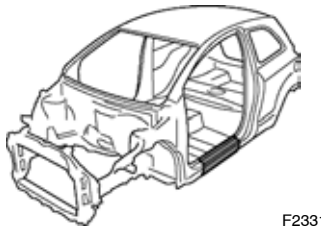
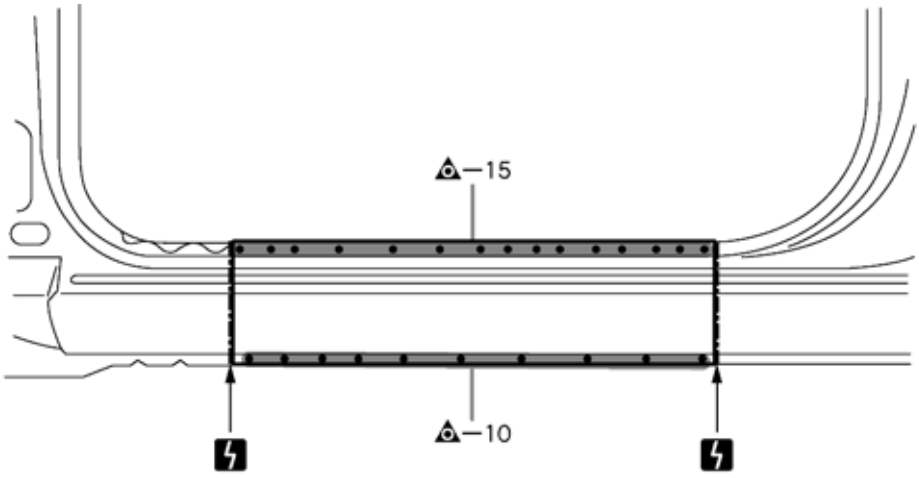
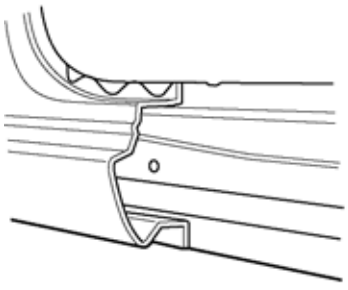
ROCKER OUTER PANEL (CUT): Hatchback 3 Door

