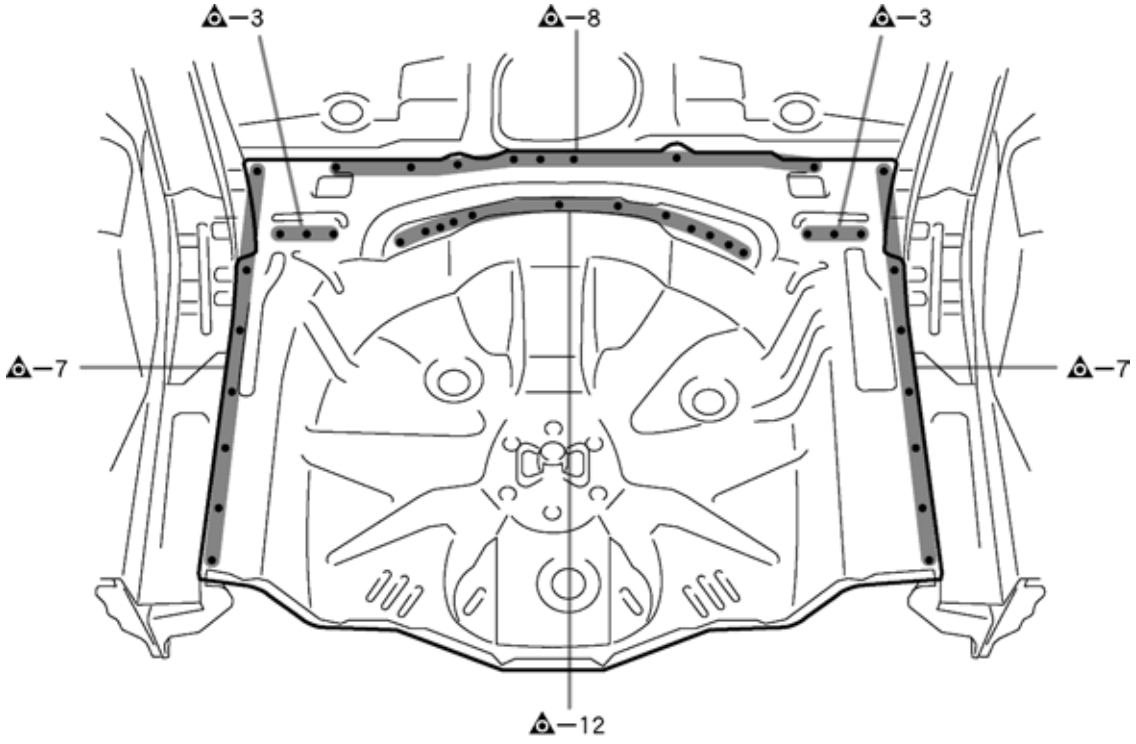
REAR FLOOR PAN (ASSY): Hatchback


F22871A

REPLACEMENT
With the body lower back panel and floor side rail front panel removed.

