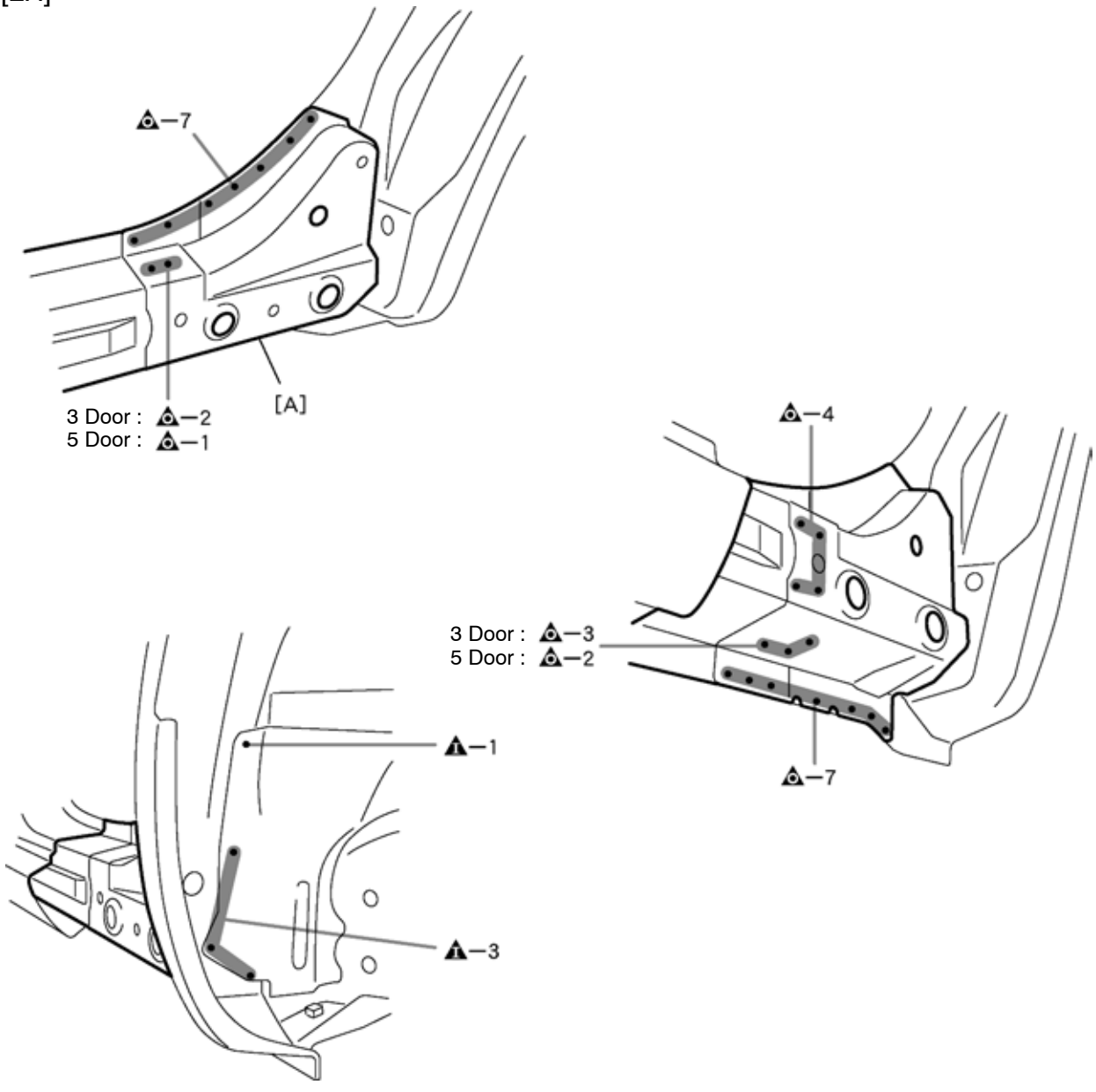
QUARTER WHEEL HOUSING OUTER PANEL (ASSY): Hatchback


F22851A

REPLACEMENT
With the quarter panel removed.

REMOVAL

[LH]

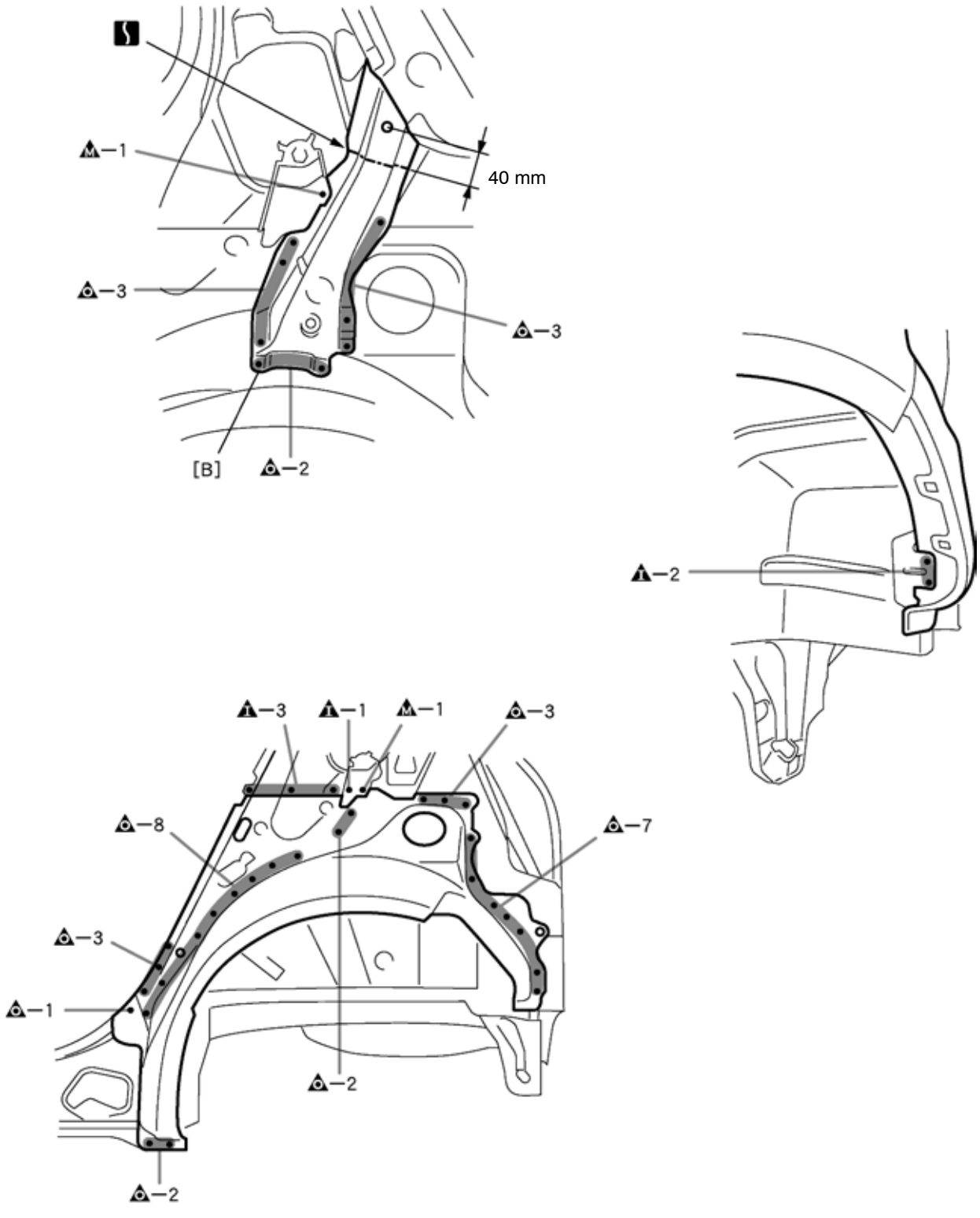


F23321

POINT
1 After removing [A], remove the quarter wheel housing outer panel.