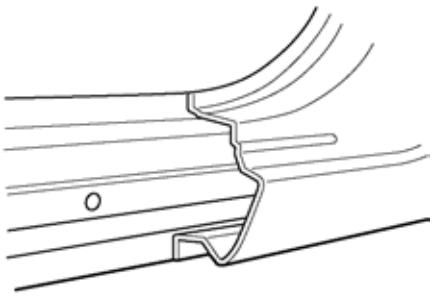

F23311A

REPLACEMENT

REMOVAL







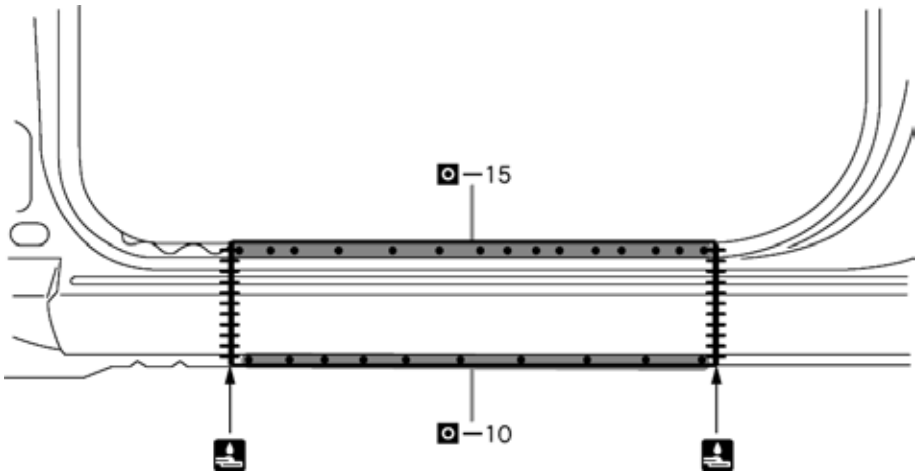




F23311

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



F23312

POINT

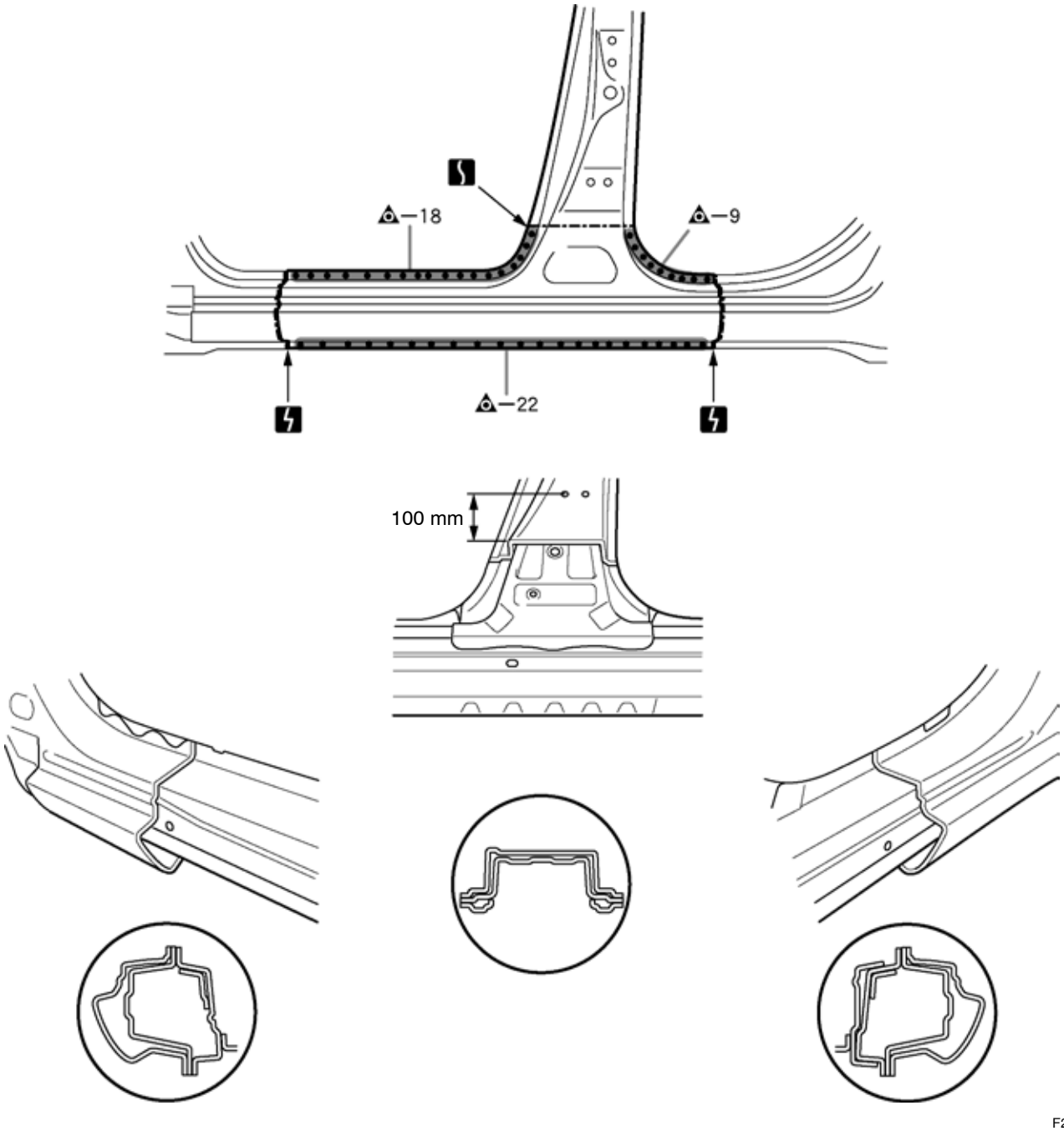
1 Inspect the fitting of the front door and other related parts before welding as this affects the appearance of the finish.

