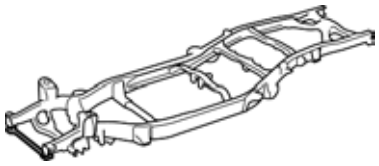
FRAME AUXILIARY CROSSMEMBER (ASSY)



F27084A

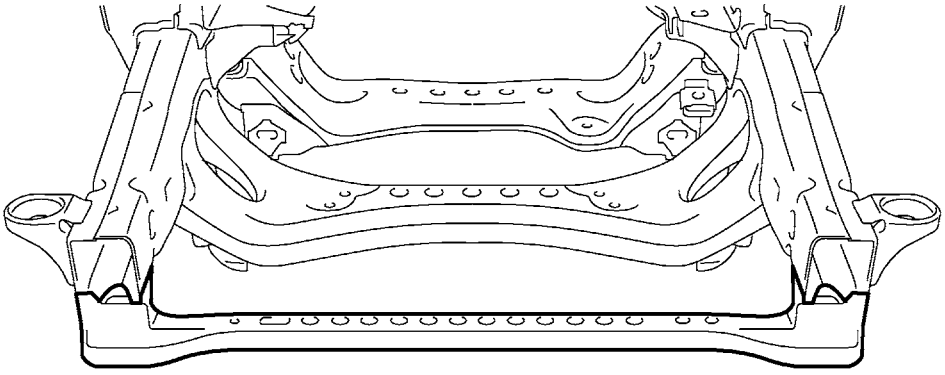
With the frame side rail plate removed.

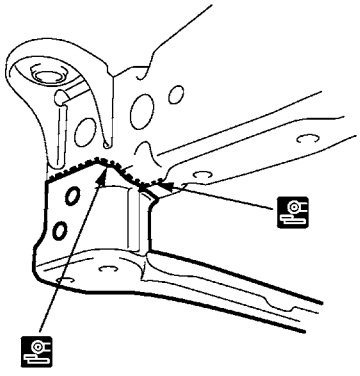
Symbol meaning

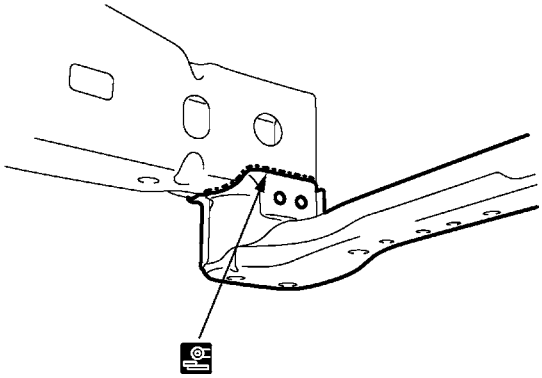
: Cut with Disc Sander etc.

