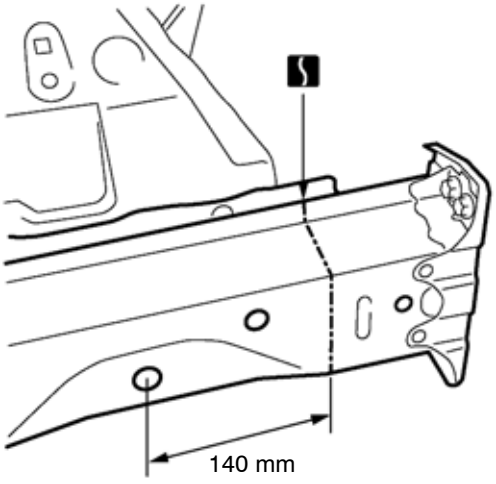
FRONT SIDEMEMBER REINFORCEMENT (CUT-P)

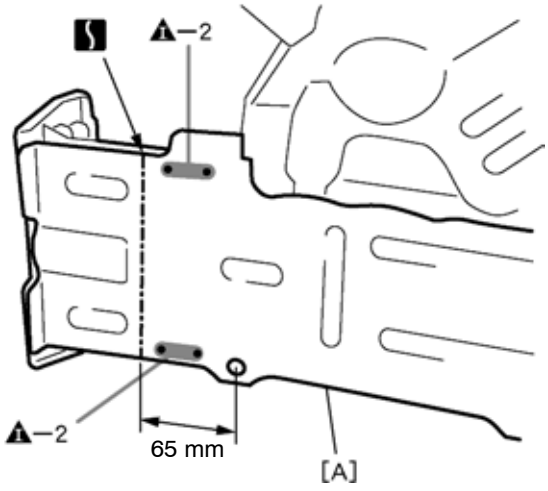

F22825A

REPLACEMENT
With the radiator support removed.

REMOVAL

[LH]



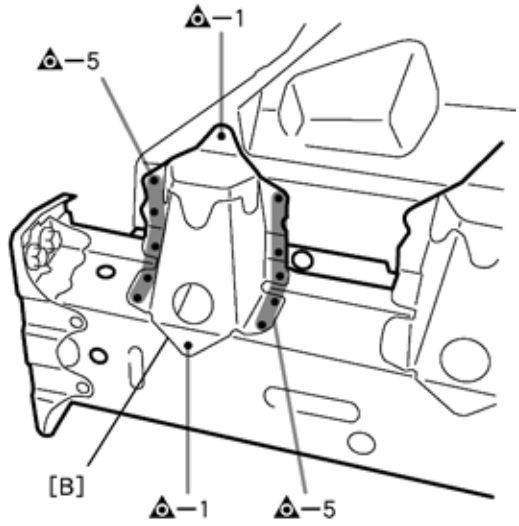


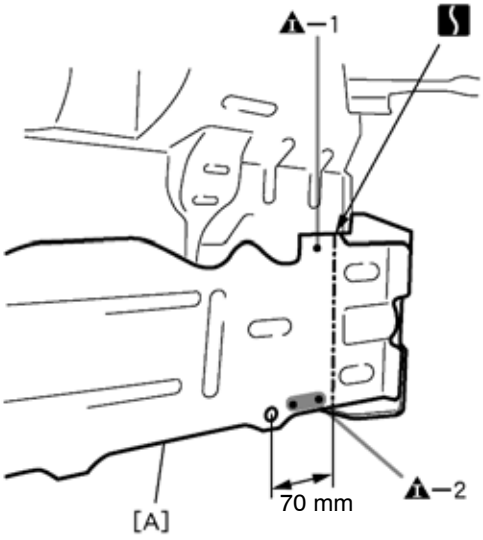
F23301

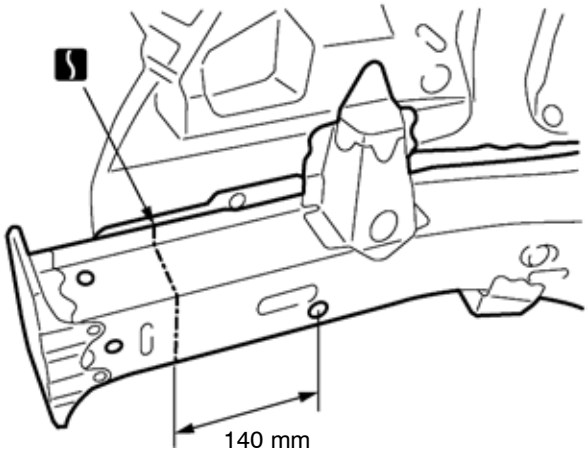
POINT
1 Remove [A] at the same time.

