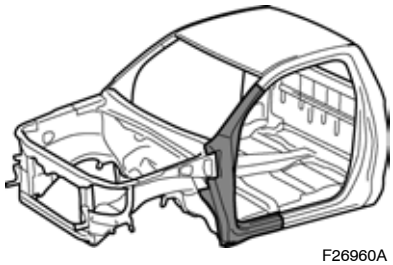
FRONT BODY PILLAR (CUT): Regular Cab



F26960A

With the front body pillar lower gusset removed.

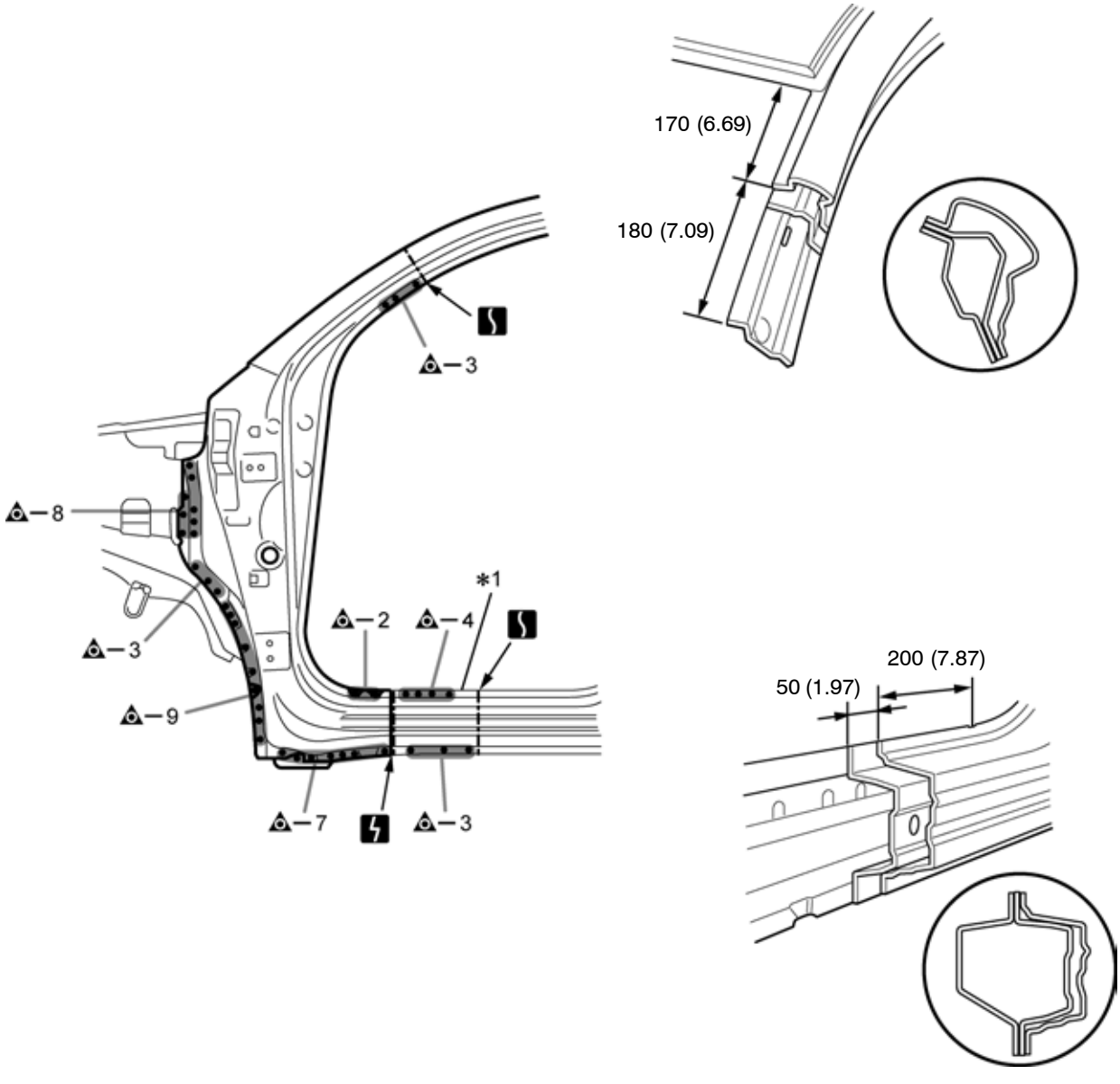
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location : Cut Location for Supply Parts

F26960A

REMOVAL



mm (in.)

F26960

REMOVAL POINT

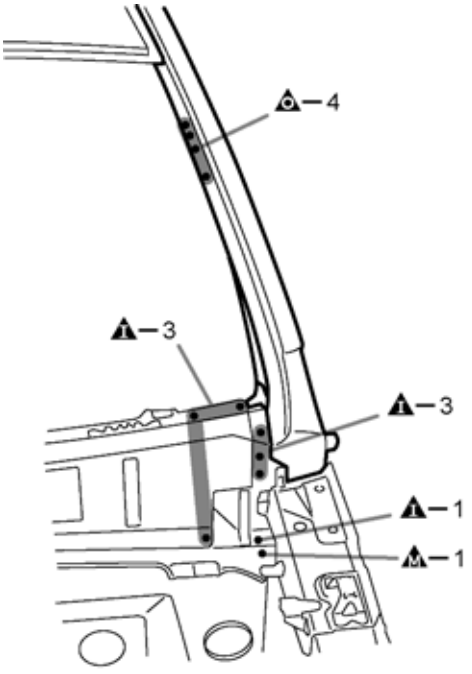
1 *1: This part of the outer panel is reused, because the rocker panel section is cut off at the rear position behind the supplied parts cut position of the outer panel.

