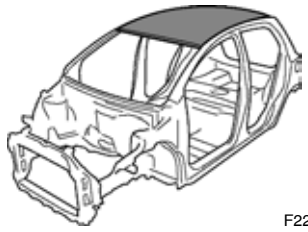
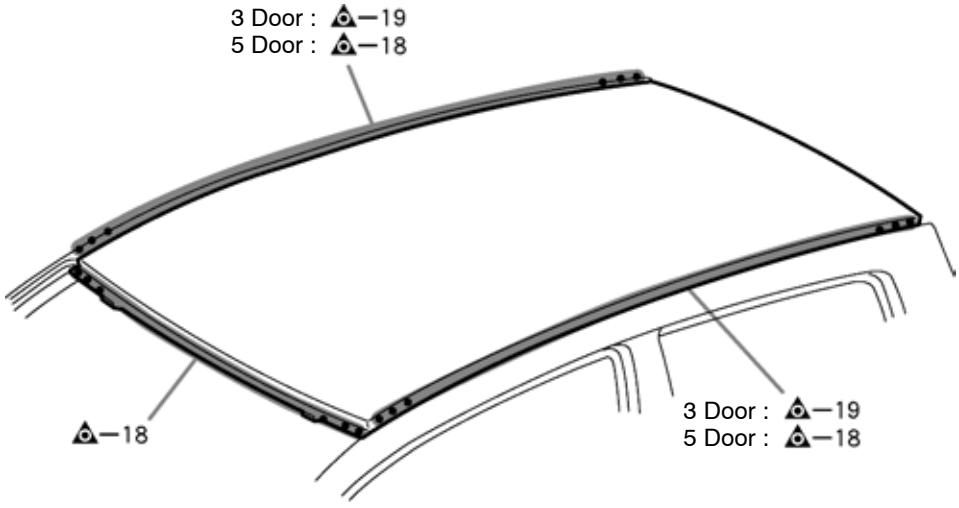
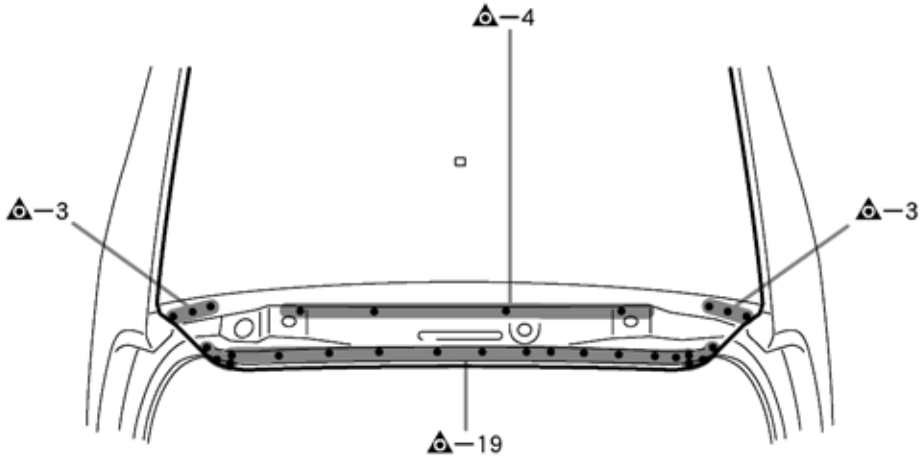
ROOF PANEL (ASSY): Hatchback


