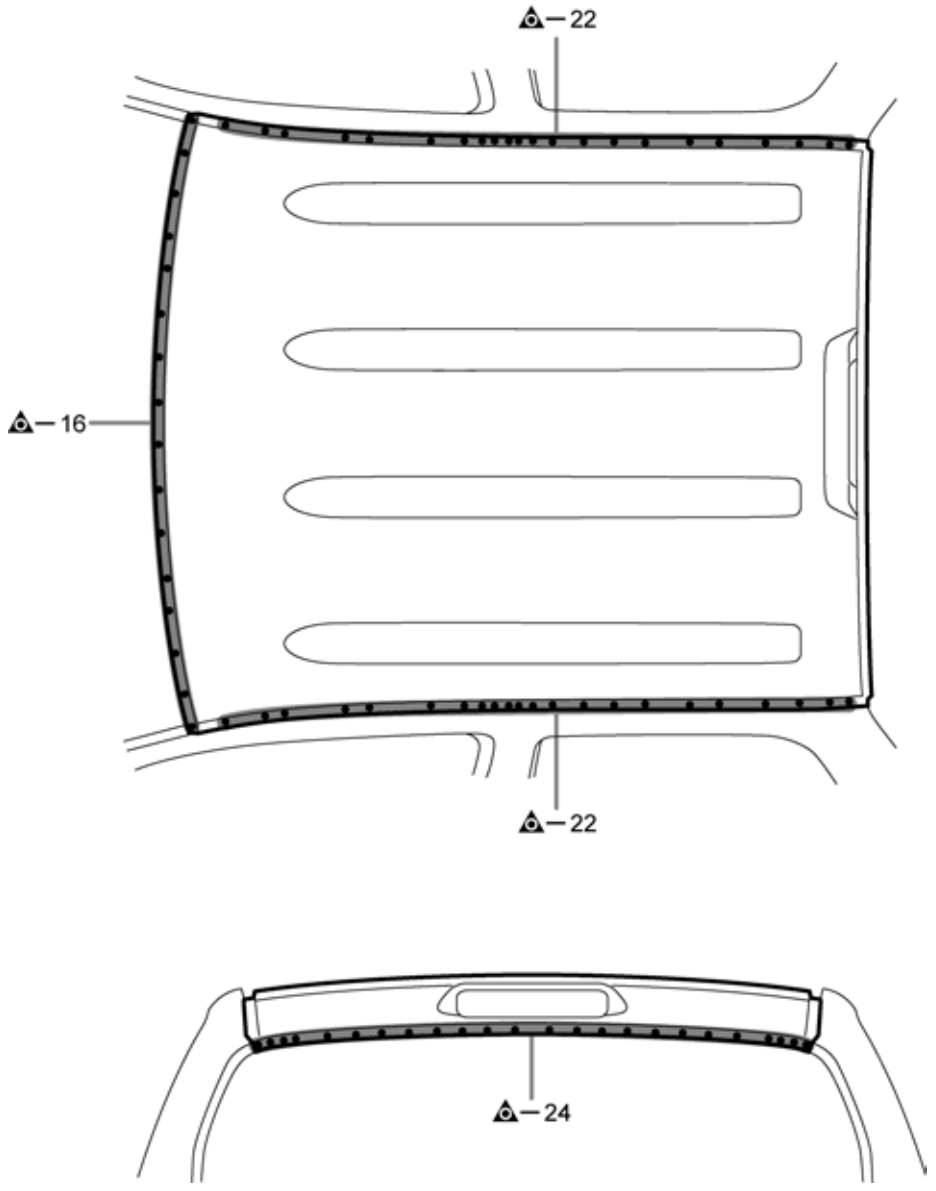
F27016A

Symbol meaning

: Remove Weld Points

F27016B

REMOVAL



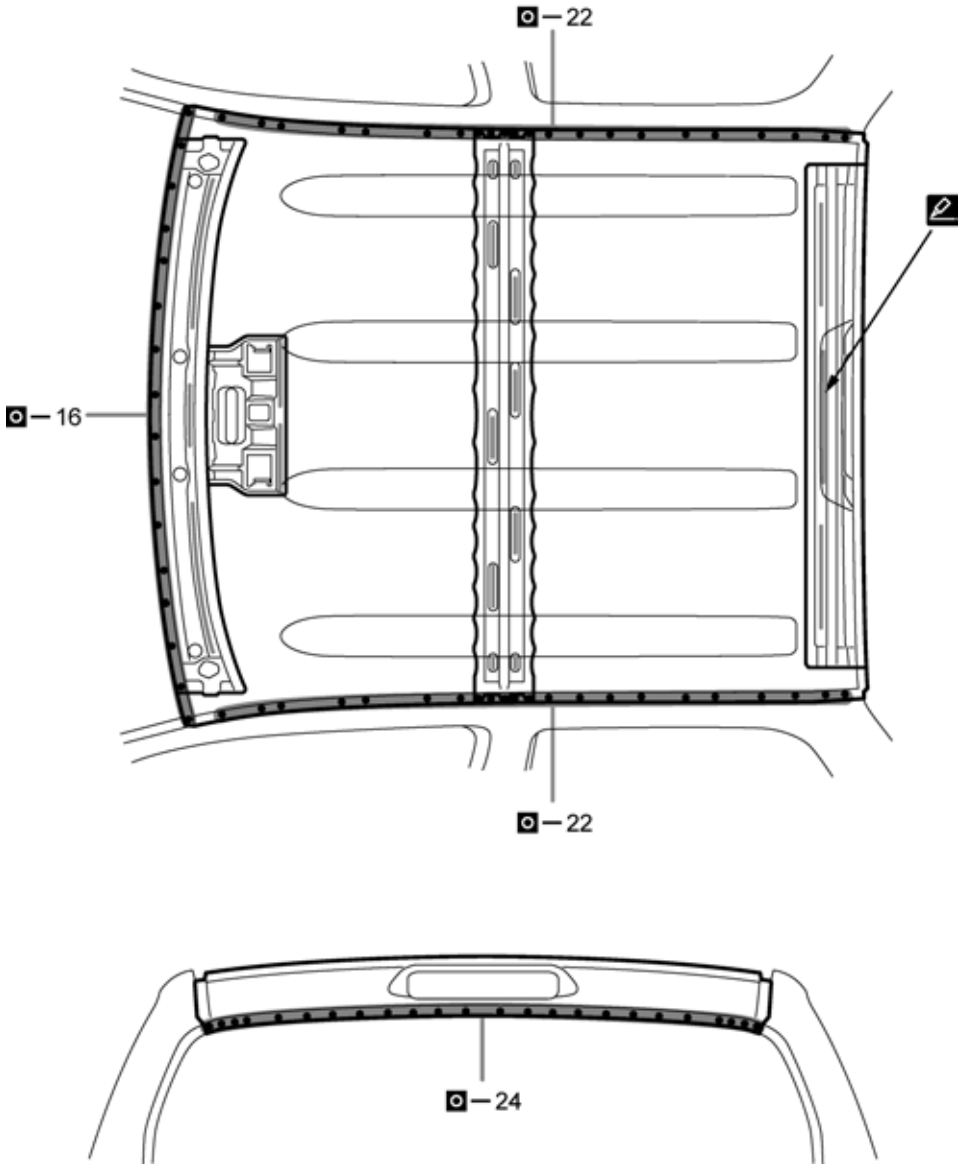
F27016

Symbol meaning

: MIG Plug Weld : Body Sealer

F27017B

INSTALLATION

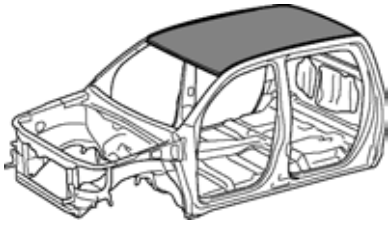


F27017

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.
3 After welding, apply body sealer to the corresponding parts.(See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

