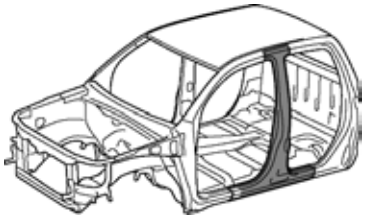
CENTER BODY PILLAR (CUT): Double Cab



F26973A

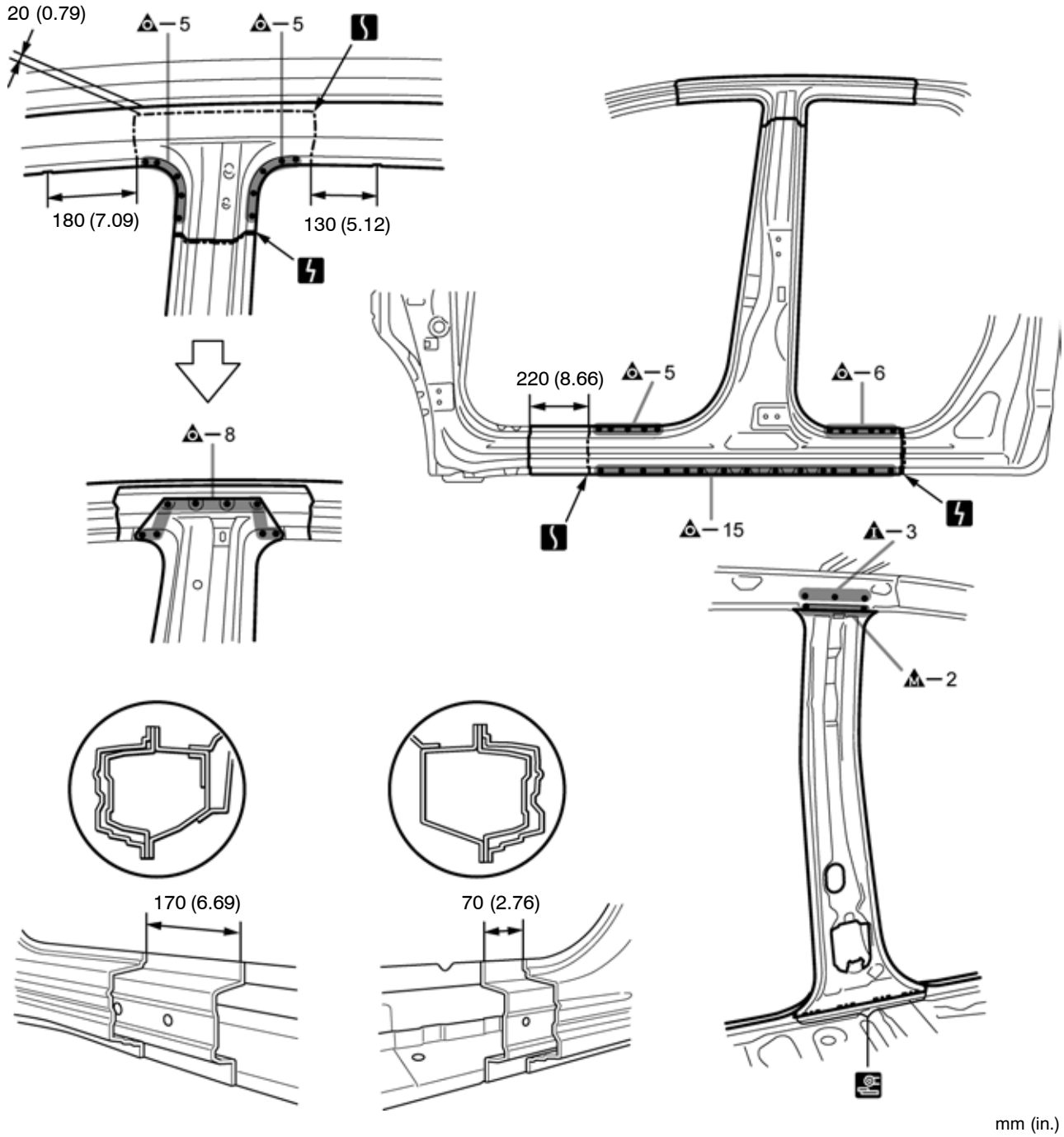
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location : Cut Location for Supply Parts

F26973B

REMOVAL



mm (in.)