F22885A

REPLACEMENT

REMOVAL

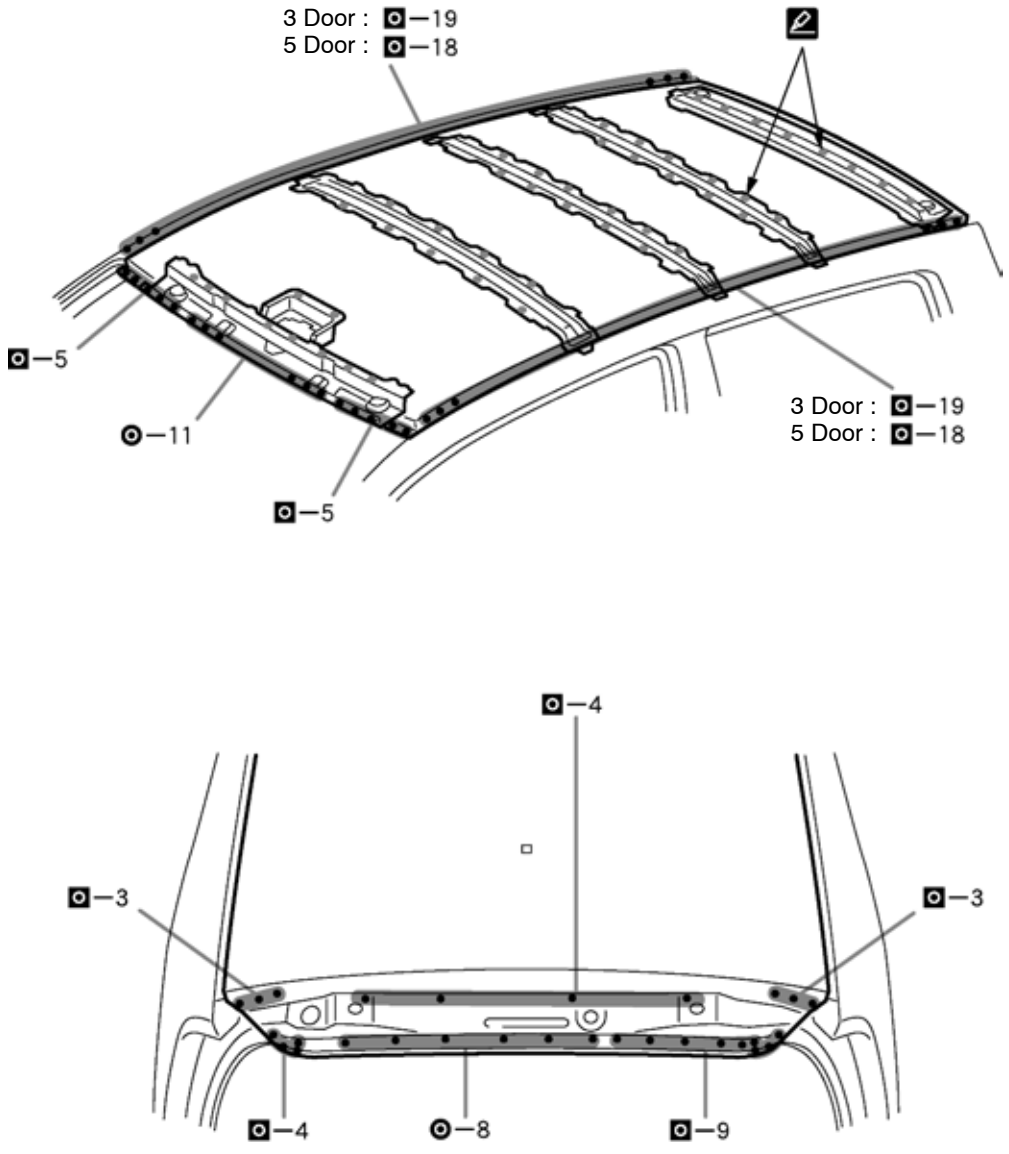




F23331

INSTALLATION

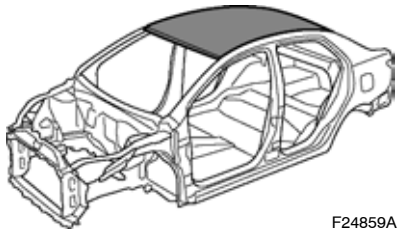
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