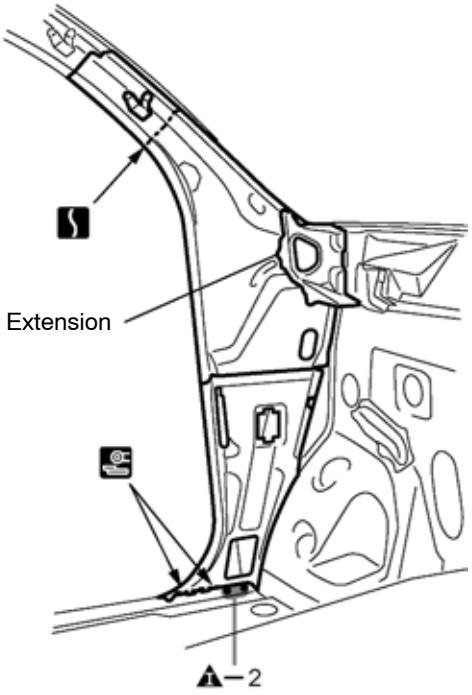
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc. : Cut and Join Location

: Cut Location for Supply Parts

F26960A





F26961

REMOVAL POINT

1 Remove the front pillar upper inner extension at the same time.

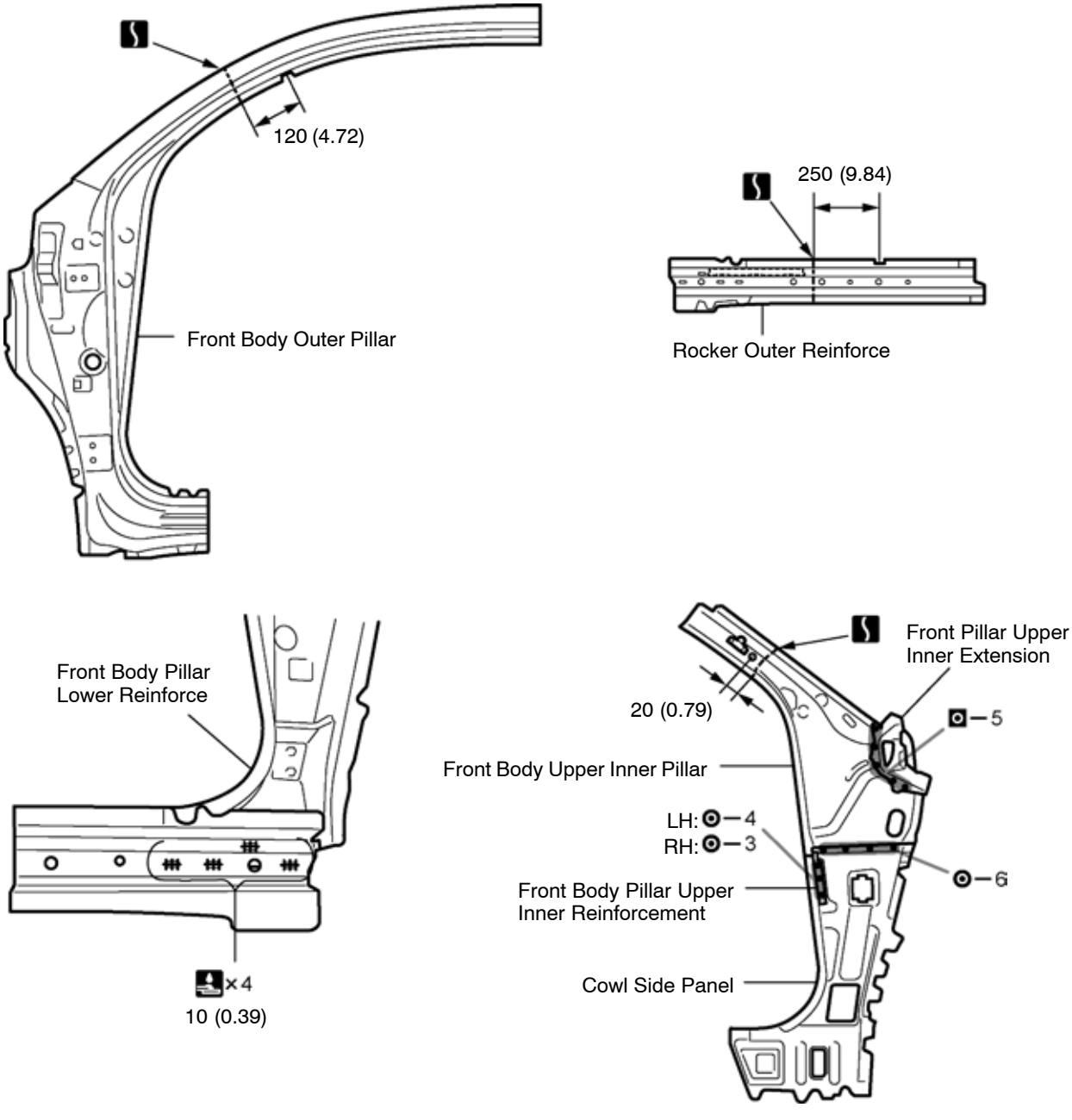
Symbol meaning

: Spot Weld : MIG Plug Weld : Cut and Join Location : Tack Weld : Butt Weld

: Body Sealer

F26962B

INSTALLATION



mm (in.)

