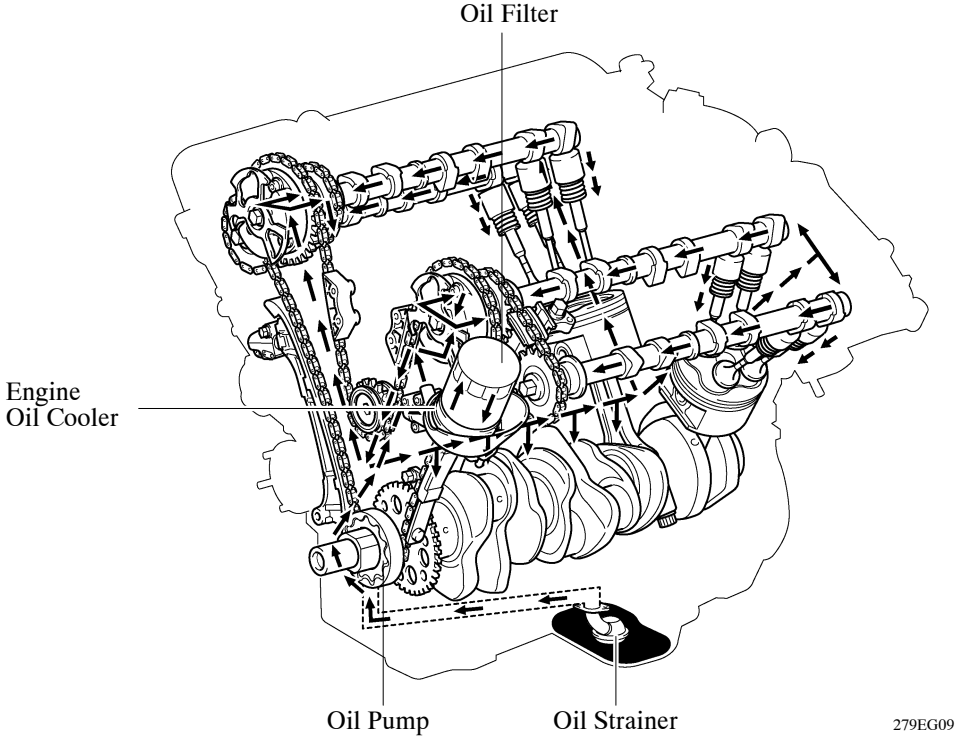
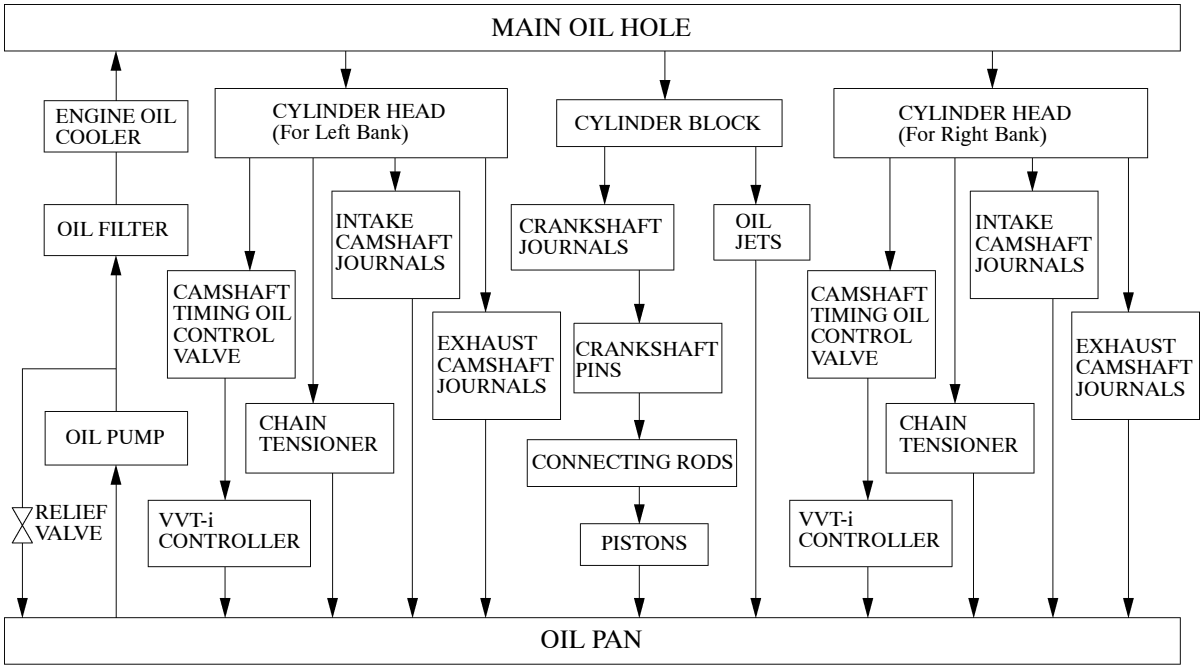
■LUBRICATION SYSTEM

1. General

- The lubrication circuit is fully pressurized and the oil passes through an oil filter.
- A cycloid rotor type oil pump is used. This oil pump is integrated with the timing chain cover. This pump is directly driven by the crankshaft.
- A water-cooled type engine oil cooler is used.