F26973

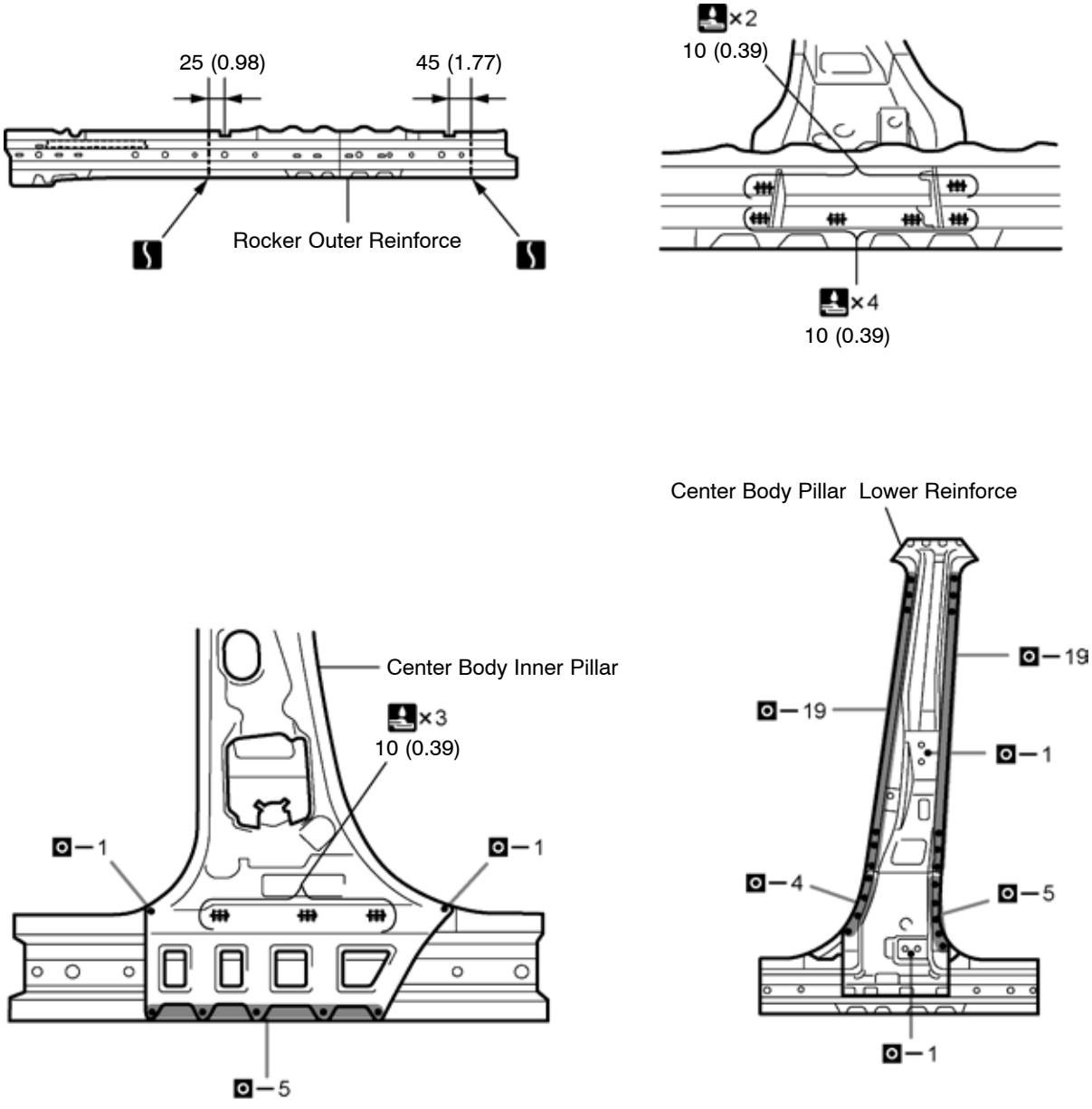
Symbol meaning

: MIG Plug Weld : Cut and Join Location : Tack Weld

: Butt Weld

F26974B

INSTALLATION