F26962

INSTALLATION POINT

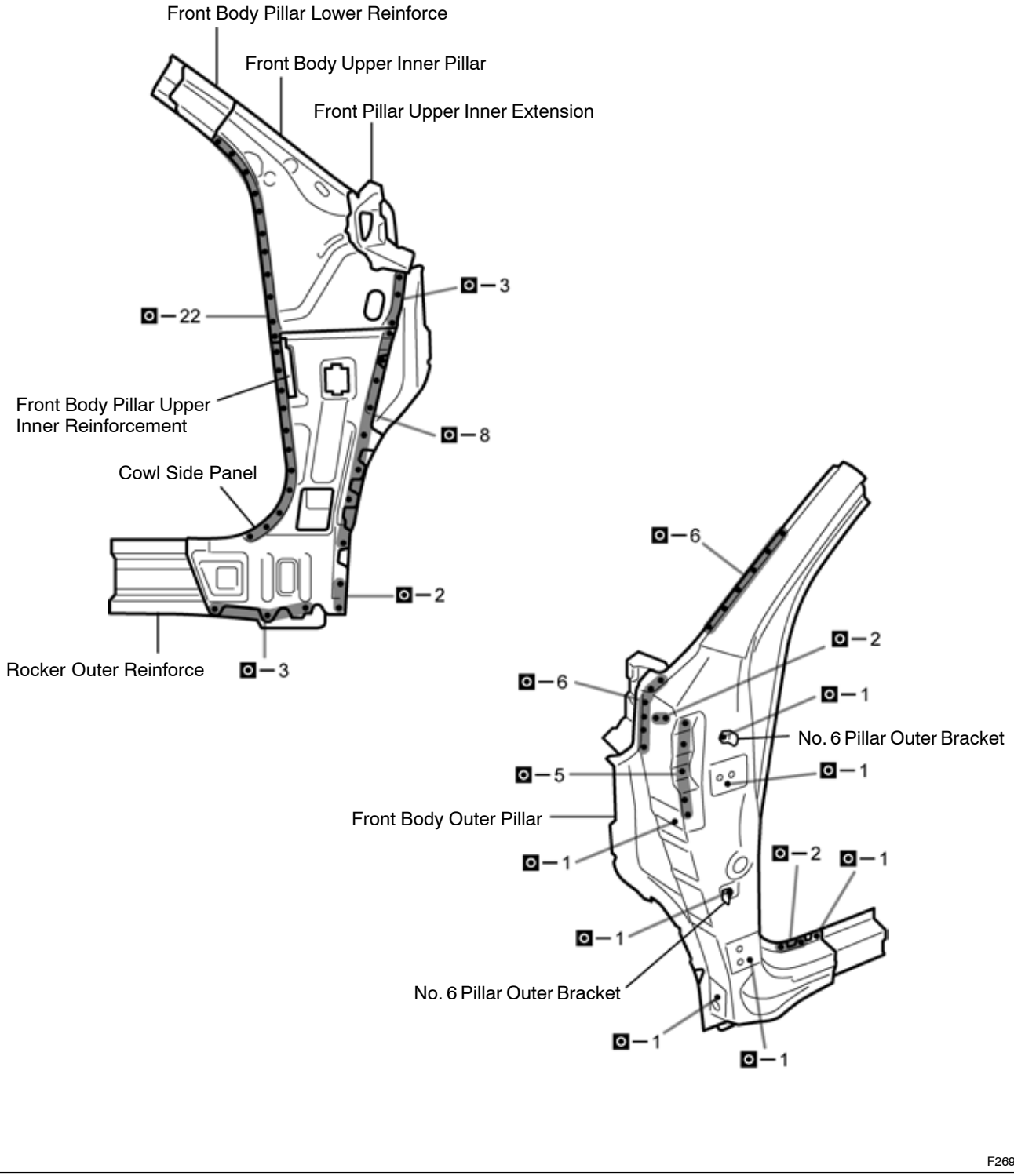
1 Before temporarily installing the new parts, weld the rocker outer reinforce, front body pillar lower reinforce, front body upper inner pillar, cowl side panel, front pillar upper inner extension, front body pillar upper inner reinforcement, front body outer pillar and No. 6 pillar outer bracket with the standard number of welding points.