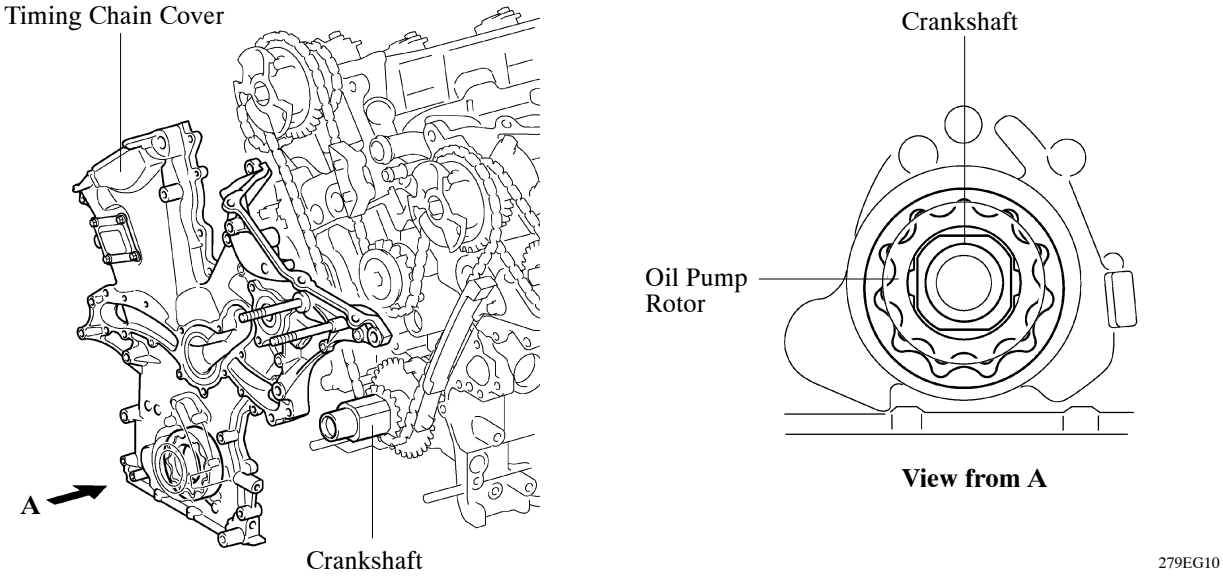
▶ Oil Circuit ◀



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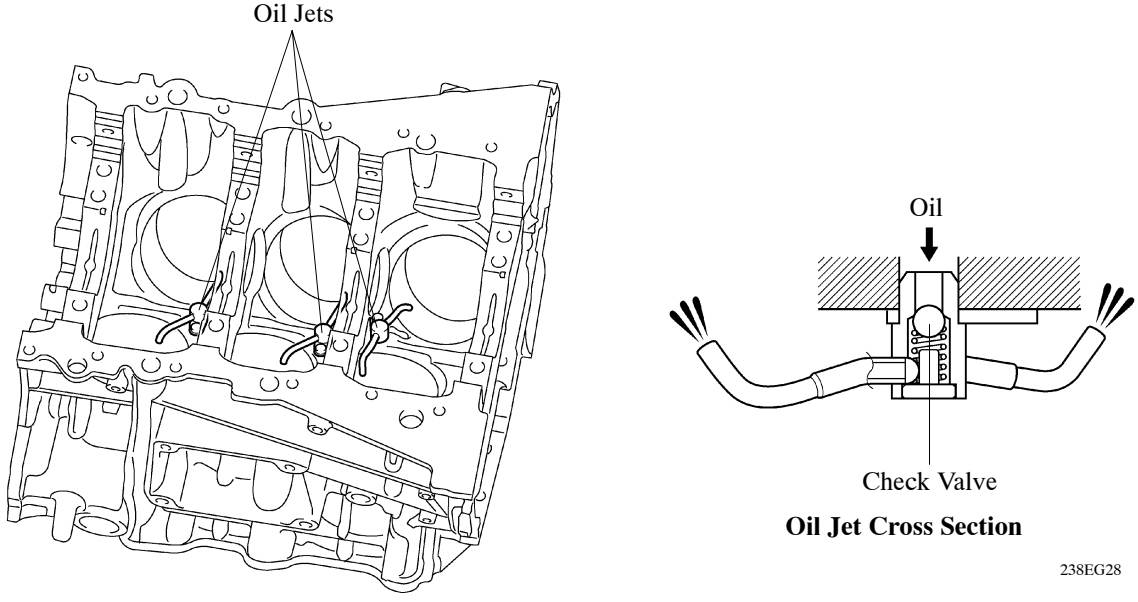
2. Oil Pump

Ordinarily, the timing chain cover with oil pump construction has only a single position for mounting the oil pump rotor to the crankshaft, when installing the timing chain cover.
However, in this engine, the inner shape of the oil pump rotor and the shape of the area of the crankshaft on which the rotor is mounted are designed to provide 4 different assembly patterns. Thus, the serviceability for assembling the timing chain cover is improved.