PART NAME
[A] Front Sidemember Outer Plate
65 mm (2.56 in.) 140 mm (5.51 in.)

[RH]







F23302

POINT

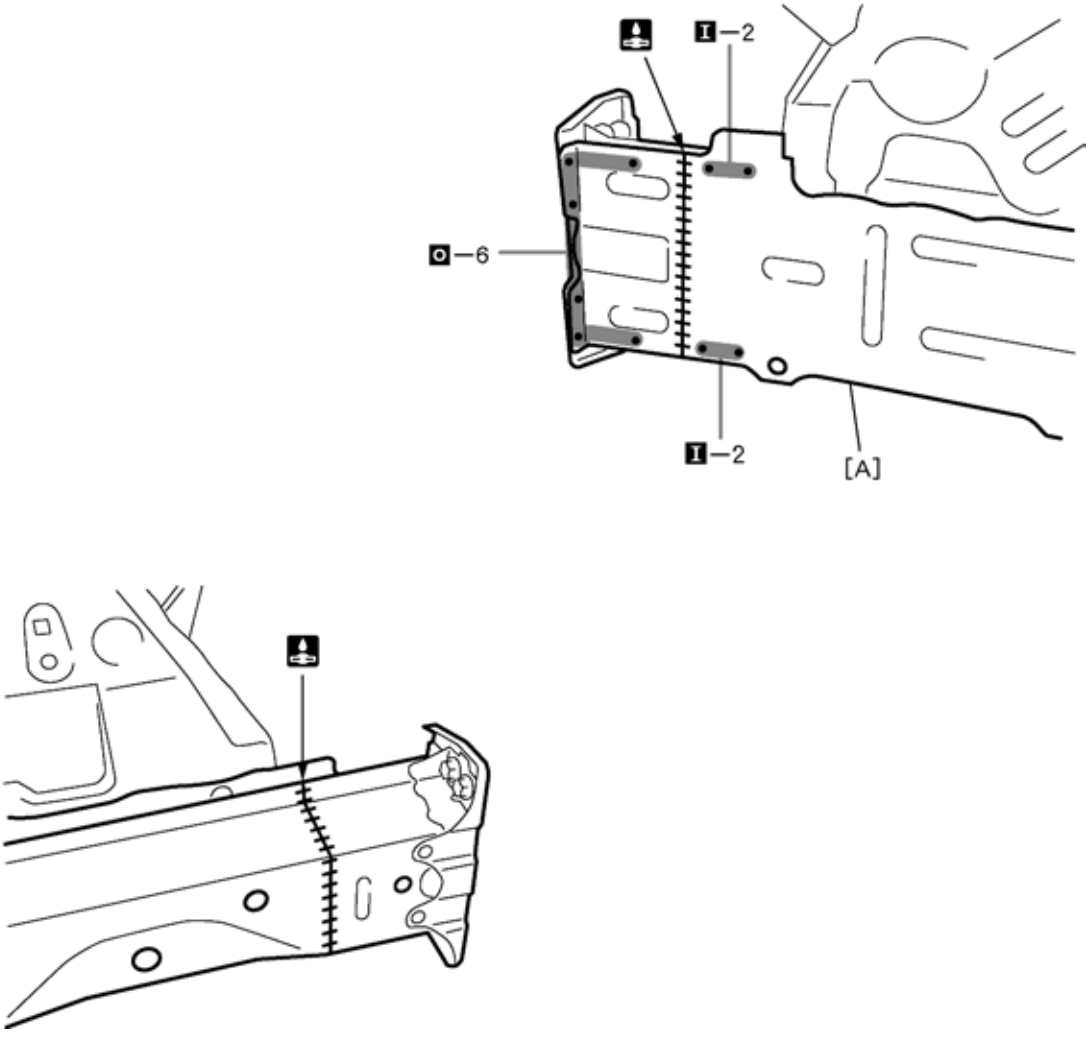
1 Remove [B] before conducting this work.
2 Remove [A] at the same time.