PART NAME
[A] Rocker Outer Reinforce

[LH]



POINT

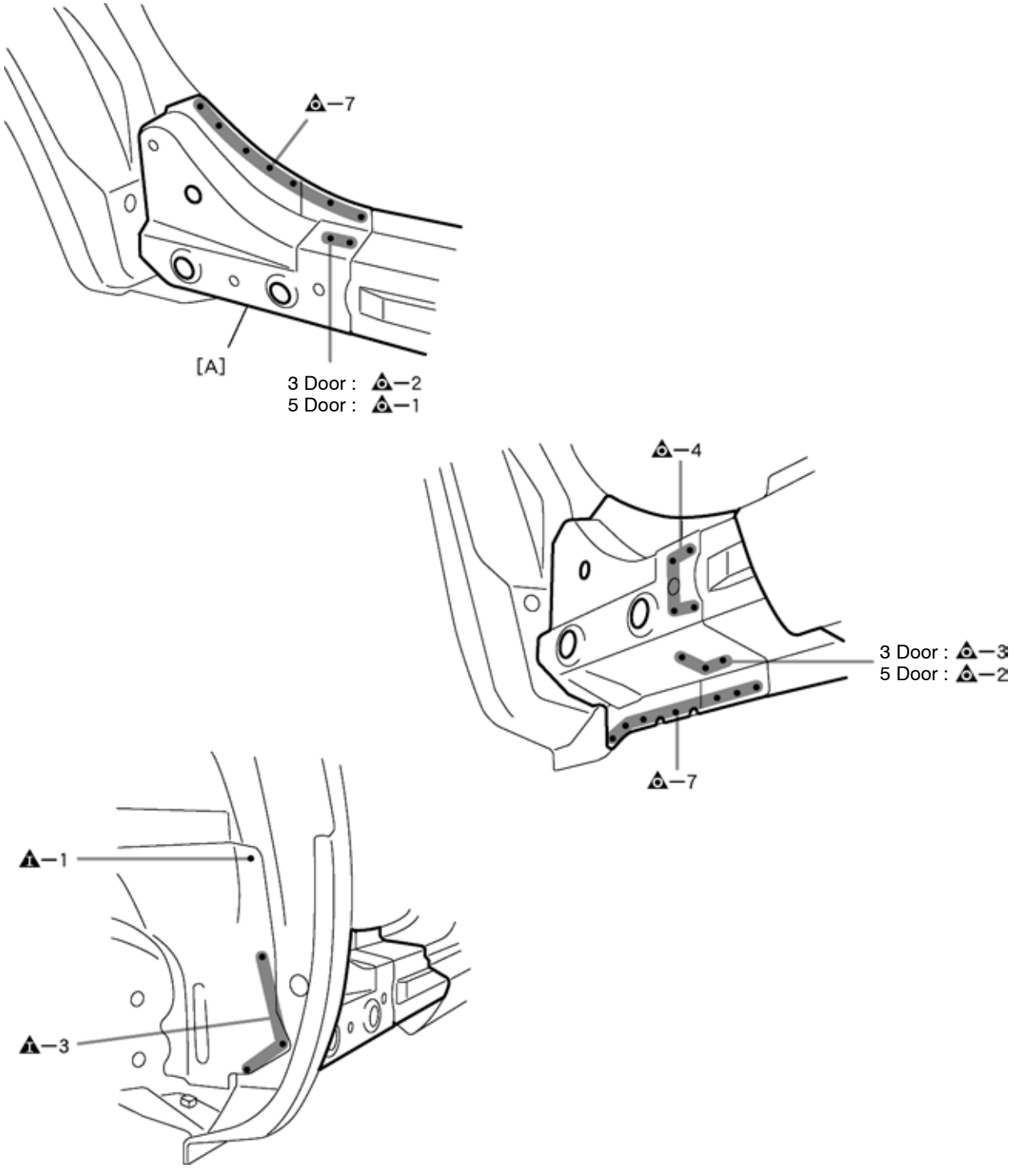
1 After removing [B], remove the quarter wheel housing outer panel.

PART NAME

[B] Roof Side Outer Panel

40 mm (1.57 in.)

[RH]



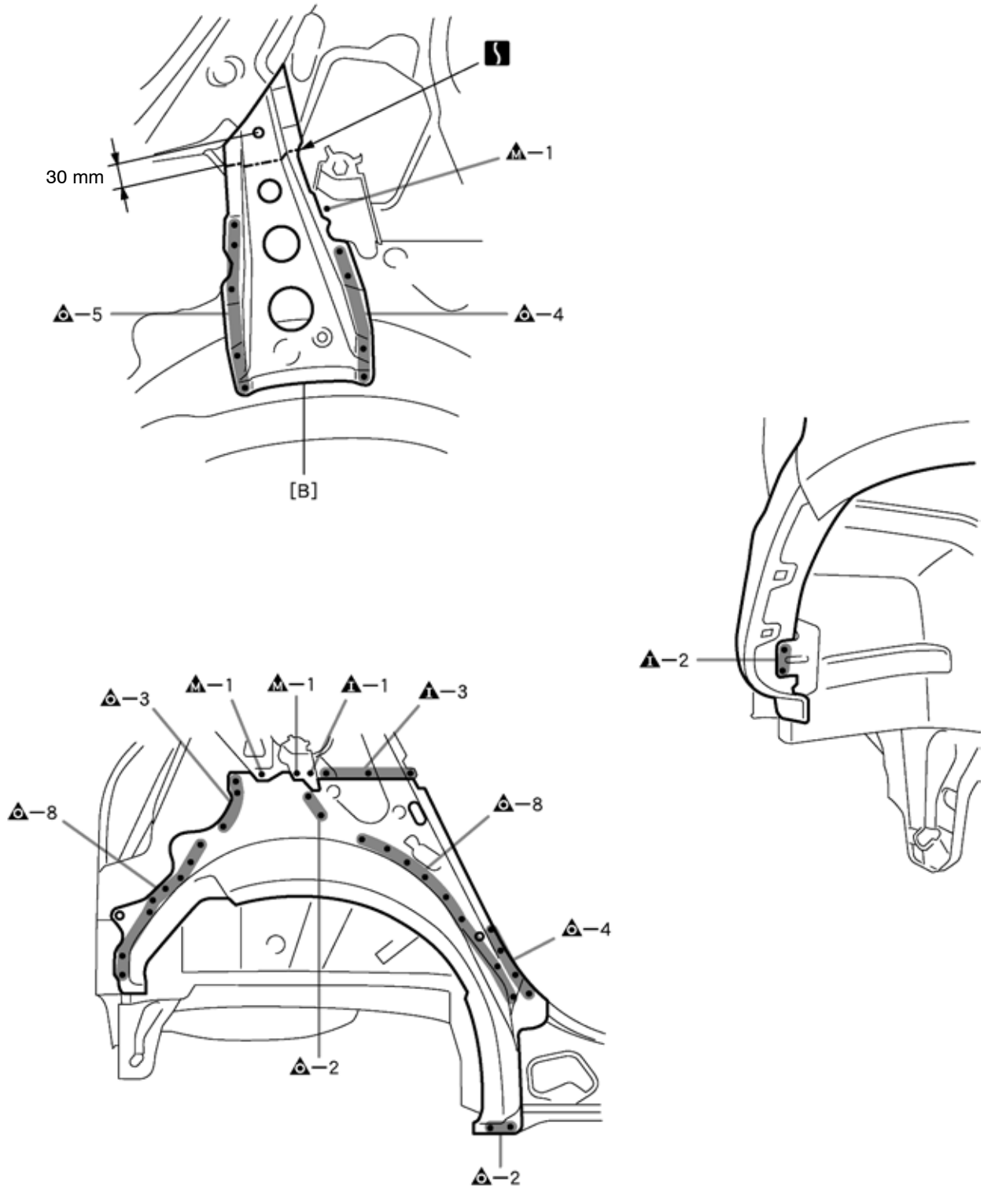
POINT

1 After removing [A], remove the quarter wheel housing outer panel.

PART NAME

[A] Rocker Outer Reinforce

[RH]