ROOF PANEL (ASSY): CrewMax w/o Moon Roof



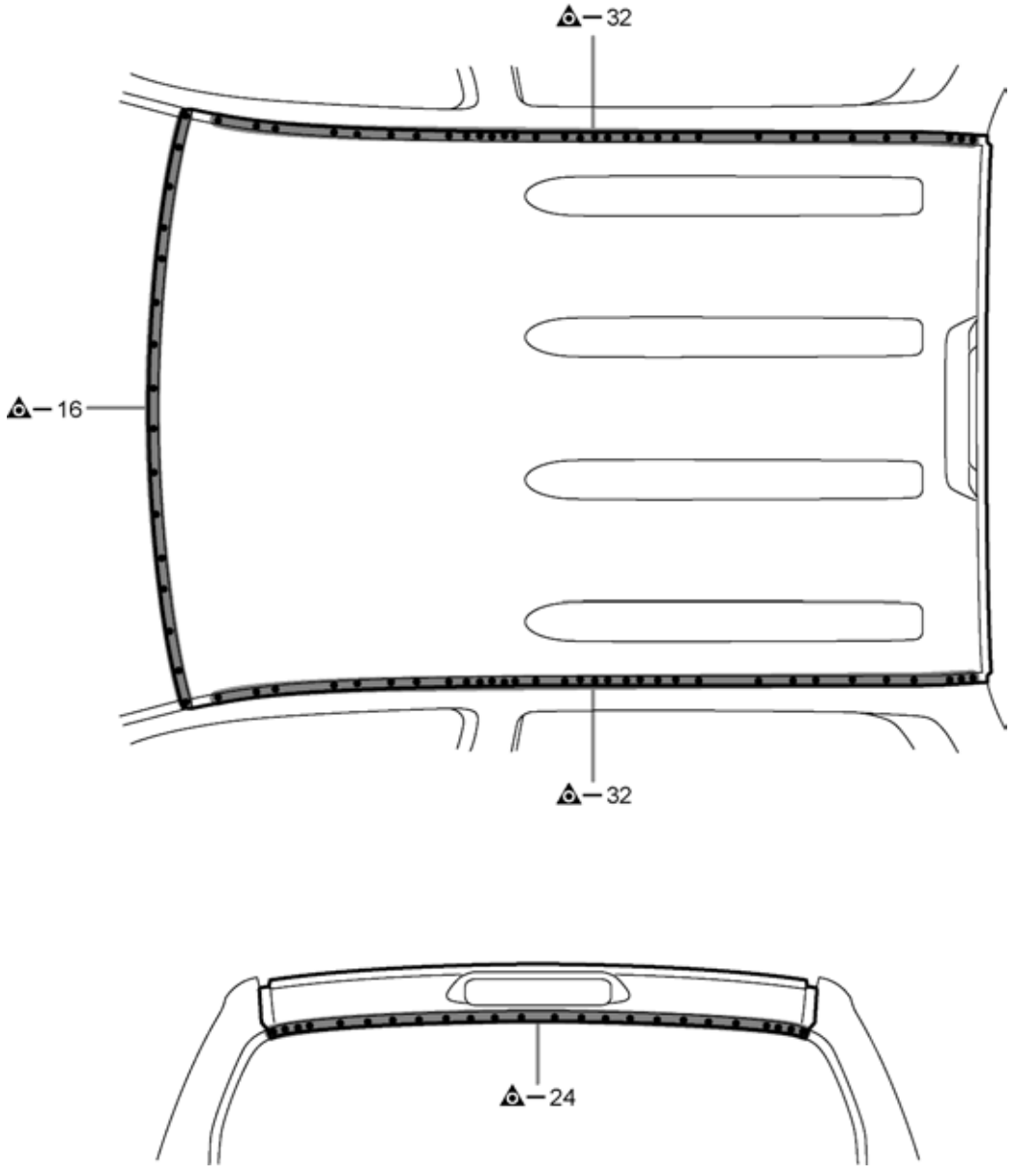
F27018A

Symbol meaning

: Remove Weld Points

F27018B

REMOVAL



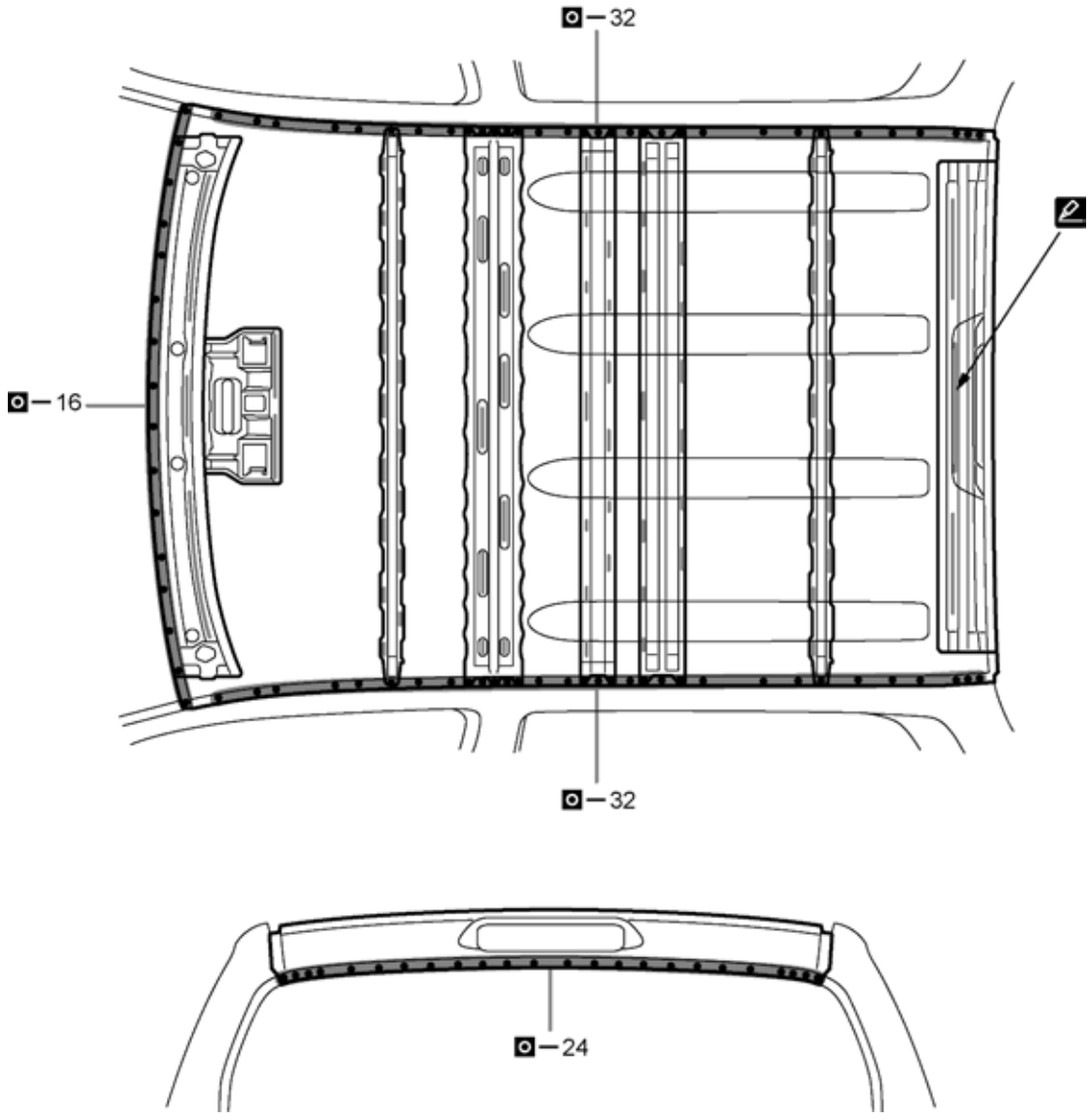
F27018

Symbol meaning