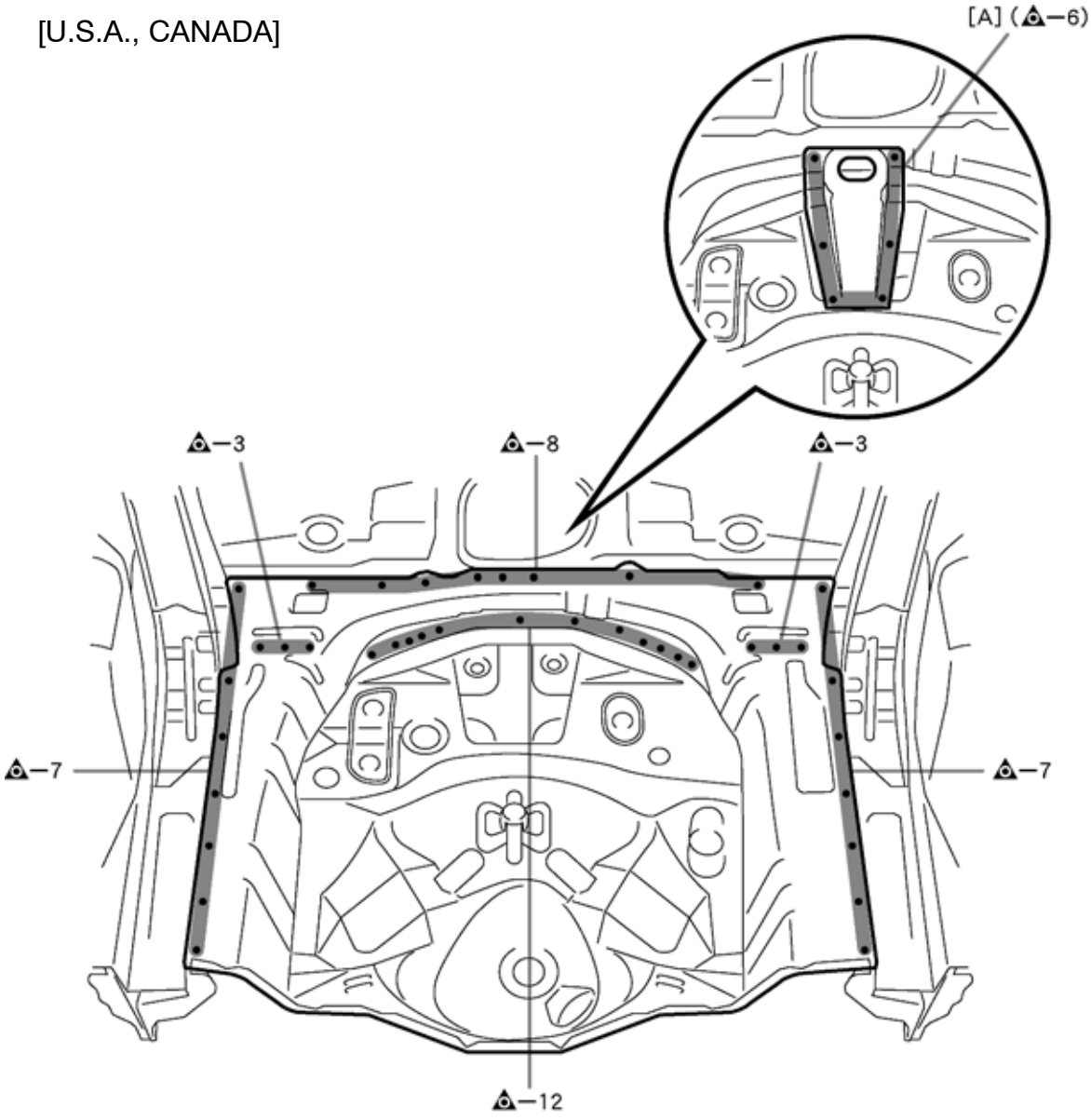
REMOVAL

[EX. U.S.A., CANADA]



F23347

[U.S.A., CANADA]