POINT

1 After removing [B], remove the quarter wheel housing outer panel.

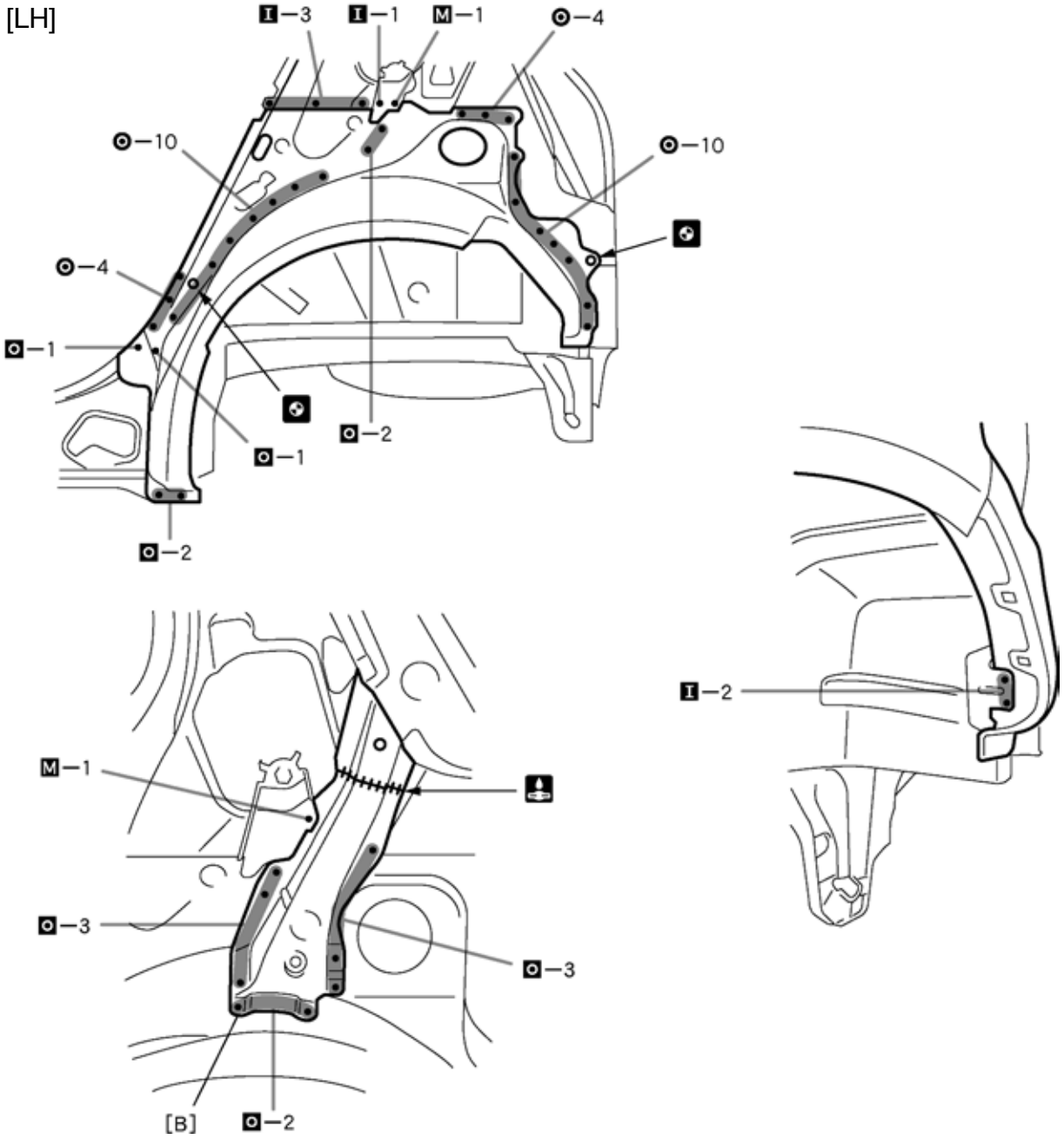
PART NAME

[B] Roof Side Outer Panel

30 mm (1.18 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



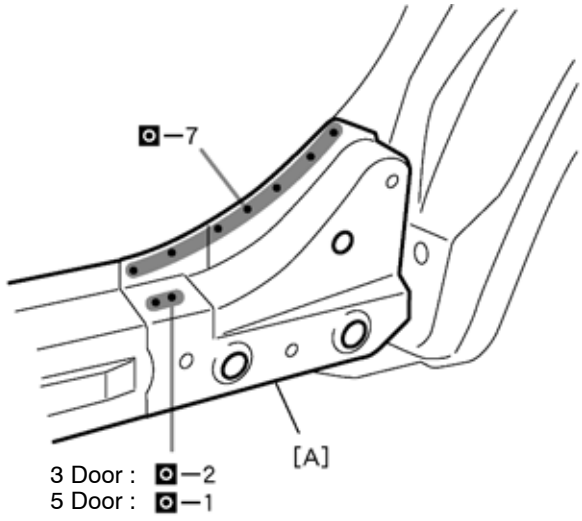
POINT

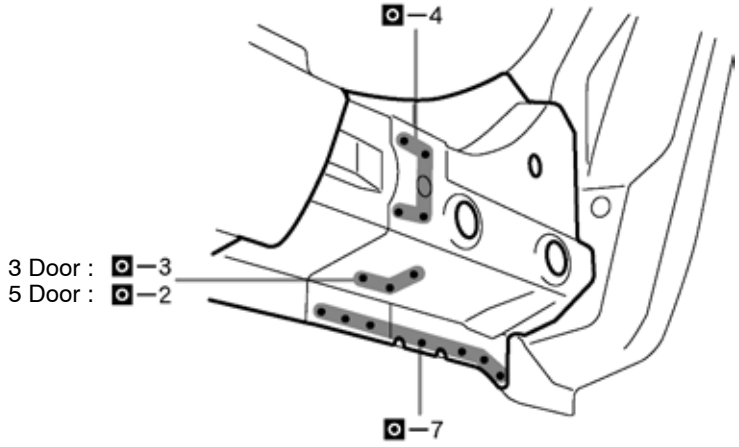
1 After installing the new parts, install [B].

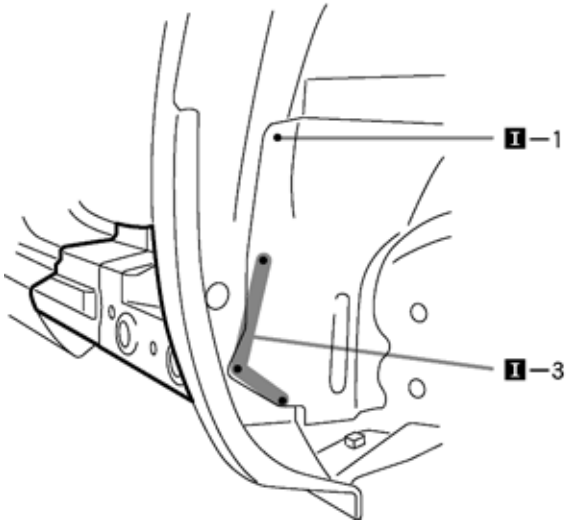
PART NAME

[B] Roof Side Outer Panel

[LH]