: MIG Plug Weld : Body Sealer

F27019B

INSTALLATION

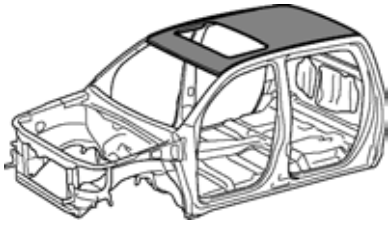


F27019

INSTALLATION POINT

1 Inspect fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

ROOF PANEL (ASSY): CrewMax w/Moon Roof



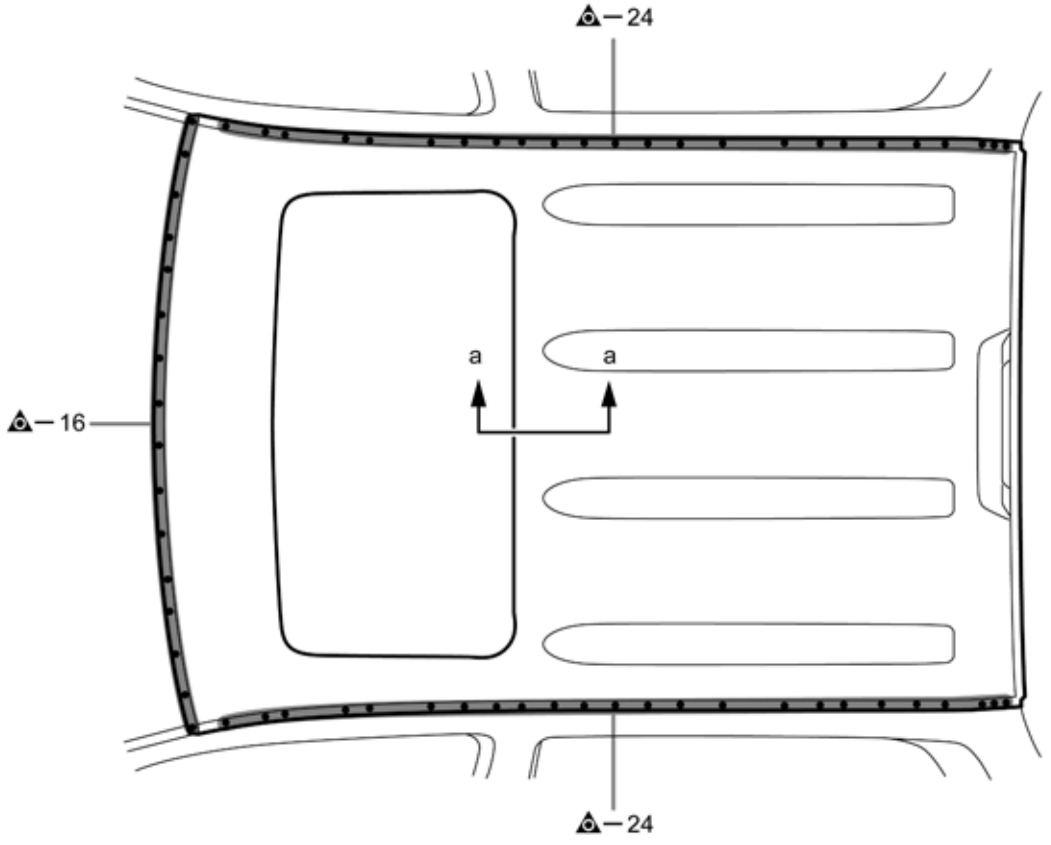
F27020A

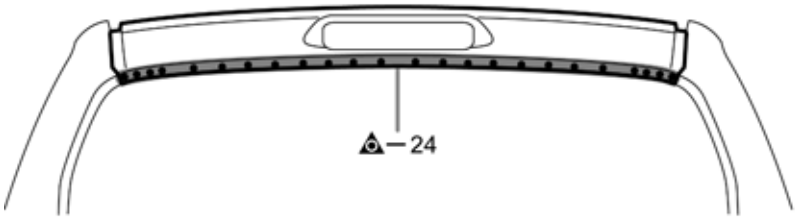
Symbol meaning

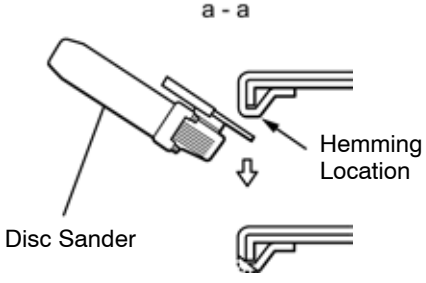
: Remove Weld Points

F27020B

REMOVAL







