TOYOTA SERVICE BULLETIN

Group: 08 No.: 10 Date: Jun, 17

Yaris (NCP90/91/93)

Corrections to Repair Manual RM00S5E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
ENGINE HOOD DOOR	FRONT DOOR (for Sedan)	DISASSEMBLY
ENGINE HOOD DOOR	FRONT DOOR (for Hatchback without Power Window)	DISASSEMBLY
ENGINE HOOD DOOR	REAR DOOR (for Sedan)	DISASSEMBLY
ENGINE HOOD DOOR	REAR DOOR (for Hatchback without Power Window)	DISASSEMBLY

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

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DISASSEMBLY

HINT:

- Use the same procedure for both the RH and LH sides.
- The procedure described below is for the LH side.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

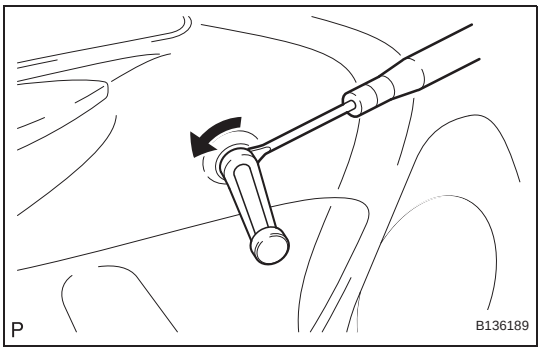
2. REMOVE FRONT DOOR WINDOW REGULATOR HANDLE ASSEMBLY (w/o Power Window)

(a) Insert a clip remover between the plate and handle.

(b) Turn the handle with the clip remover inserted, as shown in the illustration.

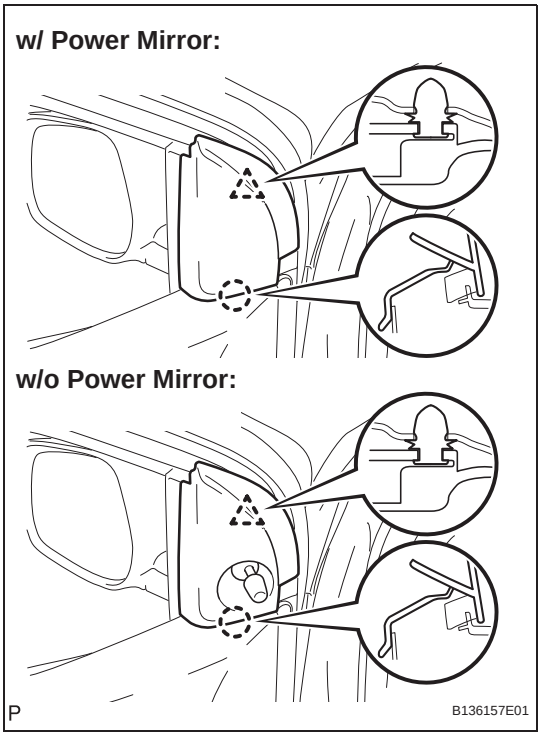
(c) Remove the front door window regulator handle and clip. [Corrected]

(d) Remove the window regulator handle plate.



3. REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH

(a) Disengage the claw and clip and remove the front door lower frame bracket garnish.



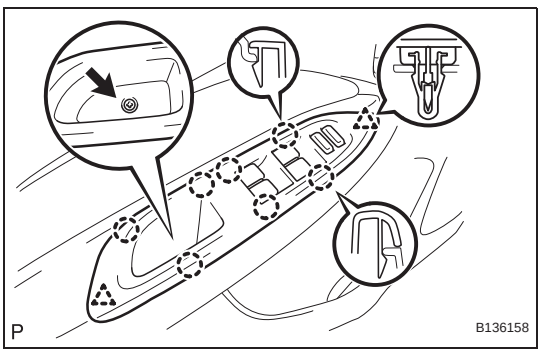
4. REMOVE FRONT ARMREST BASE UPPER PANEL

(a) for Driver side with power window:

(1) Remove the screw.

(2) Disengage the 7 claws and 2 clips and remove the front armrest base upper panel.

(3) Disconnect the connector.



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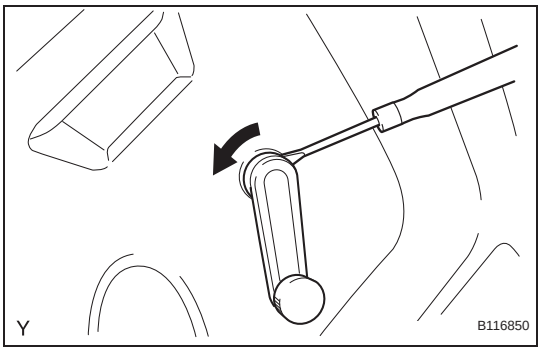
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DISASSEMBLY

HINT:
- Use the same procedure for both the RH and LH sides.
- The procedure described below is for the LH side.