F23345

POINT

1 After removing [A], remove the rear floor pan.

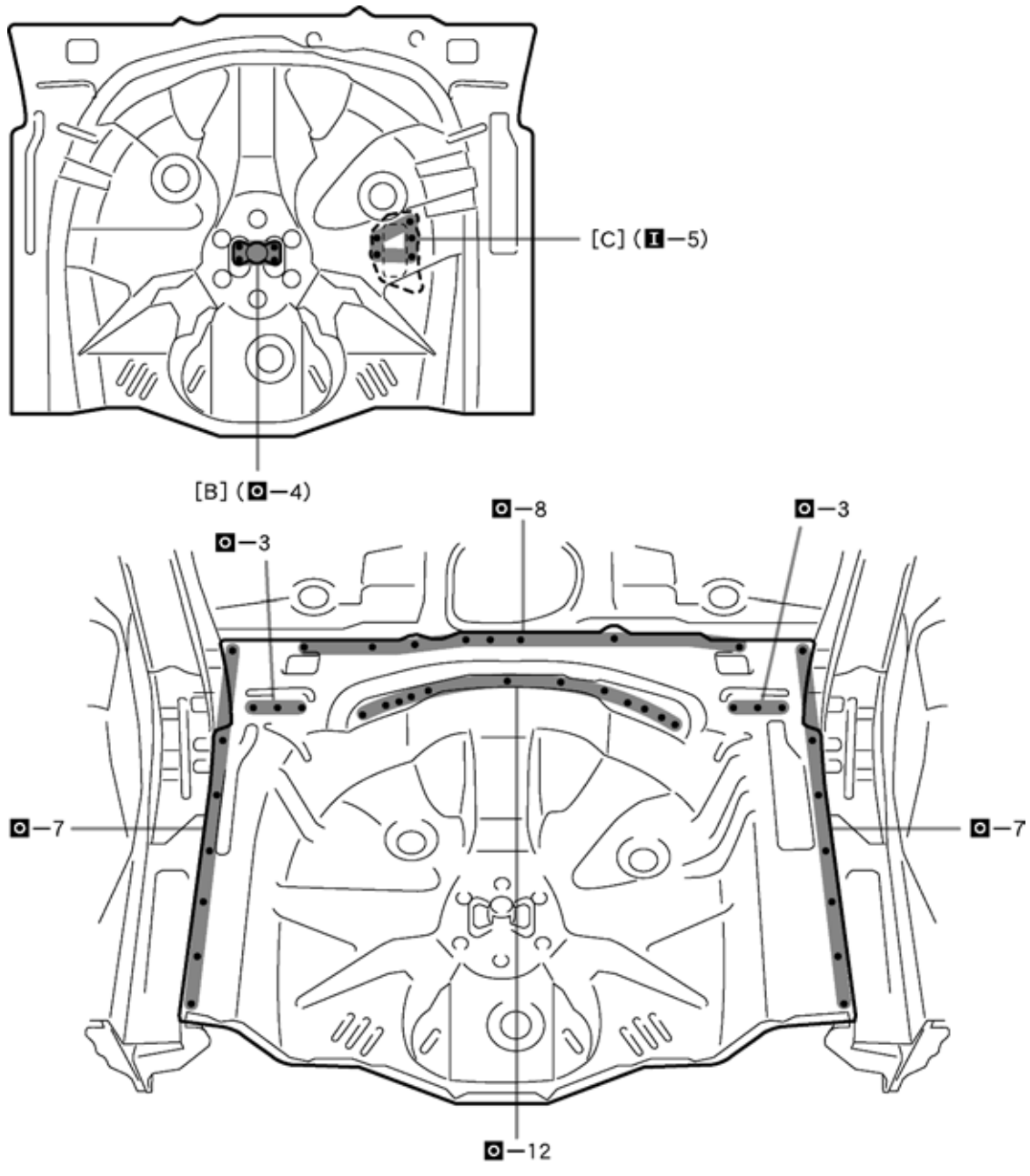
PART NAME

[A] Rear Floor Brace Braket

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