F23323

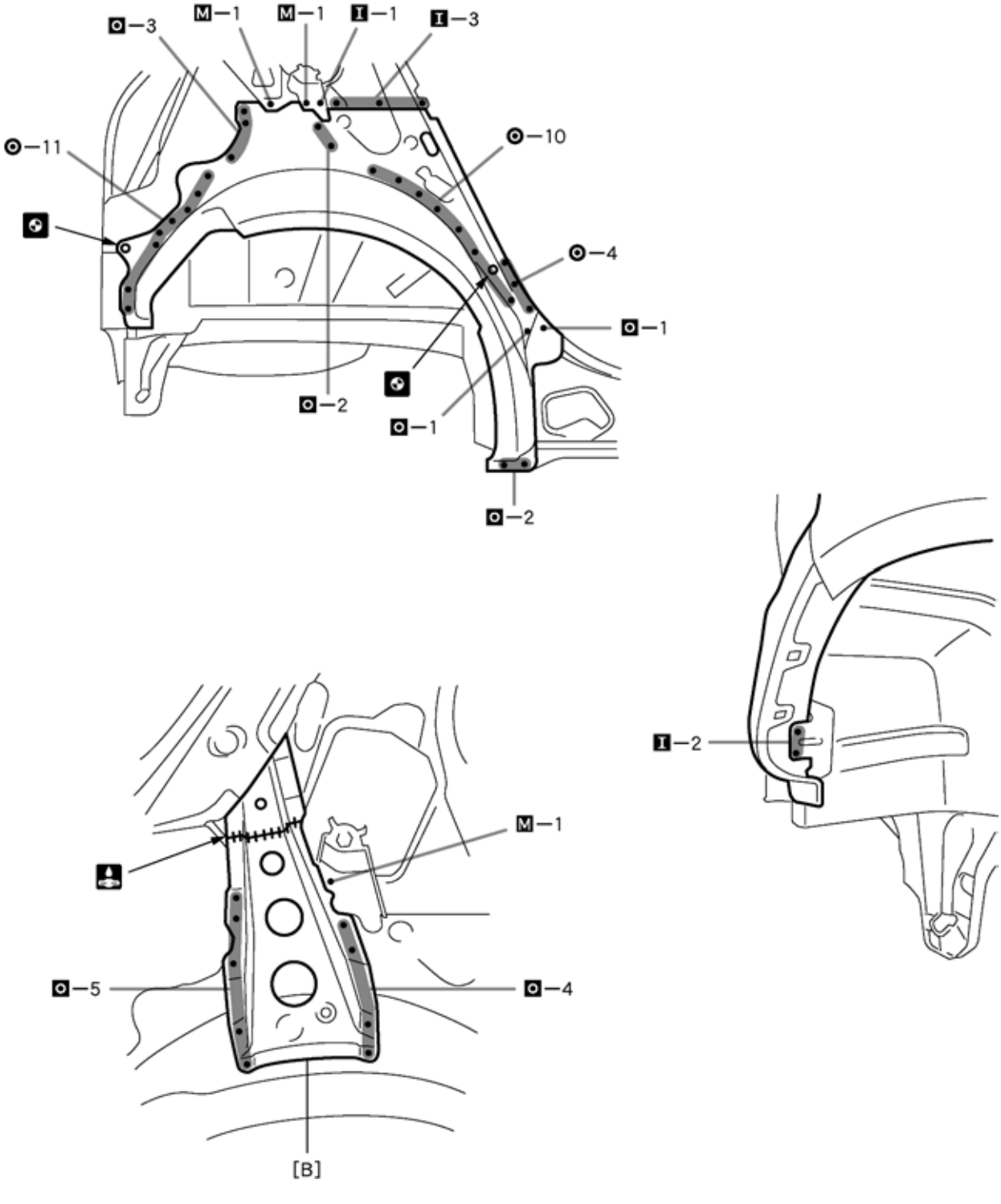
POINT

1 After installing the new parts, install [A].

PART NAME

[A] Rocker Outer Reinforce

[RH]



F22858

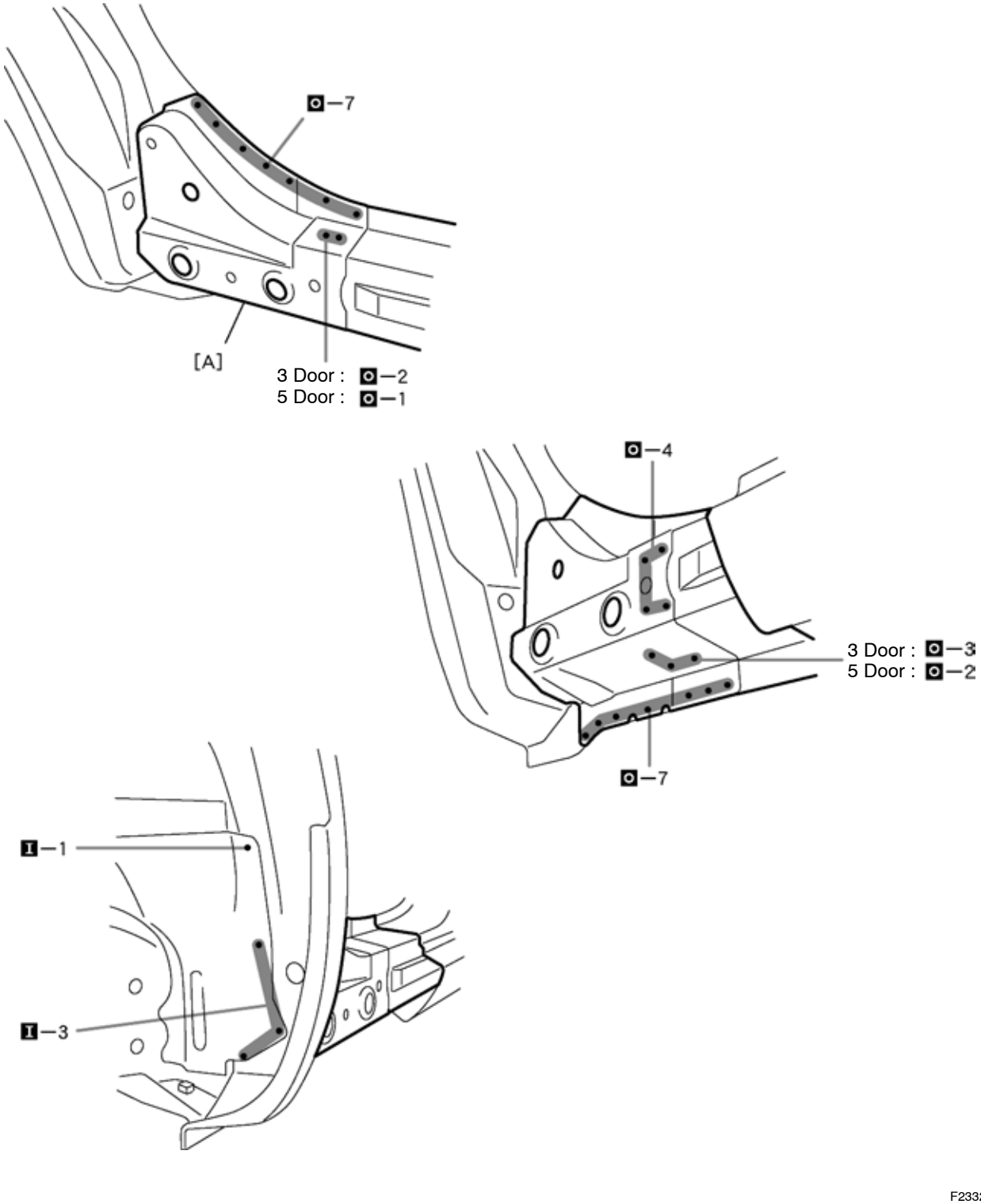
POINT

1 After installing the new parts, install [B].

PART NAME

[B] Roof Side Outer Panel

[RH]