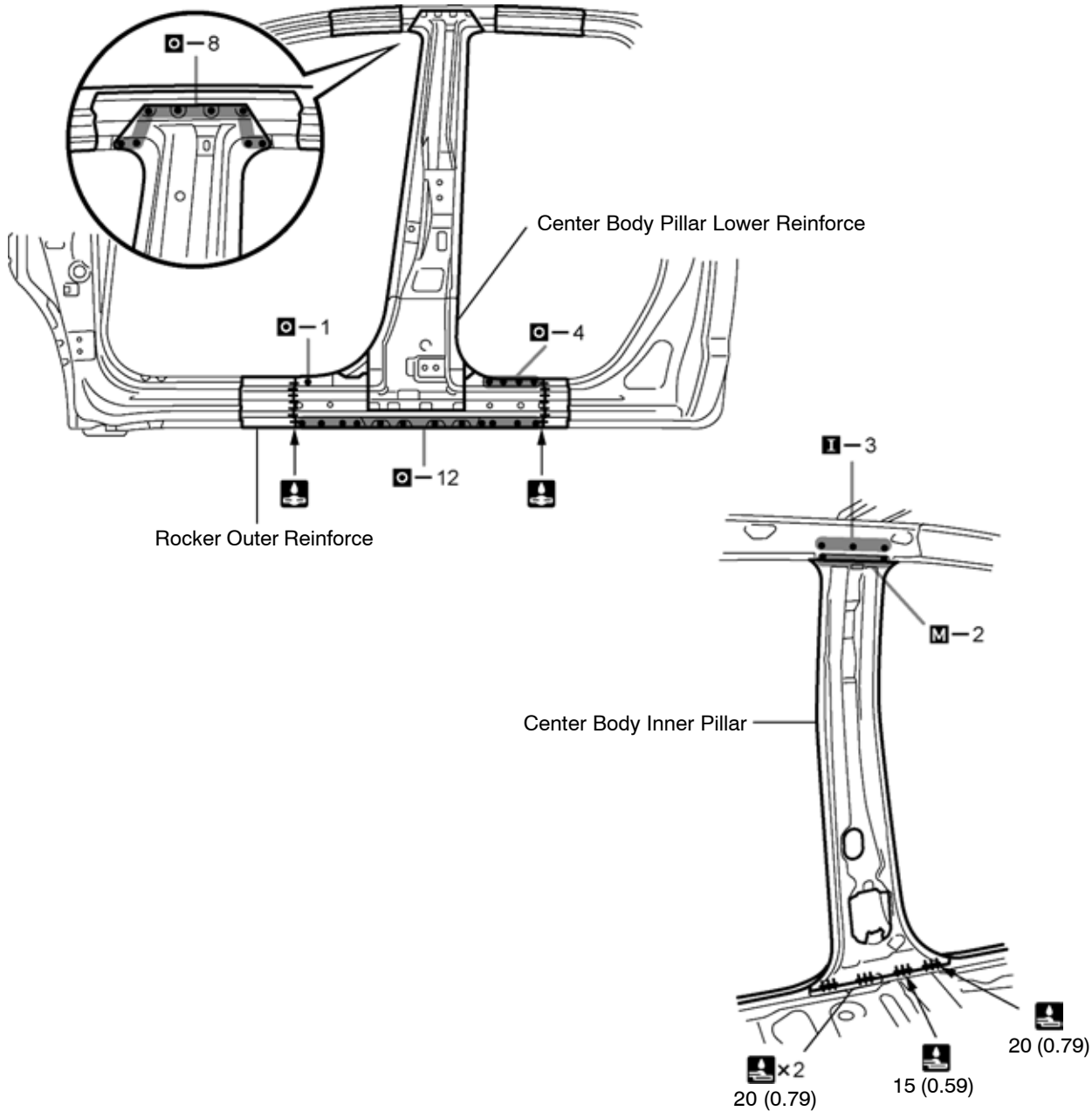


mm (in.)

F26974

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar with the standard number of welding points.