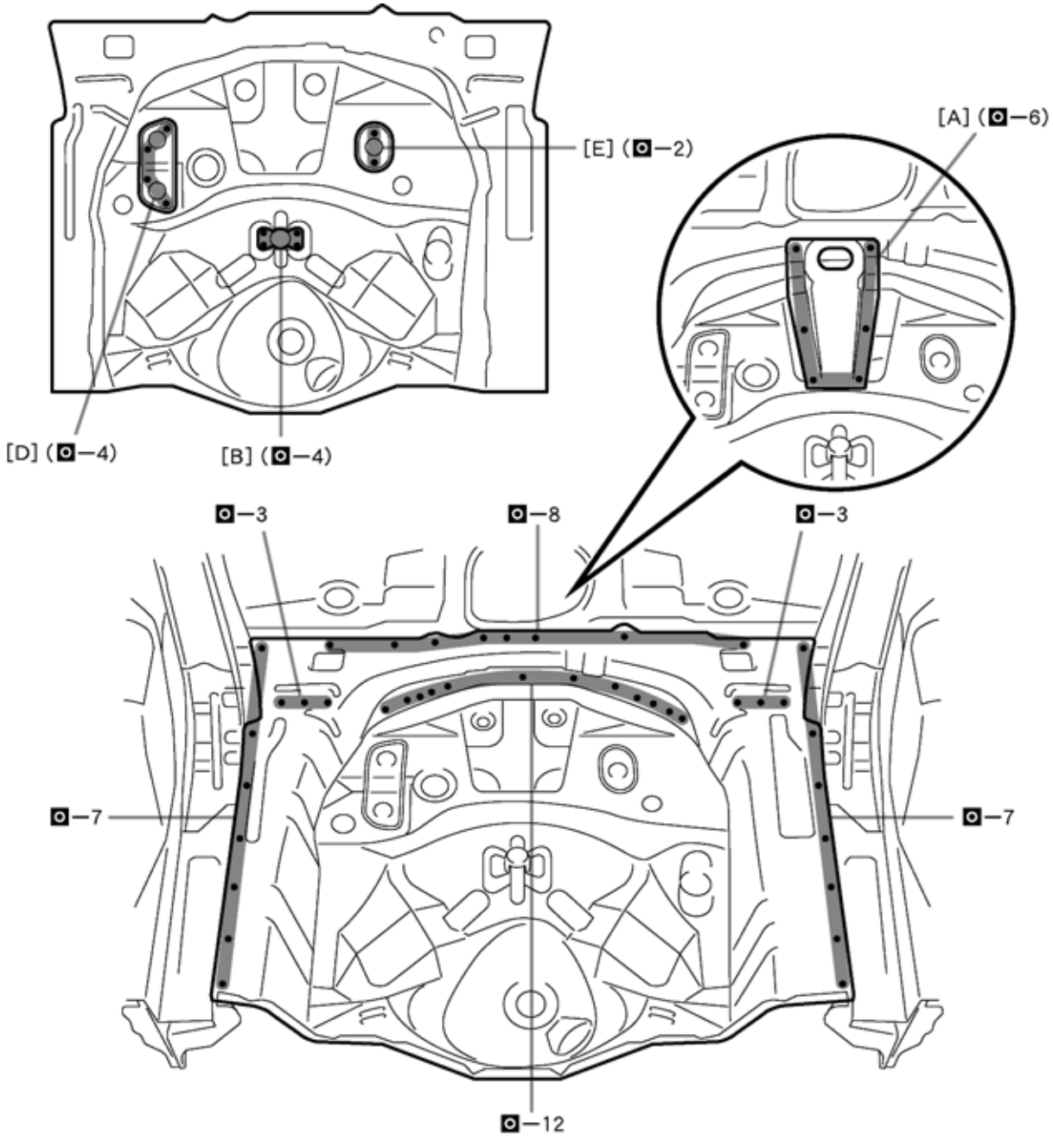
[EX. U.S.A., CANADA]



PART NAME

[B] Spare Wheel Clamp Bracket [C] Actuator Cover No.3 Bracket

[U.S.A., CANADA]