PART NAME

[A] Front Sidemember Outer Plate [B] Engine Front Mounting Bracket
70 mm (2.76 in.) 140 mm (5.51 in.)

INSTALLATION
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

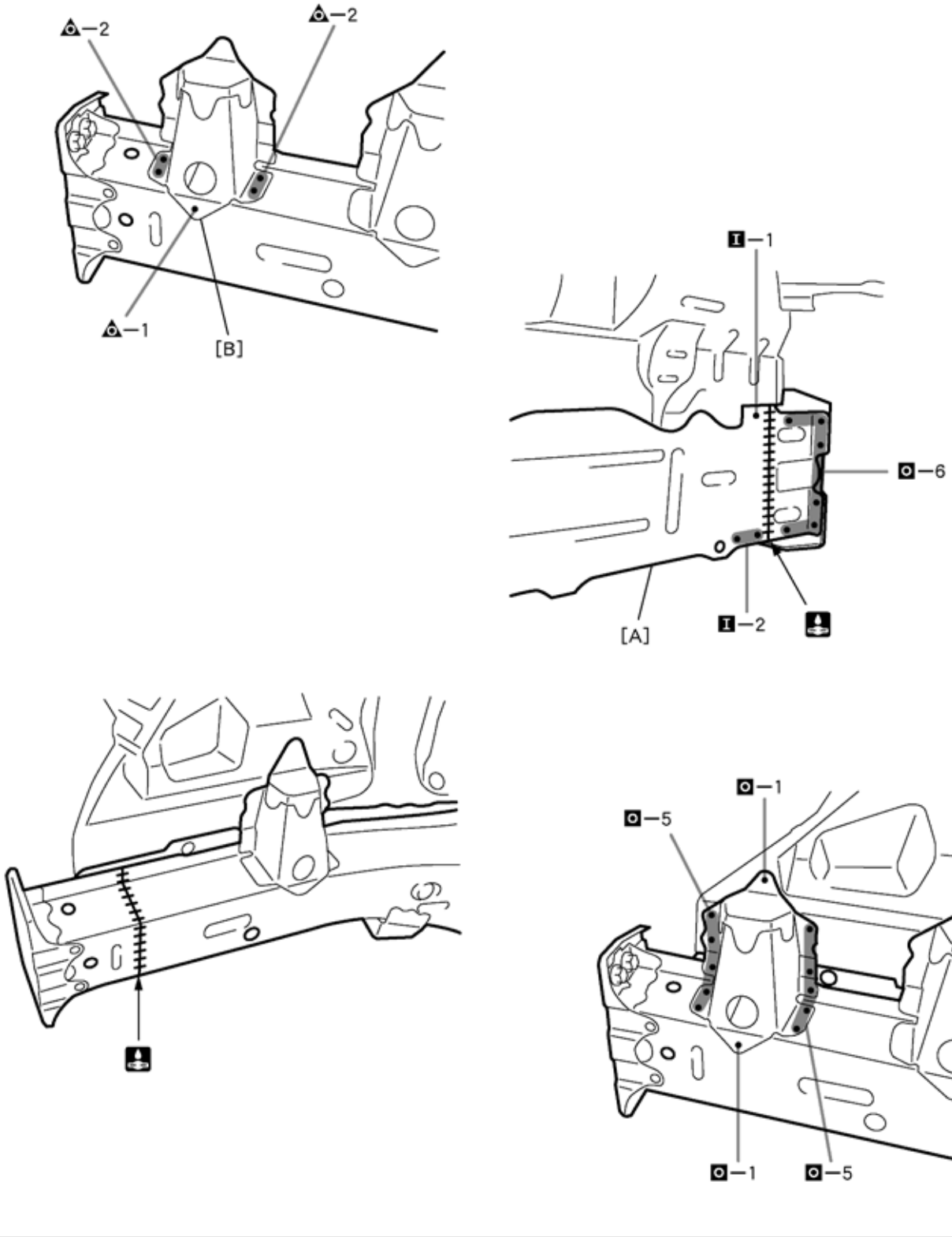
[LH]



F23303

PART NAME
[A] Front Sidemember Outer Plate

[RH]



F23304

POINT

1 Remove the [B] from the new parts of the front sidemember reinforcement.
2 After installing the new parts, install [B].

PART NAME

[A] Front Sidemember Outer Plate [B] Engine Front Mounting Bracket