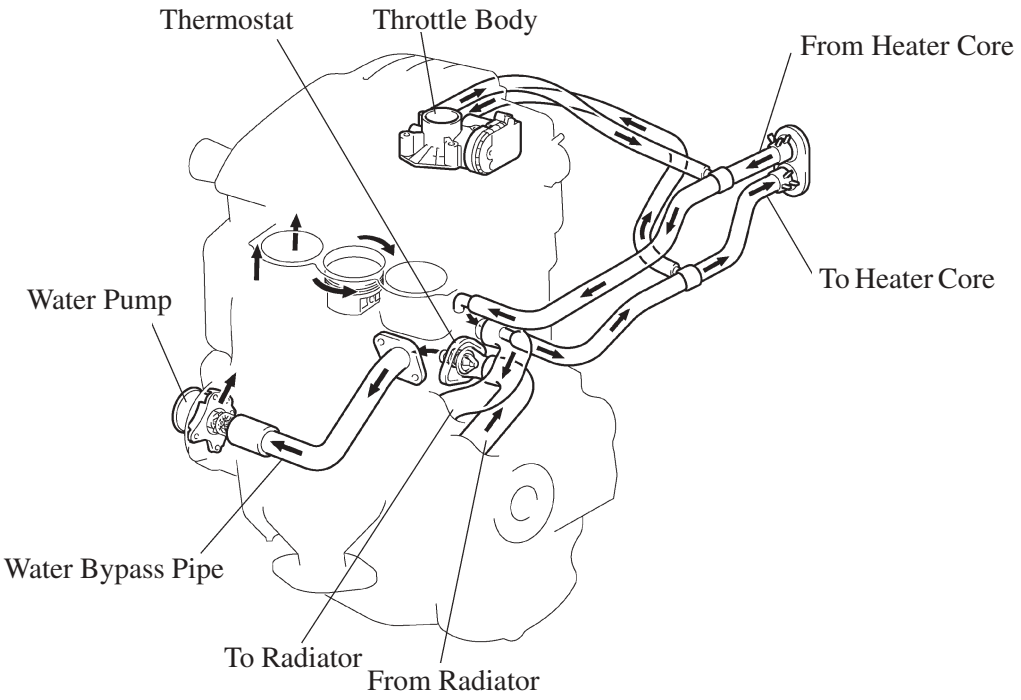
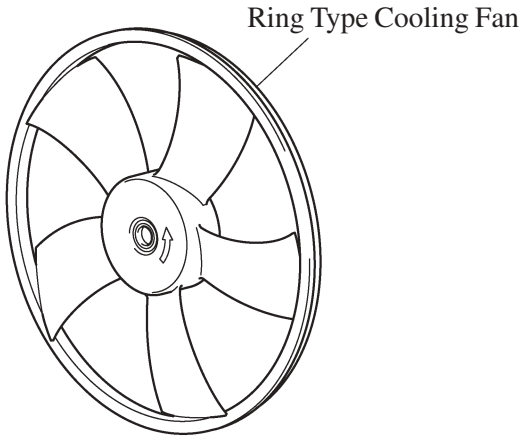
■COOLING SYSTEM

- A thermostat with a bypass valve is located on the water pump inlet side of the cooling circuit.
- The TOYOTA genuine Super Long Life Coolant (SLLC) is used.
- A ring type cooling fan is used to realize a weight reduction and optimize the cooling performance.

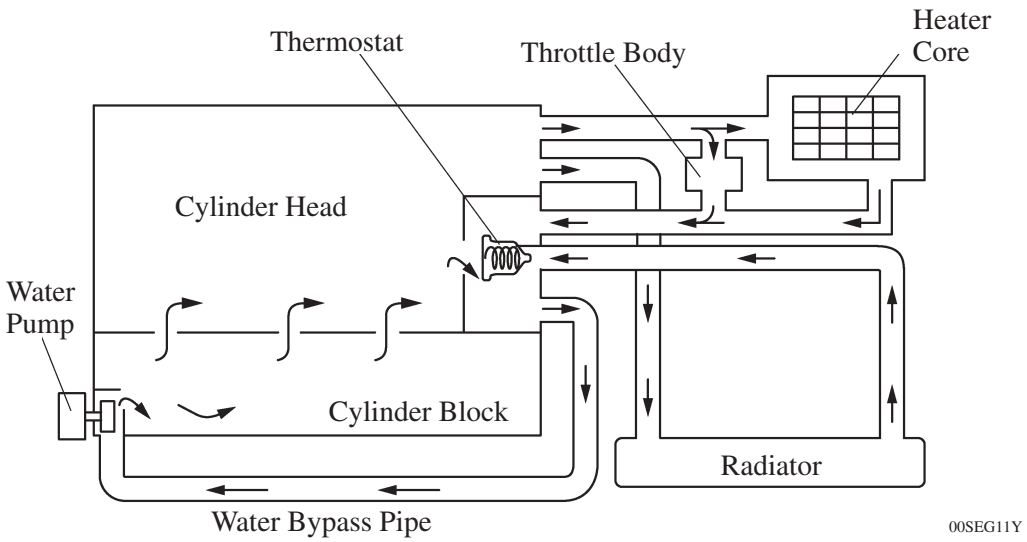


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▶ System Diagram ◀



▶ Specifications ◀

Engine Coolant	Type		TOYOTA genuine Super Long Life Coolant (SLLC) or similar high quality ethylene glycol based non-silicate, non-amine, non-nitrite and non-borate coolant with long-life hybrid organic acid technology (coolant with long-life hybrid organic acid technology is a combination of low phosphates and organic acids.) Do not use plain water alone.
	Color		Pink
	Capacity		4.5 Liters (4.8 US qts, 4.0 Imp. qts)
	Maintenance Intervals	First time	160,000 km (100,000 mile)
		Subsequent	Every 80,000 km (50,000 mile)
Thermostat	Opening Temperature		77°C (171°F)

- SLLC is pre-mixed (50% coolant and 50% deionized water). Therefore, no dilution is needed when SLLC in the vehicle is added or replaced.
- If LLC is mixed with SLLC, the interval for LLC (every 40,000 km/24,000 miles or 24 months) should be used.