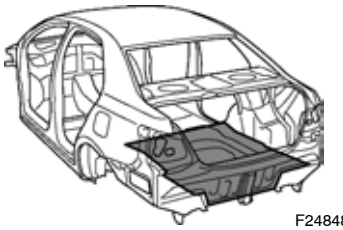
POINT

1 After installing the new parts, install [A].

PART NAME

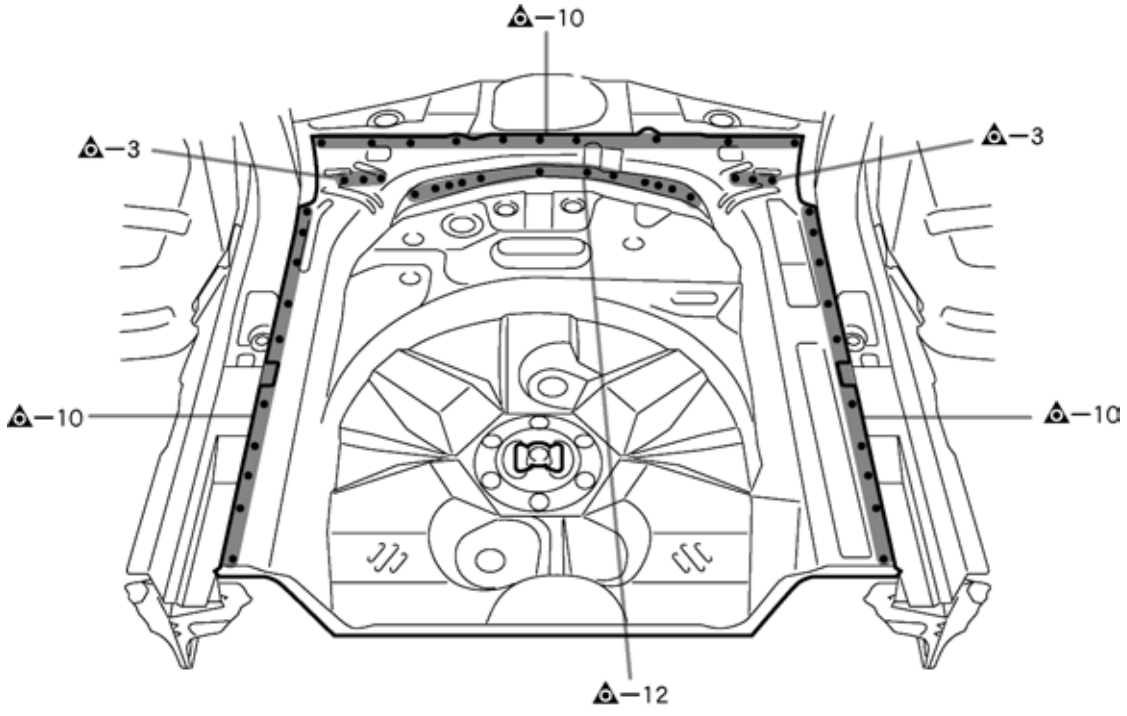
[A] Rear Floor Brace Bracket
[B] Spare Wheel Clamp Bracket
[D] Fuel Tube No.2 Bracket
[E] Fuel Tube Bracket

REAR FLOOR PAN (ASSY): Sedan


F24848A

REPLACEMENT
With the floor side rail front panel removed.