Symbol meaning

: Spot Weld : MIG Plug Weld : Cut and Join Location : Tack Weld : Butt Weld

: Body Sealer

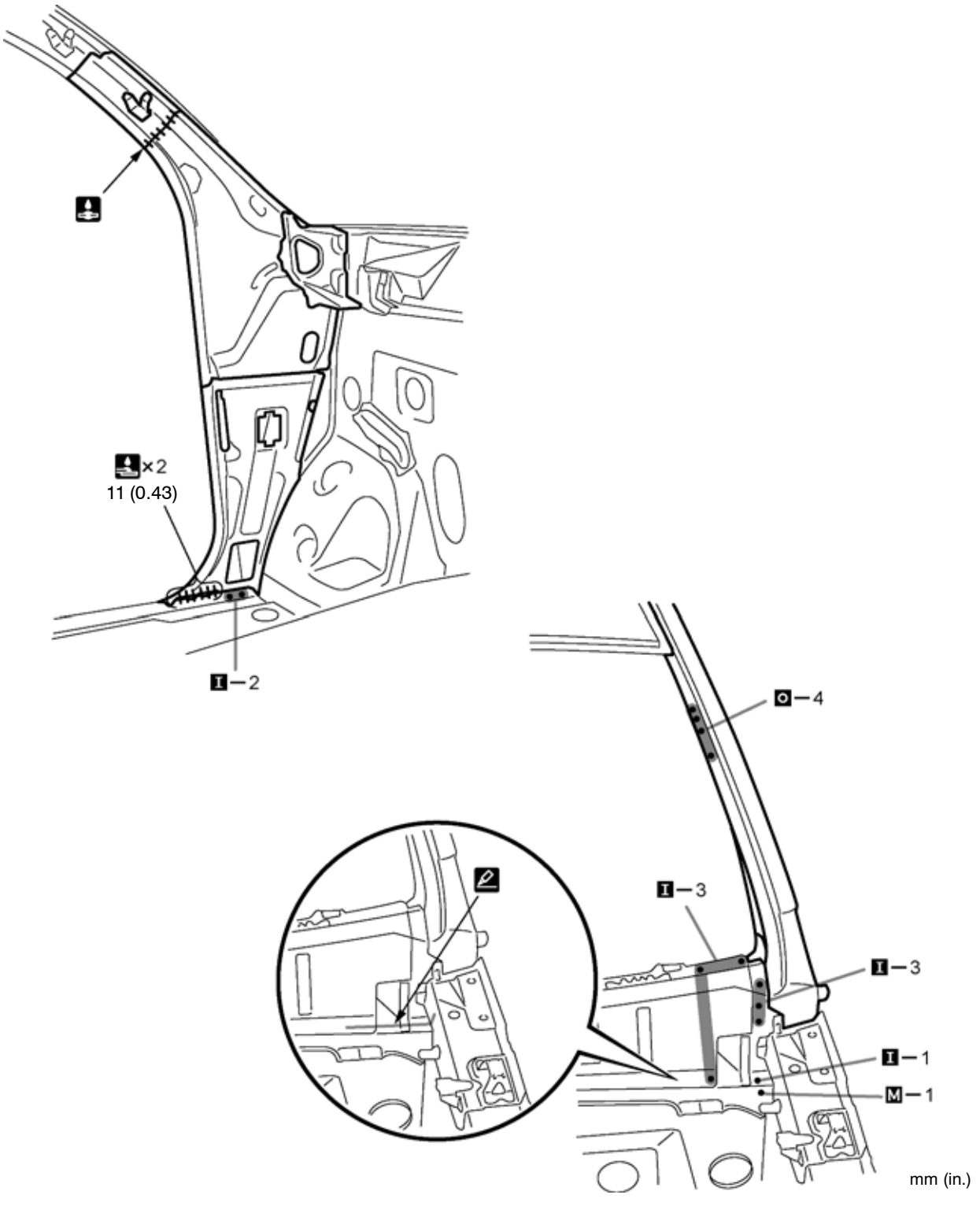
F26962B



F26963

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer reinforce, front body pillar lower reinforce, front body upper inner pillar, cowl side panel, front pillar upper inner extension, front body pillar upper inner reinforcement, front body outer pillar and No. 6 pillar outer bracket with the standard number of welding points.



INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

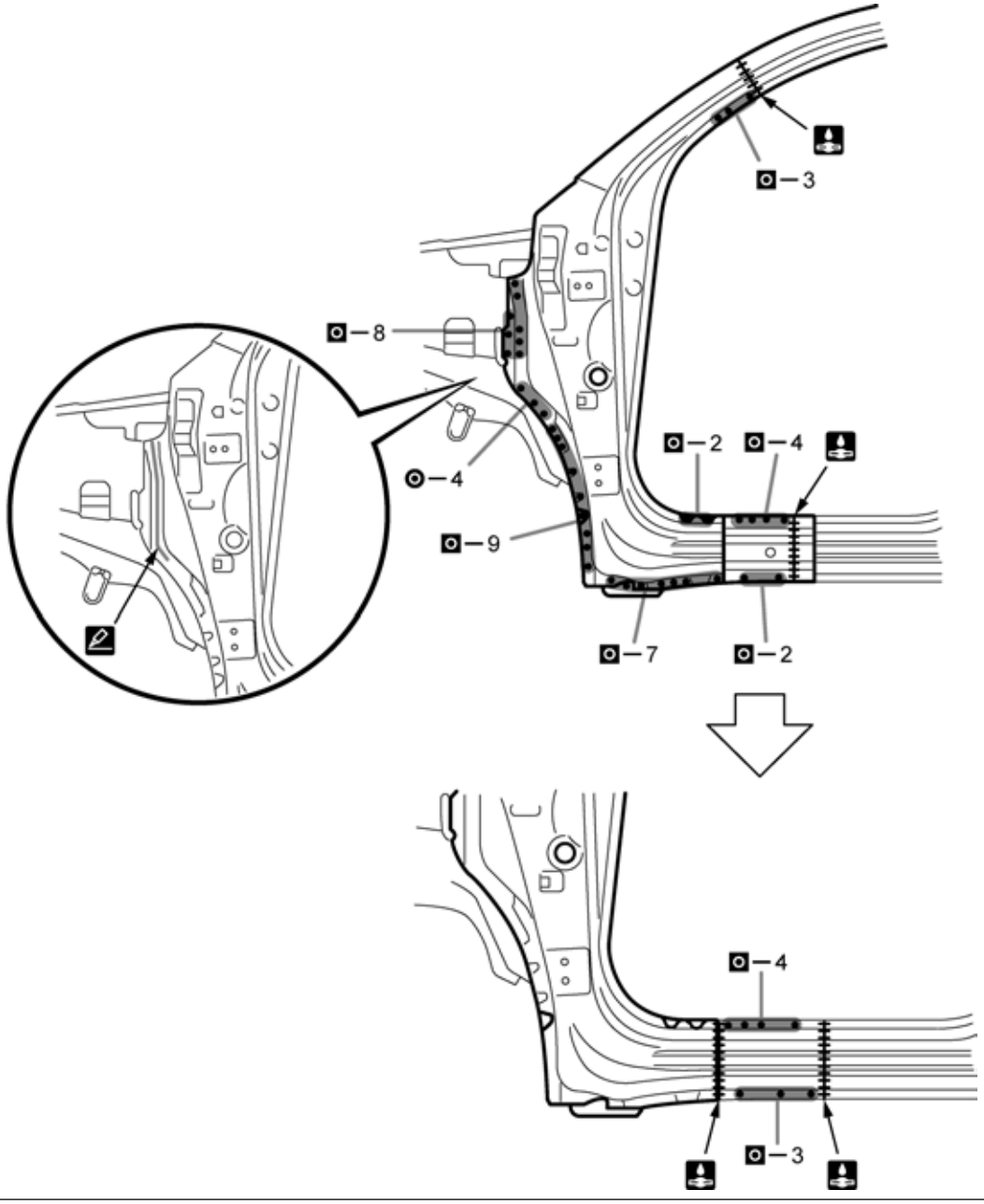
3 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.

Symbol meaning

: Spot Weld : MIG Plug Weld : Cut and Join Location : Tack Weld : Butt Weld

: Body Sealer

F26962B

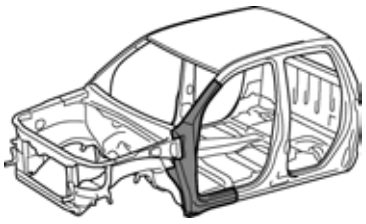


F26965

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.
4 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

FRONT BODY PILLAR (CUT): Ex. Regular Cab



F26966A

With the front body pillar lower gusset removed.