INSTALLATION POINT

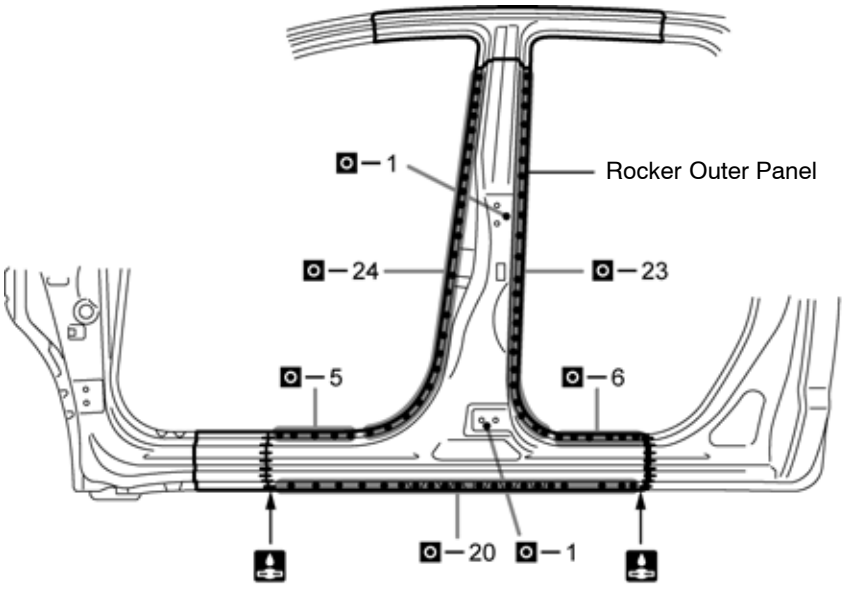
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar to the vehicle side, install the rocker outer panel and roof side outer No. 2 rail.

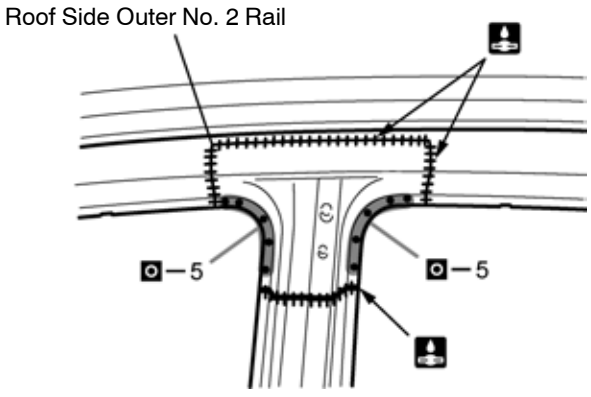
Symbol meaning

O M T : MIG Plug Weld : Cut and Join Location : Tack Weld

: Butt Weld

F26974B



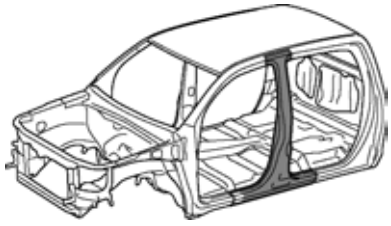


F27976

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar to the vehicle side, install the rocker outer panel and roof side outer No. 2 rail.
4 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