REMOVAL

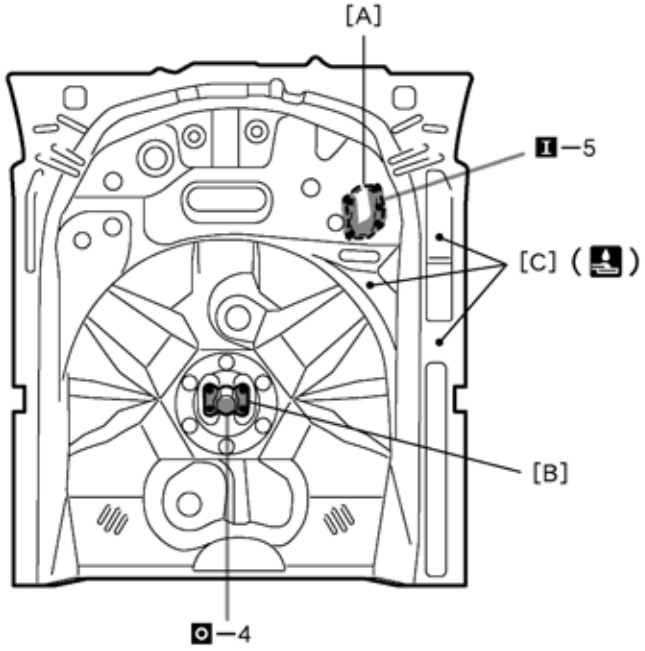


F24848

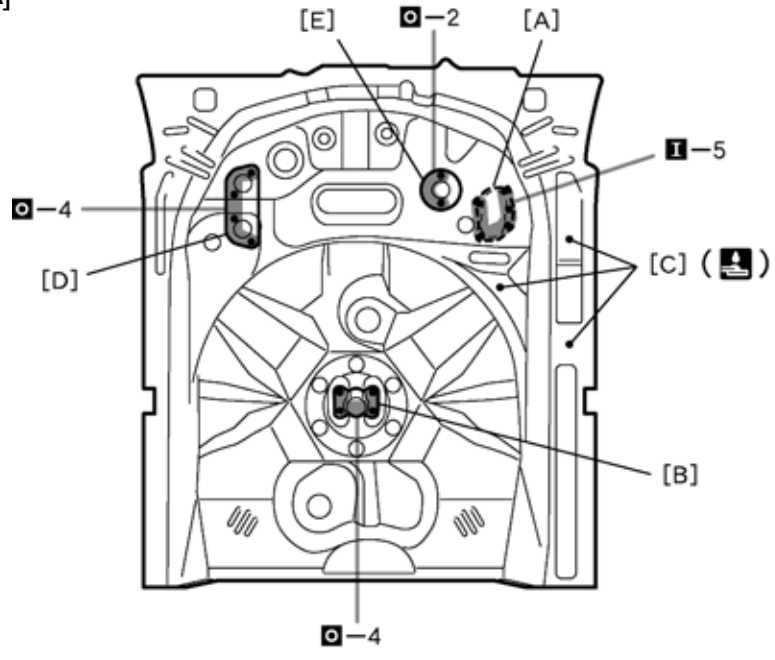
INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[EX. U.S.A., CANADA]



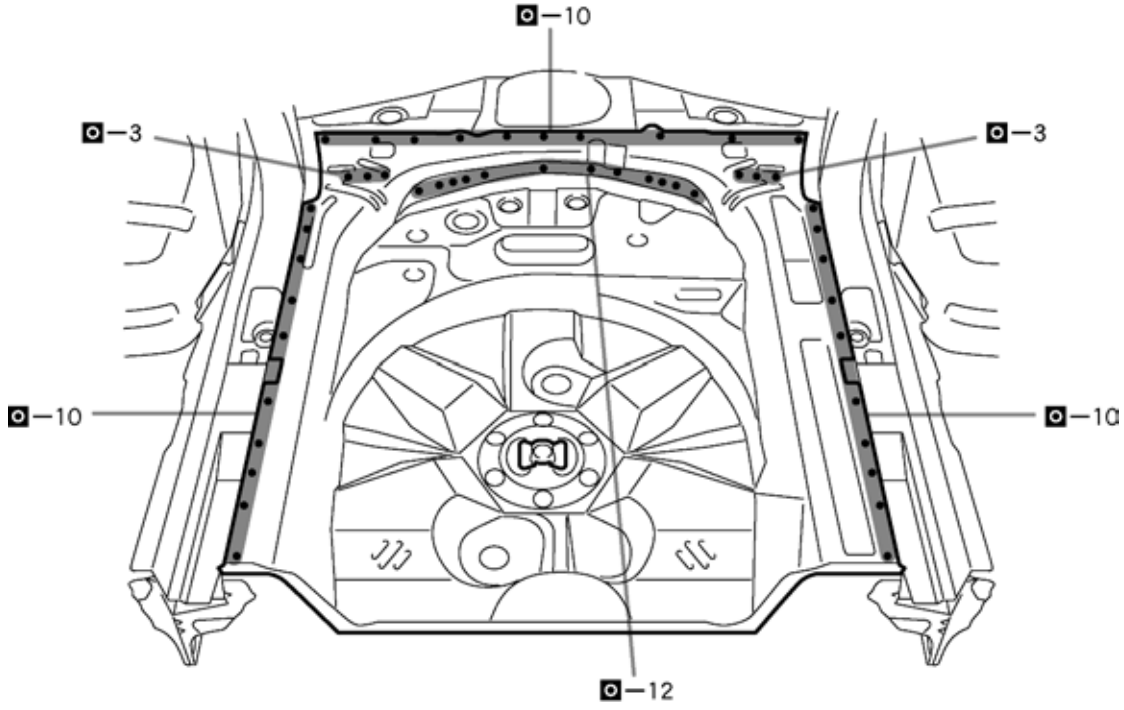
[U.S.A., CANADA]



F24849-1

PART NAME

[A] Actuator Cover No.3 Bracket
[B] Spare Wheel Clamp Bracket
[C] Weld Bolt
[D] Fuel Tube Bracket
[E] Fuel Tube No.2 Bracket



F24849-2