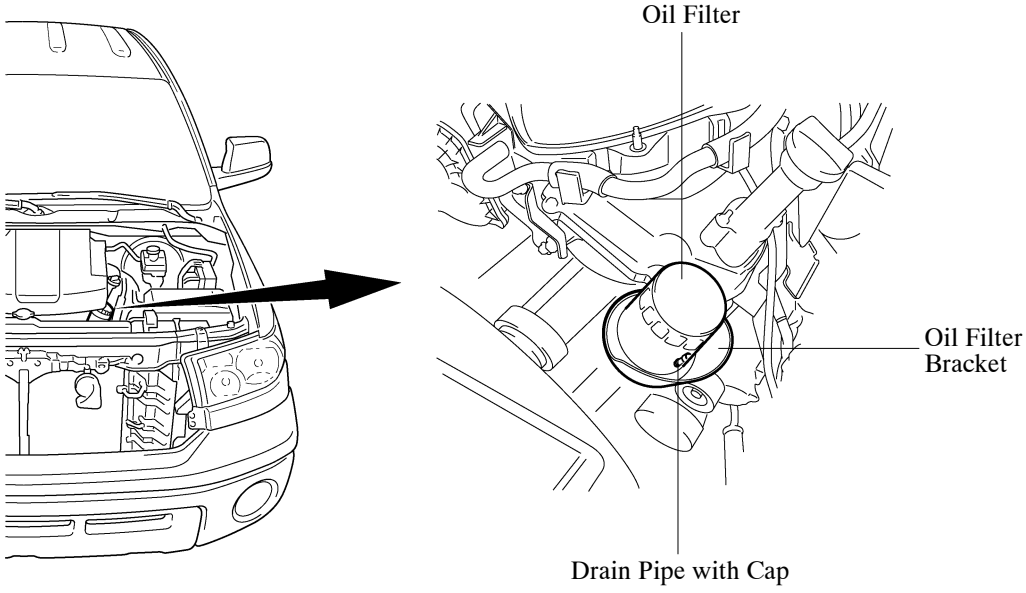
3. Oil Jet

- Oil jets for cooling and lubricating the pistons are provided in the cylinder block, in the center of the right and left banks.
- These oil jets contain a check valve to prevent oil from being fed when the oil pressure is low. This prevents the overall oil pressure in the engine from dropping.



4. Oil Filter Bracket

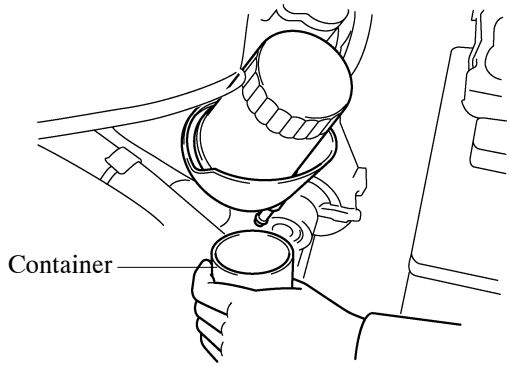
- The oil filter is mounted on an oil filter bracket placed on the left bank. Therefore, the oil filter can be replaced easily.
- During an oil filter replacement, the filter is removed from the top. Therefore, the oil filter bracket is designed to catch the oil that leaks from the oil filter. The oil that is initially caught by the oil filter bracket is discharged from a drain pipe that is provided underneath it.



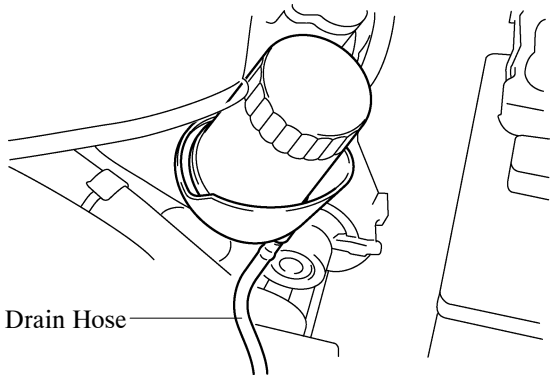
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Service Tip

- Before removing the oil filter, prepare to catch the oil that will be discharged from the drain pipe. Use a container to catch the oil as illustrated below, or attach a hose to the drain pipe and catch the oil on a tray.
- After completing the oil drain operation, do not forget to reinstall the rubber cap on the drain pipe.



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