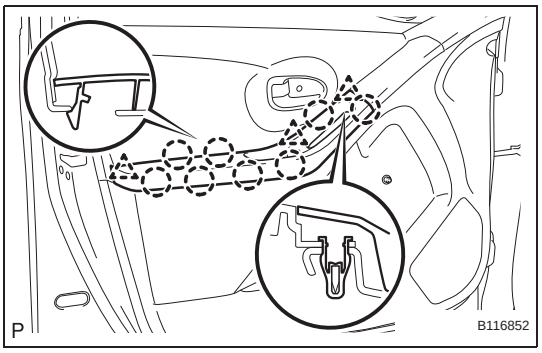
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL [Corrected]

2. REMOVE DOOR WINDOW REGULATOR HANDLE ASSEMBLY

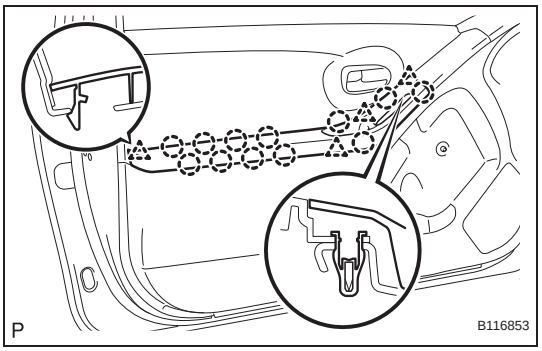


(a) Insert a clip remover between the plate and handle.
(b) Turn the handle with the clip remover inserted, as shown in the illustration.
(c) Remove the front door window regulator handle and clip.
(d) Remove the window regulator handle plate.

3. REMOVE DOOR ARMREST COVER

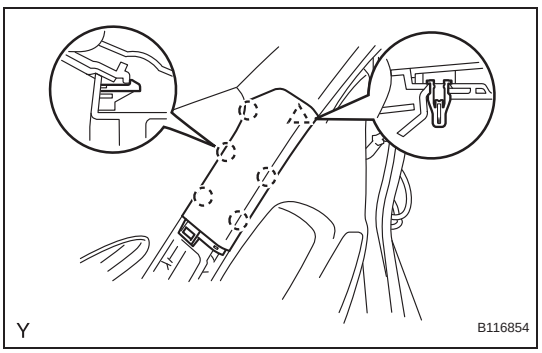


(a) for 5 Door:
Using a screwdriver with its tip wrapped in protective tape, disengage the 8 claws and 3 clips and remove the door armrest cover.



(b) for 3 Door:
Disengage the 12 claws and 4 clips and remove the door armrest cover.

4. REMOVE FRONT ARMREST BASE PANEL UPPER



(a) Using a screwdriver with its tip wrapped in protective tape, disengage the 5 claws and clip and remove the front armrest base panel upper.

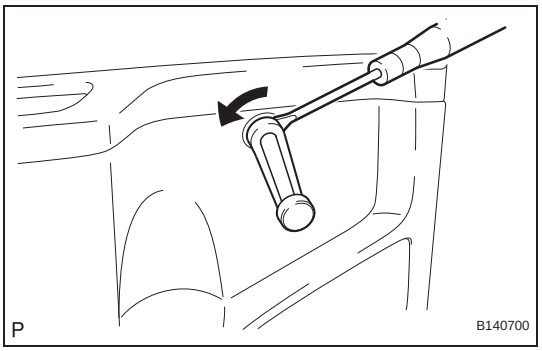
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DISASSEMBLY

HINT:
- Use the same procedure for both the RH and LH sides.
- The procedure described below is for the LH side.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL



2. REMOVE REAR DOOR WINDOW REGULATOR HANDLE ASSEMBLY (w/o Power Window)

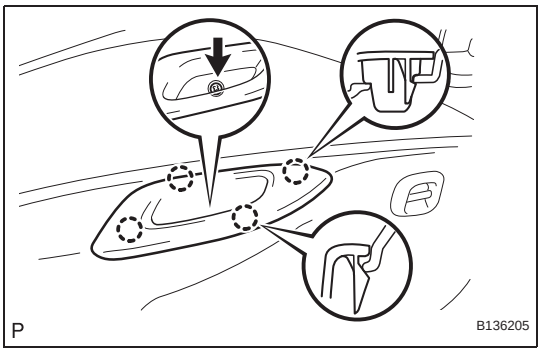
(a) Insert a clip remover between the plate and handle.

(b) Turn the handle with the clip remover inserted, as shown in the illustration.

(c) Remove the rear door window regulator handle assembly and clip.