ROCKER OUTER PANEL (CUT): Hatchback 5 Door


F22845A

REPLACEMENT

REMOVAL

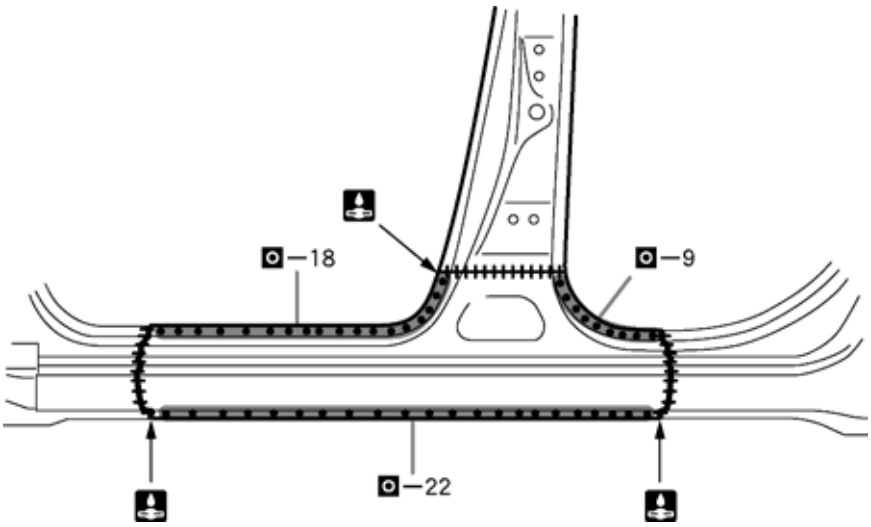


F22845

100 mm (3.94 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

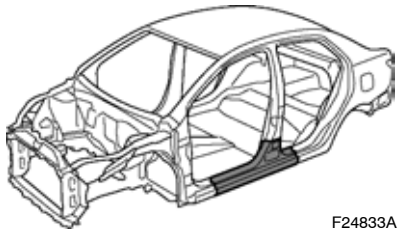


F22846

POINT

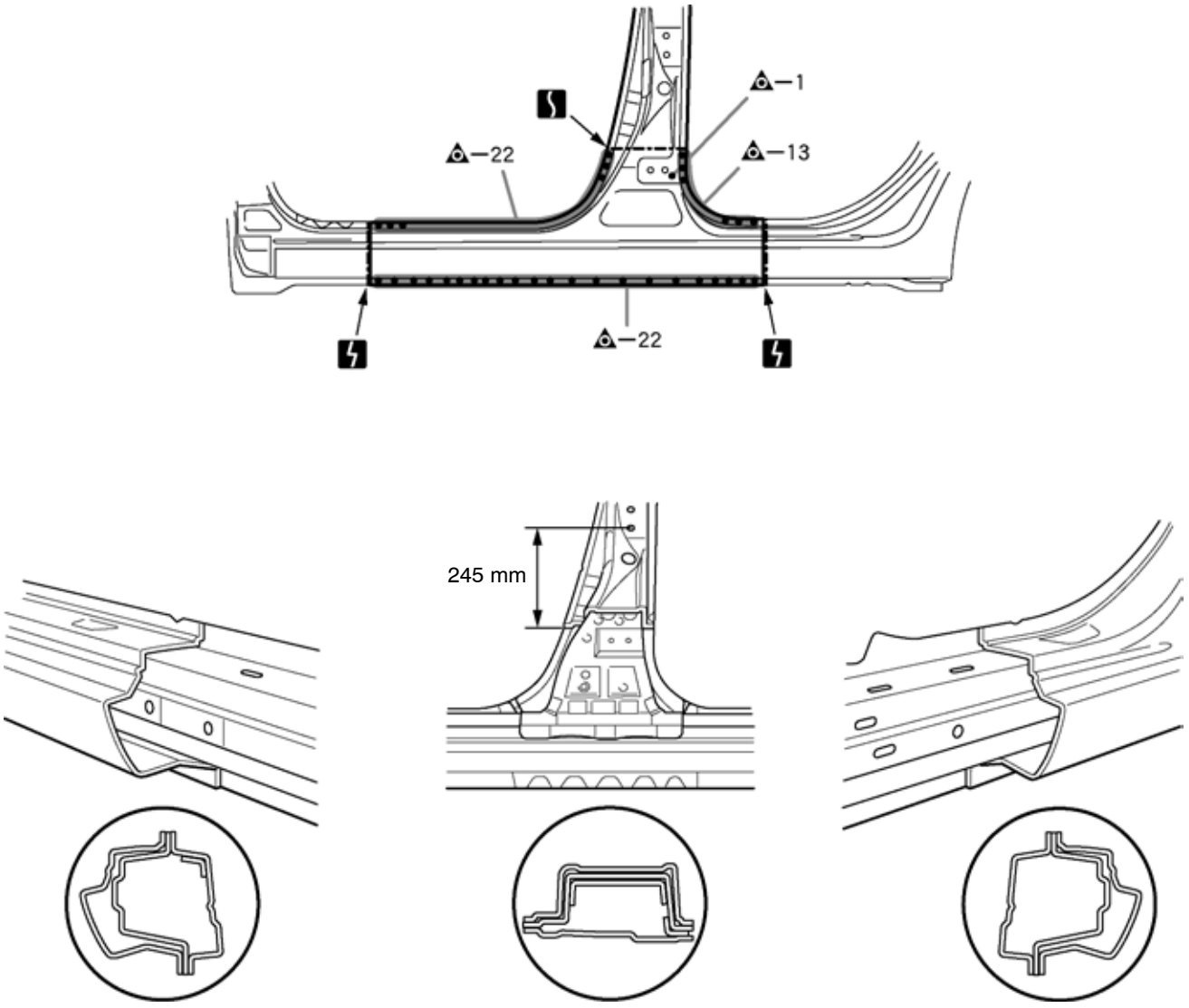
1 Inspect the fitting of the front door, rear door and other related parts before welding as this affects the appearance of the finish.