CENTER BODY PILLAR (CUT): CrewMax



F26977A

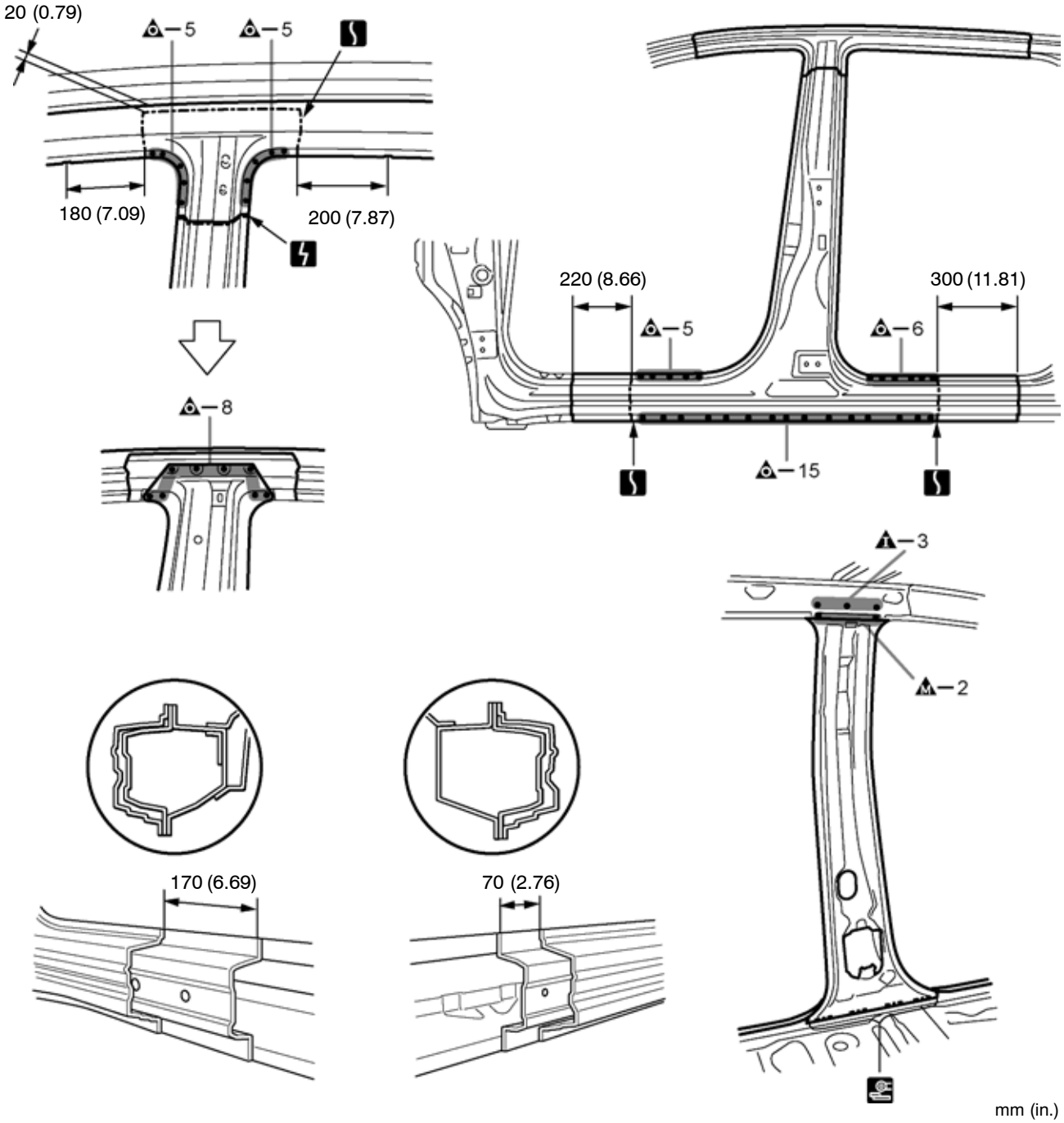
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location : Cut Location for Supply Parts

F26977B

REMOVAL



mm (in.)