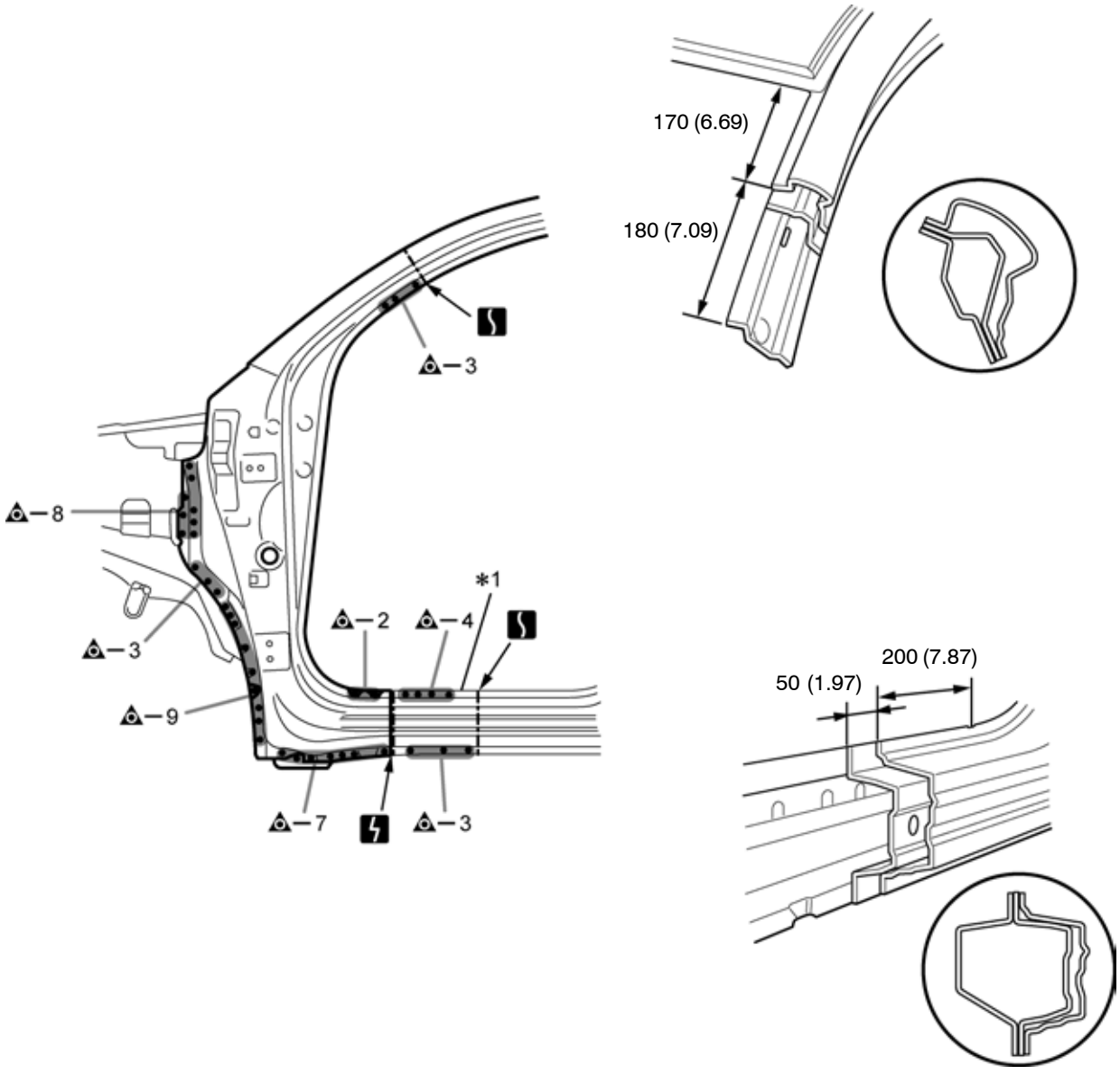
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location : Cut Location for Supply Parts

F26966B

REMOVAL



mm (in.)

F26966

REMOVAL POINT

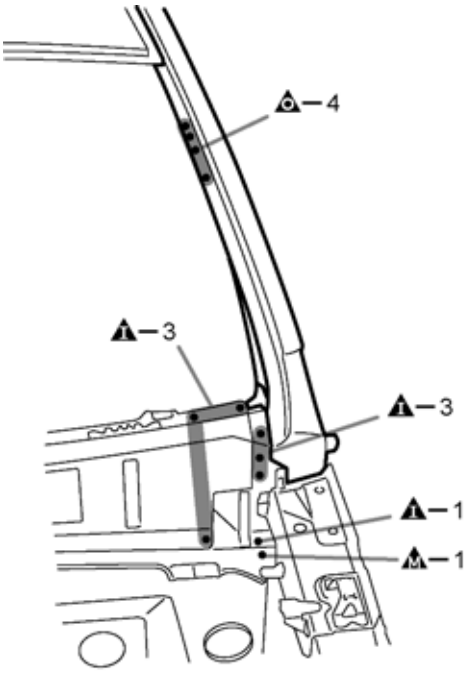
1 *1: This part of the outer panel is reused, because the rocker panel section is cut off at the rear position behind the supplied parts cut position of the outer panel.