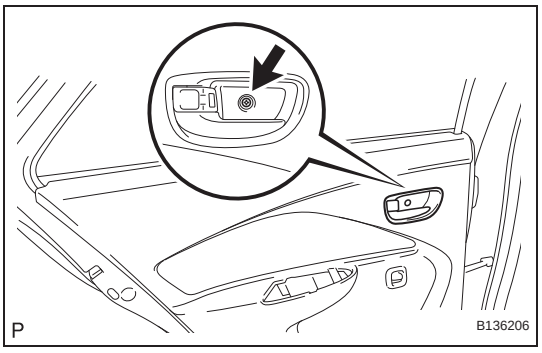
(d) Remove the window regulator handle plate.

[Corrected]



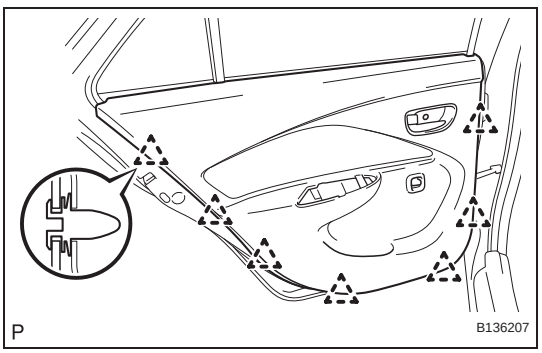
3. REMOVE REAR DOOR ARMREST BASE UPPER PANEL

(a) Disengage the 4 claws and remove the rear door armrest base upper panel.



4. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY

(a) Remove the screw.



(b) Disengage the 7 clips.

(c) w/ Power window:
Disconnect the connector.

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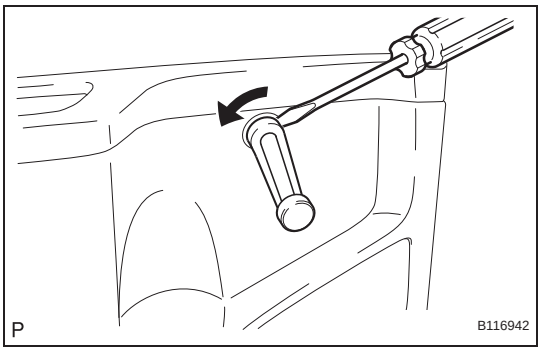
DISASSEMBLY

HINT:

- Use the same procedure for both the RH and LH side.
- The procedure described below is for the LH side.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

2. REMOVE DOOR WINDOW REGULATOR HANDLE ASSEMBLY



(a) Insert a clip remover between the plate and handle.

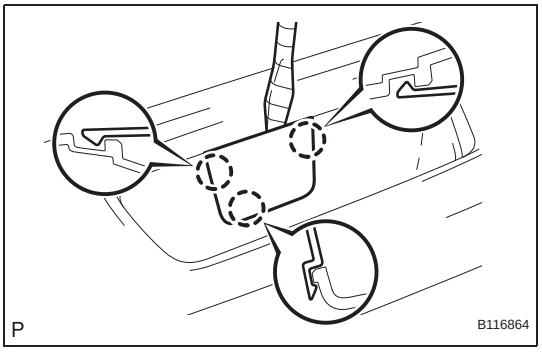
(b) Turn the handle with the clip remover inserted, as shown in the illustration.

(c) Remove the rear door window regulator handle assembly and clip.

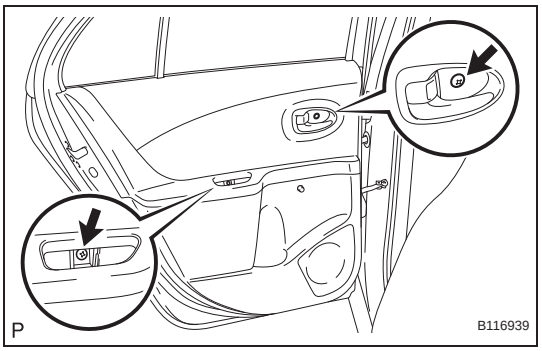
[Corrected]

(d) Remove the window regulator handle plate.

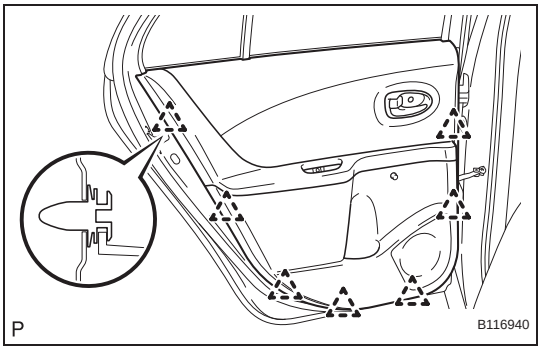
3. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY



(a) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws and remove the rear door armrest plug.



(b) Remove the 2 screws.



(c) Disengage the 7 clips.

(d) Disconnect the connector.

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