POINT

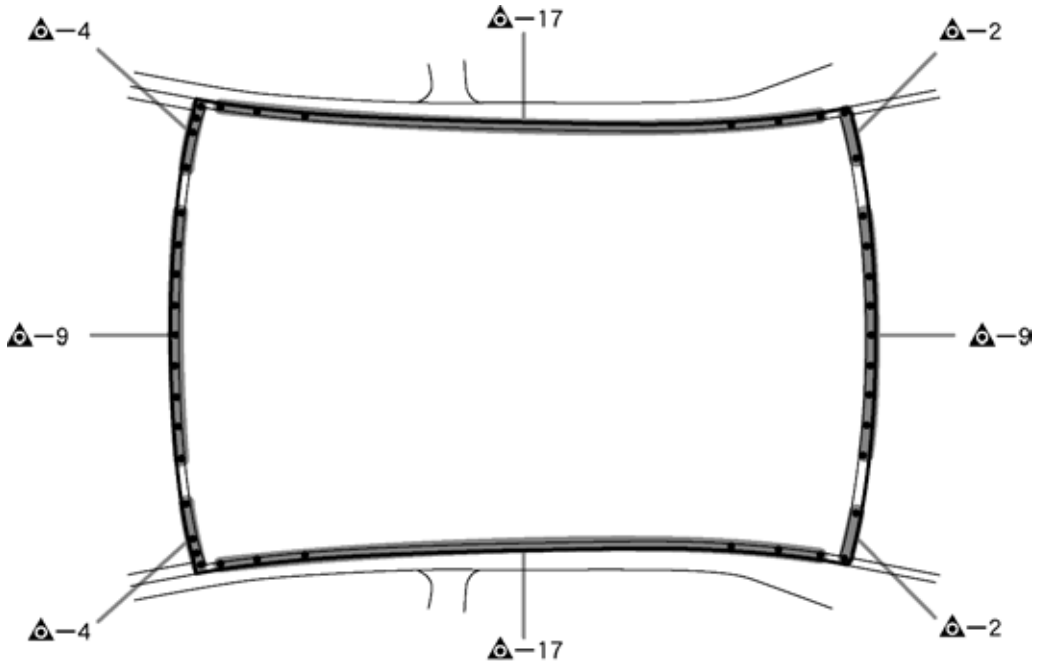
1 Before temporarily installing the new parts, apply body sealer to the window shield header panel, roof panel reinforcement and back window upper frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.

ROOF PANEL (ASSY): Sedan


F24859A

REPLACEMENT

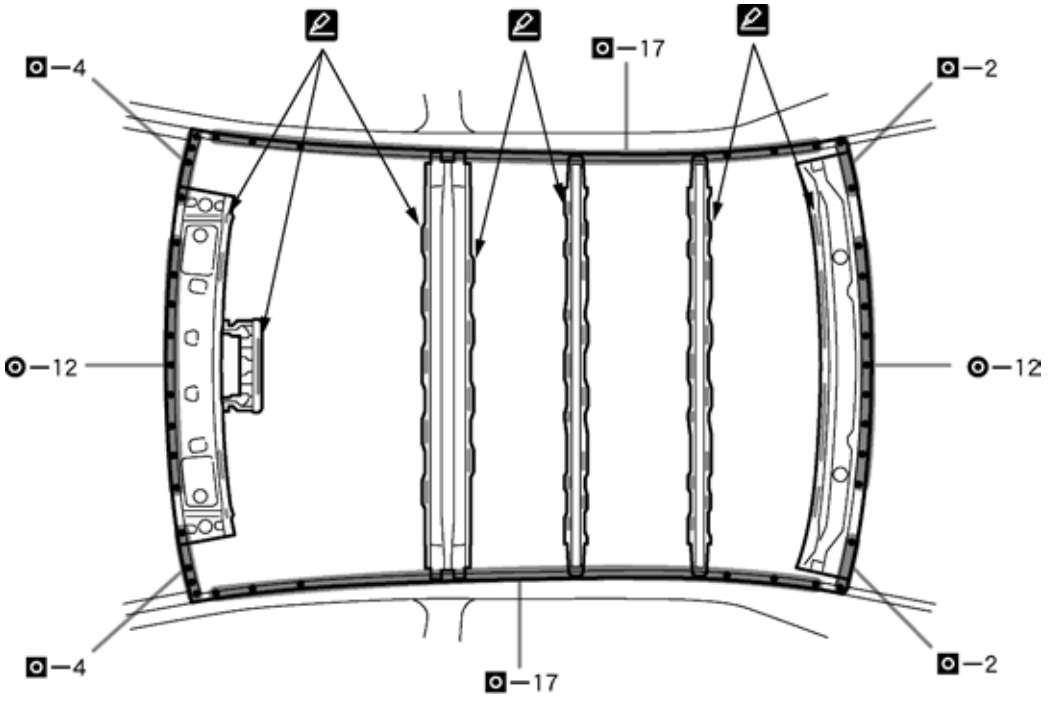
REMOVAL



F24859-1

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



F248860-1

POINT

1 Before temporarily installing the new parts, apply body sealer to the window shield header panel, roof panel reinforcement and back window upper frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.