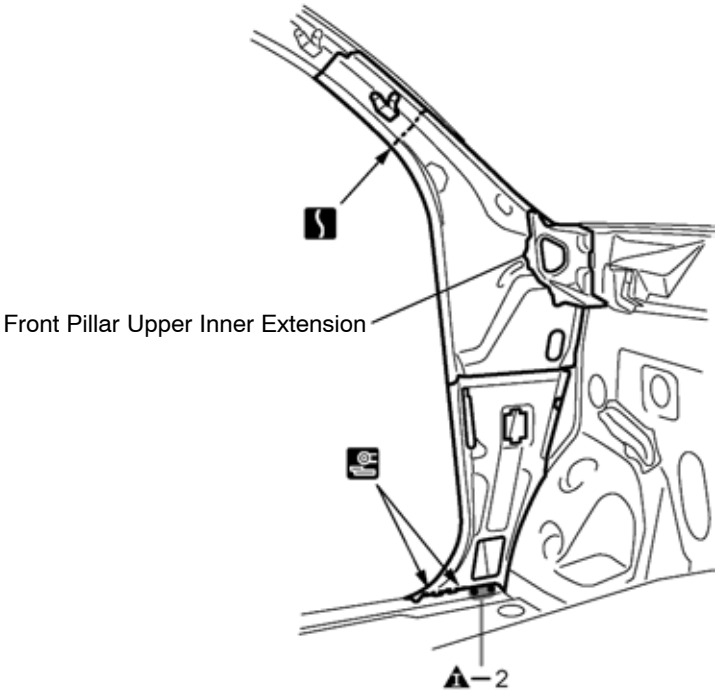
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc. : Cut and Join Location

: Cut Location for Supply Parts

F26966B





F26967

REMOVAL POINT

1 Remove the front pillar upper inner extension at the same time.

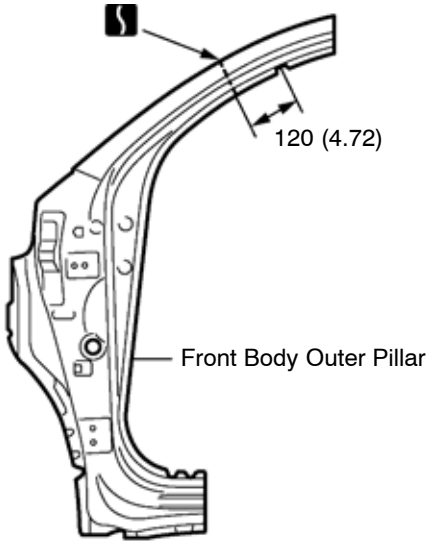
Symbol meaning

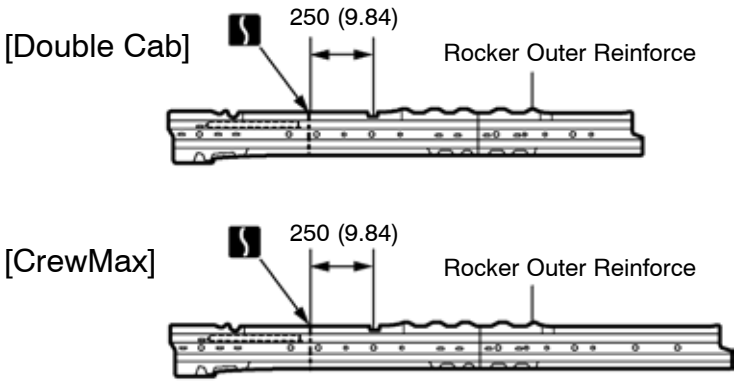
: Spot Weld : MIG Plug Weld : Cut and Join Location : Tack Weld : Butt Weld

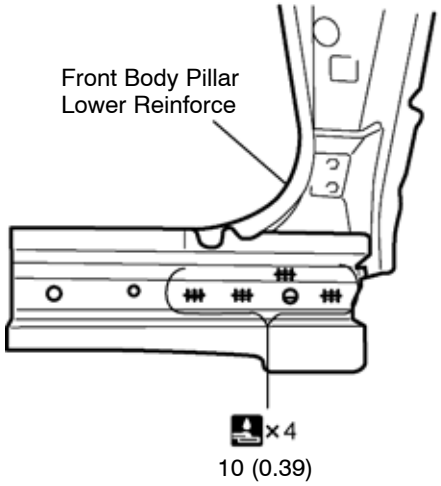
: Body Sealer

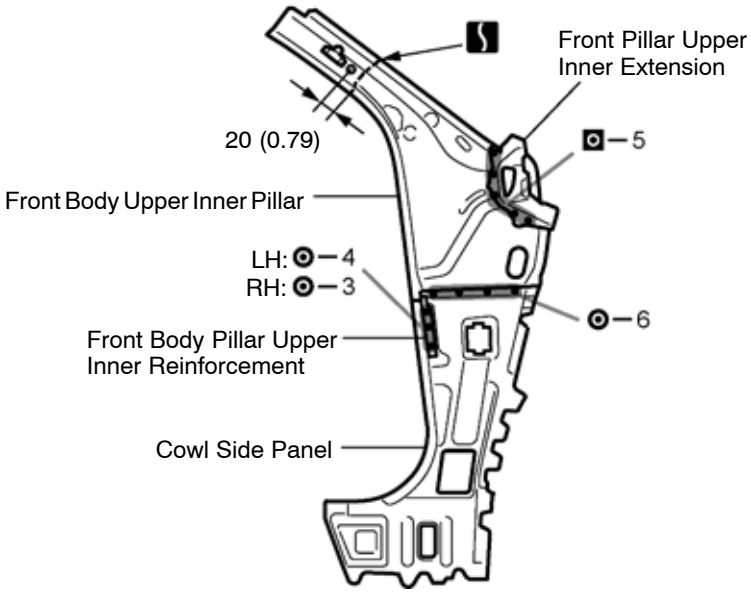
F26968B

INSTALLATION









mm (in.)