F23324

POINT

1 After installing the new parts, install [A].

PART NAME

[A] Rocker Outer Reinforce

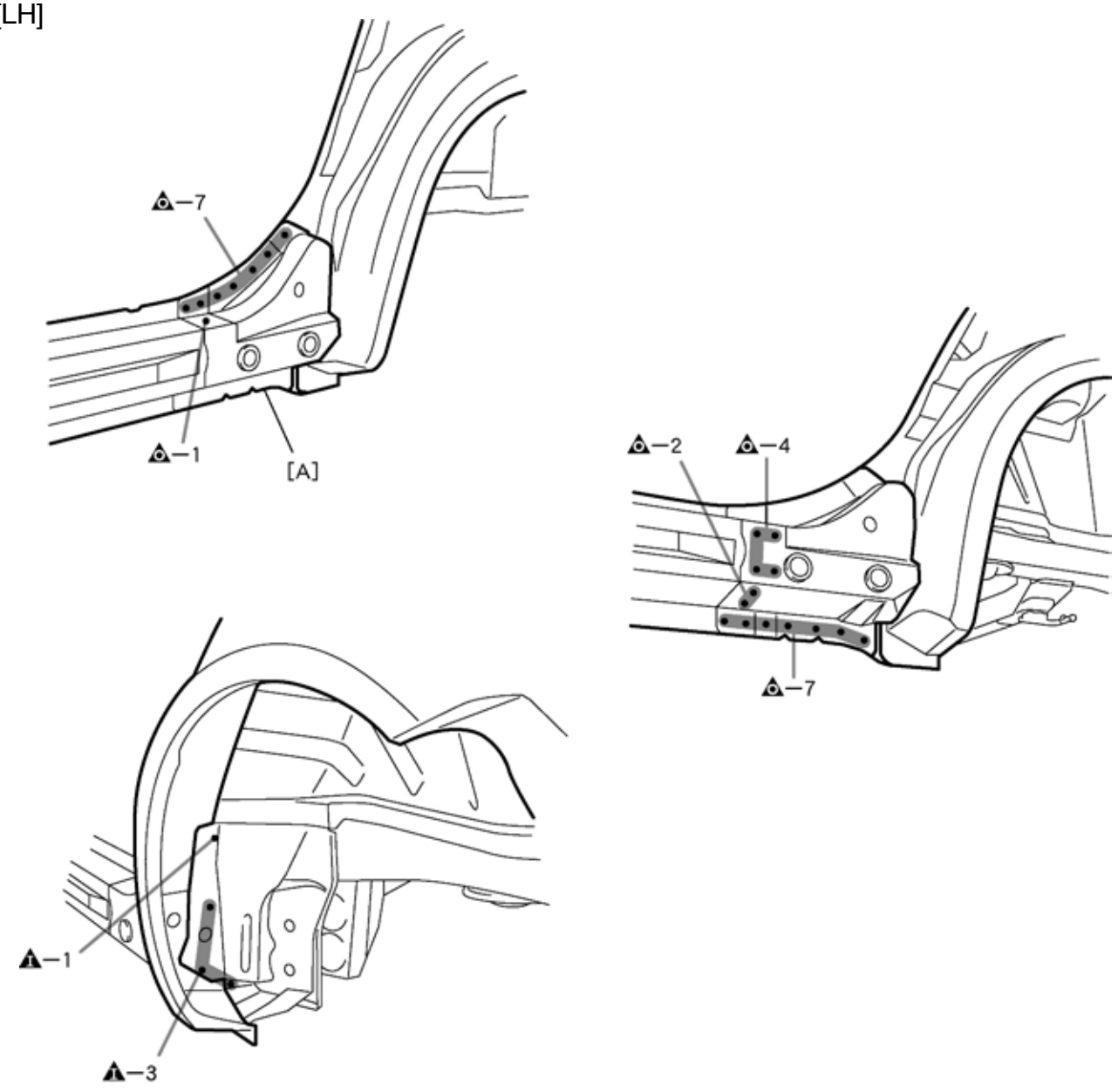
QUARTER WHEEL HOUSING OUTER PANEL (ASSY): Sedan


F24839A

REPLACEMENT
With the quarter panel removed.

REMOVAL

[LH]

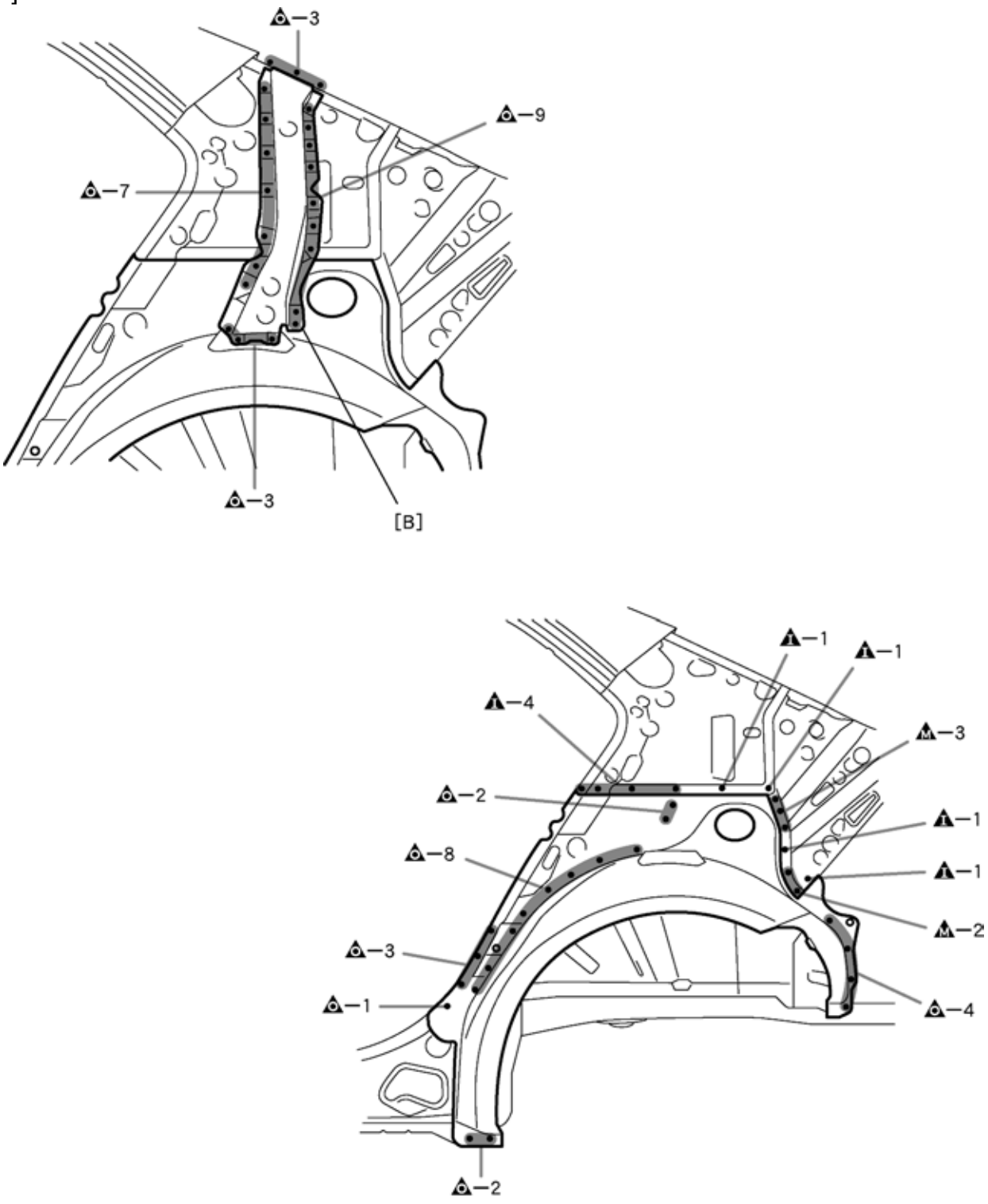


F24839-1

POINT
1 After removing [A], remove the quarter wheel housing outer panel.