F27084B

REMOVAL







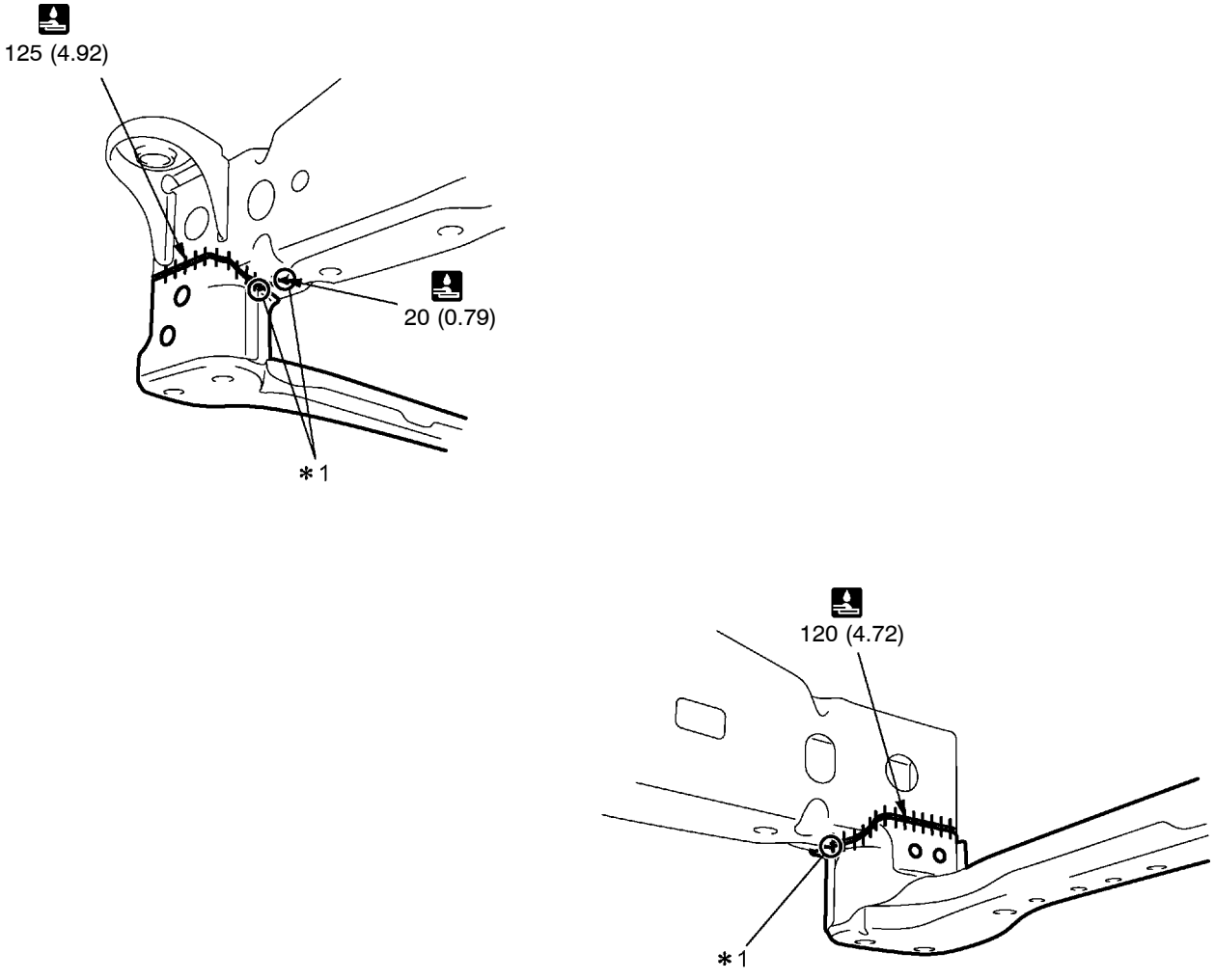
F27084

Symbol meaning

: Tack Weld

F27085B

INSTALLATION

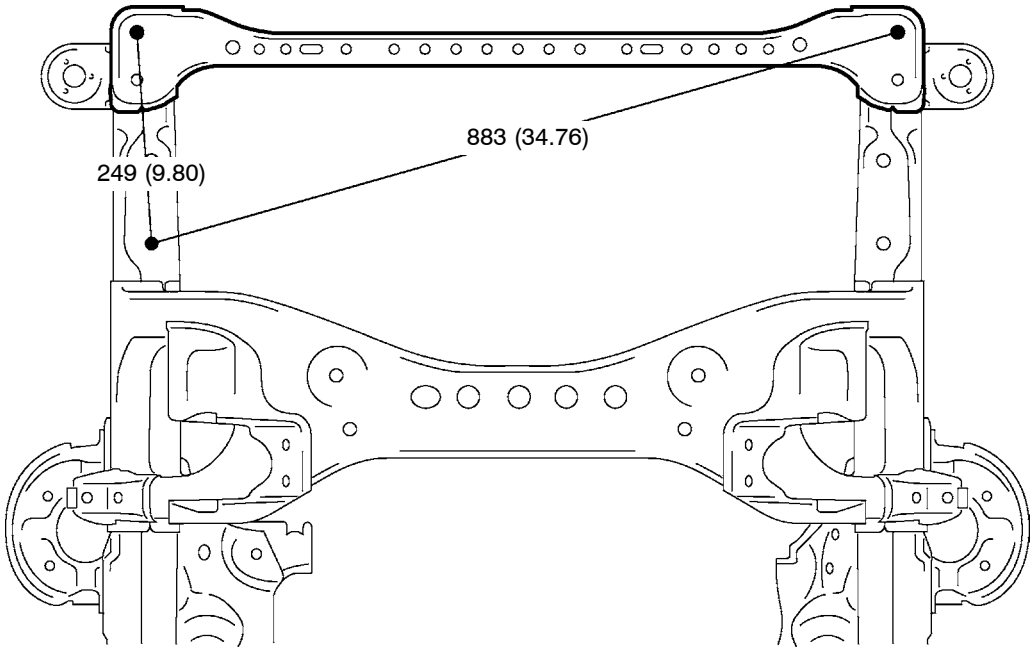


mm (in.)

F27085

INSTALLATION POINT

1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
2 Make sure that the welding bead at *1 is overlapped.
3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



mm (in.)

F27086

INSTALLATION POINT

1 These values are reference values.