F26977

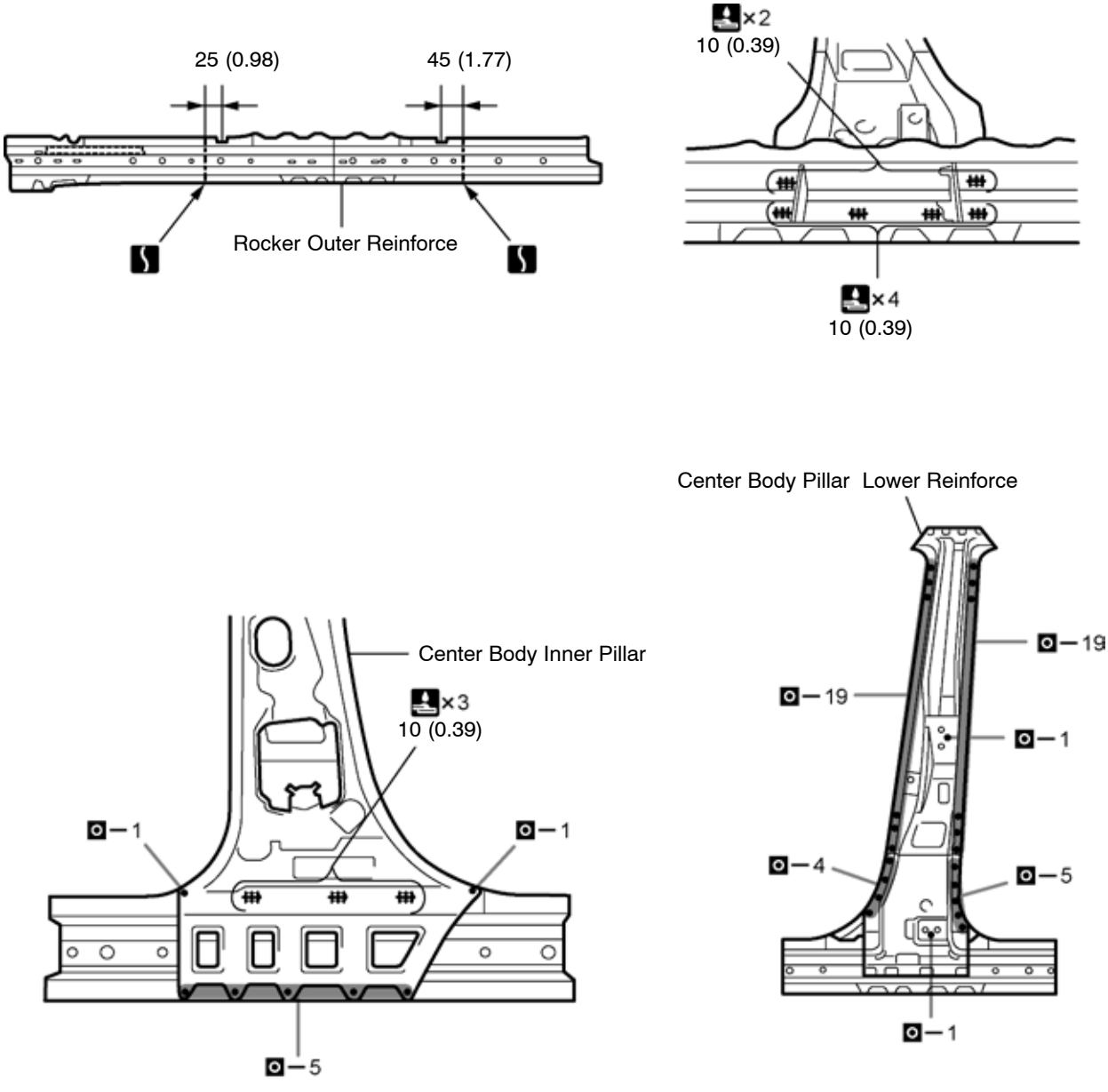
Symbol meaning

: MIG Plug Weld : Cut and Join Location : Tack Weld

: Butt Weld

F26978B

INSTALLATION

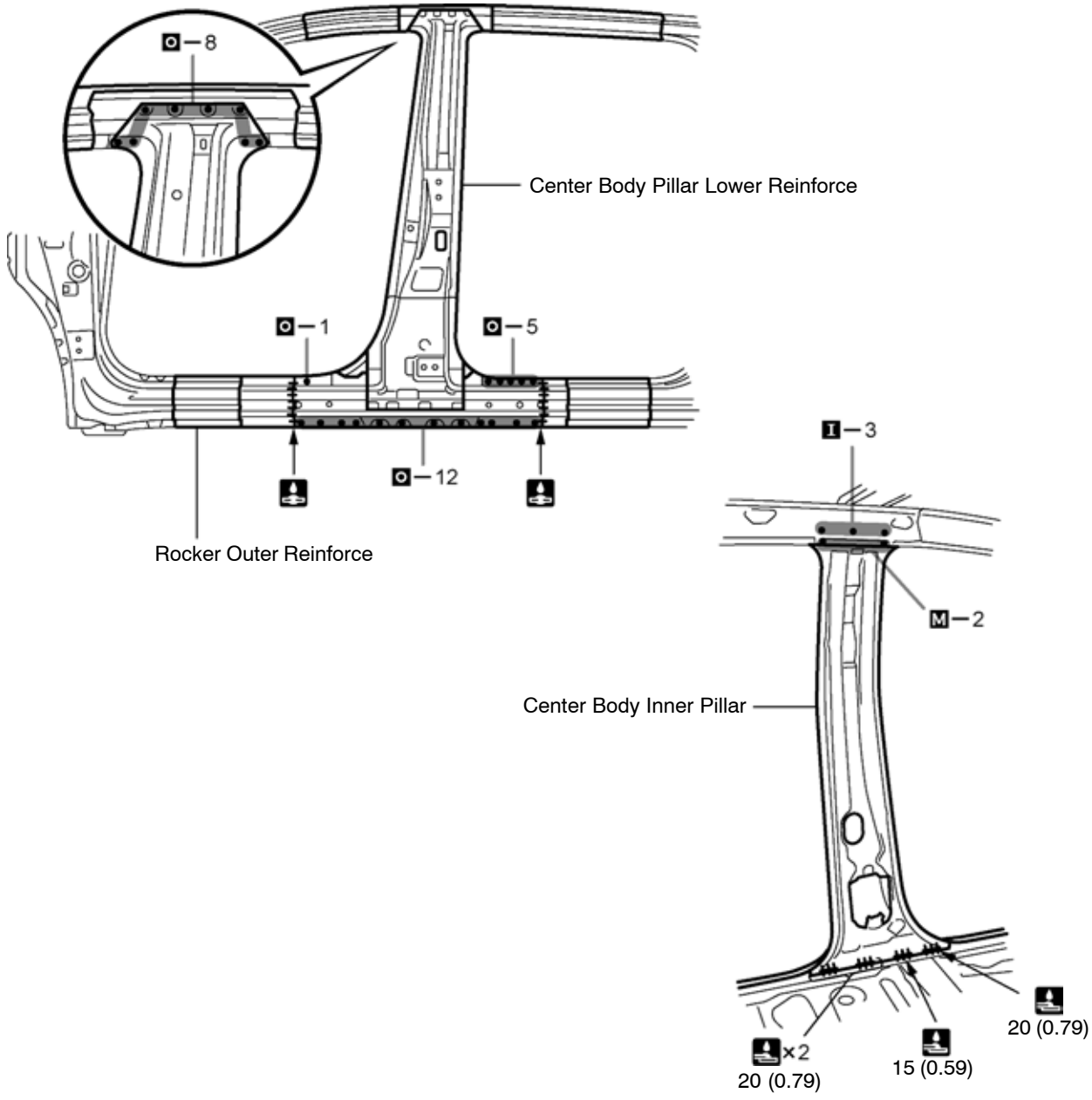


mm (in.)

F26978

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar with the standard number of welding points.



INSTALLATION POINT

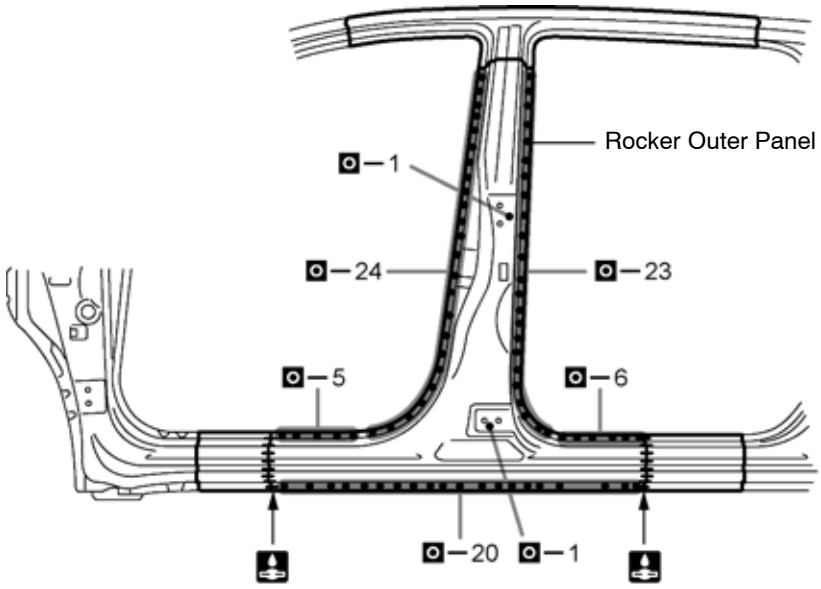
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar to the vehicle side, install the rocker outer panel and roof side outer No. 2 rail.

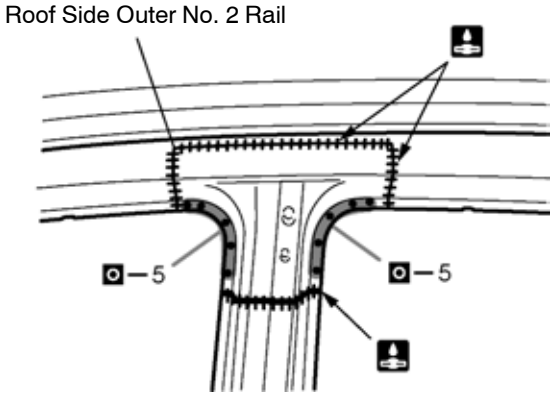
Symbol meaning

O M I : MIG Plug Weld : Cut and Join Location : Tack Weld

: Butt Weld

F26978B





F27980

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer reinforce, center body pillar lower reinforce and center body inner pillar to the vehicle side, install the rocker outer panel and roof side outer No. 2 rail.
4 After welding, apply polyurethane foam to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.