PART NAME
[A] Rocker Outer Reinforce

[LH]



F24840-1

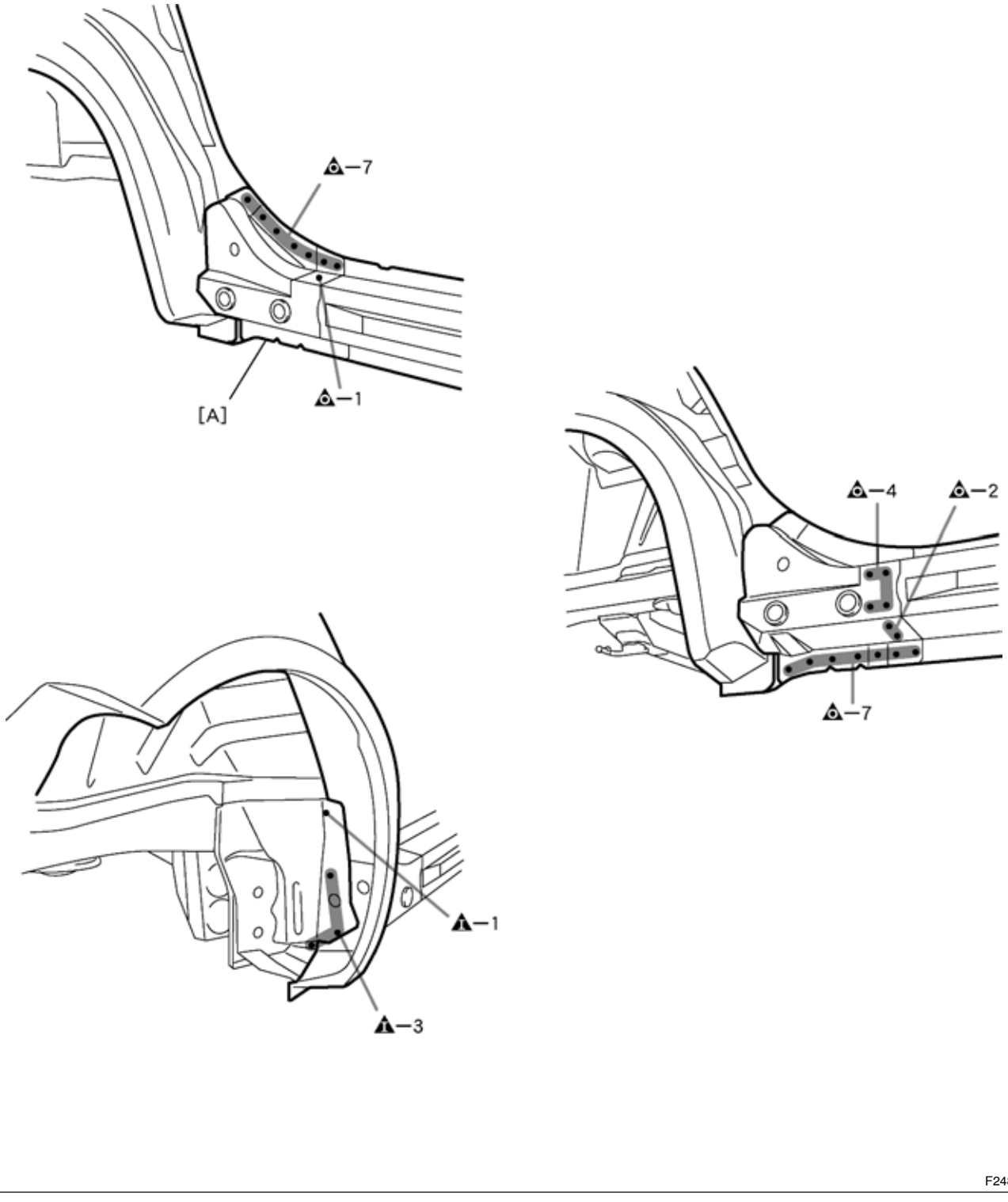
POINT

1 After removing [B], remove the quarter wheel housing outer panel.

PART NAME

[B] Roof Side Outer Panel

[RH]



F24841-1

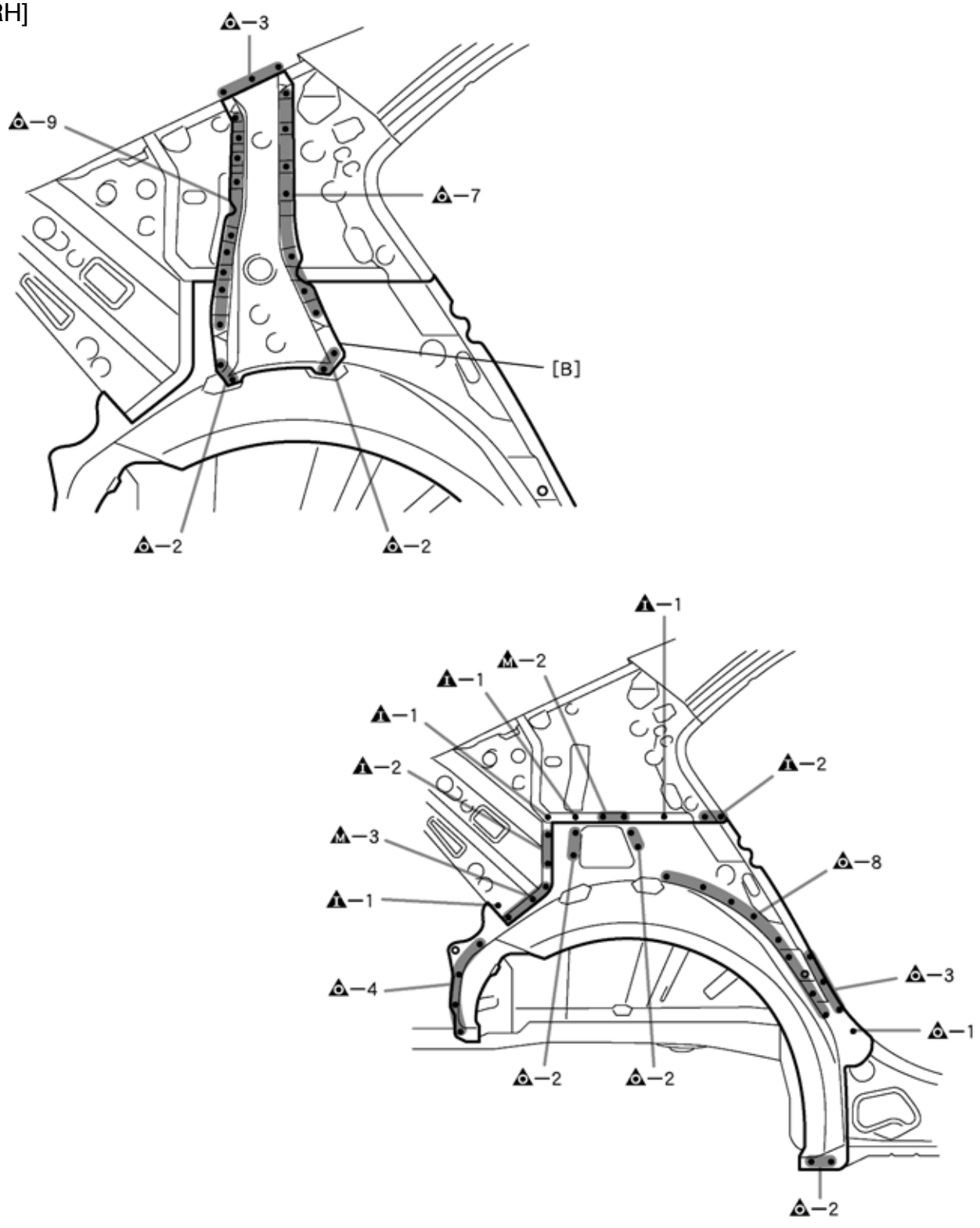
POINT

1 After removing [A], remove the quarter wheel housing outer panel.

PART NAME

[A] Rocker Outer Reinforce

[RH]