F26969

INSTALLATION POINT

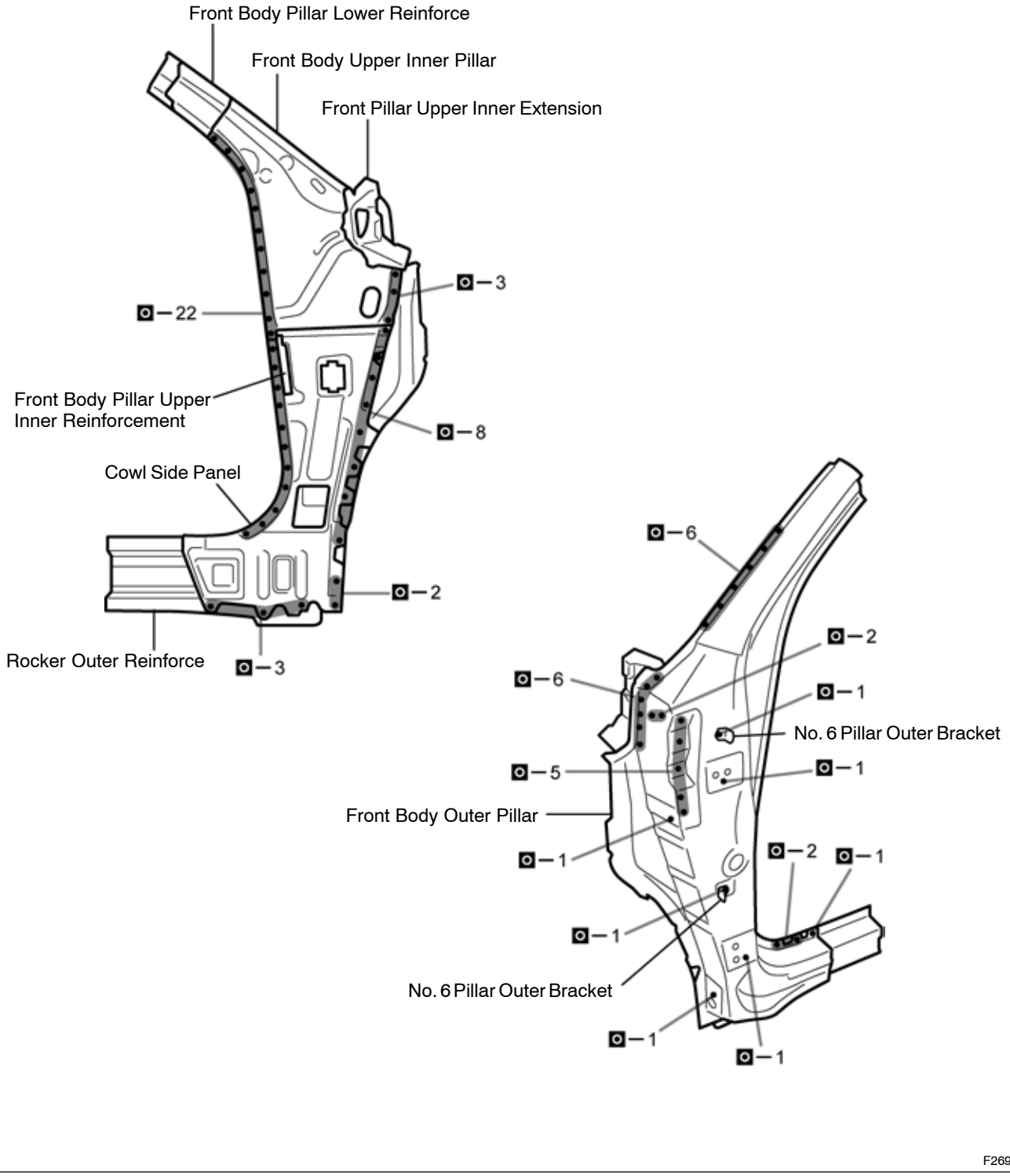
1 Before temporarily installing the new parts, weld the rocker outer reinforce, front body pillar lower reinforce, front body upper inner pillar, cowl side panel, front pillar upper inner extension, front body pillar upper inner reinforcement, front body outer pillar and No. 6 pillar outer bracket with the standard number of welding points.