ROCKER OUTER PANEL (CUT): Sedan


F24833A

REPLACEMENT

REMOVAL

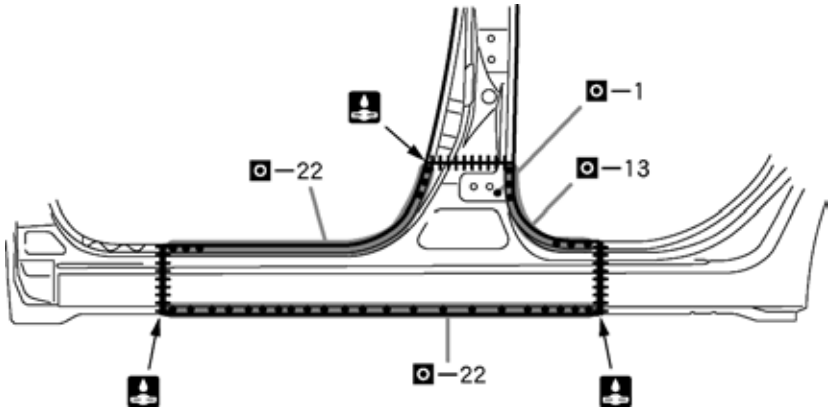


F24833-1

245 mm (9.65 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



F24833-2

POINT

1 Inspect the fitting of the front door, rear door and other related parts before welding as this affects the appearance of the finish.