POINT

1 After removing [B], remove the quarter wheel housing outer panel.

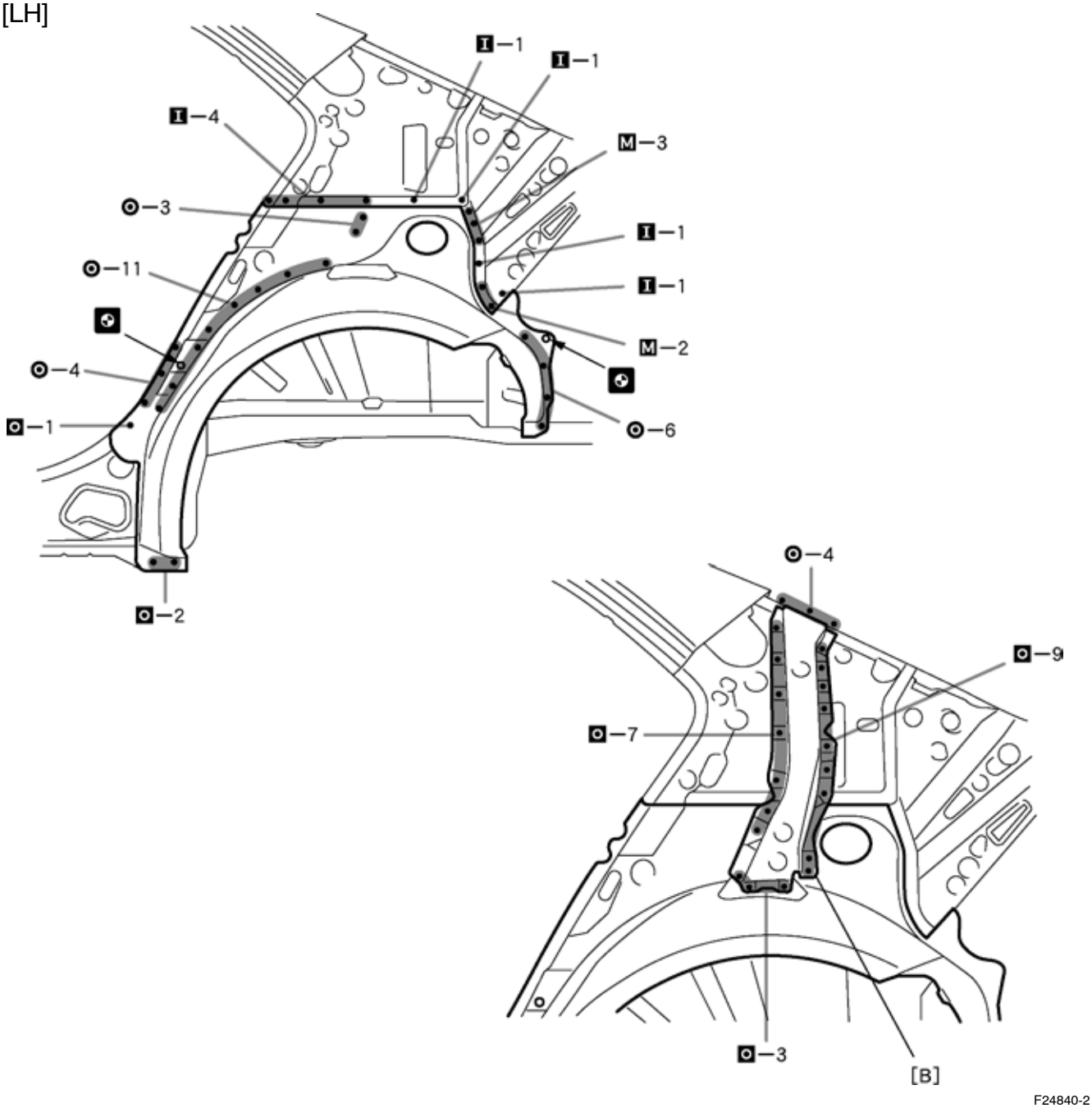
PART NAME

[B] Roof Side Outer Panel

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[LH]



F24840-2

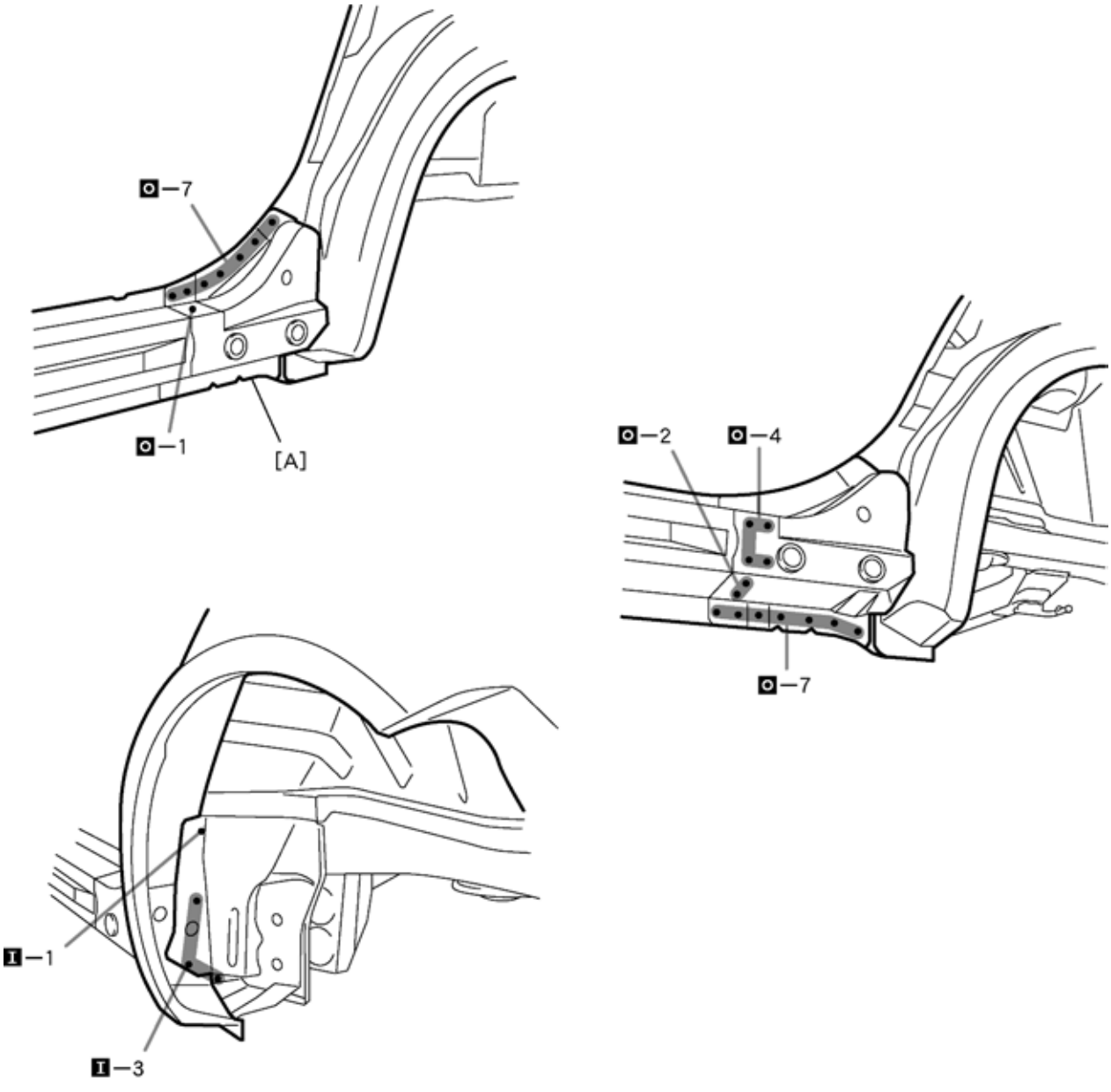
POINT

1 After installing the new parts, install [B].

PART NAME

[B] Roof Side Outer Panel

[LH]