Symbol meaning

: Spot Weld : MIG Plug Weld : Cut and Join Location : Tack Weld : Butt Weld

: Body Sealer

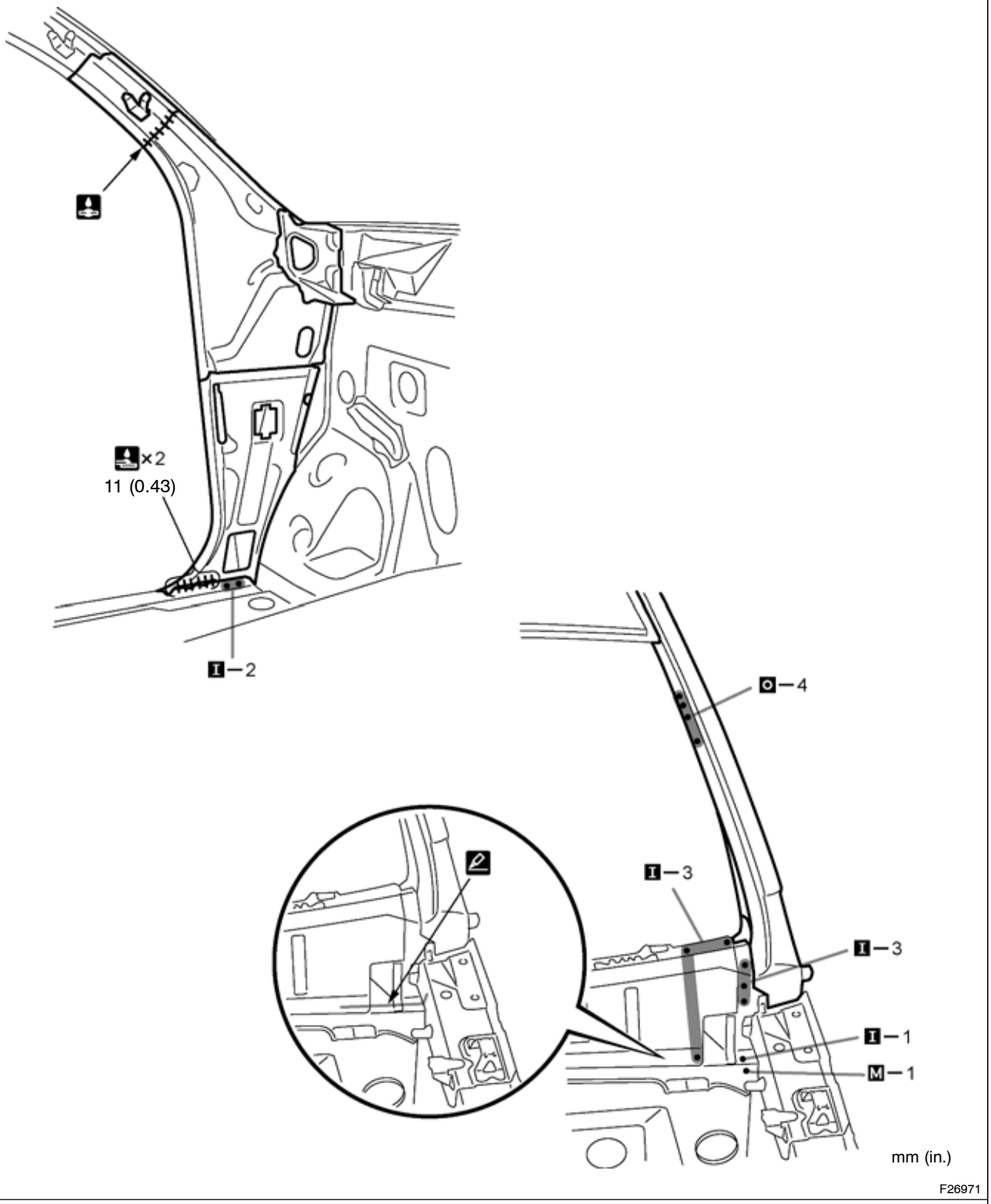
F26968B



F26970

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer reinforce, front body pillar lower reinforce, front body upper inner pillar, cowl side panel, front pillar upper inner extension, front body pillar upper inner reinforcement, front body outer pillar and No. 6 pillar outer bracket with the standard number of welding points.



NSTALLATION POINT

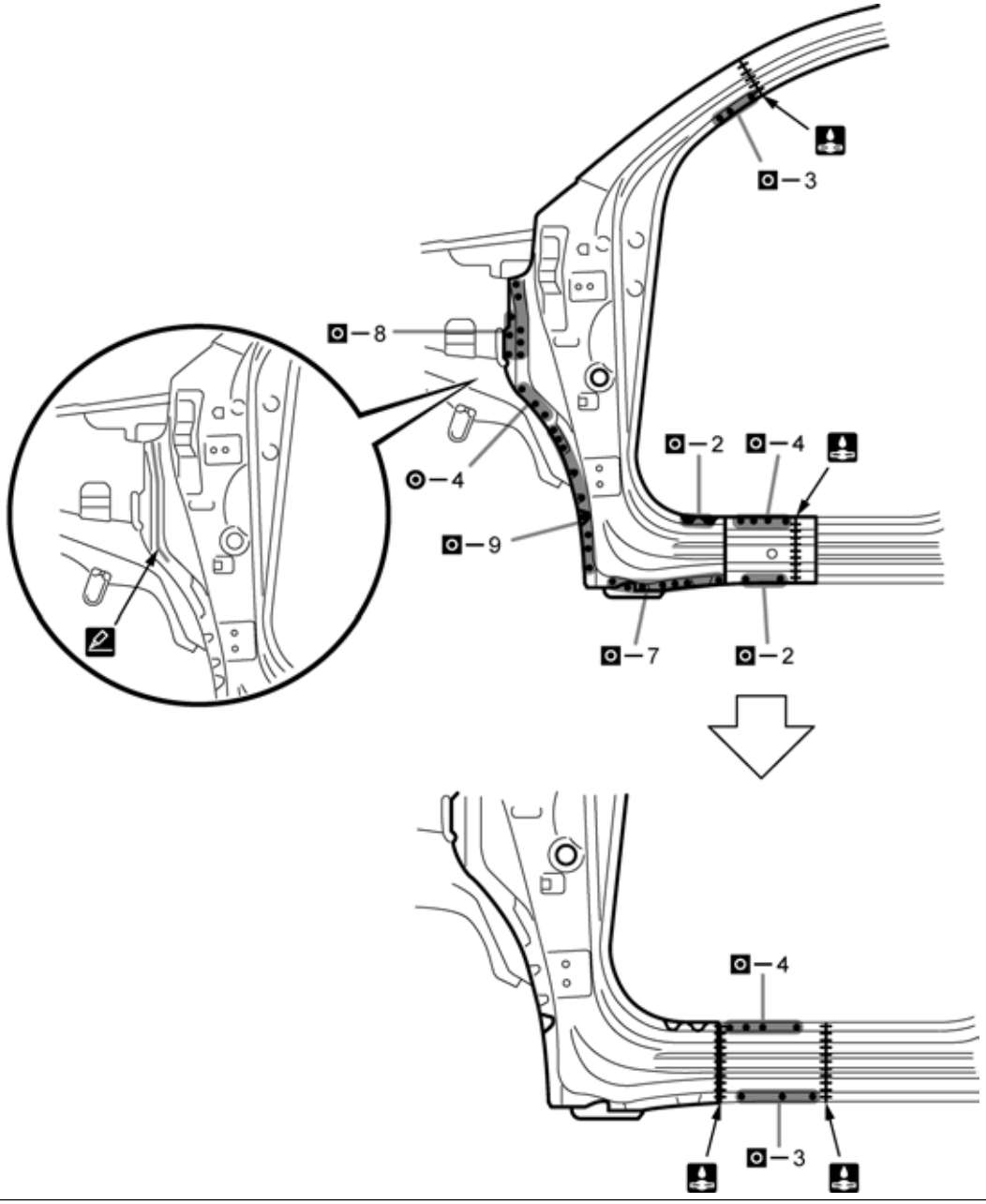
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.

Symbol meaning

: Spot Weld : MIG Plug Weld : Cut and Join Location : Tack Weld : Butt Weld

: Body Sealer

F26968B



F26972

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.
4 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.