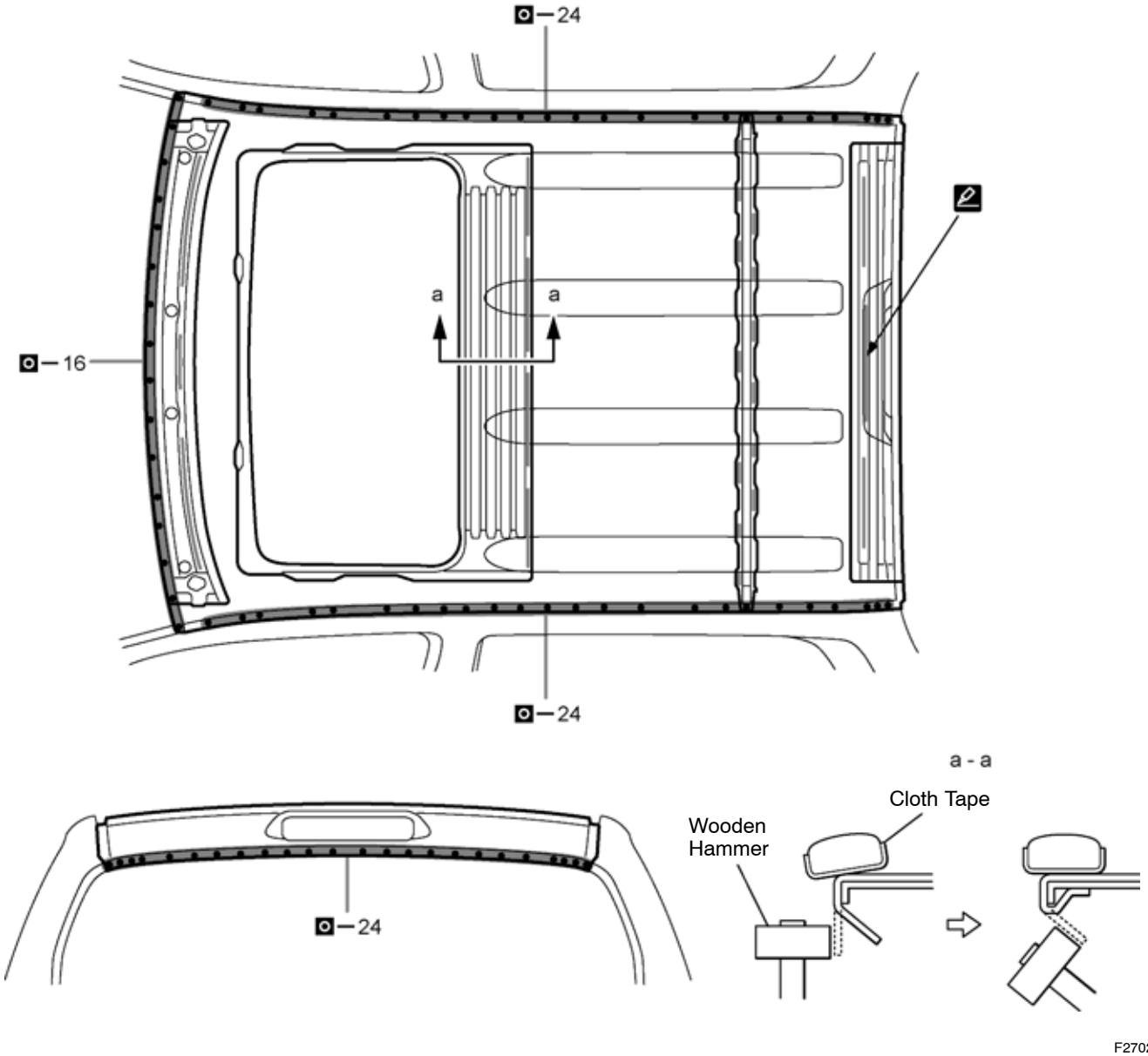
F27020

Symbol meaning

: MIG Plug Weld : Body Sealer

F27021B

INSTALLATION



F27021

INSTALLATION POINT

1 Inspect fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.