F24839-2

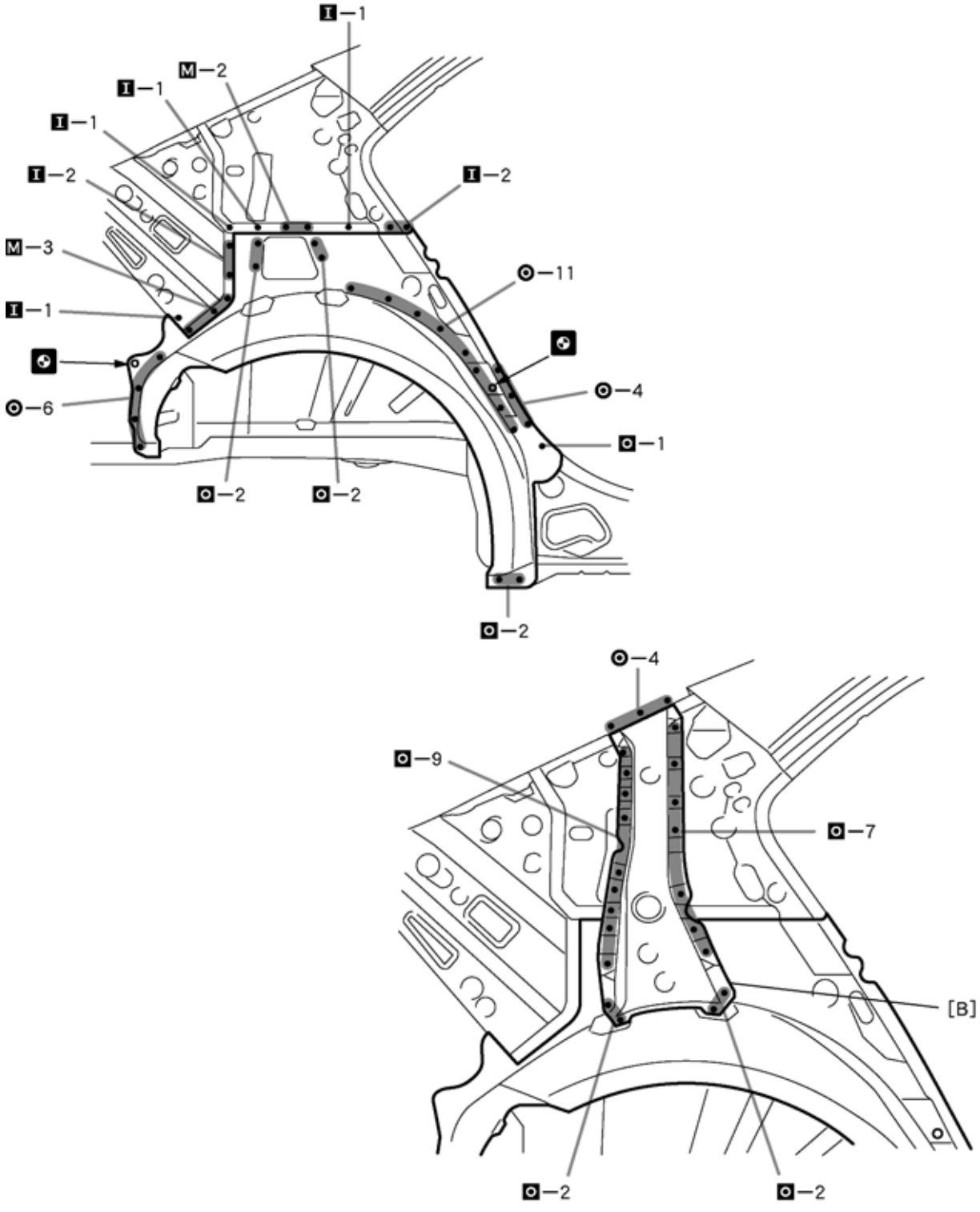
POINT

1 After installing the new parts,install [A].

PART NAME

[A] Rocker Outer Reinforce

[RH]



F24842-2

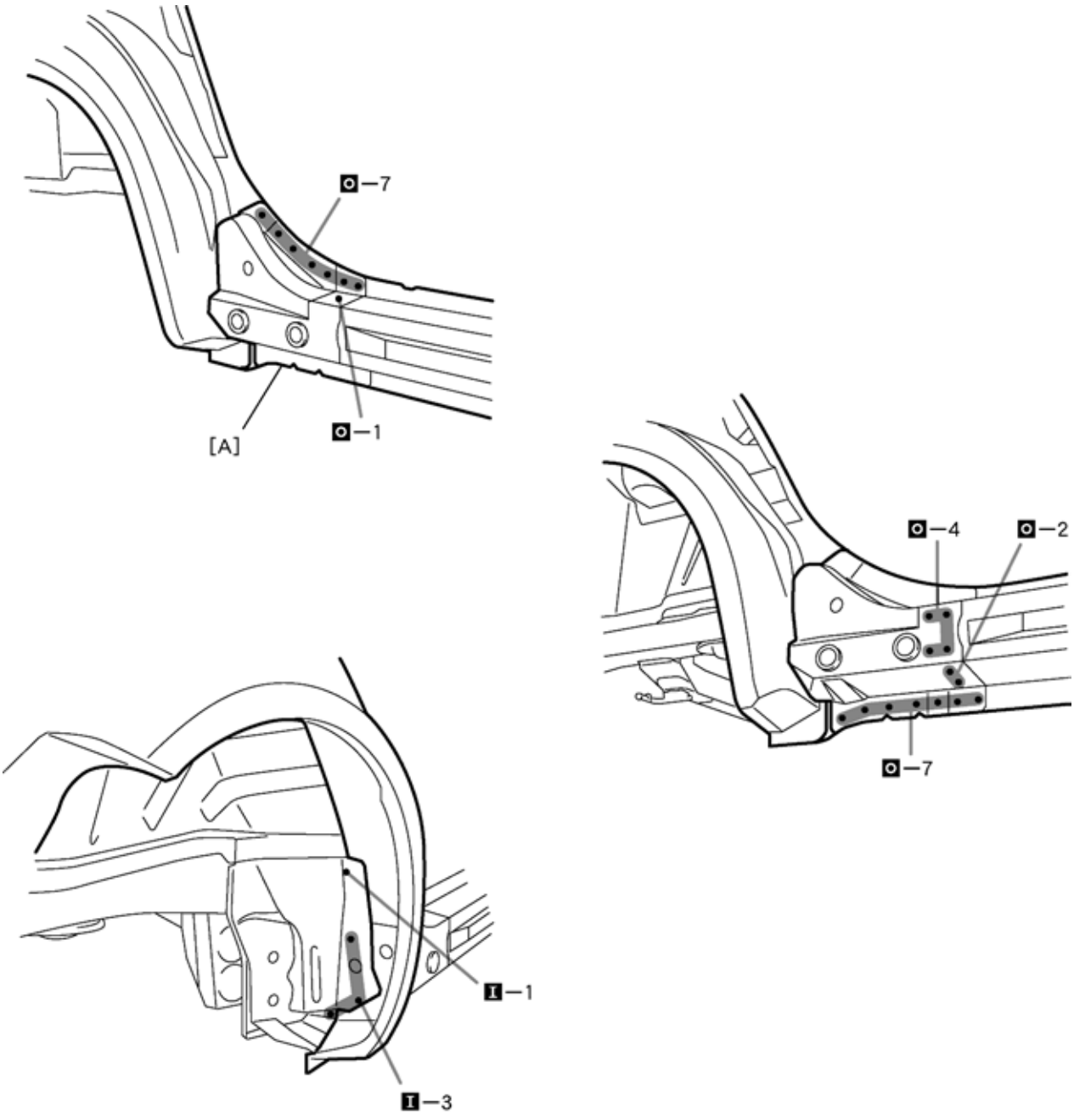
POINT

1 After installing the new parts, install [B].

PART NAME

[B] Roof Side Outer Panel

[RH]



F24841-2

POINT

1 After installing the new parts, install [A].

PART NAME

[A] Rocker Outer Reinforce